

# Manual

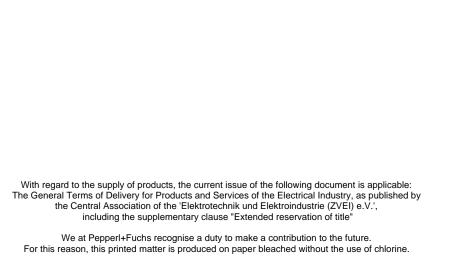
# VAG-IBS-G4F-FB

AS-Interface/InterBus Gateway

**IP67** 







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# 1 Declaration of Conformity

The AS-i/InterBus gateway VAG-IBS-G4F-FB has been developed and produced in accordance with the applicable European standards and directives.



The corresponding of conformity can be requested from the manufacturer.

The manufacturer of the product, Pepperl+Fuchs Group in D-68301 Mannheim, possesses a certified quality assurance system in accordance with ISO 9001.





# AS-Interface Declaration of Conformity

# 2 The Used Symbols



Warning

This symbol warns the user of possible danger. Failure to heed this warning can lead to personal injury or death and/or damage to equipment.



This symbol warns the user of a possible failure. Failure to heed this warning can lead to total failure of the equipment or any other connected equipment.



This symbol gives the user important hints.

# AS-Interface The Used Symbols

### 3 Safety

#### 3.1 Intended Use



The protection of operating personnel and the system against possible danger is not guaranteed if the control interface unit is not operated in accordance with its intended use.

Warning

The device may only be operated by appropriately qualified personnel in accordance with this operating manual.

#### 3.2 General Safety Information



Safety and correct functioning of the device cannot be guaranteed if any operation other than that described in this operation manual is performed.

Warning

The connecting of the equipment and any maintenance work to be carried out with voltage applied to the equipment must only be performed by appropriately qualified electrotechnical personnel.

In the case that a failure cannot be repaired, the device must be taken out of operation and kept from inadvertently put back into operation. Repair work is to be carried out by the manufacturer only. Additions or modifications to the equipment are not allowed and void the warranty.



The operator is responsible for the observance of local safety standards.

# AS-Interface Safety

#### 4 General Information

This operating instruction is for use with the following devices of the Pepperl+Fuchs GmbH:

VAG-IBS-G4F-FB

The AS-i/InterBus gateways serve to connect the Actuator-Sensor-Interface to the InterBus. The Gateways act as a complete master for the AS-Interface and as a slave for InterBus.

The high protection category IP 65 of the AS-i/InterBus gateways as remote bus slave makes the device suitable for applications in the extreme industrial environments frequently encountered in the field. AS-Interface is connected using the penetration technique of EMS (Electromechanical Interface). InterBus is connected with heavy gauge terminals.

Both gateways can be used in the same way. Commissioning, debugging and setting up of the AS-i parameters can be accomplished with the use of two push-buttons, the display and the LEDs directly on the system as with all AS-i masters of Pepperl+Fuchs. It is also possible to do the configuration of AS-interface with the CMD software. Advanced diagnostics to detect occasional occuring errors and judge the quality of the AS-interface communication can be executed as well with the CMD software.

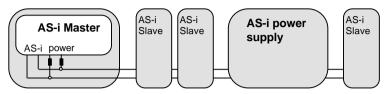
The gateway transmits the AS-i I/O data and AS-i flags cyclically within 9 InterBus words of the process data channel. All AS-interface functions can be called up via PCP objects.

InterBus module error can be configured to be caused by AS-i configuration error or AS-i power fail.

# **AS-Interface General Information**

# 5 Installation, Displays and Operating Keys

Connection of an coupler (InterBus Remote Bus):

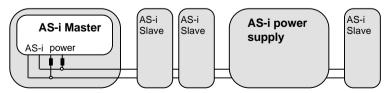


### 5.1 AS-i/InterBus Remote Bus Gateway



The devices in IP65 have the terminals for Interbus (cage clamp terminals) and the push buttons under the top of the housing to prevent liquids from entering. The AS-interface is connected with the electromechanical interface with penetration technique developed for AS-i at the bottom of the housing

Every AS-i master and all the AS-i gateways in IP65 come with power supply A. An AS-i power supply has to be used which also supplies the AS-i master with power and can be connected to the AS-i cable like all the other AS-i components at any place. The AS-i master is connected to AS-i using the penetration technique of the electromechanical interface which is common with AS-i slaves as well.



#### 5.1.1 Connection of an InterBus Remote Bus Gateway

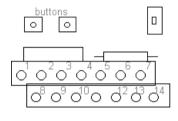
The AS-i/InterBus gateway in IP65 can be connected to InterBus with cage clamp terminals inside of the device. For that purpose the top of the housing has to be screwed off

You can use a SUB-D data cable as an accessory part for AS-i masters in IP65 which is led through the heavy gauge terminals and is connected after the following colour scheme:

3 - green, 4 - yellow, 5 - blue, 10 - red

Connection of AS-i/InterBus interface on cage clamp terminal block and arrangement on circuit board:

1	/DI2
2	DI2
3	Shield
4	FE
5	Shield
6	DO1
7	/DO1
8	/DO2
9	DO2
10	GND_D2
11	
12	GN_D1
13	/DI1
14	DI1



The device in IP65 is powered out of the AS-i line to which it is connected by the electromechanical interface (penetration technique as it is used with AS-i slaves).

#### 5.2 **Display and Operating Elements**

On the front panel of the AS-i/InterBus gateway are seven light-emitting diodes, a twodigit seven-segment display and two push buttons to configure the gatway.

With the devices in IP65 the push buttons are situated inside of the housing to avoid liquids from entering. The top of the housing has to be screwed off to operate these push buttons.

LEDs of the AS-i/InterBus:

UL Lights up when the operating voltage is available on the InterBus side.

CC Lights up when connection has been made trough the incomming ST

cable.

config err Configuration error in the AS-i network. When this LED is alight, the sev-

en-segment display indicates an AS-i address. This is the lowest AS-i address at which a configuration error has been detected, i.e. a higher AS-i address may appear when the error is rectified.

# AS-i/InterBus Gateway Installation, Displays and Operating Keys

U ASI Lights up when the operating voltage in the AS-i network is correctly ap-

plied.

ASI active Lights up when the AS-i network is in protected mode, i.e. the AS-i cycle

is running.

prg enable Configuration mode, i.e. the addresses of the AS-i slaves can be modi-

fied directly on the AS-i/InterBus coupler and the actual configuration of the AS-i can be displayed. All connected slaves participate in the data exchange, whilst in the protected mode only the configured slaves are

addressed and polled.

prj mode Configuration mode, i.e. the addresses of the AS-i slaves can be modi-

fied directly on the AS-i/InterBus coupler and the actual configuration of the AS-i can be displayed. All connected slaves participate in the data exchange, whilst in the protected mode only the configured slaves are

addressed and polled.

BA "Bus Active"

Lights up when data are being exchanged through InterBus and is off

when InterBus is in the stop condition.

TR Flashes when the AS-i/InterBus coupler is executing PCP communica-

tion, i.e. is been addressed and responding over the parameter chan-

nel.

RD Remote Bus disable.

# AS-Interface Installation, Displays and Operating Keys

## 6 Operating the AS-i/InterBus Gateway

#### 6.1 Master Start-Up

After powering on, all segments of the figure display and all LEDs light up for approximately one second (self-test). Afterwards, the LEDs display the condition of their respective flags. The LCD displays the condition of the master:

#### 40 Off-line Phase

The AS-i master initializes - there is no data communication on the AS-i.



If the AS-i circuit is insufficiently powered ("U ASI" does not light up) or there is no communication relationship between the InterBus master and the AS-i/InterBus gateway, the master remains in the off-line phase.

#### 41 Detection Phase

Start of the start-up phase, where the system looks for slaves located on the AS-i. The master remains in the detection phase until it finds at least one slave.

#### 42 Activation Phase

Condition at the end of the start-up operation where the parameters are transmitted to all connected and recognized slaves. This enables access to the AS-i slaves' data connections.

#### 43<sup>1</sup> Start of Normal Operation

In normal operation the AS-i master can exchange data with all active slaves. It transmits management messages and looks for and activates newly connected slaves. During normal operation, the system keeps the maximum cycle time of 5 milliseconds.

#### 6.2 Configuration Mode

The configuration mode serves to configure the AS-i circuit.



In the configuration mode, all recognized slaves are activated even when the desired and actual configurations do not match.

Pressing the "mode" button for at least five seconds switches the master to configuration mode. While in configuration mode, the yellow "prj mode" LED lights up.

The system then displays one after the other all detected slaves at a speed of two per second. If the display is empty, no slaves were detached on the AS-i circuit.

In configuration mode, all recognized slaves are activated except of slave zero. The AS-i master is in normal operation. There is data exchange between the AS-i master

<sup>1.</sup> Activation phase and the start of normal operation maybe so short that the numbers can not be seen in the display.

# AS-Interface Operating the AS-i/InterBus Gateway

and all AS-i slaves detected by the master regardless of whether the detected AS-i slaves were projected before.

When delivered the AS-i/InterBUS gateway is in configuration mode.

### 6.3 Protected Operating Mode



Note

In contrast with the configuration mode in the protected mode there is only data exchange between the AS-i master and the projected AS-i slaves.

### 6.3.1 Switching to Protected Operating Mode



You leave the configuration mode by pressing the "mode" button. Pressing the button shortly:

Exits the configuration mode without projecting the current AS-i configuration.

Pressing the button for more than five seconds:

Exits the configuration mode and projects the actual AS-i configuration. Simultaneously the actual AS-i configuration is stored as nominal configuration in the EEPROM.



If the system detects an AS-i slave with address zero on the AS-i, it can not leave the configuration mode.

In the protected operating mode, only AS-i slaves that are projected and whose actual configurations match the nominal configurations will be activated.

#### 6.3.2 Configuration Errors in Protected Operating Mode

As long as there is no configuration error, the numeric display is turned off while in protected operating mode. Otherwise, the address with a faulty assignment is displayed. A faulty assignment occurs when a slave has been recognized or projected but cannot be activated.

If there are more than one faulty assignments the one that was first detected is displayed. Pressing the "set" button shortly displays the next higher faulty address.

Shortly appearing configuration errors are stored in the device (advanced AS-i diagnosis). The last error that occurred can be displayed by pressing the set button. If a short AS-i power failure is responsible for the configuration error the display shows a "39".

#### 6.4 Assigning an AS-i Address in Configuration Mode

#### 6.4.1 Assigning a Slave Address

(assigning an available address to a slave with address zero)

In configuration mode, the addresses of all detected slaves are displayed one after the other. To display the next higher available operating address, press the "set" button shortly. Each time you press the "set" button, the next available address is displaved.

Choose the displayed address as your target address by pressing the button for more than five seconds. The address display blinks. The master is ready for programming: pressing the "set" button again addresses the connected slave with address zero to the target (blinking address).

Any errors will be displayed by their error codes according to chapter 11. Otherwise, the detected slaves are displayed again as described in chapter 6.2.

#### 6.4.2 Erasing the Slave Address

(assigning address zero to a detected slave)

In configuration mode, the addresses of all recognized slaves are displayed one after the other. By pressing and releasing the "set" button, the master displays the next available address. If you press the button for more than five seconds while the address of a detected slave is displayed, this slave will get the address zero and the display shows "00".

When you release the button, the display continues to display the detected slaves.

#### 6.5 **Programming the Address in Case of Configuration Errors**

#### 6.5.1 Automatic Address Assignment

Note

One of AS-i's great advantages is the automatic address assignment. If a slave fails, it can be replaced by one of the same type with address zero. The master will detect the replacement and automatically addresses the new slave with the address of the faulty one.

For automatic programming to work, some requirements must be met:

- 1. The AS-i master must be in the protected operating mode.
  - 2. The "Auto\_Address\_Assign" release flag must be set.
  - Only one of the projected slaves may not be detected.

If these requirements are met, the AS-i master's "prg enable" LED lights up and a slave with address zero will be automatically assigned to the operating address of the missing slave.



If the two slaves have different configuration data, i.e. are not of the same type as far as AS-i is concerned, the automatic address assignment will not be carried out.

#### 6.5.2 Manual Address Assignment

∏ Note If several slaves fail, they cannot be replaced automatically by the AS-i master. You must set their addresses manually. If this should not be done via the interface (using the AS-i Control Tools) or with a hand held addressing device, you can set them with the help of the push buttons and the figure display of the device.

In protected operating mode, wrong assignments are displayed as errors (see chapter 6.3). By pressing the "set" button, you can display all faulty assignments one after the other. By pressing the "set" button for more than five seconds, you can select the currently displayed address as a potential target address, and the display starts to blink.

If the faulty slave was previously replaced by a slave with address zero, the new slave can now be programmed for the blinking address by pressing the "set" key again. As a requirement, the new slave's configuration data must match the configuration data for the blinking address.

After the address has been successfully set, the next faulty assignment is displayed and the address assignment can begin from the start. Otherwise, the system displays an error code (chapter 11). When all faulty assignment are eliminated the display is empty.

### 6.6 Error Messages



The system displays error codes for error messages that do not point to faulty assignments on the AS-i circuit. The code numbers are larger than 50 and are therefore outside the slave address range. These codes are described in the appendix, chapter 11.

#### 7 **Advanced Diagnostics for AS-i Masters**

The advanced AS-i diagnostics serve to locate occasionally occurring errors and to judge the quality of data transmission on AS-i without additional diagnostics tools.

The AS-i Control Tools, Pepperl+Fuchs software for the comfortable commissioning of the AS-Interface and the programming of AS-i Control, will include the operation of the advanced diagnostics from version 3.0 on.

#### List of Corrupted AS-i Slaves (LCS) 7.1

To locate occasionally occurring short-time configuration errors the AS-i masters with advanced diagnostics manage beside the list of projected slaves (LPS), the list of detected slaves (LDS) and the list of activated slaves (LAS) a forth list, the list of corrupted slaves (LCS). This list contains entries of all AS-i slaves which were responsible for at least one configuration error since powering up the AS-i master or reading the list. Short-time AS-i power failures are represented in the LCS at the position of AS-i slave with address 0.

With every read access the LCS will be deleted. Note The last short-time configuration error can also be displayed on the AS-i

Note

Master: Pressing the "set" button of the AS-i master shows the AS-i slave which was responsible for the last short-time configuration error. Was there a

short-time AS-i power failure the display shows "39" after pressing the "set" button.

#### 7.2 Error Counter: Counter of corrupted data telegrams

The AS-i master with advanced diagnostics has an error counter for each AS-i slave, which is increased every time there is a corrupted AS-i telegram. This makes it possible to judge the quality of the AS-i network, even if only a few corrupted telegrams occurred and the AS-i slave did not cause any configuration errors.



The counter values can be read via the host interface and will be deleted with every read access. The counter value is limited to 254. 255 means counter overflow.

Note

The error counter is included in the command master|AS-i Diagnostics of AS-i Control Tools version 3.0.

#### 7.3 Off-line Phase on Configuration Errors

The AS-i masters with advanced diagnostics offer the possibility to put themselves into the off-line Phase when a configuration error on the AS-Interface occurs. In this

# AS-Interface Advanced Diagnostics for AS-i Masters

way the security of the application can be ensured. The reaction to a configuration error is very fast and the host can be relieved from this task. If there are any problems on the AS-i network, the AS-interface can be switched to a secure state.

There are two different ways to parameterize the AS-i master for this feature:

- Every configuration error during normal operation in protected mode releases the off-line phase.
- For each slave address can be chosen whether a configuration error on this address will release the off-line phase or not. This information is stored in the List of Off-line Slaves (LOS).

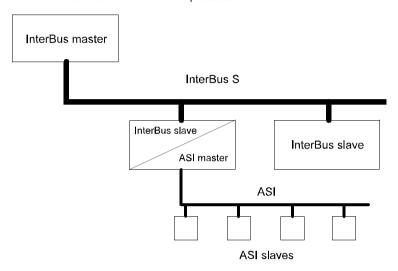
The user himself can decide how the system reacts to a configuration error on the AS-Interface. The AS-i master can release the off-line phase in critical situations, i.e. only with certain slave addresses, while in less critical situations (if one of the other AS-i slaves have a configuration error) only the error message configuration error is sent to the host, but AS-i is still running.

The parameterization of off-line phase on configuration error is also supported by the AS-i Control Tools version 3.0.

## 8 AS-i/InterBus Coupler

The primary task of the AS-i/InterBus coupler is to transfer bits from InterBus to the AS-i slaves (actuators) and to transfer bits from the AS-i to InterBus.

On the one hand, the AS-i/InterBus coupler is controlled by the InterBus master, i. e. it is an InterBus slave. On the other hand, it is the AS-i master, i. e. it monitors the AS-i network connected to it and controls all processes on it.



The processes on the two sides run independently of one another:

- the information from the process data channel on InterBus is temporarily stored in the AS-i/InterBus coupler until it can be transferred to the appropriate AS-i slave;
- the most recent available information from all the AS-i slaves is forwarded in an InterBus cycle via the process data channel to the InterBus master.

The maximum delay between InterBus master and AS-i slave is determined by the cycle time for the AS-i (maximum 5 ms) and the cycle time of InterBus (maximum 10 ms).

## 8.1 Information Exchange over INTERBUS

The AS-i/InterBus coupler uses ten 16 bit words on InterBus:

- one word is used for the PCP (Peripherals Communication Protocol) through which
  the AS-i/InterBus coupler is programmed and queried; the PCP word does not appear in the process image of the PLC. The InterBus master automatically masked
  out this word.
- one word is used as the control word. The InterBus master can use this to interrupt data transmission in the AS-i network;
- the control word is replaced by the status word in the read cycle. The status word supplies status information to the InterBus master;

eight words (128 bits) constitute the fast process data channel. Here, bits are exchanged directly with the AS-i, so that four bits are available for each of the possible total of 31 AS-i slaves (address 0 is reserved for special tasks).

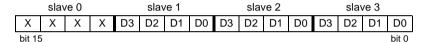
process data (8 words)	PCP (1 word)	control word
------------------------	--------------	--------------

#### 8.1.1 Process Data Channel

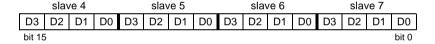
The process data channel transfers logical states directly between the programmable logic controller (PLC) and the digital actuators and sensors on the AS-i. InterBus and AS-i are thus invisible for machine programming, i. e. there is no difference with conventional parallel wiring for the InterBus master (controller).

The image of the sensors and actuators in the PLC are as follows:

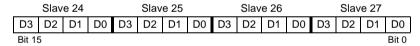
1st word



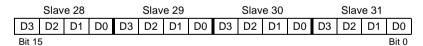
2nd, word



7th, word



8th. word



AS-i allows the use of a bit position for both input and output purposes. As a rule, AS-i slaves offer four inputs and outputs, each of which has its own bit position, e.g.::

slave n								
input	input	output	output					
bit 15			bit 12					

An AS-i slave uses its bits of the process data word as input or output data

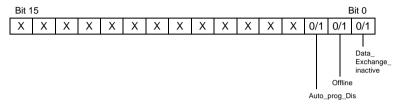
The order of the slaves on InterBus can be programmed in the AS-i/InterBus coupler. It is not possible to access the data for slave 0, as this address is reserved for configuration mode.

#### 8.1.2 Control Word and Status Word

The InterBus master can use the control word to control the AS-i/InterBus coupler. Control word and status word are transmitted with each cycle of InterBus, just like the data on the process data channel.

#### Control word

Bit assignment in the control word for the AS-i/InterBus coupler (bit set: active, bit reset: off):



Auto\_Prog\_Disable Disables the possibility of automatic addressing.

Offline All AS-i slaves are reset. No communication is taking place

in the AS-i network. The AS-i network is re-initialized when  $% \left\{ \mathbf{n}_{i}^{\mathbf{n}}\right\} =\mathbf{n}_{i}^{\mathbf{n}}$ 

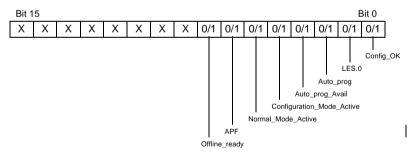
this bit is set to 0 again.

Data\_Exchange\_Inactive Data exchange in the AS-i network is interrupted but con-

tinued again immediately after the bit was set to 0.

The status word indicates the current state of the AS-i/InterBus coupler to the InterBus master:

#### Status word



Config\_OK The desired configuration of the AS-i network coincides

with the actual configuration, i. e. all parts of the AS-i

are working and are correctly configured.

LDS.0 (list of detected slaves A slave with address 0 is connected to the AS-i.

Auto\_Prog Automatic addressing of a slave is possible.

Auto\_Prog\_Avail The current error can be rectified by automatic pro-

gramming. This state may occur, for instance, if pre-

# AS-Interface AS-i/InterBus Coupler

cisely one slave is missing. This is a typical case for a

field repair.

Configuration\_Mode\_Active The AS-i/InterBus coupler is in configuration mode.

Normal\_Mode\_Active The AS-i/InterBus coupler is in normal mode, the AS-i

cycle is running.

APF Voltage drop in the AS-i. In this event, the AS-i/InterBus

coupler re-initializes all AS-i slaves. This is necessary as the slaves are supplied with their operating voltage

through the AS-i. See "Offline ready".

Offline\_Ready After switch-on, when the InterBus master has reset the

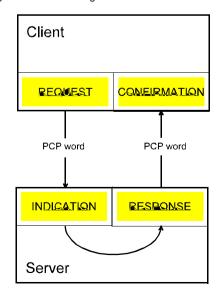
AS-i/InterBus coupler through the control word and, following a voltage drop on the AS-i, the AS-i/InterBus coupler requires some time to initialize and check the AS-i. This signal is only active on completion of this

phase.

#### 8.1.3 Parameter Data Channel

The parameter data channel allows data transmission in a more flexible form than does the process data channel. Individual AS-i slaves can be separately controlled or polled through this channel. Its most important task, however, is command transmission. The AS-i/InterBus coupler operates in a pure server mode in this case, i. e. it understands certain commands the client can send. The client is always the InterBus master. Data transmission via the PCP channel can required a number of words per command. These words are sent in consecutive cycles of InterBus.

Handling the services through the PCP word:



**INTERBUS-S** master

INTERBUS-S coupler

#### 8.2 InterBus Interface

The AS-i/InterBus coupler communicates with the InterBus master in three ways, as described in section 3.1. In total, the AS-i/InterBus coupler occupies ten words on InterBus, the location of which in the interface board or the controller board of the InterBus master is a consequence of the InterBus cabling.

The process data channel occupies 9 words (process data channel plus control and status word) as described in see chapter 8.1.2 and 8.1.3. The PLC or similar can address the sensors and actuators through this channel as if they were connected conventionally with parallel wiring.

The InterBus master and AS-i/InterBus coupler communicate with each other on a simple, rapid basis using the control word and data word. See chapter 8.1.3 for details.

The most flexible communications option uses the parameter word. Although the method of transmission on this channel (Peripherals Communications Protocol, PCP) can transmit only one data word per InterBus cycle, the number of consecutively transmitted words for a command is variable. You should consult the InterBus literature for basic information regarding PCP.

PCP is used for a number of tasks in the coupler:

- setting the parameters for AS-i slaves and reading their configuration data;
- configuring AS-i slaves, i. e. storing the desired state of the AS-i network in the AS-i/InterBus coupler;
- · reading the stored data;
- setting the operating mode (configuration mode, protected mode);
- · modifying the operating address of an AS-i slave;
- · reading the current configuration of the AS-i network.

Naturally, the coupler has all the functions necessary for its tasks as InterBus slave and InterBus server.

#### 8.2.1 Basic Data

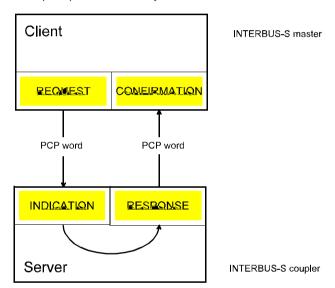
The basic InterBus data for the AS-i/InterBus coupler are shown in following tables, where xxd = decimal number and xxh means hexadecimal number.

The most important data of the AS-i/InterBus coupler for the programmer				
ID code	223d /DFh (InterBus ST)			
	243d / F3h (InterBus Remote Bus)			
Length code	04h / 0Eh / 06h / 15h			
	(dependent on the length of the process data)			
Input address area	48 - 144 bit (adjustable in 32 bit steps)			
Output address area	48 - 144 bit (adjustable in 32 bit steps)			
PCP address area	1 word			
Register length	4 / 6 / 8 / 10 words			
	(dependent on the length of the process data)			
Module error message (E) when	AS-i configuration error / AS-i power fail			
the following occurs:				

Identification of the AS-i/InterBus coupler as a virtual field device (VFD)							
VFD attribute   Assignment		Data type	Comment				
Vendor name	Pepperl+Fuchs	Visible string					
Model name	ASI/IBS coupler	Visible string					
Revision	1.0	Visible string					
Profile	0	Octet string	The coupler does not correspond to a profile. However, it does use InterBus sensor/actuator profile conventions				

#### 8.2.2 PCP Services

The /InterBus coupler operates exclusively as an InterBus server:



It provides the following PCP services:

InterBus communications services of the AS-i/InterBus coupler						
Service	Functions group	Client/Server	confirmed/Unconfirmed			
Initiate	Administration	Server	confirmed			
Abort	Administration	Client/Server	unconfirmed			
Reject	Administration	Client/Server	unconfirmed			
Status	Administration	Server	confirmed			
Identify	Administration	Server	confirmed			
Get-OV (long)	Administration	Server	confirmed			
Write	Application	Server	confirmed			
Read	Application	Server	confirmed			

ue date 6.2.2000

The InterBus client can use the READ service to read communication objects of the AS-i/InterBus coupler, with the WRITE service it can to the AS-i/InterBus coupler. As a server, the AS-i/InterBus coupler cannot initiate any read or write access.

The AS-i/InterBus coupler can only implement a communications relationship (PMS connection). If the InterBus master wishes to transmit data continuously over the process data channel, it must continuously request the data. This should, however, rarely be necessary as the AS-i data is transmitted over the process data channel.

Further information regarding the services may be found in the InterBus literature.

#### 8.2.3 Provision of Access

The AS-i/InterBus coupler supports access rights to communications objects, see Appendix.

#### 8.2.4 Static PMS Data Types

The AS-i/InterBus coupler uses only a small number of the standardized data types and no freely defined data types:

Supported static data types						
The re	The remaining standard data types shall					
	be assigned a zero object					
Index	Index Standardized PMS data type					
01	boolean					
10	10 octet string					

Description of the objects in the data type structure (DS) of the static object dictionary for the AS-i/InterBus coupler						
Index	Object code	Number of Elements	Data-Type-Index	Length		
40h DS Read_stored_data	DS	3	10 10 10	31 16 4		
41h DS Configure_slave	DS	2	10 10	1		
43h DS Read_Config_data	DS	2	10 10	32 4		
44h DS Read_parametern	DS	2	10 10	16 4		
45h DS Modify_operating_ address	DS	2	10 10	1		
46h DS input_data	DS	3	10 10 10	16 4 1		

See chapter 8.2.5 for a description of the data structures.

The /InterBus coupler uses the following data objects which do not change during communications.

Communication type objects and data types:

Communication object	Index	Obj. type	Data type (length)	Content (length)
List of configured slaves (LCS)	5FA0	simple variable	octet string (4)	LCS (1*31)
Configuration mode	5FA1	simple variable	boolean	(true) - configura- tion mode (false) - protected mode
Parameterize_slave <sub>i</sub> (31 COs)	5FA2- 5FC0	simple variable	octet string (1)	Parameters for slave <sub>i</sub> (1*4)
Store_actual_parameters	5FC1	simple variable	boolean	Store actual parameters (true) or not (false)
Store_actual_configuration	5FC2	simple variable	boolean	Store actual config- uration (true) or not (false)
Output data	5FC3	simple variable	octet string (16)	Field of output data FOD (31*4)
PD output data enable	5FEA	simple variable	boolean	Set/reset PD/PCP output data (false/ true = PD/PCP transmission)
Read_stored_data	5FC4	record	octet string (31) octet string (16) octet string (4)	Field of stored conf. data (31*8) Field of stored parameters (31*4) List of configured slaves (LCS) (1*31)
Configure_slave <sub>i</sub> (31 COs)	5FC5- 5FE3	record	octet string (1) octet string (1)	Store configuration data of slave; (1*8) Store parameters of slave; (1*4)
Data transfer	5FE4	record	boolean boolean boolean	Set/reset offline flag Set/reset DA flag Set/reset Auto_Prog_Disable
Read_config_data	5FE5	record	octet string (32) octet string (4)	Field of the configu- ration data images (32*8) List of detected slaves (LDS) (1*32)
Read_parameters	5FE5	record	octet string (16) octet string (4)	Field of param. (31*4) List of active slaves (LAS) (1*31)

See chapter 8.2.5 for a description of the data structures.

The Static Object Dictionary (SOD) specifies all the object types that are defined before the start of any communication and do not change during operation. It does not specify in which bit of the content of a communications object (CO) what information is stored.

The AS-i/InterBus coupler uses the following simple variable types of communications objects.

Communication objects of the simple variable type:

Index	5FA0h	5FA1h	5FA2h- 5FC0h	5FC1h	5FC2h	5FC3h
(CO)	List of conf. slaves (LCS)	Configura- tion mode	Paramete- rize_slave <sub>i</sub>	Store_ actual_ parameters	Store_ actual_ configura- tion	Output data
Objekt code			simple	variable		
data type index	10	01	10	01	01	10
Length	4	1	1	1	1	16
Password	0	0	0	0		0
Access groups	0	0	0	0	0	0
Access- rights	Wa					
Local address	Implementation dependent					
Variable name	no entry					
Extension	no entry					

See chapter 8.2.5 for a description of the data structures.

Communications object	Content	Access	Process data imaging	
Read_stored_data (1 CO)	Stored configuration data field Stored parameters field List of conf. slaves (LCS)	read read read	not possible not possible not possible	
Configure_slave <sub>i</sub> (31 COs)	Stored configuration data for slave; Stored parameters for slave;	write write	not possible	
List of configured slaves (LCS, 1 CO)	LCS	write	not possible	
Configuration mode (1 CO)	master operating mode	write	not possible	
Read_stored_data (1 CO)	Configuration data images field List of detected slaves (LDS)	read read	not possible not possible	
Read_parameters (1 CO)	Parameters field List of active slaves (LAS)	read read	not possible not possible	
Parameterize_slave <sub>i</sub> (31 COs)	Parameters for slave <sub>i</sub>	write	not possible	

Communications object	Content	Access	Process data imaging	
Store_actual_parameters (1 CO)	Store_actual_parameters (true) or not (false)	write	not possible	
Store_actual_configuration (1 CO)	Store_actual_configuration (true) or not (false	write	not possible	
Modify_operating_address (1 CO))	Old slave address/new slave address	write	not possible	
Input data (1 CO)	Input data field (FID) Output data field (FOD) Process control level flags	read read read	possible not possible possible	

See chapter 8.2.5 for a description of the data structures.

Object description of the /InterBus coupler communication objects:

Index	5FC4h	5FC5h- 5FE3h	5FE5h	5FE6h	5FE7h	5FE8h	
(CO)	Read_ stored_ data	Configure_ slave <sub>i</sub>	Read_con- figuration_ data	Read_ parameters	Modify_ operating_ address	Input data	
Objekt code	record						
data type index	40h	41h	43h	44h	45h	46h	
Password	0	0	0	0		0	
Access groups	0	0	0	0	0	0	
Access rights	Ra	Wa	Ra	Ra	Wa	Ra	
Variable name	no entry						
Extension	no entry						
Local address (1)	implementation dependent						
Local address (2)	implementation dependent						
Local address (3)	implemen- tation dependent	no entry	no entry	no entry	no entry	implemen- tation dependent	

See chapter 8.2.5 for a description of the data structures.

#### 8.2.5 Data Structures

We have not yet described in which bytes and bits of the communication objects what information is stored. The information is of great importance for further processing of the communication object content by the AS-i user or the AS-i coupler.

### Read\_stored\_data CO (index 5FC4)

Slave 1

Stored configuration data field:

Byte 0

13 | 12 | 11 | 10 | EA3 | EA2 | EA1 | EA0

Byte 1 Slave 2

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Byte 30 Slave 31

13 | 12 | 11 | 10 | EA3 | EA2 | EA1 | EA0

13, 12, 11, 10: Identification bits (identify slave type)

EA3, EA2, EA1, EA0: Data direction (0: data input, 1: data output)

#### Stored parameters field:

Byte 31 Slave1

X X X X P3 P2 P1 P0

Byte 32 Slave 2 - 3

P3 P2 P1 P0 P3 P2 P1 P0

.

•

Byte 46 Slave 30 - 31

P3 P2 P1 P0 P3 P2 P1 P0

P3, P2, P1, P0: Parameters for the slave

### List of configured slaves (LCS):

Byte 47 Slaves 0 - 7

S7\* S6 S5 S4 S3 S2 S1 0

Byte 48 Slaves 8 - 15

 S15
 S14
 S13
 S12
 S11
 S10
 S9
 S8

Byte 49 Slaves 16 - 23

S23 | S22 | S21 | S20 | S19 | S18 | S17 | S16

Byte 50 Slaves 24 - 31

S31 S30 S29 S28 S27 S26 S25 S24

\*"0": Slave is not configured, i. e. no slave with this address has been installed,

"1": Slave is configured, i. e. a slave with this address has been installed.

## Configure\_slave; CO (i = 1 ... 31, index 5FC5-5FE3)

Byte 0 Slaves i

| 13 | 12 | 11 | 10 | EA3 | EA2 | EA1 | EA0

13, 12, 11, 10: Identification bits (identify AS-i slave type)

EA3, EA2, EA1, EA0: Data direction (0: data input, 1: data output)

## Parameters of slave i to be stored:

Byte 1 Slaves i

X X X X P3 P2 P1 P0

P3. P2. P1. P0: Parameters for the slave

#### LCS CO (index 5FA0)

List of slaves to be configured (index 5FA0):

Byte 0 Slaves 0 - 7

 S7\*
 S6
 S5
 S4
 S3
 S2
 S1
 0

Byte 1 Slaves 8 - 15

S15 S14 S13 S12 S11 S10 S9 S8

Byte 2 Slaves 16 - 23

 S23
 S22
 S21
 S20
 S19
 S18
 S17
 S16

Byte 3 Slaves 24 - 31

S31 S30 S29 S28 S27 S26 S25 S24

\*"0": Slave is not configured, i. e. no slave with this address has been installed.

"1": Slave is configured, i. e. a slave with this address has been installed.

## Configuration mode CO (index 5FA1)

Configuration mode:

Byte 0

0xFF/0x00 (true/false)

## Read\_configuration\_data CO (index 5FE5)

Field of configuration data images:

Byte 0 Slave 0

| 13 | 12 | 11 | 10 | EA3 | EA2 | EA1 | EA0

•

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Byte 31 Slave 31

| 13 | 12 | 11 | 10 | EA3 | EA2 | EA1 | EA0 |

13, 12, 11, 10:

Identification bits (identify AS-i slave type)

EA3, EA2, EA1, EA0: Data direction (0: data input, 1: data output)

List of detected slaves (LDS)

Byte 32 Slaves 0 - 7

 S7\*
 S6
 S5
 S4
 S3
 S2
 S1
 S0

Byte 33 Slaves 8 - 15

 S15
 S14
 S13
 S12
 S11
 S10
 S9
 S8

Byte 34 Slaves 16 - 23

 S23
 S22
 S21
 S20
 S19
 S18
 S17
 S16

Byte 35 Slaves 24 - 31

S31 S30 S29 S28 S27 S26 S25 S24

<sup>\*&</sup>quot;0": No slave with this address has been installed in the AS-i network.

<sup>&</sup>quot;1": A slave with this address has been installed in the AS-i network.

### Read\_parameters CO (index 5FE6)

Parameters field:

Byte 0 Slave1

X X X X P3 P2 P1 P0

Byte 1 Slave2 - 3

P3 P2 P1 P0 P3 P2 P1 P0

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Byte 16 Slave 30 - 31

P3 P2 P1 P0 P3 P2 P1 P0

P3, P2, P1, P0: current parameters of the slaves

List of active slaves:

Byte 17 Slaves 0 - 7

S7\* S6 S5 S4 S3 S2 S1 S0

Byte 18 Slaves 8 - 15

S15 | S14 | S13 | S12 | S11 | S10 | S9 | S8

Byte 19 Slaves 16 - 23

S23 S22 S21 S20 S19 S18 S17 S16

Byte 20 Slaves 24 - 31

 S31
 S30
 S29
 S28
 S27
 S26
 S25
 S24

#### Parameterize\_slave; CO (i = 1 ... 31, index 5FA2-5FC0)

Parameters to be sent to slave i:

Byte 0 Slave i

P3, P2, P1, P0: Parameters for the slave

<sup>\*&</sup>quot;0": No slave with this address has been installed in the AS-i network.

<sup>&</sup>quot;1": A slave with this address has been installed in the AS-i network.

# Store\_actual\_parameters CO (index 5FC1)

Declare parameters of all slaves (1-31) as parameters to be stored:

Byte 0

0xFF/0x00 (true/false)

# Store\_actual\_configuration CO (index 5FC2)

Declare configuration of all slaves (1-31) as configuration to be stored:

Byte 0

0xFF/0x00 (true/false)

# Modify\_operating\_address CO (index 5FE7)

Old slave address:

Byte 0

X X X 0x00-0x1F

New slave address:

Byte 1

X X X 0x00-0x1F

# Input\_data CO (index 5FE8)

FID:

Byte 0 Slave1

X X X X D3 D2 D1 D0

Byte 1 Slave2 - 3

D3 D2 D1 D0 D3 D2 D1 D0

•

Byte 15 Slave 30 - 31

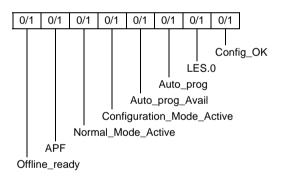
D3 D2 D1 D0 D3 D2 D1 D0

D3, D2, D1, D0: Data from slave

LAS: Byte 16 Slaves 0 - 7 S7\* S6 S5 S4 S3 S2 S1 0 Byte 17 Slaves 8 - 15 S15 S14 S13 S12 S11 S10 S9 S8 Byte 18 Slaves 16 - 23 S21 S20 S18 S23 S22 S19 S17 S16 Slaves 24 - 31 Byte 19 S31 S30 S29 S28 S27 S26 S25 S24

### Status word:

# Byte 20



# Output data CO (index 5FC3):

F	$\cap$	n	
_	. ,	,	

Byte 0 Slave1

	Χ	Χ	Χ	Χ	D3	D2	D1	D0
--	---	---	---	---	----	----	----	----

Byte 1 Slave2 -3

D3	D2	D1	D0	D3	D2	D1	D0
----	----	----	----	----	----	----	----

-

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•

<sup>\*&</sup>quot;0": Slave is not active,

<sup>&</sup>quot;1": Slave is active.

Byte 15 Slave 30 - 31

D3 D2 D1 D0 D3 D2 D1 D0

D3, D2, D1, D0: Data to the slave

# Command call CO (index 5FE9):

Slave address:

Byte 0

Information part:

Byte 1

Χ	Χ	Χ	14	13	12	11	10

10 ... I4 Information bits to the AS-i slave

# Process output data enable CO (index 5FEA):

Enable output data via the parameter data channel:

Byte 0

0xFF/0x00 (true/false)

0xFF Output data through PCP

0x00 Output data through process data channel

# Data transfer CO (index 5FE4)

Transfer control word via parameter data channel:

Byte 0; Data exchange inactive

0xFF/0x00 (true/false)

Byte 1; Offline

0xFF/0x00 (true/false)

Byte 2; Auto\_Prog\_Disable

0xFF/0x00 (true/false)

# AS-Interface AS-i/InterBus Coupler

# 9 Parameter Data Channel (PCP)

# 9.1 Services Supported

The AS-i/InterBus coupler operates exclusively as an InterBus server, i. e. it provides services to the InterBus master.

InterBus communications services of the AS-i/InterBus coupler:

Service	Function group	Client/Server	Confirmed/unconfirmed
Initiate	Administration	Server	Confirmed
Abort	Administration	Client/Server	Unconfirmed
Reject	Administration	Client/Server	Unconfirmed
Status	Administration	Server	Confirmed
Identify	Administration	Server	Confirmed
Get-OD (long)	Administration	Server	Confirmed
Write	Application	Server	Confirmed
Read	Application	Server	Confirmed

This means that the AS-i/InterBus coupler provides READ and WRITE services in addition to the services provided on InterBus.

Data traffic with the AS-i slaves is preferably handled over the process data channel, as this route is faster (maximum cycle time 15 ms) and all the slaves are addressed and queried in parallel.

# 9.2 Communication Relationship List (CRL)

The communication relationship list on the AS-i/InterBus coupler contains just one entry. The AS-i/InterBus coupler has only one communication relationship to InterBus address 0. In other words: once the InterBus master has sent a request to the AS-i/InterBus coupler, it must wait until it has received the confirmation. Only then may it send the next request. The AS-i/InterBus coupler does not support symbolic names, only a virtual field device and no priorities.

Structure of the CRL header in the coupler:

Attribute	Value in the AS-i/InterBus coupler CRL
CR	0
Number of CRL entries	1
Symbol length	0
VFD pointer supported	false

CRL entries for the AS-i/InterBus coupler:

Attributes of the CRL entry	PMS connection
CR	2
Remote Address	0
Туре	MMAZ

Attributes of the CRL entry	PMS connection
max SCC	1
max RCC	1
max SAC	1
max RAC	1
ACI	0
Connection attribute	D
Max-PDU-Sending-High	0
Max-PDU-Sending-Low	64
Max-PDU-Receiving-High	0
Max-PDU-Receiving-Low	64
Services supported	Get-OD (long) (ind/rsp) Write (ind/rsp); Read (ind/rsp) (bit 047) 00 00 00 80 30 00
Max-Number of Outstanding Client Services	1
Max-Number of Outstanding Server Services	1
Type-of-Connection	TRUE
Symbol	No entry

# 9.3 Communication Objects for the AS-i/InterBus Coupler

The communication objects in the AS-i/InterBus coupler describe the services that the AS-i/InterBus coupler provides through the PCP services READ and WRITE.

### 9.3.1 Read Stored Data

(READ, Index 5FC4h, Data-Type-Index 40h)

The stored data is a description of the desired state that should exist on the AS-i. This data must be previously written by the "configure slave i" service into the AS-i/InterBus coupler, where it is stored in non-volatile memory. This service returns three data fields, see page 32 for details:

- stored configuration data field. This field contains 8 bits for each slave, by means
  of which its properties can be set;
- stored parameters field. This field contains four bits for each AS-i slave, these are transmitted to the slaves immediately after switch on;
- list of configured slaves (LCS). This field contains one address for each possible slave address, indicating whether or not this address should be assigned.

See also:

chapter 9.3.2

## 9.3.2 Configure Slave i

(WRITE, Index 5FC5h - 5FE3h, Data-Type-Index 41h, i = 1 ... 31)

With this service, you can transmit the 8 bits of configuration data and 4 bits of parameter data for an AS-i slave to the AS-i/InterBus coupler. There this data is stored in non-volatile memory, see page 33 for more details.

See also:

chapter 9.3.3

# 9.3.3 List of Configured Slaves

(WRITE, Index 5FA0h, Data-Type-Index 10h)

The list of configured slaves contains one bit for each slave installed on the AS-i. Set the bit for the address of each of these slaves. Should one of these slaves fail, or should the AS-i/InterBus coupler find additional slaves, the AS-i/InterBus coupler will report a configuration error to the InterBus-S master through the status word. see page 32 for details.

See also:

chapter 9.3.1

# 9.3.4 Configuration Mode

(WRITE, Index 5FA1h, Data-Type-Index 01h)

This command is used to place the AS-i/InterBus coupler in configuration mode. This command uses one byte of input data:

00h (false) = configuration mode off (protected mode)

ffh (true) = configuration mode on

See also:

chapter 9.3.8

chapter 9.3.10

# 9.3.5 Read Configuration Data

(READ, Index 5FE5h, Data-Type-Index 43h)

You can use this command to read the actual state of the AS-i. You will obtain the following information for each of the 32 possible addresses (including AS-i address 0, which can be occupied by a slave that is yet to be programmed), see page 34 for details:

- configuration data images field. The AS-i/InterBus coupler reads this information from the slaves during the detection phase as the AS-i is switched on:
- list of detected slaves (LDS). This list contains one bit for each address and indicates whether a slave has been found.

You can frequently find the reason for a CONFIG ERR message from the AS-i/Inter-Bus coupler by comparing the list of configured slaves (LCS), list of detected slaves (LDS), and list of active slaves (LAS).

See also:

chapter 9.3.1

chapter 9.3.3

chapter 9.3.6

### 9.3.6 Read Parameters

(READ, Index 5FE6h, Data-Type-Index 44h)

You can use this command to read the current parameter data for the AS-i slaves. You will obtain the following data, see page 34 for details:

- · four bits for each slave
- list of active slaves (LAS). One bit is set here for each slave that the AS-i/InterBus can currently address.

See also:

chapter 9.3.2

chapter 9.3.5

# 9.3.7 Parameterize Slave i

(WRITE, Index 5FA2h - 5FC0h, Data-Type-Index 10h, i = 1 ... 31)

With this service, you can send the 4 bits of parameter data to the selected AS-i slave. You use this command, for instance, to modify the properties of a slave in operation, see page 34 for details.

See also:

chapter 9.3.8

# 9.3.8 Store Actual Parameters

(WRITE, Index 5FC1h, Data-Type-Index 01h)

You use this service to save the current parameter settings of all AS-i slaves as the new stored parameter settings, i. e. the current parameter settings will be restored the next time the AS-i is switched on. This command uses one byte of input data, see page 35 for details.

- 00h (false) = no effect
- ffh (true) = save current parameters

### 9.3.9 Store Actual Configuration

(WRITE, Index 5FC2h, Data-Type-Index 01h)

You use this service to save the current configuration of all AS-i slaves as the new stored configuration, i. e. the current configuration will be taken as the desired configuration the next time the AS-i is switched on. This command uses one byte of input data, see page 35 for details.

- 00h (false) = no effect
- ffh (true) = save current configuration

# 9.3.10 Modify Operating Address

(WRITE, Index 5FE7h, Data-Type-Index 45)

Use this command to modify the address of an AS-i slave and thus the position of its input and output data in the process data channel, see page 35 for details.

This command requires two bytes of data:

- old slave address (0 ... 31)
- new slave address (0 ... 31)

See also:

chapter 9.3.11

# 9.3.11 Input Data

(READ, Index 5FE8h, Data-Type-Index 46h)

Use this command to read the input data from the AS-i sensors, see page 35 for details:

- input data field (FID). This field contains 4 bits for each AS-i slave. You should, preferably, request these data through the process data channel;
- list of active slaves (LAS). This list contains one bit for each slave indicating that
  this slave is active. Use only the input data from the slaves entered in the list of active slaves.
- · Status word

See also

chapter 9.3.10

### 9.3.12 Output Data

(WRITE, Index 5FC3h)

Use this command to write the output data to the AS-i sensors, see page 36 for details:

 output data field (FOD). This field contains 4 bits for each AS-i slave. You should, preferably, send these data through the process data channel.

See also

chapter 9.3.10

### 9.3.13 Command Call

(WRITE, Index 5FE9h)

Use this command to send a command to an AS-i slave, see page 37 for details:

- Slave address 0..31;
- command

See also

chapter 9.3.10

### 9.3.14 Process Ouput Data Enable

(WRITE, Index 5FEAh)

Use this service to determine through which channel the AS-i/InterBus couplers receive your process output data, see page 37 for details:

- 00h (false) = send output data over the process data channel
- ffh (true) = send output data over the parameter data channel (PCP)

## 9.3.15 Data Transfer (Control Word)

(WRITE, Index 5FE4h)

Use this service to transmit the information for the control word also over the parameter data channel, see page 37 for details:

## Data exchange in active:

- 00h (false) = The data exchange between the AS-i master and the AS-i slaves is
- ffh (true) = The data exchange between the AS-i master and the AS-i slaves is disabled.

### Offline:

- 00h (false) = The AS-i network starts up again. Data is being exchanged.
- ffh (true) = All AS-i slaves are reset. No communication takes place in the AS-i network

# Auto\_Prog\_Disable:

- 00h (false) = The AS-i slaves can be automatically addressed.
- ffh (true) = The AS-i slaves cannot be automatically addressed.

#### 9.4 **Acknowledgements**

#### 9.4.1 Responses to the PCP Services

The response of the AS-i/InterBus coupler to the specified services complies with the InterBus standard and is determined by the Application Layer Interface (ALI). The following error messages are provided for the READ and WRITE services:

Error codes for Read.rsp (-)				
Error class	6 Access			
Error code	5 Object-Attribute-Inconsistent			
Additional code	10h incorrect subindex			

Error codes for Write.rsp (-)			
Error class	6 Access		
Error code	5 Object-Attribute-Inconsistent		
Additional code	10h incorrect subindex		
	12h length of service parameter "data" too great		
	13h length of service parameter "data" too small		

The error codes can be gueried on the InterBus master. They assist in trouble-shooting in program development or indicate error situations in normal operation.

### 9.4.2 Example of a PCP Service

The PCP services are part of the commands which you can send to the InterBus master from your application program.

The following example shows the structure of a Write service that is used to configure a slave, see page 32. With the service you tell the AS-i master which slave type (including parameters and data direction) the AS-i master can expect at which slave address.

# **Configure Slave2 CO**

Index: 5FC6 (ASI slave 2)

AS-i slave type:3

Data direction: 8 ( = 3 input bits (IO0..IO2), 1 output bit (IO3))

Parameters: 5

### Structure of the associated Write service

0082		Write service (request)
00	04	Quantity of subsequent command parameters
00	KR	Invoke ID; communication reference CR
5F	C6	Index for slave 2
00	02	Subindex ; number of following data bytes
38	05	Slave type, data direction; parameters

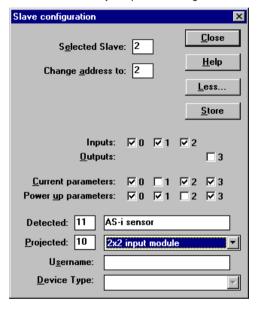
# AS-Interface Parameter Data Channel (PCP)

# 10 Accessories for putting AS-i into Operation and Test Tools

### 10.1 Windows Software AS-i Control Tools

The Windows software AS-i Control Tools enables you to configure the AS-i circuit in a very comfortable manner.

- 1. Start the AS-i Control Tools.
- Call the command Master | AS-i configuration.
   The AS-i configuration editor will be started. All detected and projected AS-i slaves are displayed in this window.
- 3. Click on a slave entry to open the dialogbox slave configuration.



This dialog box is for changing a slave address, setting AS-i parameters or AS-i configuration data. Additionally you can test inputs and outputs.

A very easy approach to configure the AS-i circuit is connecting each AS-i slave to the line and setting the AS-i slave address one after the other. After that press the button "Store configuration" to adopt the detected AS-i circuit to the AS-i master as projected data.

Moreover you can use the **AS-i Address Assistant**. This tool changes automatically the address of an AS-i slave to the desired address after plugging the slave to the AS-i line. The desired AS-i configuration can be created off-line before and stored to a file. When you build up the plant you only have to plug the AS-i slaves to the AS-i line one after the other.

Further descriptions to all features of the software can be obtained from the integrated help.

# AS-Interface Accessories for putting AS-i into Operation and Test Tools

# 11 Appendix: Displays of the Figure Display

In the basic state of the configuration mode, the display shows one after the other the addresses of all detected slaves at a rate of two per second. A blank display means that the *LDS* is empty, i.e. no slaves were detected.

In the basic state of the protected operating mode, the display is either blank or displays the address of a faulty assignment (see chapter 6.3.2).

During manual address programming, the slave address display has a different meaning (see chapter 6.4 and 6.5).

All displayed numbers that are bigger than 31 and therefore can not be interpreted as a slave address are status or error messages of the master. They have the following meanings:

40	The AS-i master is in off-line phase.	
	'	
41	The AS-i master is in detection phase.	
42	The AS-i master is in activation phase.	
43	The AS-i master starts normal operating mode.	
70	Hardware error: The AS-i master's EEPROM cannot be written to.	
71	Software error: InterBus false InterBus width	
72	Hardware error: The PIC processor does not respond.	
73	Hardware error: The PIC processor does not respond.	
74	Checksum error in the EEPROM.	
75	Error in the external RAM.	
76	Error in the external RAM.	
80	Error while attempting to exit the configuration mode: A slave with address zero exists.	
81	General error while changing a slave address.	
82	The front panel operation is blocked. Until the next power-up of the AS-i master the accessing to the device only from the host via the interface.	
83	Program reset of the AS-i Control programm: The AS-i Control programm is just read out of EEPROM and copied into the RAM.	
88	Display test while starting up the AS-i master	
90	Error while changing a slave address in protected operating mode: No slave with address 0 existing.	
91	Error while changing slave address: Target address is already occupied.	
92	Error while changing slave address: New address could not be set.	
93	Error while changing slave address: New address could only be stored volatile in the slave.	
94	Error while changing slave address in protected operating mode: Slave has wrong configuration data.	
95	Error while changing slave address in protected operating mode: The configuration error caused by one slave too many (instad by missing slave).	

# AS-Interface Appendix: Displays of the Figure Display

# 12 Appendix: The First Commissioning of AS-i

○ ∏ Note In this chapter an example is given of how to put an AS-i network into operation quickly and easily and without the need for external devices. The addressing of the components connected to the AS-i network can be performed directly on the AS-i master. It is of course more comfortable to do the addressing with a hand-held programming device or with the Windows software AS-i Control Tools. However, it is possible to configure even complex networks using only the AS-i master.

What to do ?	How to go about it?			
See to it that the AS-i master is properly supplied with power.	Connect the AS-i power supply unit to the terminals AS-i + and AS-i - of the master, connect the ground terminal. Turn on the power supply.			
After the self-test: the LEDs "power", "config err", "U ASI" and "prj mode" are on. The LCD shows "40": the AS-i master is in the off-line phase. Shortly after that a "41" will be displayed: the AS-i master stays in the detection phase.				
Switch the device to the projecting mode, if the yellow LED does not light up.	Press the "mode"-button for approx. five seconds.			
The yellow LED "prj mode" lights up. The device is now in projecting mode.				
Add a slave with the address 0 to the AS-i line.	Connect the slave's terminals with the terminals AS-i +/- of the master.			
The green LED "ASI active" lights up. The LCD shows "0". This means the AS-i master has detected the slave.				
Change the slave address to address 1.	Select address 1 by pressing the "set" button shortly, if necessary repeatedly. When a "1" appears on the display press the "set" button for approx. five seconds until the display blinks. Press again shortly the "set" button to assign the new address to the slave.			
The AS-i master detects the slave with address 1 and displays "1".				
Connect another slave with address 0 to the AS-i line and allocate the address 2 to it.	Connect the slave to the AS-i line. The addressing is the same as for the previous slave.			
The addresses of all slaves detected are now displayed sequentially.				
Change to the protected operating mode and store the AS-i configuration.	Leave the configuration mode by pressing the "mode" button for at least five seconds until the "prj mode" LED goes out.			

# **AS-Interface** Appendix: The First Commissioning of AS-i

How to go about it?
How to

The configuration of the master is now finished.

Now the hierarchically higher fieldbus system can be put into operation.

The gateway stays in the off-line phase (the display shows "40", the LED "config err" lights up), until the hierarchically higher fieldbus system operates properly.

# 13 Technical Data

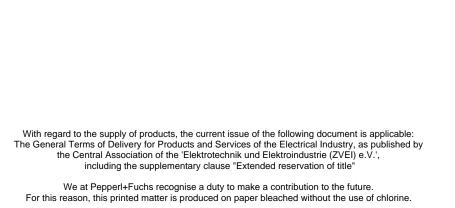
# AS-i InterBus Remote Bus

Туре	AS-i gateway to InterBus (Remote Bus)
Product Number	49262
Identification code	243d/DFh (decimal/hexadecimal)
Length code	04h / 0Eh / 06h / 15h (dependent on the length of the process data)
Register length	4 / 6 / 8 / 10 words (dependent on the length of the process data)
Degree of protection	IP 65
EMC directions	EN 50081, EN 50082
Permissible operating temperature	0°C 55°C
Permissible storage temperature	-25°C 85°C
Dimensions (w x d x h)	90x80x70 mm

# **AS-Interface**

# **AS-Interface**

# AS-Interface



# One Company, Two Divisions.



# **Factory Automation Division**



# Process Automation Division

# **Product Range**

- Digital and analogue sensors
- in different technologies
  - Inductive and capacitive sensors
  - Magnetic sensors
  - Ultrasonic sensors
  - Photoelectric sensors
- Incremental and absolute rotary encoders
- Counters and control equipment
- Identification Systems
- AS-Interface

# **Areas of Application**

- Machine engineering
- Conveyor or transport
- Packaging and bottling
- Automotive industry

# **Product Range**

- Signal conditioners
- Intrinsically safe interface modules
- Remote Process Interface (RPI)
- Intrinsically safe field bus solutions
- Level control sensors
- Process measuring and control systems engineering at the interface level
- Intrinsic safety training

# **Areas of Application**

- Chemical industry
- Industrial and community sewage
- Oil, gas and petrochemical industry
- PLC and process control systems
- Engineering companies for process systems

# **Service Area**

Worldwide sales, customer service and consultation via competent and reliable Pepperl+Fuchs associates ensure that you can contact us wherever or whenever you need us. We have subsidiaries worldwide for your convenience.

# The Pepperl+Fuchs Group

### **USA Headquarters**

Pepperl+Fuchs Inc. • 1600 Enterprise Parkway Twinsburg, Ohio 44087 • Cleveland-USA Tel. (330) 4 25 35 55 • Fax (330) 4 25 93 85 e-mail: sales@us.pepperl-fuchs.com

# **Asia Pacific Headquarters**

Pepperl+Fuchs Pte Ltd. • P+F Building 18 Ayer Rajah Crescent • Singapore 139942 Tel. (65) 7 79 90 91 • Fax (65) 8 73 16 37 e-mail: sales@sg.pepperl-fuchs.com

# **Worldwide Headquarters**

Pepperl+Fuchs GmbH • Königsberger Allee 87 68307 Mannheim • Germany
Tel. +49 621 7 76-0 • Fax +49 621 7 76-10 00
http://www.pepperl-fuchs.com
e-mail: fa-info@de.pepperl-fuchs.com

