



## Thru-beam sensor

LD28/LV28-LAS-F1-Z/47/76a/116



- Universal series with highly versatile fields of use
- Resistant against noise: reliable operation under all conditions
- Highly visible LED as alignment aid in receiver optics
- Programmable time function GAN, GAB, IAB as well as GAN-IAB and GAN-GAB as double function
- Emitter with test input
- Laser version for long ranges

Universal thru-beam sensor, large housing design, 300 m detection range, red laser light, laser class 2, 25 kHz transmission frequency, light/dark on, DC version, 2 PNP outputs, timer function, test input, pre-fault output, terminal compartment



### Safety Information

LASER LIGHT  
DO NOT STARE INTO BEAM  
CLASS 2 LASER PRODUCT  
WAVELENGTH: 650 nm  
MAX PULSE ENERGY: < 18 nJ  
PULSE DURATION: 20 µs  
IEC 60825-1:2007 CERTIFIED.  
COMPLIES WITH 21 CFR 1040.10  
AND 1040.11 EXCEPT FOR DEVIATIONS PURSUANT TO LASER NOTICE NO. 50, DATED JUNE 24, 2007.

LUMIÈRE LASER  
NE PAS REGARDER LE FAISCEAU  
PRODUIT LASER CLASSE 2  
LONGUEUR D'ONDE: 650 nm  
MAX. ÉNERGIE D'IMPULSION: < 18 nJ  
DURÉE D'IMPULSION: 20 µs  
CERTIFIÉ CEI 60825-1:2007.  
CONFORME AUX NORMES 21 CFR  
1040.10 ET 1040.11 À L'EXCEPTION  
DES ÉCARTS CONFORMÉMENT  
À LA NOTICE DU LASER  
N° 50, DATÉE DU 24 JUIN 2007.

### Safety Information

#### Laser Class 2 Information

The irradiation can lead to irritation especially in a dark environment. Do not point at people!

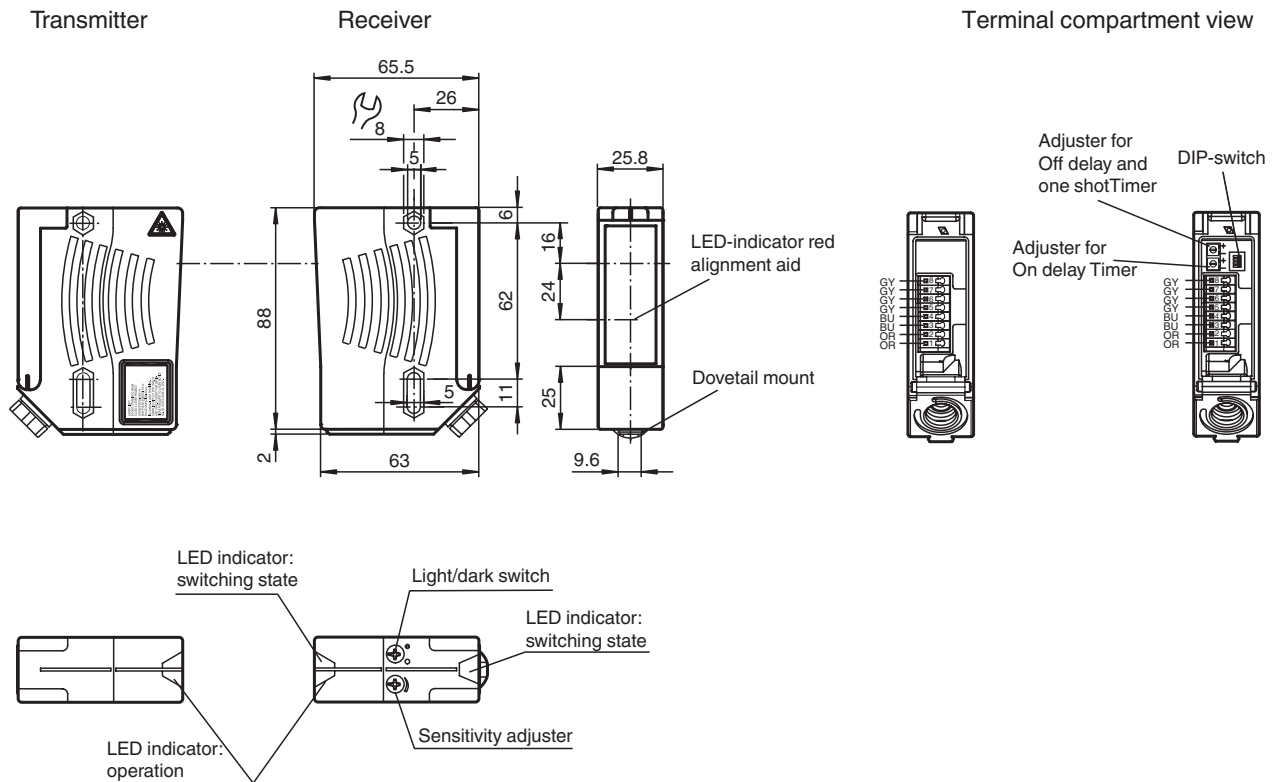
Caution: Do not look into the beam!

Maintenance and repairs should only be carried out by authorized service personnel!

Attach the device so that the warning is clearly visible and readable.

Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Dimensions



Technical Data

|                               |   |
|-------------------------------|---|
| <b>System components</b>      |   |
| Emitter                       | LD28-LAS-F1/76a/116   |
| Receiver                      | LV28-LAS-F1-Z/47/82b/116  |
| <b>General specifications</b> |   |
| Effective detection range     | 0 ... 300 m   |
| Threshold detection range     | 400 m   |
| Light source                  | laser diode   |
| Light type                    | modulated visible red light   |
| <b>Laser nominal ratings</b>  |   |
| Note                          | LASER LIGHT , DO NOT STARE INTO BEAM  |
| Laser class                   | 2   |
| Wave length                   | 650 nm  |
| Beam divergence               | < 1.5 mrad  |
| Pulse length                  | 20 µs   |
| Repetition rate               | 25 kHz  |
| max. pulse energy             | 18 nJ   |
| Alignment aid                 | LED red (in receiver lens)<br>illuminated constantly: beam is interrupted,<br>flashes: reaching switching point,<br>off: sufficient stability control |
| Transmitter frequency         | F1 = 25 kHz   |
| Diameter of the light spot    | approx. 6 mm at 5 m, approx. 75 x 300 mm at 300 m vertical to housing axis  |
| Angle of divergence           | Emitter: 0.06 °<br>Receiver: 5 °  |

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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

## Technical Data

|   |                |   |
|---|----------------|---|
| Ambient light limit                         |                | 50000 Lux   |
| <b>Functional safety related parameters</b> |                |   |
| MTTF <sub>d</sub>                           |                | 540 a   |
| Mission Time (T <sub>M</sub> )              |                | 20 a  |
| Diagnostic Coverage (DC)                    |                | 90 %  |
| <b>Indicators/operating means</b>           |                |   |
| Operation indicator                         |                | LED green   |
| Function indicator                          |                | LED yellow:<br>1. LED lit constantly: signal > 2 x switching point (function reserve)<br>2. LED flashes: signal between 1 x switching point and 2 x switching point<br>3. LED off: signal < switching point   |
| Control elements                            |                | sensitivity adjustment (Adjustment to < 25% of the effective operating range) , Light-on/dark-on changeover switch  |
| <b>Electrical specifications</b>            |                |   |
| Operating voltage                           | U <sub>B</sub> | 10 ... 30 V DC  |
| Ripple                                      |                | 10 %  |
| No-load supply current                      | I <sub>0</sub> | Emitter: ≤ 55 mA<br>Receiver: ≤ 35 mA   |
| <b>Input</b>                                |                |   |
| Test input                                  |                | emitter deactivation at +U <sub>B</sub>   |
| <b>Output</b>                               |                |   |
| Pre-fault indication output                 |                | 1 PNP transistor, short-circuit protected, protected from reverse polarity, open collector, U <sub>max</sub> = 30 V DC, I <sub>max</sub> = 0.2 A<br>The output becomes inactive if the signal level has fallen below the function reserve for approx. 10 s (yellow and red LEDs flash).<br>If the light beam is interrupted four times during this period, the output immediately becomes inactive. |
| Switching type                              |                | light/dark on, switchable   |
| Signal output                               |                | 2 PNP, complementary, short-circuit protected, reverse polarity protected , open collectors   |
| Switching voltage                           |                | max. 30 V DC  |
| Switching current                           |                | max. 200 mA   |
| Switching frequency                         | f              | 1000 Hz   |
| Response time                               |                | 0.5 ms  |
| Timer function                              |                | ON delay (GAN), OFF delay (GAB), one shot (IAB), ON delay-one shot (GAN-IAB), ON delay-OFF delay (GAN-GAB), programmable adjustment interval 0.02 s ... 1 s   |
| <b>Conformity</b>                           |                |   |
| Product standard                            |                | EN 60947-5-2  |
| Laser safety                                |                | EN 60825-1  |
| <b>Approvals and certificates</b>           |                |   |
| Protection class                            |                | II, rated insulation voltage ≤ 250 V AC with pollution degree 1-2 according to IEC 60664-1 Output circuit basis insulation of input circuit according to EN 50178, rated insulation voltage 250 V AC Caution!<br>The protection class 2 is only valid when the terminal compartment is closed.  |
| UL approval                                 |                | cULus Listed , Class 2 power source   |
| CCC approval                                |                | CCC approval / marking not required for products rated ≤36 V  |
| FDA approval                                |                | IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007  |
| <b>Ambient conditions</b>                   |                |   |
| Ambient temperature                         |                | -10 ... 50 °C (14 ... 122 °F)   |
| Storage temperature                         |                | -20 ... 75 °C (-4 ... 167 °F)   |
| <b>Mechanical specifications</b>            |                |   |
| Housing width                               |                | 25.8 mm   |
| Housing height                              |                | 88 mm   |
| Housing depth                               |                | 65.5 mm   |
| Degree of protection                        |                | IP67  |
| Connection                                  |                | terminal compartment with 8 spring-loaded terminals for wire cross section 0.5 ... 1.5 mm <sup>2</sup> , Insulation stripping 7.5 ... 8.5 mm , M16 x 1.5 cable gland  |
| Material                                    |                |   |

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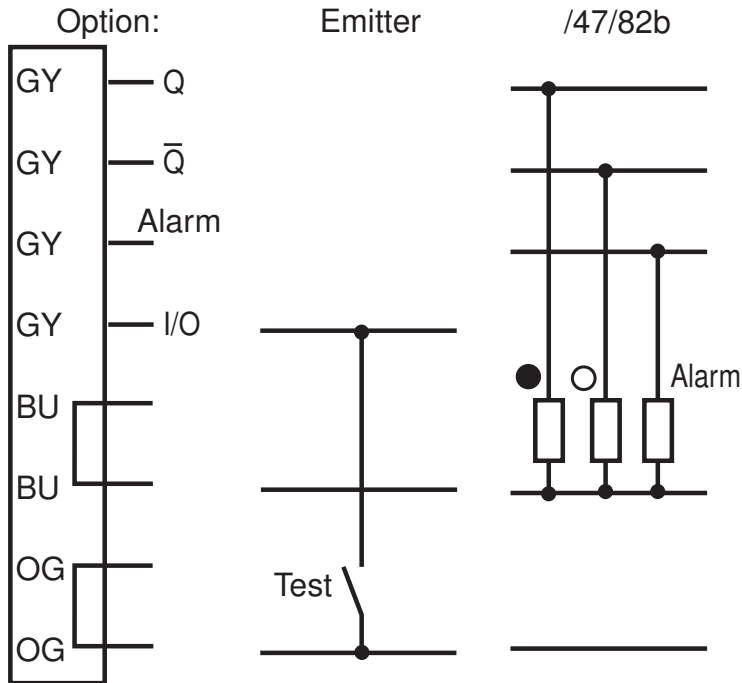
Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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**Technical Data**

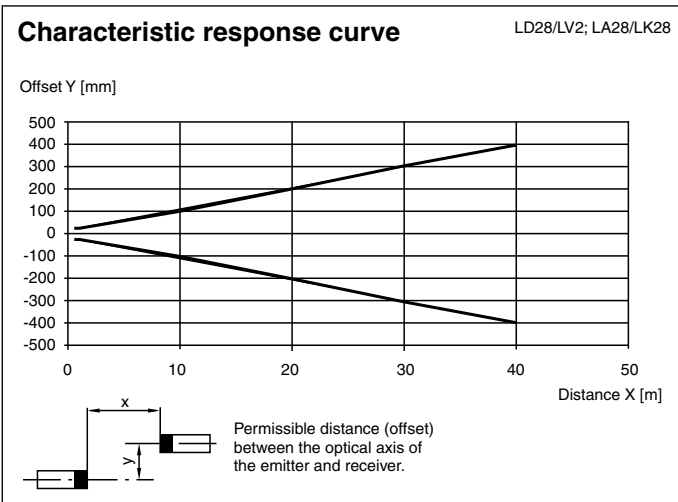
|              |                              |
|--------------|------------------------------|
| Housing      | Plastic ABS                  |
| Optical face | Plastic pane                 |
| Mass         | 200 g (emitter and receiver) |

**Connection Assignment**



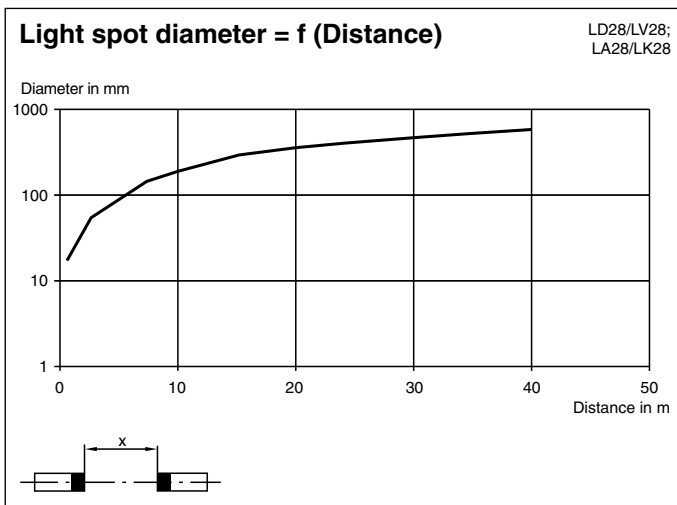
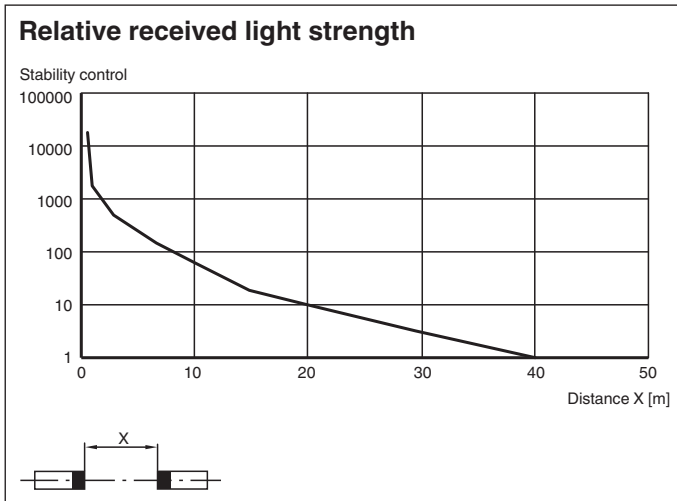
- = Light on
- = Dark on

**Characteristic Curve**



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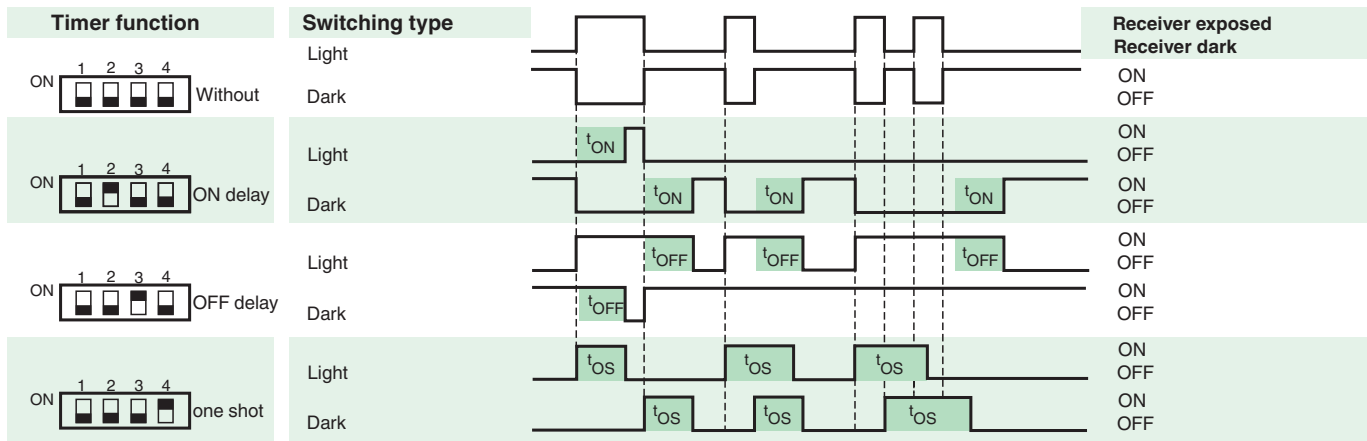


## Accessories

|  |                     |   |
|--|---------------------|---|
|  | <b>OMH-05</b>       | Mounting aid for round steel $\varnothing$ 12 mm or sheet 1.5 mm ... 3 mm |
|  | <b>OMH-21</b>       | Mounting bracket: mounting aid for sensors in the RL* series              |
|  | <b>OMH-22</b>       | Mounting aid for RL* series   |
|  | <b>OMH-RLK29</b>    | Mounting bracket  |
|  | <b>OMH-RLK29-HW</b> | Mounting bracket for rear wall mounting                                   |
|  | <b>OMH-RL28-C</b>   | Weld slag cover model   |

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**Timer functions**



Time  $t_{ON}$ ,  $t_{OFF}$  and  $t_{OS}$  are adjustable from 0.02 to 1 seconds.  
 The Light-/Dark-Switch (Left, outer switch) is shown in the "Dark ON" position.

| Type | Description                      | Notes                                   |
|------|----------------------------------|---|
| -Z   | OFF delay timer                  | Adjustable time interval (0.02 s - 1 s) |
|      | one shot timer                   |   |
|      | ON delay timer                   |   |
|      | ON delay timer / OFF delay timer |   |
|      | ON delay timer / one shot timer  |   |

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