Release date: 2023-05-12 Date of issue: 2023-05-12 Filename: 263294_eng.pdf

Photoelectric slot sensor

GL5-F-6183





- Miniature design
- Optimized for the detection of small parts
- High switching frequency
- Simple and fast mounting
- Clearly visible LED functional display

Miniature photoelectric slot sensor for the detection of small parts, F design, fork width 5 mm, infrared light, NPN outputs, fixed cable



Function

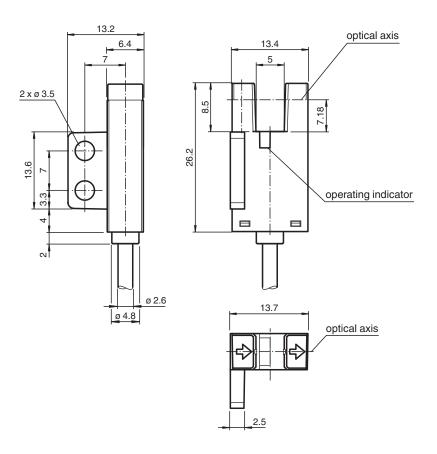
The GL5 miniature slot sensor compares a high optical performance in a small housing and is optimized to the requirements in semiconductors industry for small part detection. A wide voltage range of 5 - 24 V DC and the fastest switching frequency of 5 kHz in its class stands for the quality of this sensor. The integrated aperture allows the small part detection with a minimum object size of 0.8 x 1.8 mm. The sensor offers antivalent npn or pnp outputs. Due to a variety of different housings and an optimized housing concept offers the sensor a maximum of freedom in a crowded mounting environment.

Application

- Detection of lead frames
- · Detection of cam positions
- · Detection of limit positions of moving objects
- · Position detection of wafer cases



Dimensions

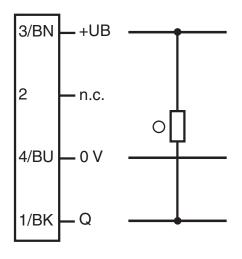


Technical Data

| General specifications | | |
|--------------------------------------|----------------|---|
| Light source | | IRED |
| Light type | | Infrared, continuous light , 940 nm |
| Target size | | 0.8 x 1.8 mm |
| Slot width | | 5 mm |
| Slot depth | | 8.5 mm |
| Ambient light limit | | 1000 Lux |
| Functional safety related parameters | | |
| MTTF _d | | 3760 a |
| Mission Time (T _M) | | 20 a |
| Diagnostic Coverage (DC) | | 0 % |
| Indicators/operating means | | |
| Function indicator | | red LED lights up when receiving the light beam |
| Electrical specifications | | |
| Operating voltage | U _B | 5 24 V DC , class 2 |
| No-load supply current | I_0 | max. 20 mA |
| Time delay before availability | t _v | < 2 ms |
| Output | | |
| Switching type | | light-on |
| Signal output | | 1 NPN , overvoltage protected |
| Switching voltage | | max. 30 V DC |
| Switching current | | max. 50 mA, resistive load |
| Voltage drop | U_{d} | max. 0.2 V at 10 mA max. 0.6 V at 50 mA |
| Switching frequency | f | max. 5 kHz |
| | | |

| Response time | | 40 μs Light beam is not interrupted 80 μs Light beam is interrupted |
|--|---|--|
| Repeat accuracy | R | 0.03 mm |
| Compliance with standards and directives | | |
| Directive conformity | | |
| EMC Directive 2004/108/EC | | EN 60947-5-2:2007+A1:2012 |
| Approvals and certificates | | |
| UL approval | | cULus Recognized, Class 2 Power Source |
| CCC approval | | CCC approval / marking not required for products rated ≤36 V |
| Ambient conditions | | |
| Ambient temperature | | -25 55 °C (-13 131 °F) |
| Storage temperature | | -30 80 °C (-22 176 °F) |
| Pollution degree | | 2 |
| Mechanical specifications | | |
| Housing width | | 13.2 mm |
| Housing height | | 13.4 mm |
| Degree of protection | | IP50 |
| Connection | | 100 mm Fixed cable with 4-pin Stocko plug |
| Material | | |
| Housing | | PBT |
| Mass | | 3 g |
| Tightening torque, fastening screws | | 0.6 Nm |

Connection Assignment



- O = Light on
- = Dark on

Connection Assignment



Disc 1.6 t = 0.2

Response frequency
The response frequency is the value when the disc is rotated, see figure.