

Product: IC-KP-HBx; IQH1-...-V1; IQC33-...
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Description

This document describes the commissioning of the function block FB3433 inside the Siemens Step-7 environment. With the FB3433 it is possible to read or write large data volumes from the IQC33 RFID tag without complicated command parameterisations. The function block is valid for the 4-channel devices with Profinet and Profibus interface.

The function block is able to read and write the whole memory of the IQC33 (2000 Byte) with 36 command cycles. The start address is W#16#0, but can be changed by the user. The function block is able to read and write memory areas with a size of 56 Bytes per command cycle.

Requirements:

Evaluation unit: IC-KP-HBx (4-channel device)
RFID head: IQH1-...-V1
RFID tag: IQC33-
Software: Function block FB34 (IDENTControl) for commissioning the IC-KP-HBx

Inside the function block FB3433, the FB34 is used for the command execution. In the first step, you have to configure the FB3433 with the correct values for the input and output addresses. After this, you trigger the initialisation routine with the input #SetRestart at the FB3433. This routine is successfully finished if the output #InitFinish switch to the high signal.

Configuration of the FB 3433 "Command_HeadX":

☐ **Netzwerk 2:** Call FB3433 for read/write IQC33 completely

```
CALL "Command_HeadX" , "DB_Command"    FB3433 / DB3433
Input_Address      :=W#16#200
Output_Address     :=W#16#200
HeadNumber         :="HeadNumber"      MB710
CommandCycles      :="CommandCycles"    MB711
StartAddress       :="StartAddress"     MW712
CommandLength      :=B#16#38
NumberReadDBHead1  :=341
NumberWriteDBHead1:=342
NumberReadDBHead2  :=343
NumberWriteDBHead2:=344
NumberReadDBHead3  :=345
NumberWriteDBHead3:=346
NumberReadDBHead4  :=347
NumberWriteDBHead4:=348
NumberInstDB       :=34
Read               :="ReadCommand"      M700.2
Write              :="WriteCommand"     M700.3
End_Command        :="EndCommand"      M700.1
Error              :="ErrorCommand"     M700.5
Busy               :="BusyCommand"      M700.4
NoDataCarrier      :="NoDataCarrier"    M700.6
StartCommand       :="StartCommand"     M700.0
InitFinish         :="InitFinish"       M0.0
SetRestart         :="SetRestart"       M0.1
```



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The function block FB3433 "Command_HeadX" need to call together with the according instanz data block "DB_Command" inside the application program.

Example:

CALL FB3433; DB3433

It is possible to rename the function and the data block. The internal variables used as local variables. No global variables used inside the FB3433.

Input parameter:

Input_Address: [Word]	defines the start address of the input data field of the process data; configuration done in hexadecimal format; the belonging address value is visible in the hardware configuration in step 7 Address 512 := W#16#200
Output_Address: [Word]	defines the start address of the output data field of the process data; configuration done in hexadecimal format; the belonging address value is visible in the hardware configuration in step 7 Address 512 := W#16#200
HeadNumber: [Byte]	defines the channel on which the command should executed; Channel 1: HeadNumber := B#16#1 Channel 2: HeadNumber := B#16#2 Channel 3: HeadNumber := B#16#3 Channel 4: HeadNumber := B#16#4 This variable should connected to a byte variable of the customer specific application program
CommandCycles: [Byte]	defines the number of executed command cycles inside the read or writes routine of the FB3433. The configuration is in decimal format. The maximal number is 36. The first command Read/write 56 Bytes of user data. To read or write a specific data quantity following configuration is necessary: 56 Bytes: CommandCycles := 1 112 Bytes: CommandCycles := 2 168 Bytes: CommandCycles := 3 2000 Bytes CommandCycles := 36
CommandLength: [Byte]	defines the length of the user data which are inside one telegram; by using the IQC33 RFID tag the length is fixed at 56 Bytes 56 Bytes: CommandLength := B#16#38 It is possible to configure this variable permanently with this value.
NumberReadDBHead1/2:[INT]	defines the number of the data block in which the read in data of head 1/2 are copied while read command execution. The length of the data block should be 2000 Bytes (mirror of the complete memory of the IQC33) or it should have the same length like the read in data NumberReadDBHead1 := 341 NumberReadDBHead2 := 343 NumberReadDBHead3 := 345 NumberReadDBHead4 := 347
NumberWriteDBHead1/2:[INT]	defines the number of the data block in which the write data for head 1/2 are copied before starting command execution. The length of the data block should be 2000 Bytes (mirror of the complete memory of the IQC33) or it should have the same length like the data that should written NumberWriteDBHead1 := 342 NumberWriteDBHead2 := 344 NumberWriteDBHead3 := 346 NumberWriteDBHead4 := 348



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NumberInstDB: [INT]	defines the number of the according instanz data block of the according function block for the IDENTControl NumberInstDB := 34
Read: [Bool]	defines that a reading cycle will executed (start of the execution triggered by input "StartCommand")
Write: [Bool]	defines that a writing cycle will executed (start of the execution triggered by input "StartCommand")

In/Out parameter:

StartCommand: [Bool]	defines the start of a command routine by setting to true
SetRestart: [Bool]	start of the initialisation routine to reset the internal function block and configure the tag type; should set after the power up of the device
InitFinish: [Bool]	Initialisation routine successfully finished

Out parameter:

End_Command: [Bool]	signalize with a positive edge the end of a command routine; this output will reset to false if a command routine starts
Error: [Bool]	signalize that an error occurs while execution of a command routine
Busy: [Bool]	signalize that the execution of a command routine is still active; after the start this bit is set to true until the command routine is finished
NoDataCarrier: [Bool]	signalize that a RFID tag leaves the detection range of the head while execution of the command routine