# Release date: 2023-04-04 Date of issue: 2023-04-04 Filename: 806134\_eng.pdf

# Photoelectric slot sensor

## GL5-J/28a/155





- Miniature design
- Optimized for the detection of small parts
- High switching frequency
- Simple and fast mounting
- Clearly visible LED functional display

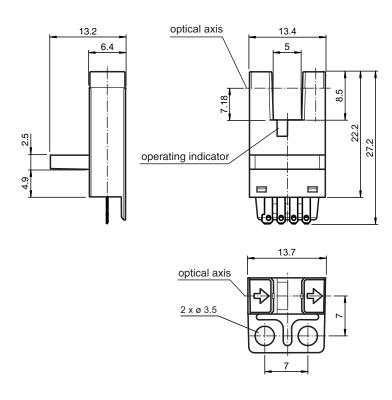
Miniature photoelectric slot sensor for the detection of small parts, J design, fork width 5 mm, infrared light, NPN outputs, flat connector



### **Function**

The GL5 miniature slot sensor compares a high optical performance in a small housing and is optimized to the requirements in semiconductors industry for small part detection. A wide voltage range of 5 - 24 V DC and the fastest switching frequency of 5 kHz in its class stands for the quality of this sensor. The integrated aperture allows the small part detection with a minimum object size of 0.8 x 1.8 mm. The sensor offers antivalent npn or pnp outputs. Due to a variety of different housings and an optimized housing concept offers the sensor a maximum of freedom in a crowded mounting environment.

### **Dimensions**





# **Technical Data**

| General specifications                   |                |  |
|--|----------------|--|
| Light source                             |                | IRED   |
| Light type                               |                | Infrared, continuous light, 940 nm                                     |
| Target size                              |                | 0.8 x 1.8 mm   |
| Slot width                               |                | 5 mm   |
| Slot depth                               |                | 8.5 mm   |
| Ambient light limit                      |                | 1000 Lux   |
| Functional safety related parameters     |                |  |
| MTTF <sub>d</sub>                        |                | 3760 a   |
| Mission Time (T <sub>M</sub> )           |                | 20 a   |
| Diagnostic Coverage (DC)                 |                | 0 %  |
| Indicators/operating means               |                |  |
| Function indicator                       |                | red LED lights up when receiving the light beam                        |
| Electrical specifications                |                |  |
| Operating voltage                        | U <sub>B</sub> | 5 24 V DC , class 2  |
| No-load supply current                   | I <sub>0</sub> | max. 20 mA   |
| Time delay before availability           | t <sub>v</sub> | < 2 ms   |
| Output                                   |                |  |
| Switching type                           |                | light/dark on  |
| Signal output                            |                | 2 NPN complementary , overvoltage protected                            |
| Switching voltage                        |                | max. 30 V DC   |
| Switching current                        |                | max. 50 mA , resistive load  |
| Voltage drop                             | U <sub>d</sub> | max. 0.2 V at 10 mA max. 0.6 V at 50 mA                                |
| Switching frequency                      | f              | max. 5 kHz   |
| Response time                            |                | 40 μs Light beam is not interrupted<br>80 μs Light beam is interrupted |
| Repeat accuracy                          | R              | 0.03 mm  |
| Compliance with standards and directives | ;              |  |
| Directive conformity                     |                |  |
| EMC Directive 2004/108/EC                |                | EN 60947-5-2:2007+A1:2012  |
| Standard conformity                      |                |  |
| Standards                                |                | UL 60947-5-2   |
| Approvals and certificates               |                |  |
| UL approval                              |                | cULus Recognized, Class 2 Power Source                                 |
| CCC approval                             |                | CCC approval / marking not required for products rated ≤36 V           |
| Ambient conditions                       |                |  |
| Ambient temperature                      |                | -25 55 °C (-13 131 °F)   |
| Storage temperature                      |                | -30 80 °C (-22 176 °F)   |
| Pollution degree                         |                | 2  |
| Mechanical specifications                |                |  |
| Housing width                            |                | 13.2 mm  |
| Housing height                           |                | 13.4 mm  |
| Degree of protection                     |                | IP50   |
| Connection                               |                | 4-pin flat connector   |
| Material                                 |                |  |
| Housing                                  |                | PBT  |
| Mass                                     |                | 3 g  |
| Tightening torque, fastening screws      |                | 0.6 Nm   |

- O = Light on ● = Dark on

### **Accessories**

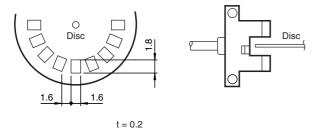


**CBL SET GL5** 

Connection cable for GL5 series

# **Response frequency**

The response frequency is the value when the disc, given in the figure below, is rotated.



### **Applications**

The GL5 is suited for applications in the semiconductor and electronic industrial environment.

Typical applications include:

- 1. Detection of lead frames
- 2. Detection of cam positions
- 3. Detection of limit positions of moving objects
- 4. Position detection of wafer cases