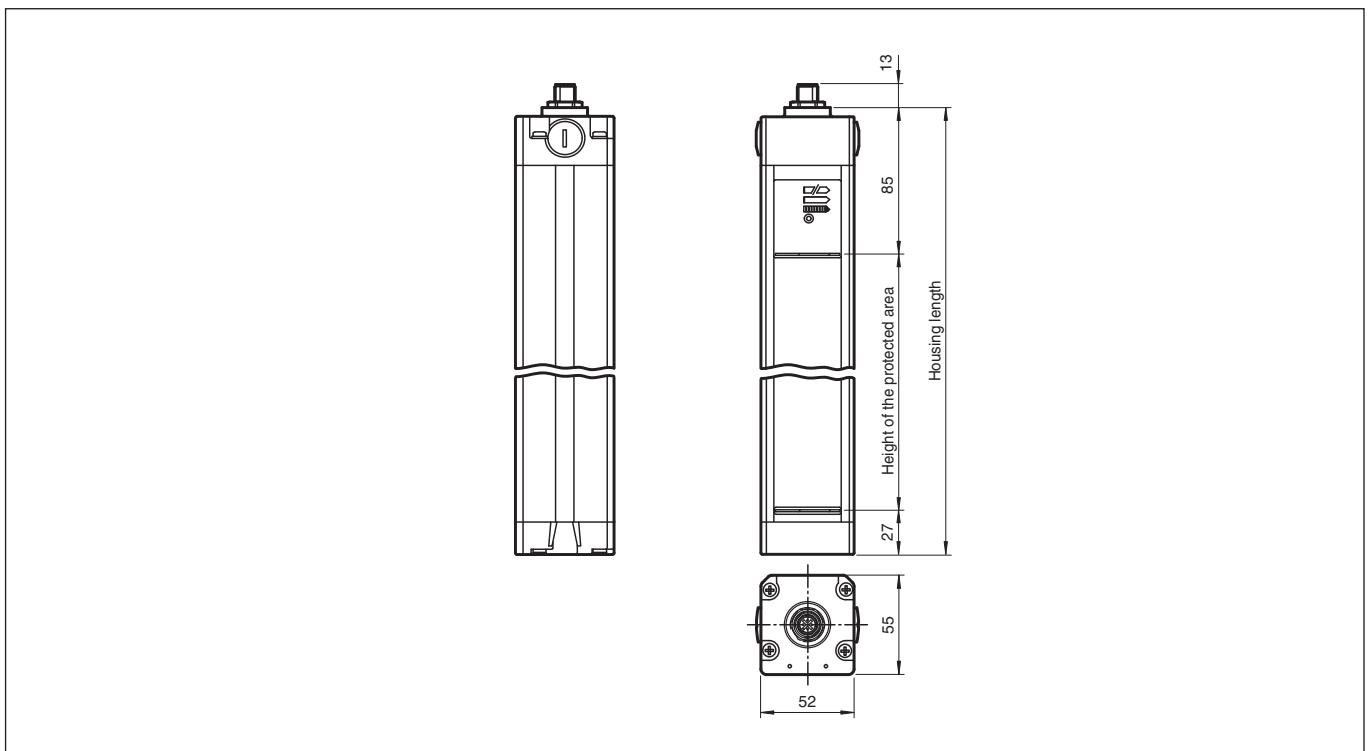# Safety light curtain

SLC14-1650/129/130/151

- Sensing range up to 5 m
- Resolution 14 mm (finger protection)
- Self-monitoring (type 4 according to IEC/EN 61496-1)
- Master/Slave detection, Plug and Play
- Very short response time
- Degree of protection IP67
- Integrated function display
- Pre-fault indication
- Connection via appliance socket M12 x b1
- Safety outputs OSSD in potential-separated semiconductor version
- Protective field height up to 1800 mm
- Start/Restart disable preset by Option /129

Dimensions

Technical Data

System components	
Emitter	SLC14-1650-T/130
Receiver	SLC14-1650-R/129/130/151
General specifications	
Effective detection range	0.2 ... 5 m
Light source	IRED
Light type	modulated infrared light
LED risk group labelling	exempt group

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Technical Data

Tests		IEC/EN 61496
Safety type according to IEC/EN 61496		4
Width of protected area		0.2 ... 5 m
Protection field height		1650 mm
Number of beams		176
Operating mode		can be selected with or without start/restart disable
Optical resolution		14 mm
Angle of divergence		< 5 °
Functional safety related parameters		
Safety Integrity Level (SIL)		SIL 3
Performance level (PL)		PL e
Category		Cat. 4
Mission Time (T_M)		20 a
PFH_d		2.42 E-8
Type		4
Indicators/operating means		
Operation indicator		7-segment display in emitter
Diagnostics indicator		7-segment display in receiver
Function indicator		in receiver: LED red: OSSD off LED green: OSSD on LED yellow: Protected area free, system start-ready
Pre-fault indicator		LED orange
Control elements		switch for start/restart disable, transmission coding
Electrical specifications		
Operating voltage	U_B	24 V DC (-30 %/+25 %)
No-load supply current	I_0	Emitter: ≤ 100 mA receiver: ≤ 150 mA
Protection class		III
Input		
Activation current		approx. 10 mA
Activation time		0.03 ... 1 s
Test input		Reset-input for system test (not for option /129)
Function input		Start release
Output		
Safety output		2 separated fail safe semiconductor outputs
Signal output		1 PNP, max. 100 mA for start readiness
Switching voltage		Operating voltage -2 V
Switching current		max. 0.5 A
Response time		34 ms
Conformity		
Functional safety		ISO 13849-1
Product standard		EN 61496-1 ; IEC 61496-2
Approvals and certificates		
CE conformity		CE
UL approval		cULus Listed
CCC approval		CCC approval / marking not required for products rated ≤36 V
TÜV approval		TÜV
Ambient conditions		
Ambient temperature		0 ... 55 °C (32 ... 131 °F)
Storage temperature		-25 ... 70 °C (-13 ... 158 °F)
Relative humidity		max. 95 %, not condensing
Mechanical specifications		
Housing length L		1760 mm
Degree of protection		IP67

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

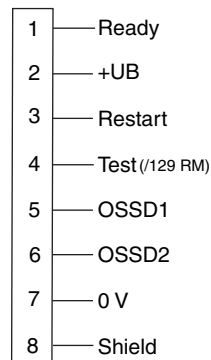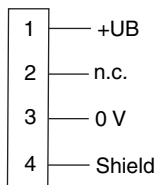| Pepperl+Fuchs Group	USA: +1 330 486 0001	Germany: +49 621 776 1111	Singapore: +65 6779 9091
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Technical Data

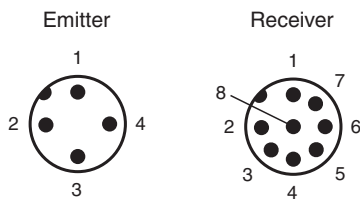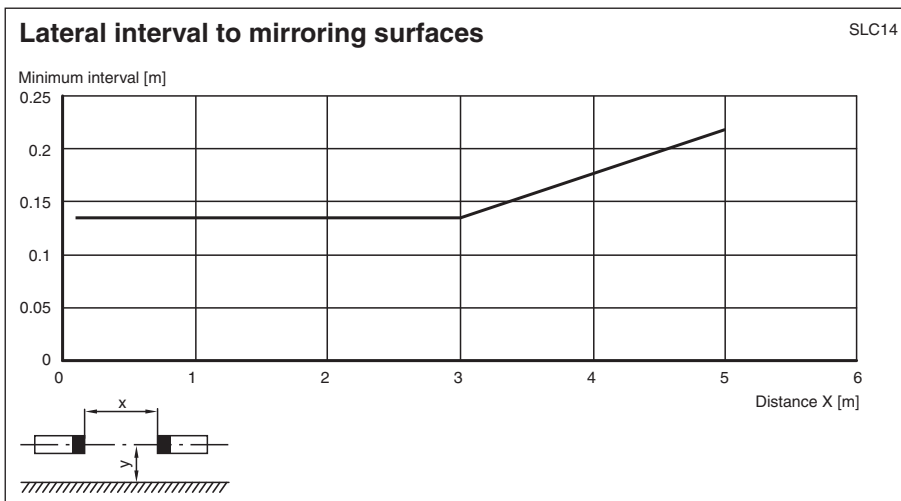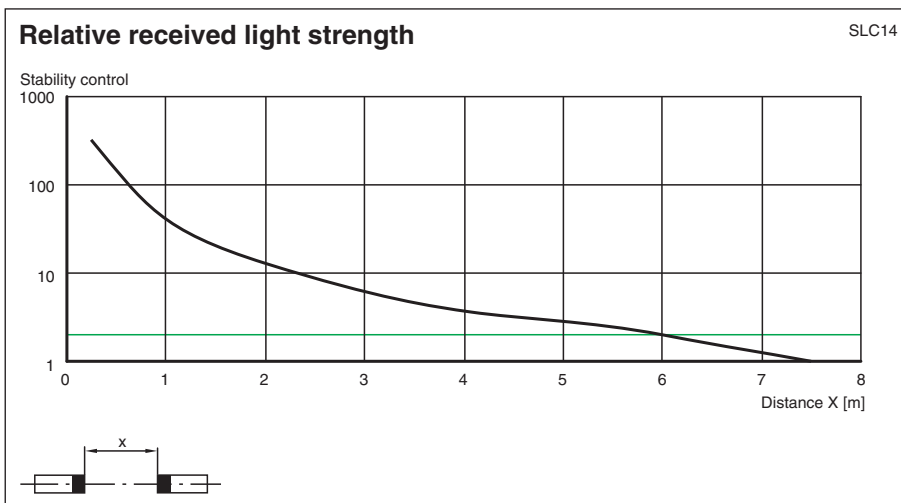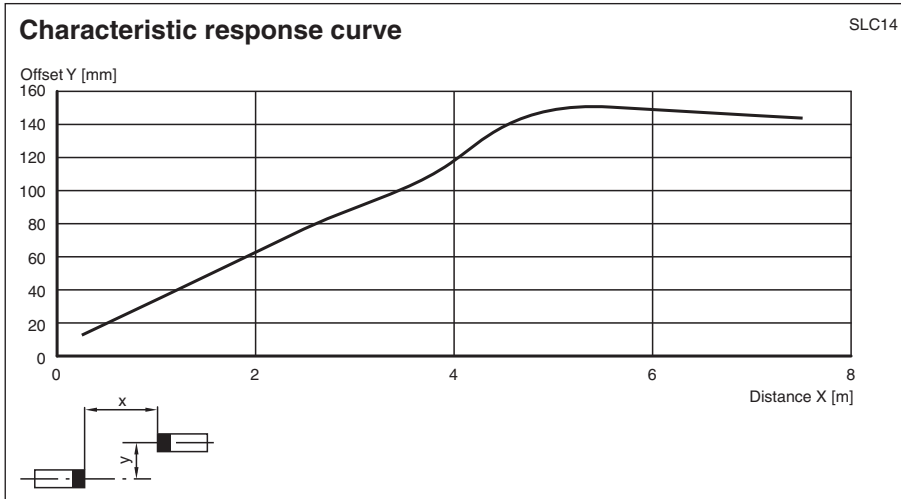|	
Connection	Emitter: M12 connector, 4-pin Receiver: M12 connector, 8-pin
Material	
Housing	extruded aluminum profile, RAL 1021 (yellow) coated
Optical face	Plastic pane
Mass	Per 5250 g

Connection Assignment

Emitter

Pin	Signal
1	+UB
2	n.c.
3	0 V
4	Shield

Receiver

Pin	Signal
1	Ready
2	+UB
3	Restart
4	Test (/129 RM)
5	OSSD1
6	OSSD2
7	0 V
8	Shield

Connection Assignment

Emitter

Receiver

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Characteristic Curve

Characteristic response curve

SLC14

Offset Y [mm]

Distance X [m]

Relative received light strength

SLC14

Stability control

Distance X [m]

Lateral interval to mirroring surfaces

SLC14

Minimum interval [m]

Distance X [m]

Matching system components

	SB4-OR-4XP-B-4159	Safety control unit
	SB4-OR-4XP	Safety control unit
	SB4-OR-4XP-B	SB4 series safety control unit with 1 optional module slot for functional enhancement

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Release date: 2020-03-23 Date of issue: 2020-10-06 Filename: 200068_eng.pdf

Matching system components

	SB4-OR-4XP-B-B	SB4 series safety control unit with optional module slots for functional enhancement
	SB4-OR-4XP-B-B-B	SB4 series safety control unit with optional module slots for functional enhancement
	SB4-OR-4XP-B-B-B-B	SB4 series safety control unit with optional module slots for functional enhancement
	SB4-OR-4XP-B-B-B-B-B-B	SB4 series safety control unit with optional module slots for functional enhancement
	SB4-OR-4XP-B-4158	Safety control unit
	SB4-OR-4XP-3819	Safety control unit
	SB4-OR-4XP-4M	Safety control unit
	SB4-OR-4XP-4MD	Safety control unit
	SB4-OR-4XP-4M-4136	Safety control unit of series SB4
	SB4-OR-4XP-4X	Safety control unit
	SB4-OR-4XP-4X-3819	Safety control unit
	SB4-OR-4XP-4136	Safety control unit of series SB4

Accessories

	PG SLC-1650	Protective glass panes for SLC series

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Note

Master-Slave operation

Master: SLC..-... (semiconductor)
                  or SLC..-.../31 (relay)
Slave: SLC..-...-S

The use of slaves allows both the protection fields to be extended and protection fields to be created that do not all exist at a single level. When deciding which slaves to connect, remember that the total maximum of 96 beams must not be exceeded. Up to 192 beams are possible if the /130 option is selected.

Slaves exist for the transmitter and the receiver. These simply need to be connected to the master light curtain. Up to two slaves can be connected to both the transmitter and receiving units. Only one slave can be connected if the /130 option is selected.

Installation:

1. The end cap (no cable gland) on the light curtain is unscrewed and removed.
2. The plug-in jumper on the connectors of the now visible PCB is removed.
3. The slave is designed in such a way that the cap and PCB on the connecting cable plug directly onto the open end of the light curtain.
4. Once the end cap has been screwed on, the system is complete.

System accessories

- Mounting set SLC
- Test rods SLC14/SLC30/SLC60
- Protection glass for SLC (to protect the optical surface)
- Side cable gland SLC
- Profile alignment tool
- Beam alignment tool SLC
- Mirror for SLC (to protect danger areas on more than one side)
- Stands UC SLP/SLC
- Enclosure for stands
  Enclosure UC SLP/SLC
- Start protection
  Damping UC SLP/SLC

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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