

Laser retroreflective sensor



#### **Function**

The R100 series miniature optical sensors are the first devices of their kind to offer an endto- end solution in a small single standard design from thru-beam sensor through to a distance measurement device. As a result of this design, the sensors are able to perform practically all standard automation tasks.

The entire series enables sensors to communicate via IO-Link. The DuraBeam laser sensors are durable and can be used in the same way as a standard sensor.

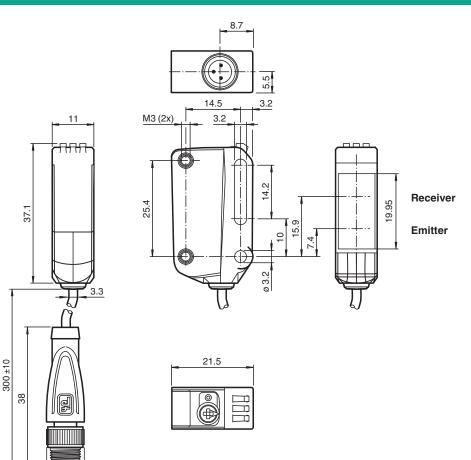
The use of Multi Pixel Technology gives the standard sensors a high level of flexibility and enables them to adapt more effectively to their operating environment.

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"



## Laser retroreflective sensor

#### **Dimensions**



## **Technical Data**

M8 x 1

10

eneral specifications	
Effective detection range	0 12 m
Reflector distance	0.16 12 m
Threshold detection range	15 m
Reference target	Reflector REF-MH50
Light source	laser diode
Light type	modulated visible red light
Polarization filter	yes
Laser nominal ratings	
Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	1
Wave length	680 nm
Beam divergence	>5 mrad d63 $<2$ mm in the range of 250 mm 750 mm
Pulse length	1.6 µs
Repetition rate	max. 17.6 kHz
max. pulse energy	9.6 nJ
Diameter of the light spot	approx. 30 mm at a distance of 12 m
Opening angle	approx. 0.3 °
Ambient light limit	EN 60947-5-2
unctional safety related parameters	
MTTF <sub>d</sub>	672 a
Mission Time (T <sub>M</sub> )	20 a

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

Release date: 2025-06-23 Date of issue: 2025-06-23 Filename: 267075-100029\_eng.pdf

Technical Data		
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green: constantly on - power on flashing (4Hz) - short circuit flashing with short break (1 Hz) - IO-Link mode
Function indicator		Yellow LED: Permanently lit - light path clear Permanently off - object detected Flashing (4 Hz) - insufficient operating reserve
Control elements		Light-on/dark-on changeover switch
Control elements		sensitivity adjustment
Parameterization indicator		IO link communication: green LED goes out briefly (1 Hz)
Electrical specifications		
Operating voltage	UB	10 30 V DC
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	< 20 mA at 24 V supply voltage
Protection class		III
Interface		
Interface type		IO-Link (via $C/Q = pin 4$ )
IO-Link revision		1.1
Device ID		0x110202 (1114626)
Transfer rate		COM2 (38.4 kBit/s)
Min. cycle time		2.3 ms
Process data width		Process data input 2 Bit Process data output 2 Bit
SIO mode support		yes
Compatible master port type		A
Output		
Switching type		The switching type of the sensor is adjustable. The default setting is: C/Q - Pin4: NPN normally open / dark-on, PNP normally closed / light-on, IO-Link
Signal output		1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected, overvoltage protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA , resistive load
Usage category		DC-12 and DC-13
Voltage drop	$U_{d}$	≤ 1.5 V DC
Switching frequency	f	2000 Hz
Response time		250 μs
Conformity		
Communication interface		IEC 61131-9
Product standard		EN 60947-5-2
Laser safety		EN 60825-1:2014
Approvals and certificates		E970E6 all up listed along 0 power supply two vetters 1
UL approval		E87056, cULus Listed, class 2 power supply, type rating 1
FDA approval		IEC 60825-1:2014 Complies with 21 CFR 1040.10 and 1040.11 except for conformance with IEC 60825-1 Ed. 3 as described in Laser Notice 56, dated May 8, 2019.
Ambient conditions		
Ambient temperature		-40 60 °C (-40 140 °F) , cable, fixed installation -25 60 °C (-13 140 °F) , movable cable not appropriate for conveyor chains
Storage temperature		-40 70 °C (-40 158 °F)
Mechanical specifications		
Degree of protection		IP67 / IP69 / IP69K
Connection		300 mm fixed cable with M8 x 1, 3-pin connector
Material		
Housing		PC (Polycarbonate)

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

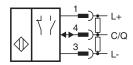
Germany: +49 621 776 1111 fa-info@de.pepperl-fuchs.com

3

### **Technical Data**

Optical face	PMMA
Mass	approx. 15 g
Dimensions	
Height	37.1 mm
Width	11 mm
Depth	21.5 mm
Cable length	0.3 m

# **Connection Assignment**



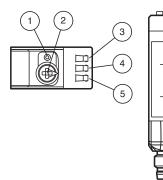
# **Connection Assignment**



Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
3	BU	(blue)
4	BK	(black)

# Assembly



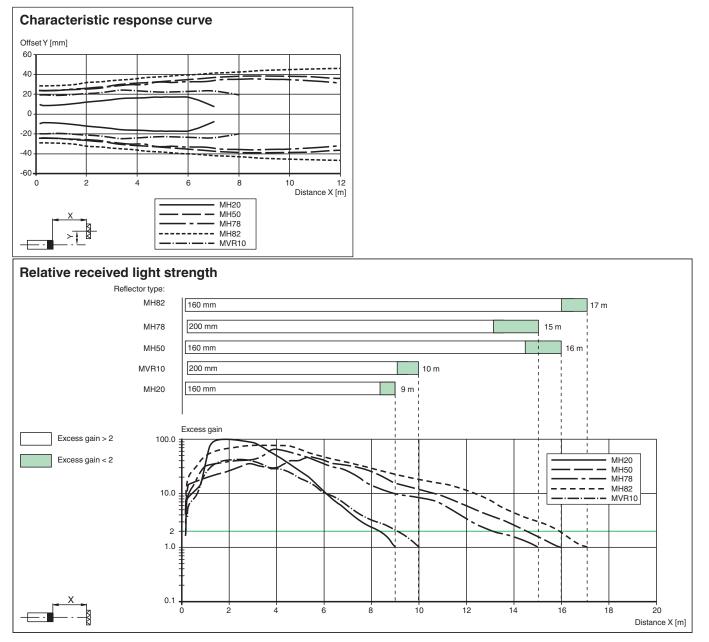
# Receiver

1	Light-on/Dark-on changeover switch
2	Sensitivity adjuster
3	Operating indicator / dark on
4	Signal indicator
5	Operating indicator / light on

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

4

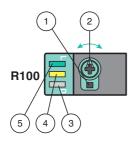
# **Characteristic Curve**



Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

Pepperl+Fuchs Group www.pepperl-fuchs.com

# Configuration



 Light-on / dark-on changeover switch
Sensing range / sensitivity

- adjuster
- 3 Operating indicator / dark on
- 4 Signal indicator
- 5 Operating indicator / light on

To unlock the adjustment functions turn the sensing range /sensitivity adjuster for more than 180 degrees.

#### Sensing Range / Sensitivity

Turn sensing range / sensitivity adjuster clockwise to increase sensing range / sensitivity.

Turn sensing range / sensitivity adjuster counter clockwise to decrease sensing range / sensitivity.

If the end of the adjustment range is reached, the signal indicator starts flashing with 8 Hz.

#### Light-on / Dark-on Configuration

Press the light-on / dark-on changeover switch for more than 1 second (less than 4 seconds). The light-on / dark-on mode changes and the operating indicators are activated accordingly.

If you press the light-on / dark-on changeover switch for more than 4 seconds, the light-on /dark-on mode changes back to the original setting. On release of the light-on / dark-on changeover switch the current state is activated.

#### **Restore Factory Settings**

Press the light-on / dark-on changeover switch for more than 10 seconds (less than 30 seconds) until all LEDs turn off. On release of the light-on / dark-on changeover switch the signal indicator turns on. After 5 seconds the sensor resumes operation with factory default settings.

After 5 minutes of inactivity the sensing range / sensitivity adjustment is locked. In order to reactivate the sensing range / sensitivity adjuster for more than 180 degrees.