See. Measure. Automate.

From thru-beam to LiDAR—highly flexible with top performance.

Photoelectric Sensors



Your automation, our passion.

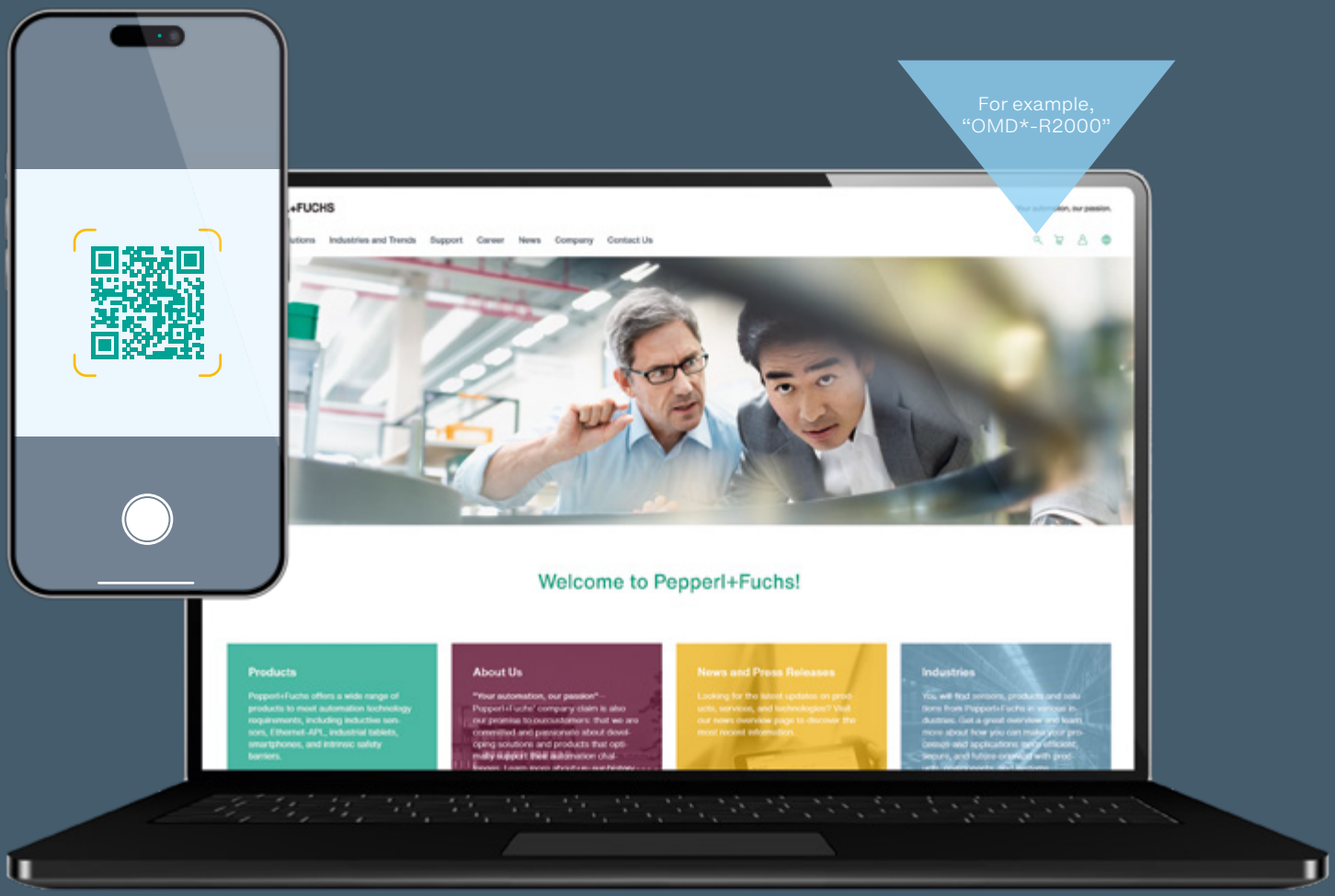
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Simply scan the respective QR code or enter the order designation in the search field on the Pepperl+Fuchs website and get to your product selection immediately. Order designation can be found in this brochure in the technical data summaries. Or you can navigate through our range of product families and groups. Product selectors help you select the optimal device.



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Contents

Photoelectric Sensors from Pepperl+Fuchs **6**

Products **8**

Standard Sensors **8**
Cubic Sensors 10
Cylindrical Sensors 23
Miniature Sensors 24
Slot and Slot Grid Sensors 26
Fiber Optic Sensors 27
Light Grids 28

Measurement Technology **30**
2-D LiDAR Sensors 32
1-D Distance Sensors 36
Optical Data Couplers 44

Safety Sensors **46**

Accessories **50**


RADIO
Pepperl Fuchs






PEPPERL+FUCHS

Pepperl+Fuchs

Innovations for the Future of Automation

“Your automation, our passion”—Pepperl+Fuchs’ company claim is also our promise to our customers: that we are committed and passionate about developing solutions and products that optimally support their automation challenges.

A spirit of research, entrepreneurial vision, and a belief in their own abilities—in 1945, founding fathers Walter Pepperl and Ludwig Fuchs laid the foundations for a success story in a small radio workshop in Mannheim that continues to this day. A look back at Pepperl+Fuchs’ more than 75-year history reveals many milestones, including the invention of the inductive proximity sensor in 1954, which not only demonstrates the company’s consistently high level of innovation. It also reflects a fundamental attitude that has been the most important pillar of this success story from the very beginning: working in partnership with our customers, working together as equals.

The individual needs and challenges of each customer, which we identify together in an intensive dialogue, are the focus of our actions, both today and in the future. This applies in particular to the digital transformation of processes and applications in the automation industry. We continue to drive this progress forward: with innovations and investments in a well-rounded range of services that pave the way for IIoT-enabled applications. Reinterpreting proven technologies is just as important to us as developing state-of-the-art technological concepts such as Ethernet-APL.

Always thinking one step ahead, developing and realizing visions for automation, and shaping its development in the future—this is what drives us.

Welcome to our world—let us inspire you!
www.pepperl-fuchs.com

Sectors

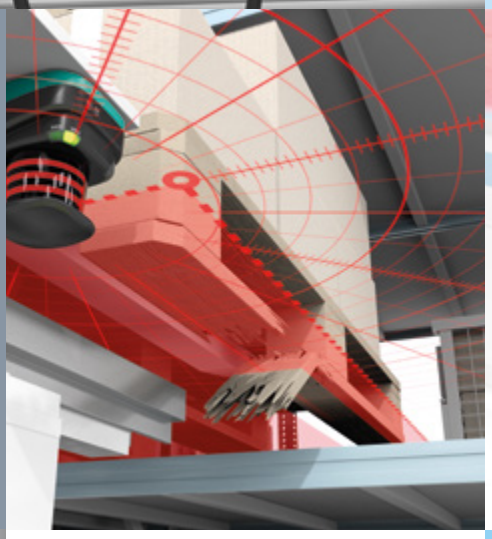
Photoelectric Sensors from Pepperl+Fuchs: a Portfolio Suitable for Every Scenario

The requirements placed on industrial sensors are just as varied as the applications relevant to the automation industry. Pepperl+Fuchs has decades of experience and maintains the highest quality standards, making it the ideal partner for discerning customers in the fields of factory and process automation.

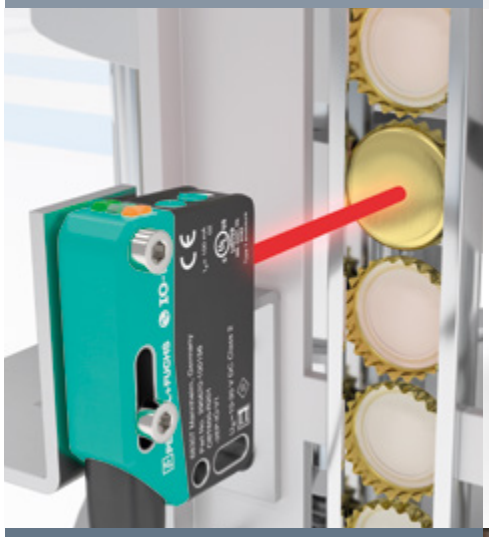
The company offers a broad portfolio of standard photoelectric sensors and measurement technology. All of these products are precisely engineered for the demands of industrial automation. Various sensing modes, from conventional thru-beam sensors and diffuse mode sensors to high-performance distance sensors, are available in miniature, standard, and specialized designs. This forward-thinking portfolio concept guarantees maximum flexibility for users.

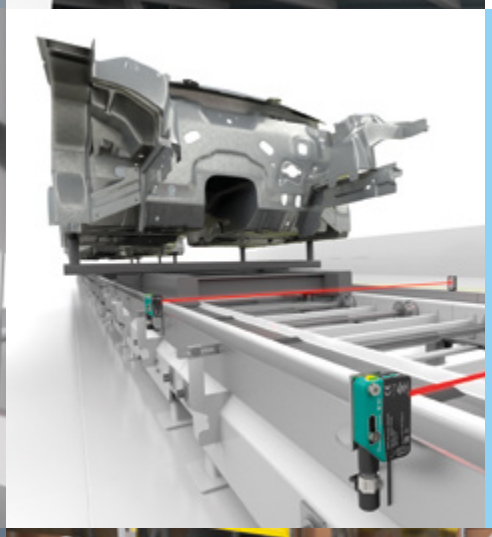
Aside from machine and plant construction and the automotive industry, photoelectric sensors are primarily used in material handling, mobile equipment, and the packaging and electronics industries. However, Pepperl+Fuchs also has exactly the right solution for each application in other fields.













Standard Sensors

From Standard Designs to Highly Specialized Sensors

Pepperl+Fuchs integrates advanced photoelectric function principles into its standard designs. This concept for standard sensors is what delivers maximum flexibility for any application. Regardless of the installation scenario, the right sensor is always available as a thru-beam sensor, retroreflective sensor, diffuse mode sensor, or measuring sensor with multiple switch points.

In addition to standard designs, the extensive portfolio includes specialized devices such as fiber optic sensors, print mark contrast sensors, and slot and slot grid sensors. These devices have been carefully designed as optimal solutions for specific applications. They always adhere to the quality standards that customers have come to expect from Pepperl+Fuchs.



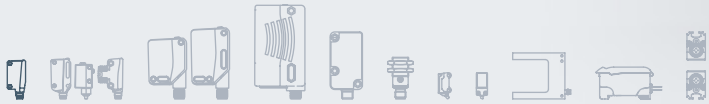
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pepperl-fuchs.com/pf-opto



Cubic Sensors—ML100 Series

The Ultimate Problem Solver





Complex Capabilities in a Confined Space

The ML100 series from Pepperl+Fuchs is the solution for a wide range of highly demanding automation tasks. The sensors combine all sensing modes in an especially compact, cube-shaped housing. Holes with M3 threads enable quick and easy mounting. All devices feature a bright emitter LED and a clearly visible LED status indicator. Sensitivity adjusters and light-on/dark-on changeover offer excellent flexibility and optimal control of the sensing/detection range.

PowerBeam Technology: For Maximum Performance

Offering one of the highest operating reserve on the market, PowerBeam technology helps to maintain completely stable and reliable operation. The clearly visible emitter LED makes it easy to align and adjust the sensor. Operating the product is equally convenient. The large, bright, and uniform light spot is especially useful for retroreflective sensors, including those with small reflectors.

Excerpt of technical data	M100/ MV100-RT	M100/ MV100-RT/35	M100/ MV100-6090	M100/ MV100-6091	M100/ MV100-6757	ML100-5*	ML100-6	ML100-55-G	ML100-8-1000	ML100-8-W	ML100-8-HGU-100
Function principle	Thru-beam sensor					Retroreflective sensor with polarization filter	Retroreflective sensor without polarization filter	Retroreflective sensor for transparency detection	Energetic diffuse mode sensor		
Red LED	15 m	30 m	4 m	4 m	2 m	3 m, 4.5 m, 7 m		2.5 m	1000 mm	200 mm	100 mm
Infrared LED	20 m						7 m				100 mm
BlueBeam											
Green LED						2 m					
Specialized option			Vertical optical face	Horizontal optical face	Vertical optical face					Large light spot	Long, narrow light spot

BlueBeam: For Demanding Tasks

BlueBeam technology works in a similar way to PowerBeam technology but features a blue LED beam with a wavelength of 470 nm; it has an equally powerful and uniform light spot. BlueBeam tackles some of the most difficult challenges in the electronics industry in the most effective way possible, such as detecting blue solar wafers and printed circuit boards.

Highlights

- Wide range: from simple diffuse mode sensors and special sensors with three light spots to sensors with BlueBeam
- Extremely rugged due to the shock- and vibration-resistant housing
- Specialized design, suitable for cold-storage applications down to –30 °C

Excerpt of technical data	ML100-8-H	ML100-8-H-250	ML100-8-H-100/162	ML100-8-H-100	ML100-8-H
Function principle	Triangulation sensor with background suppression				Triangulation sensor with background evaluation
Red LED	350 mm	250 mm	100 mm	100 mm	350 mm
Infrared LED	200 mm				
BlueBeam	250 mm				
Green LED					
Specialized option			Three light spots	Small light spot	



For more information, visit
pepperl-fuchs.com/pf-ml100

Cubic Sensors—R10x and R20x Series

For Maximum Performance



Wide Range of Functions, Consistent Usage

The R10x and R20x series from Pepperl+Fuchs deliver powerful sensor technology based on all photoelectric sensing modes. The devices are available in five standard designs, each with the same sensing modes, standardized operation, and IO-Link. The future-oriented product architecture of the series enables simple integration along with maximum efficiency and planning reliability.

Highlights

- IO-Link with a Smart Sensor Profile in each sensor version for standardized communication down to sensor level (prerequisite for Sensorik4.0®)
- Precise near- and long-range distance measurement with multipixel (MPT) and Pulse Ranging Technology (PRT) in a particularly compact design
- Unique DuraBeam technology for optimal precision, maximum service life, and extended temperature ranges



For more information, visit
pepperl-fuchs.com/pf-r10xr20x

Simple and Intuitive Setup

The future-oriented product design of the R10x and R20x series impresses with its identical, well-organized, and simple user interface. Whether a retroreflective sensor, a diffuse mode sensor, or a measuring sensor is required, the sensing modes are always set up in the same way via the single combined user adjustment, regardless of the housing design and mounting. For maximum convenience, the series can be programmed via IO-Link and on the device itself.

High-End Technology for Highly Reliable Measurement Results

DuraBeam technology is what gives the R10x and R20x series their superior performance. Multipixel technology (MPT) enables high-precision distance measurement at near range. These technologies are available in all five designs. Applications benefit from maximum efficiency, and reliable measurement results are obtained at all times.

Pepperl+Fuchs offers high-precision Pulse Ranging Technology (PRT) for distance measurement over long distances. With its particularly compact housing design, the R200 series enables ranges of up to 60 m.

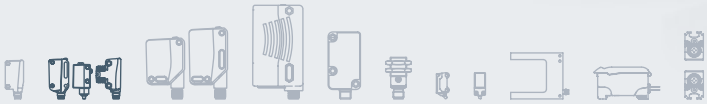
IO-Link



Cubic Sensors—R10x Series

All Sensing Modes in a Small Housing Design





R101, R100, R103

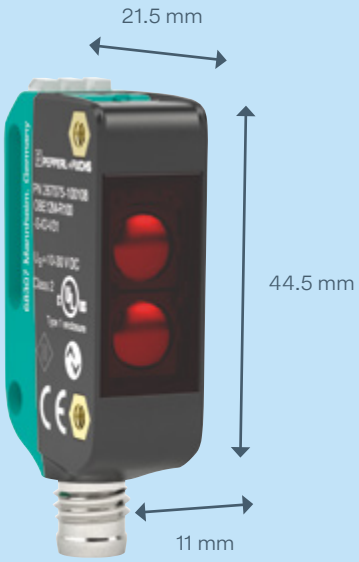
Highly Flexible and Extra Compact

The R10x sensor series from Pepperl+Fuchs offers maximum performance in a confined space. Three standardized designs benefit from all sensing modes. This series therefore includes the ideal sensor for every application's mounting and installation scenario. In addition to the PowerBeam LED and DuraBeam laser, the series includes specialized infrared versions for specific tasks.

Excerpt of technical data	OBE*-R100*; OBE*-R101*	OBR*-R100*; OBR*-R101*	OBR*-R100*; OBR*-R101*	OBG*-R100*; OBG*-R101*	OBD*-R100*; OBD*-R101*	OBT*-R100*; OBT*-R101*	OBT*-R100*; OBT*-R101*	OQT*-R100*; OQT*-R101*
Function principle	Thru-beam sensor	Retroreflective sensor with polarization filter	Retroreflective sensor without polarization filter	Retroreflective sensor for transparency detection	Energetic diffuse mode sensor	Triangulation sensor with background suppression	Triangulation sensor with background evaluation	Measuring sensor with multiple switch points
LED detection/ sensing range	12 m, 20 m (IR)	7.5 m	7 m (IR), 10 m (IR)	5 m	1000 mm, 1100 mm (IR)	150 mm, 150 mm (IR), 350 mm, 350 mm (IR)		150 mm, 150 mm (IR)
DuraBeam laser detection/sensing range	20 m	12 m				100 mm, 300 mm		150 mm

For more information, visit
pepperl-fuchs.com/pf-r10xr20x

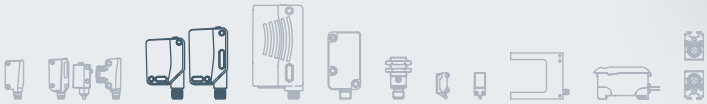
Excerpt of technical data	OBE*-R103*	OBR*-R103*	OBG*-R103*	OBD*-R103*	OBT*-R103*	OBT*-R103*	OQT*-R103*
Function principle	Thru-beam sensor	Retroreflective sensor with polarization filter	Retroreflective sensor for transparency detection	Energetic diffuse mode sensor	Triangulation sensor with background suppression	Triangulation sensor with background evaluation	Measuring sensor with multiple switch points
LED detection/sensing range	10 m	6 m	4 m	800 mm	300 mm		120 mm
DuraBeam laser detection/sensing range	20 m	12 m			80 mm, 250 mm		120 mm



Cubic Sensors—R20x Series

All Sensing Modes in a Medium-Sized Housing Design





R200, R201

Wide Variety of Applications in a Space-Saving Housing

Like the smaller, related R10x series, the medium-sized R200 and R201 series offer all sensing modes, standardized operation, powerful sensor technology, and IO-Link in every design. In addition, a swivel plug and extended sensing and detection ranges offer greater flexibility and facilitate a wider range of applications.

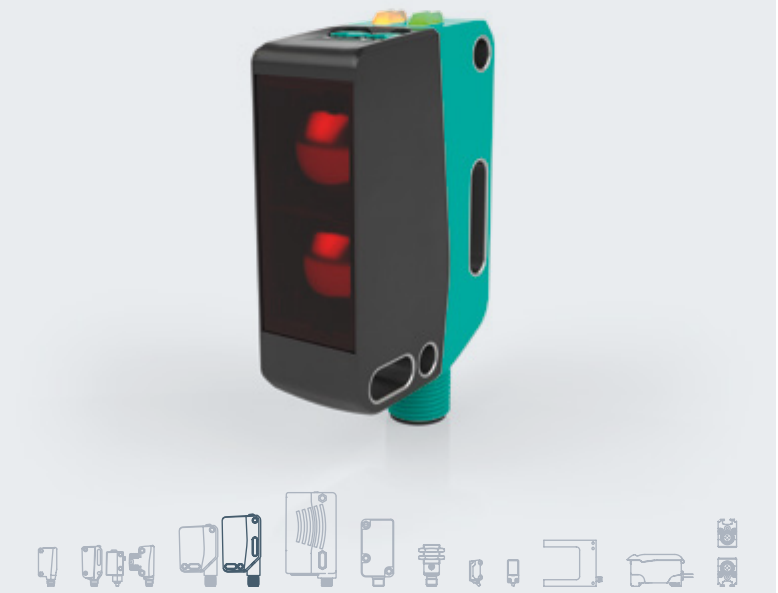


For more information, visit
pepperl-fuchs.com/pf-r10xr20x

Excerpt of technical data	OBE*-R200*; OBE*-R201*	OBR*-R200*, OBR*-R201*	OBG*-R200*, OBG*-R201*	OBD*-R200*, OBD*-R201*	OBT*-R200*, OBT*-R201*	OBT*-R200*, OBT*-R201*	OQT*-R200*, OQT*-R201*
Function principle	Thru-beam sensor	Retroreflective sensor with polarization filter	Retroreflective sensor for transparency detection	Energetic diffuse mode sensor	Triangulation sensor with background suppression	Triangulation sensor with background evaluation	Measuring sensor with multiple switch points
Red LED	25 m	15 m	8 m	1400 mm	300 mm, 650 mm		400 mm
DuraBeam laser	40 m	25 m			600 mm		350 mm



Wide Range of Applications, Cost-Effective Design





All Sensing Modes Available

The R202 series was optimized specifically for the broad market of standard automation. The standard design works with a variety of mounting options. All sensing modes are available, from the thru-beam sensor and retroreflective sensor to diffuse mode sensors. Every version operates with a wide voltage range from 24 V AC/DC to 240 V AC/DC. The integrated solid-metal threaded bushings maintain a secure and stable mounting.

Highlights

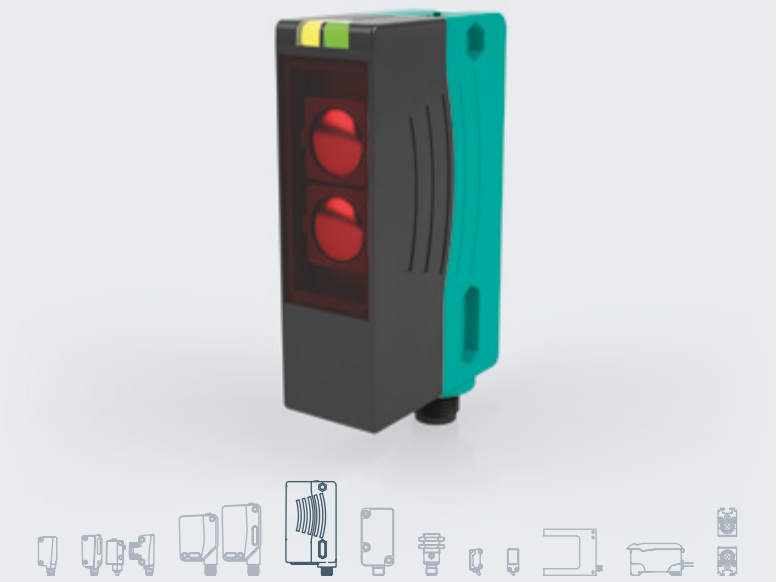
- Optimized, highly cost-effective design
- All sensing modes are available
- Specialized version for detecting foil-wrapped objects
- Wide-range power supply for AC and DC versions

Excerpt of technical data	OBE35M-R202*	OBR17M-R202*	OBD2000-R202*	OBT1250-R202*
Dimensions (W × H × D)	20 mm × 61.9 mm × 41.7 mm			
Operating voltage	10 ... 30 V DC or 24 ... 240 V AC/DC			
Measuring range	0 m ... 35 m	0.05 m ... 17 m	2 mm ... 2000 mm	20 mm ... 1250 mm
Specialized option		Detection of foil-wrapped objects		

For more information, visit
pepperl-fuchs.com/pf-r202

Cubic Sensors—R300 Series

An Impressive Design When Standard Sensors Reach Their Limits





Maximum Precision and Optimal Ease of Use

The R300 series from Pepperl+Fuchs offers sensors for simple to highly complex switching tasks. Where conventional sensors or retroreflective sensors reach their limits, the R300 can utilize the enormous advantages of Pulse Ranging Technology (PRT). Internal distance measurement ensures fully reliable background suppression. The R300 series encompasses this high-end technology within its highly cost-effective designs. A large light spot and simple adjustment options, such as the quick-twist function, guarantee optimal ease of use.

Highlights

- Highly cost-effective
- Significantly larger detection ranges than standard sensors of the same design
- Quick switch-point adjustment via the teach-in button
- Sensing range adjuster provided via the quick-twist function
- Large light spot ensures reliable object detection and easy adjustment
- Fully reliable background suppression

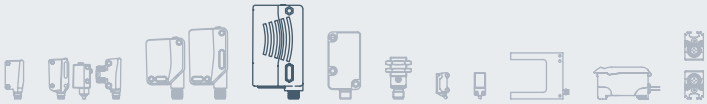
Excerpt of technical data	OBD-8000*L	OBR-50M*
Dimensions (W × H × D)	25.8 mm × 88 mm × 54.3 mm	
Adjustment range	0.05 m ... 8 m	0.2 m ... 50 m (on reflector)
Diameter of the light spot	Vertical 60 mm, horizontal 30 mm at a distance of 2 m	Approx. 16 cm × 18 cm at a distance of 10 m
Interface	Two push-pull outputs	
Light emitter	Laser, class 1M	Red LED

For more information, visit
pepperl-fuchs.com/pf-r300

Cubic Sensors—R305 Series

Guaranteed Object Detection with a Retroreflective Area Sensor



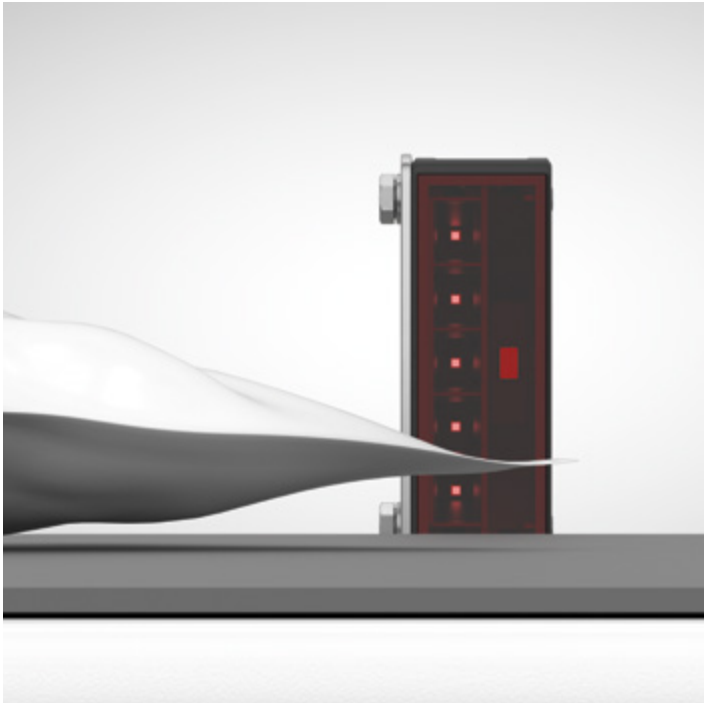


Precise Detection of the Smallest Objects

The R305 retroreflective area sensor reliably detects objects over a broad detection field—regardless of shape or size. With a detection range of up to 4 m or a minimum detectable object (MDO) of 2 mm, it delivers exceptional precision for a wide range of applications.

Parameters can be individually adjusted via IO-Link. Functions such as Standard and High-Resolution Mode, height measurement and individual beam blanking and contrast settings enable flexible use. Conveyor belt suppression prevents faulty switching caused by vibrations or wear.

An alignment LED simplifies setup, while Auto-Teach and Smart Signal Compensation ensure consistent signal quality. The side-looker mounting bracket allows for versatile installation.

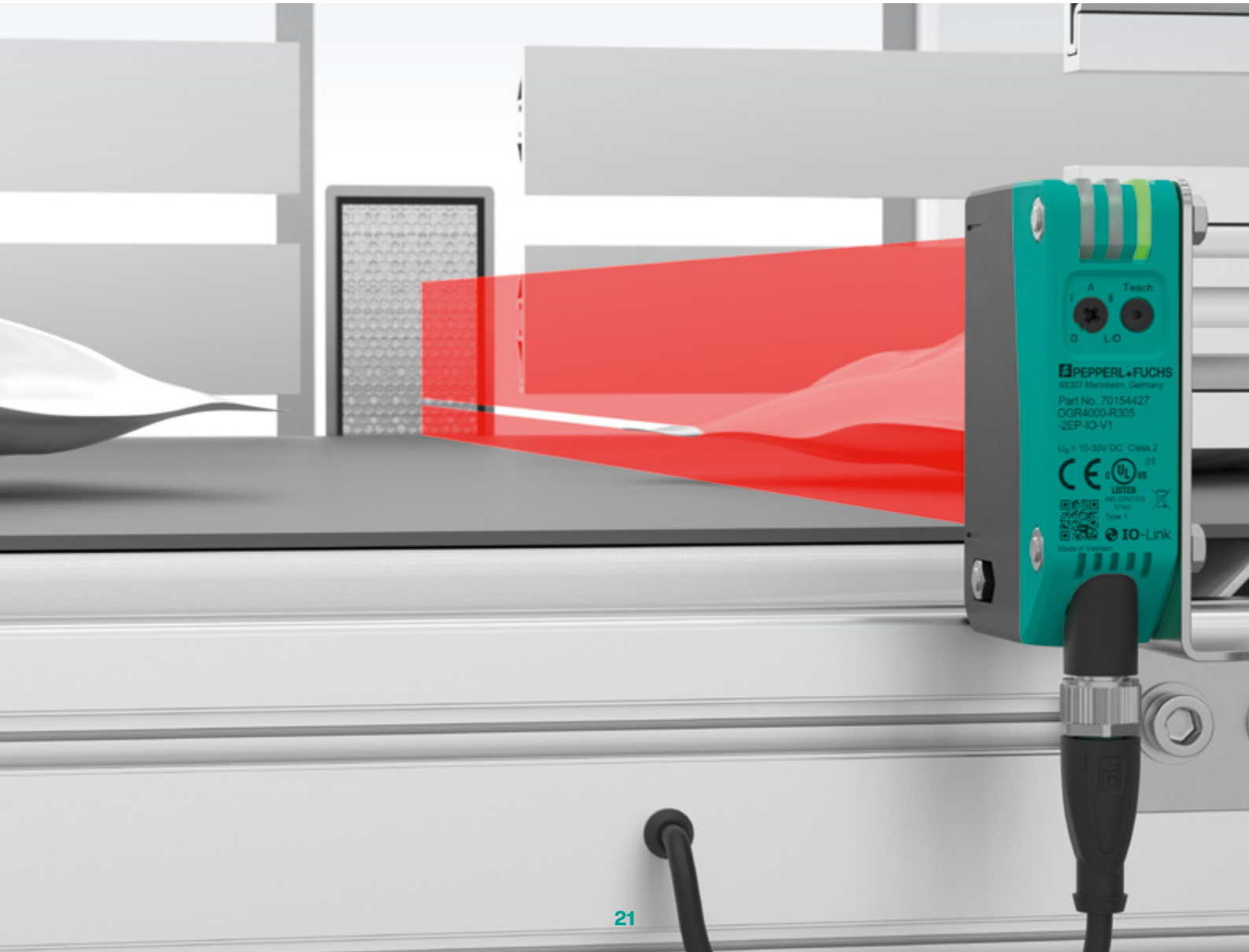


For more information, visit
pepperl-fuchs.com/pf-r305

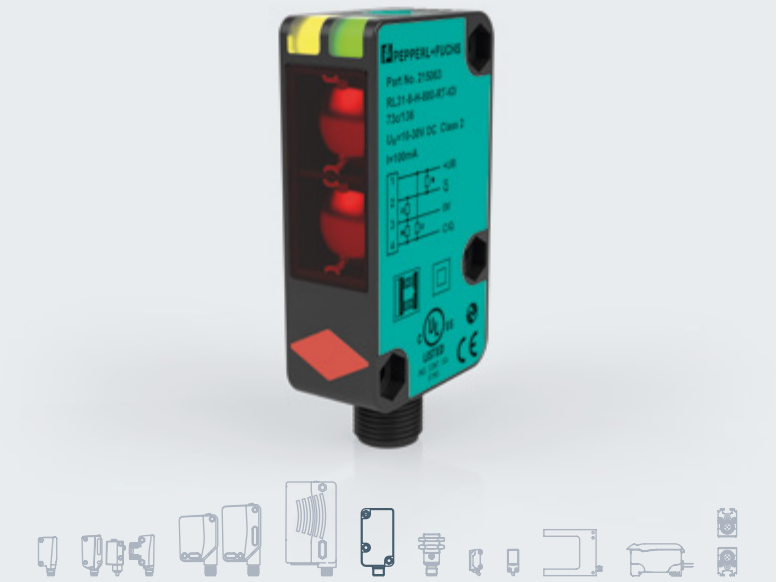
Highlights

- Reliable detection of the leading edge of an object, regardless of its shape and position
- Versatile: minimum detectable object (MDO) as small as 2 mm
- Application flexibility due to individual beam blanking and adaptable MDO
- Time-saving commissioning with predefined parameters and easy alignment mode
- Reduced maintenance enabled by auto-teach and intelligent signal compensation
- Integrated object height measurement enables sorting, classification, or monitoring applications

Excerpt of technical data	OGR4000-R305-*
Dimensions (W × H × D)	28.5 × 89 × 59.5 mm
Measurement range	High resolution mode: 0 ... 2 m Standard resolution mode: 0 ... 4 m
Object size	High resolution mode: 2 mm at 0 ... 1.5 m detection range 3 mm at 0 ... 2 m detection range Standard resolution mode: 5 mm at 0 ... 2 m detection range 8 mm at 0 ... 3 m detection range 10 mm at 0 ... 4 m detection range
Resolution	2 mm
Interface	IO-Link, push-pull output



The Extra-Slim Cost Saver



Simple User Interface, Exceptional Performance Data

The RL31 series of diffuse mode sensors is the ideal solution for standard object-detection tasks. The highly compact design of these universal voltage and extra-low-voltage devices offers maximum flexibility when mounting in confined spaces. Despite the very low housing depth, the sensors deliver excellent optical performance data and guarantee safe, reliable operation at all times. The devices impress with their exceptionally large scanning range of up to 800 mm and a consistently small bw/wb difference.



Socket for internal hexagon head screws

Highlights

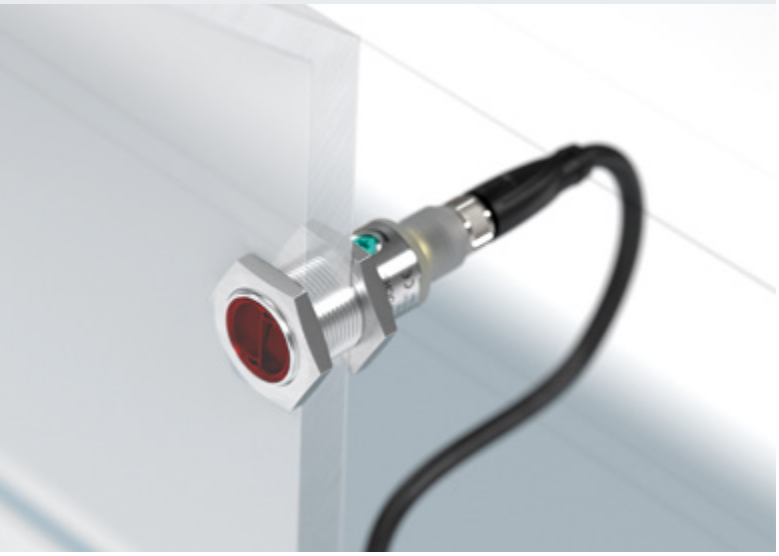
- Diffuse mode sensor with four adjustable sensing modes
- Exceptionally large, adjustable scanning range of up to 800 mm
- Dual push-pull output
- Simple, user-friendly adjustment
- Very flexible mounting options with recessed hexagon sockets
- Comprehensive range of mounting accessories available
- High-visibility LED status indicator
- Extra-compact AC devices

Excerpt of technical data	LD31/LV31*	LA31/LK31*	RL31*	RLK31*	RLK31*	RL31*	RLK31*
Function principle	Thru-beam sensor		Retroreflective sensor with polarization filter		Retroreflective sensor without polarization filter	Energetic diffuse mode sensor	
Operating voltage	30 V DC	240 V AC/DC	30 V DC	240 V AC/DC	240 V AC/DC	30 V DC	240 V AC/DC
Red LED	30 m		12 m		16.5 m	1200 mm	
Infrared LED						2500 mm	
IO-Link							

For more information, visit
pepperl-fuchs.com/pf-rl31

Functionality and Efficiency in a Cylindrical Design





Broad Portfolio for Custom Solutions

The M18 series is highly functional and very flexible. This extensive cylindrical portfolio comprises five sensing modes within three different designs. This makes it easy to choose the ideal product according to the housing design or the specific mounting scenario. All devices are based on a standardized, tried-and-tested operating concept. They have been designed as the optimal solution for standard applications.

Highlights

- Side-looker version can be installed from below and provides views around corners
- Shortened housing design of only 40 mm requires less installation space
- For use in material handling applications: metal housing and metal thread guarantee high mechanical stability

Excerpt of technical data	OBE*18G*	OBG*18G*	OBG*18G*	OBD*18G*	OBT*18G*
Function principle	Thru-beam sensor	Retroreflective sensor with polarization filter	Retroreflective sensor for transparency detection	Energetic diffuse mode sensor	Triangulation sensor with background suppression
Housing	40 mm plastic; 40 mm metal; 60 mm metal				
Front-looker Red LED	25 m	5.5 m	3.5 m	600 mm	150 mm, 300 mm
Side-looker Red LED	15 m	5 m	3 m	450 mm	

For more information, visit
pepperl-fuchs.com/pf-m18

Extra-Rugged, Slim Housing





Abrasion-Resistant Plastic Front for Demanding Ambient Conditions

R2/R3 series devices are the perfect choice where sensors must be mounted in close proximity to a moving object due to space limitations. The miniature housings with a rugged plastic front are ideal for applications in confined spaces and in difficult ambient conditions. The design guarantees fault-free and reliable plant operation at all times.

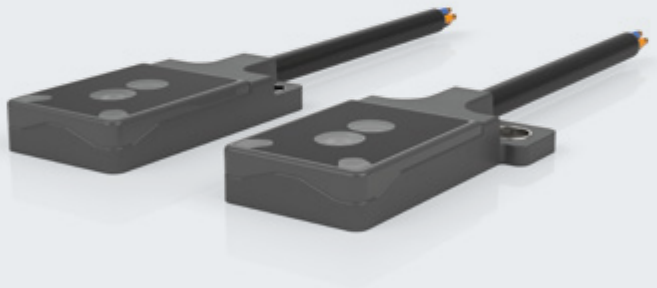
Highlights

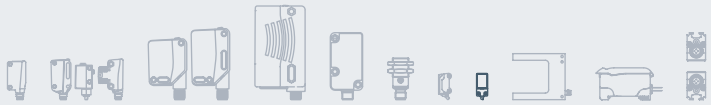
- Ruggedness and flexibility, optimally combined in a highly compact housing
- Miniature housing for confined installation scenarios
- Reliable use even for dusty applications
- Can be mounted directly on the moving object

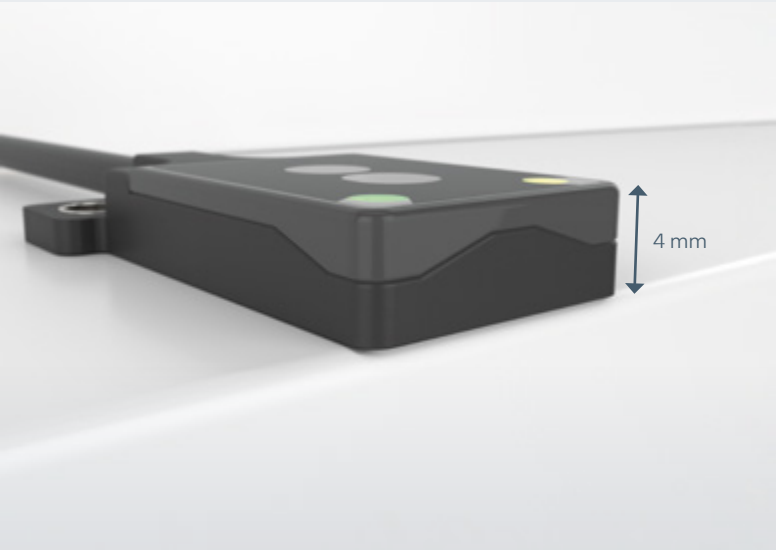
Excerpt of technical data	OBE*R2, OBE*R3	OBR*R2, OBR*R3	OBT*R2, OBT*R3
Function principle	Thru-beam sensor	Retroreflective sensor with polarization filter	Triangulation sensor with background suppression
Red LED	2 m	1 m	15 mm, 30 mm, 50 mm, 80 mm
DuraBeam laser	10 m	2 m	15 mm, 30 mm, 50 mm, 80 mm

For more information, visit
pepperl-fuchs.com/pf-r2r3

Multiple Benefits in a Winning Design







Maximum Performance from the Flattest Housing Option

The R2F/R3F series is Pepperl+Fuchs' extra-flat design its photoelectric sensors portfolio. The front-mounted devices are available with either M2 or M3 mounting holes. Despite its exceptionally flat design, this sensor series offers all sensing modes: thru-beam sensors, retroreflective sensors, and triangulation sensors with background suppression. Innovative DuraBeam provides maximum precision for detecting small parts. The R2F/R3F series offers all this in the tightest of spaces with the flattest laser sensor in the world.

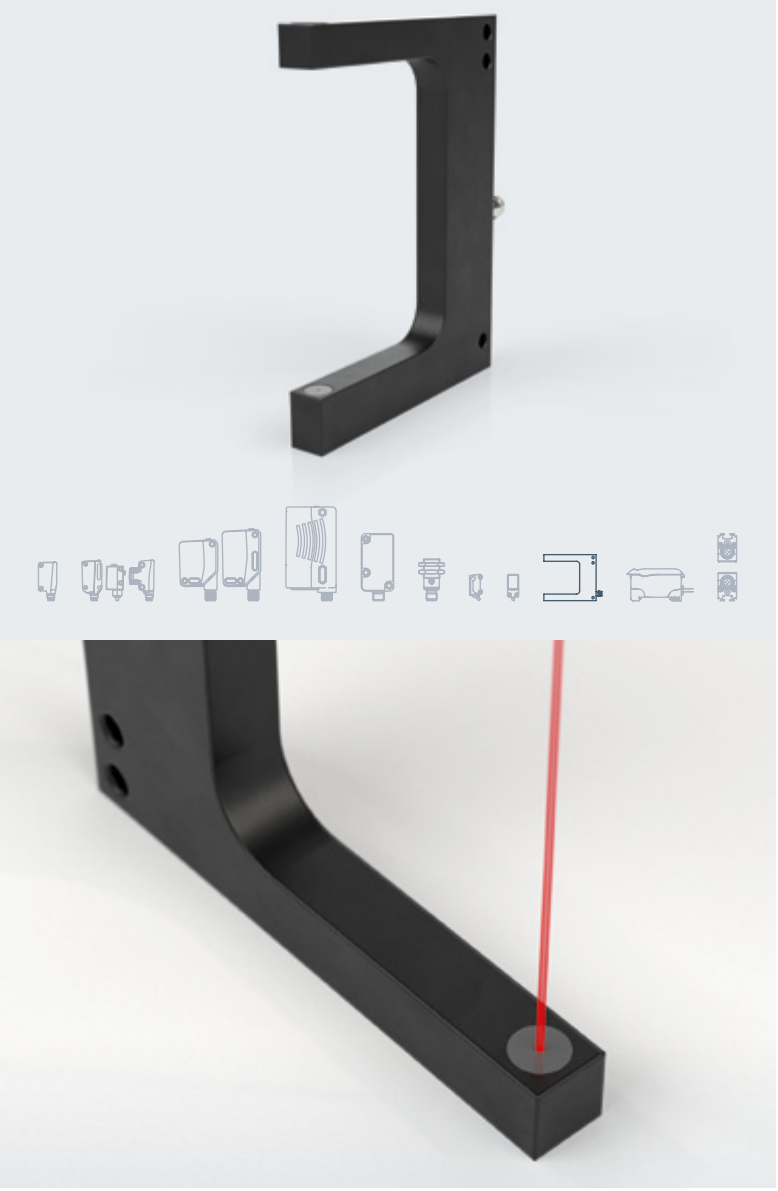
Highlights

- Multipurpose high-performance sensors
- Equipped with DuraBeam—the flattest laser sensors in the world
- Available as a thru-beam sensor, retroreflective sensor, or triangulation sensor with background suppression

Excerpt of technical data	OBE*R2F; OBE*R3F	OBR*R2F; OBR*R3F	OBT*R2F; OBT*R3F
Function principle	Thru-beam sensor	Retroreflective sensor with polarization filter	Triangulation sensor with background suppression
Red LED	500 mm		15 mm, 30 mm
DuraBeam laser	500 mm, 1500 mm	1500 mm	15 mm, 30 mm

For more information, visit
pepperl-fuchs.com/pf-r2r3

The Specialists for Short Distances



Wide Selection, Easy Mounting

The broad portfolio of photoelectric sensors from Pepperl+Fuchs includes specialized versions, such as photoelectric slot sensors, in a wide variety of sizes. Slot sensors are used when only small distances need to be bridged between the emitter and receiver. The main advantage is that only one device needs to be connected and the adjustment of the optical axes at the factory makes mounting much easier. Offering high switch-point accuracy, these sensors are the perfect choice for precise positioning tasks, such as presence monitoring on feed devices, ejection control of small parts, counting of bulk material on vibration conveyors, and small-part detection.

Highlights

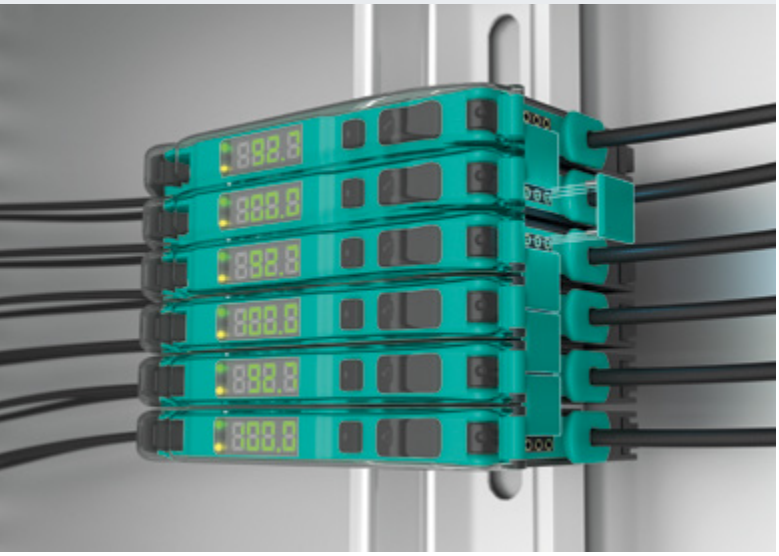
- Miniature designs for detection of small parts down to 0.8 mm
- Slot widths up to max. 220 mm
- Rugged metal versions are available
- Degree of protection up to IP67

Excerpt of technical data	GL10*; GL20*; GL30*; ...	GL30*; GL50*; GL80*; ...
Slot width	10 mm, 20 mm, 30 mm, 40 mm, 50 mm, 80 mm, 121 mm, 220 mm	30 mm, 50 mm, 80 mm, 121 mm
Housing	Metal	Plastic
Red LED	■	■
Infrared LED	■	

For more information, visit
pepperl-fuchs.com/pf-gl

The Rugged High-Power Solutions





Devices connected via rear bridge contacts

Simple Installation, Convenient Handling

The SU19 series from Pepperl+Fuchs is a range of exceptionally high-performance fiber optic sensors. These sensors can detect objects in especially harsh ambient conditions, such as high temperatures, mechanical vibrations, and in contact with highly corrosive cleaning agents. The slim design of the sensors enables optimal object detection even in very confined mounting conditions. Depending on the application requirements, up to 18 fiber optic sensors can be mounted in rows without the devices influencing each other. The especially user-friendly sensor concept consisting of primary and secondary modules allows the devices to be connected easily via rear bridge contacts.

Highlights

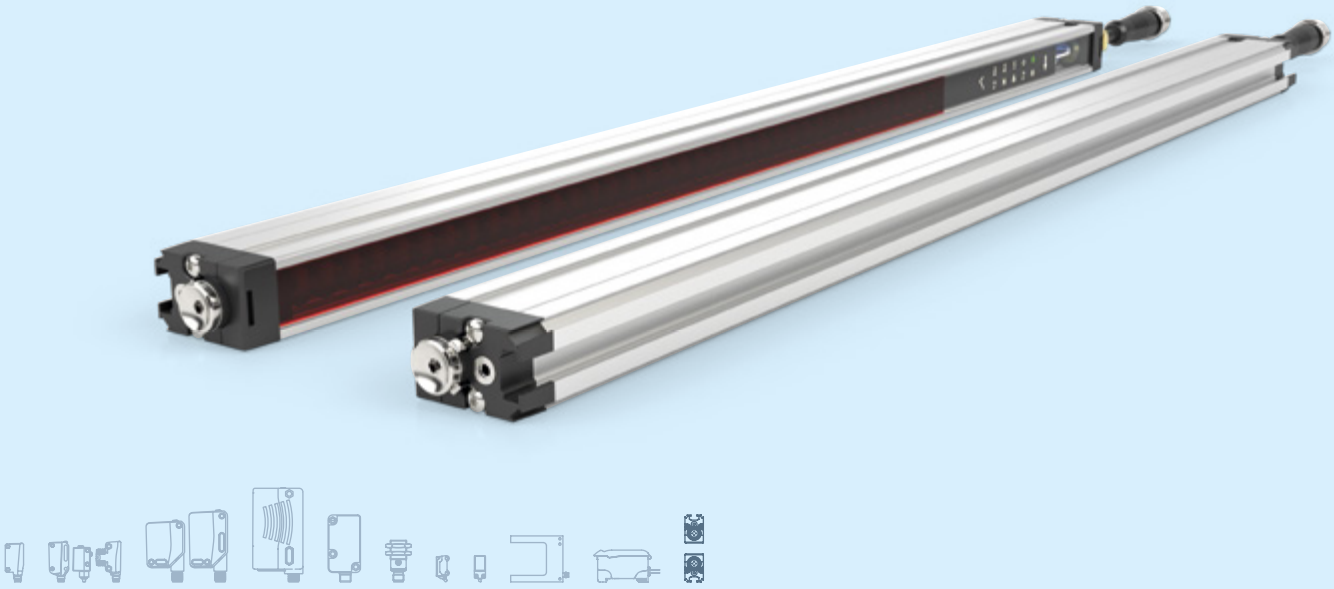
- Four-digit, high-resolution percentage display
- Suitable for plastic and glass fiber optic
- AGC for a convenient, time-saving teach-in process
- Quick and easy setup via push button or potentiometer
- Extra-slim designs are available for DIN rail mounting
- Degree of protection up to IP67

Excerpt of technical data	SU19* (primary module)	SU19.1* (secondary module)	SU18/16/35*	SU18/35*	SU18/16*	SU18*
Four-digit display	■	■				
High power			■	■		
Potentiometer			■		■	
Teach-in	■	■		■		■
AGC	■	■	■	■	■	■

For more information, visit
pepperl-fuchs.com/pf-su

Light Grid—LGS/LGM Series

Ultraquick and Extra Smart



Easy Integration for a Wide Range of Applications

The LGS and LGM series of light grids impres with many integrated measuring functions and extremely quick object detection, even with three-way crossover. An integrated IO-Link interface enables intelligent programming and comprehensive diagnosis from the control level. The convenient user interface makes it especially easy to mount and set up these devices. In addition to standard applications, such as object detection and overhang monitoring, the LGS series offers superior extra functions, such as sag monitoring. And with object height measurement, volume measurement, and object identification capabilities, the LGM series guarantees maximum versatility.

Excerpt of technical data	LGS*	LGM*
Effective detection range	0.3 m ... 6 m (standard) 0.5 m ... 8 m (option/35)	0.3 m ... 6 m
Beam spacing	8 mm, 17 mm, 25 mm, 50 mm, 100 mm	8 mm, 17 mm, 25 mm, 50 mm
Beam crossover	Three-way (can be disabled)	
Field height	Min. 100 mm, max. 3200 mm (in 100 mm increments)	
Optical resolution	Without crossover: 8 mm; with crossover: 4 mm	
Switching type	Light-on/dark-on switching, adjustable	
Temperature range	–10 °C ... +60 °C (standard) –30 °C ... +60 °C (option /146)	–30 °C ... +60 °C

For more information, visit
pepperl-fuchs.com/pf-lg

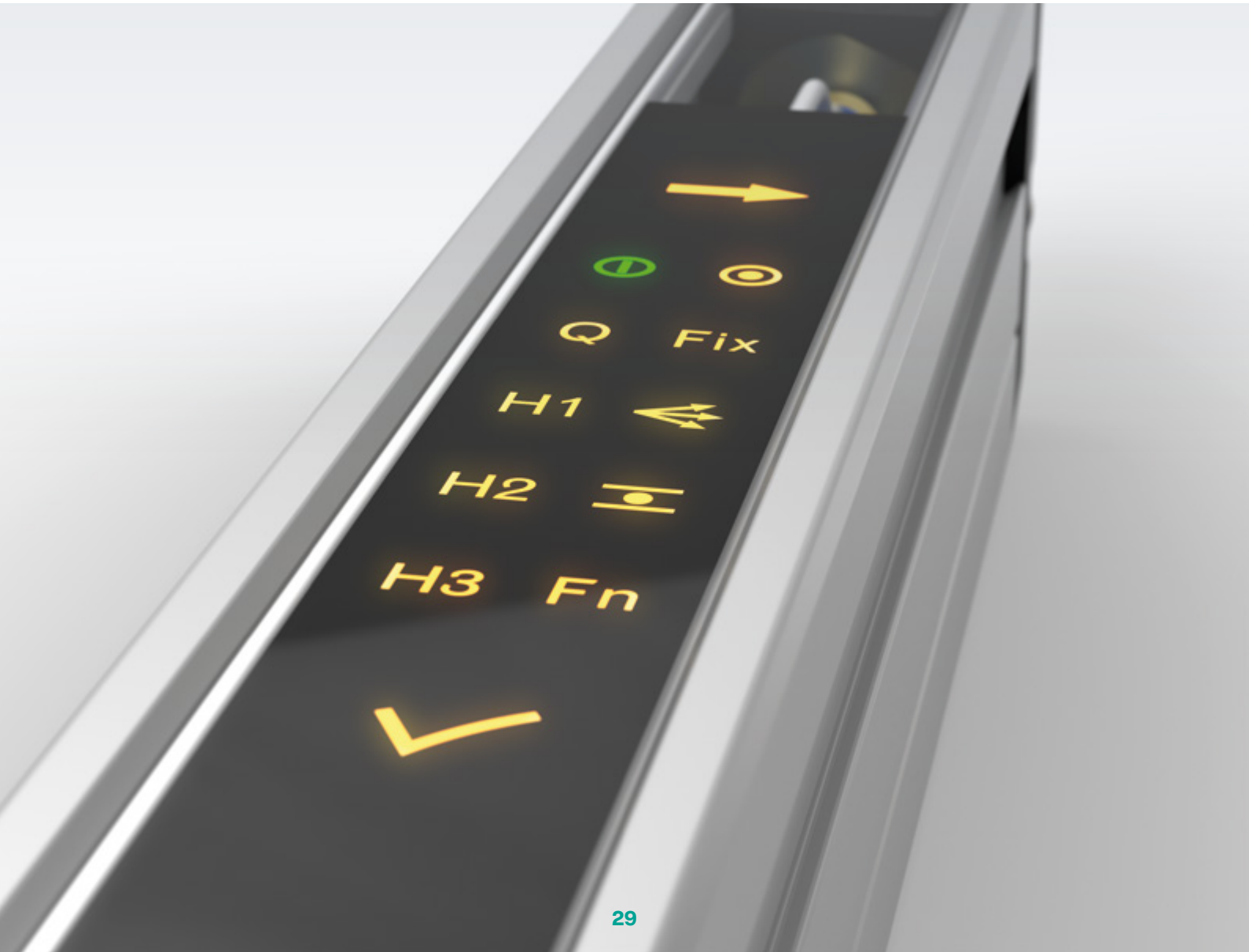
Highlights

LGS Light Grid

- Simple, software-free parameterization via touchpad or external input
- Extremely quick object detection—even with three-way crossover

LGM Measuring Light Grid

- User-friendly setup with 16 measuring functions available
- Highly convenient integration by direct measured value output in millimeters—without complex single-beam evaluation
- Extra-rugged housing design guarantees degree of protection up to IP67

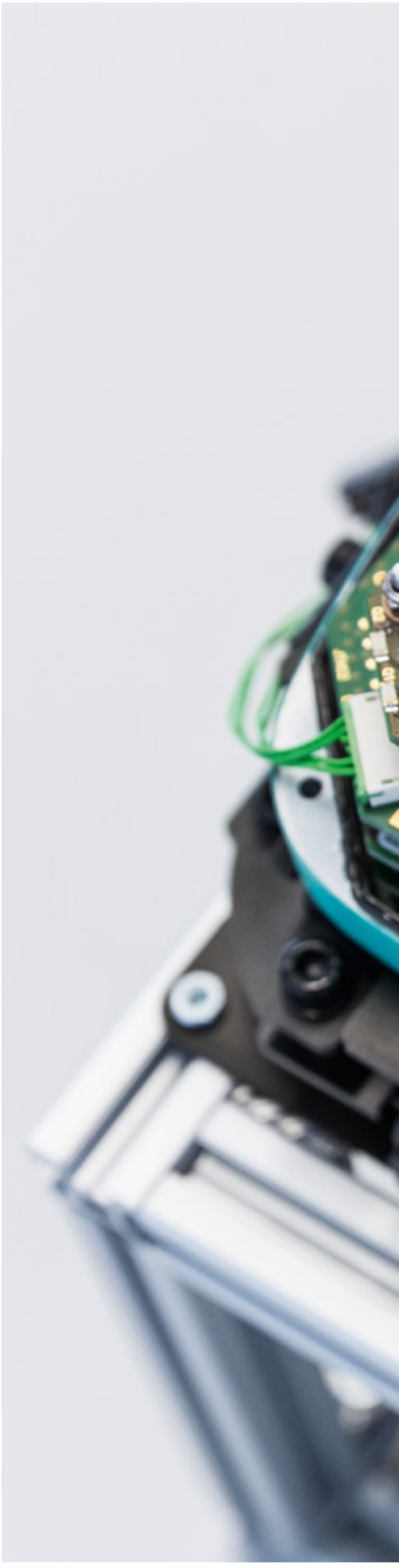


Measurement Technology

From Basic Requirements to High-End Applications

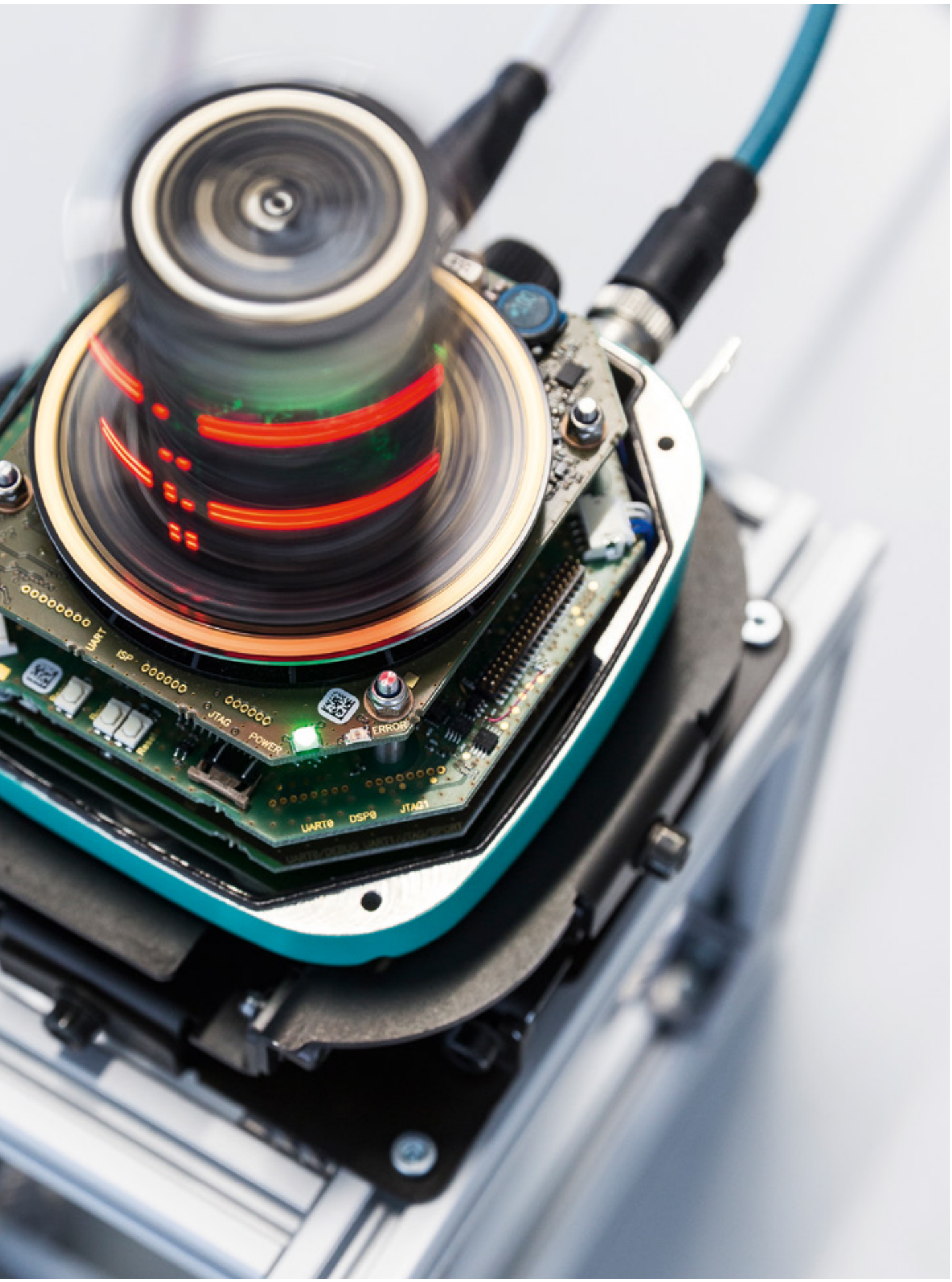
With decades of experience and extensive technical expertise, Pepperl+Fuchs is constantly expanding its extensive portfolio of in-house measurement technology. A large number of powerful technologies are already available: multipixel technology (MPT) for highly precise, small devices, Pulse Ranging Technology (PRT) for large measuring ranges from 1-D to 3-D, and optical data transfer as a communication solution for industrial Ethernet.

The company systematically drives the development of these technologies and innovative ideas. One example is LiDAR sensors with Pulse Ranging Technology (PRT) for high-precision and reliable measurement results. This approach ensures that new and increasingly powerful sensor solutions, suitable for every application, will be available in the future.



For more information on distance sensors, visit
pepperl-fuchs.com/pf-distance

For more information on lidar sensors, visit
pepperl-fuchs.com/pf-lidar


UART
ISP
JTAG
POWER
ERROR
UART0
DSP0
JTAG1

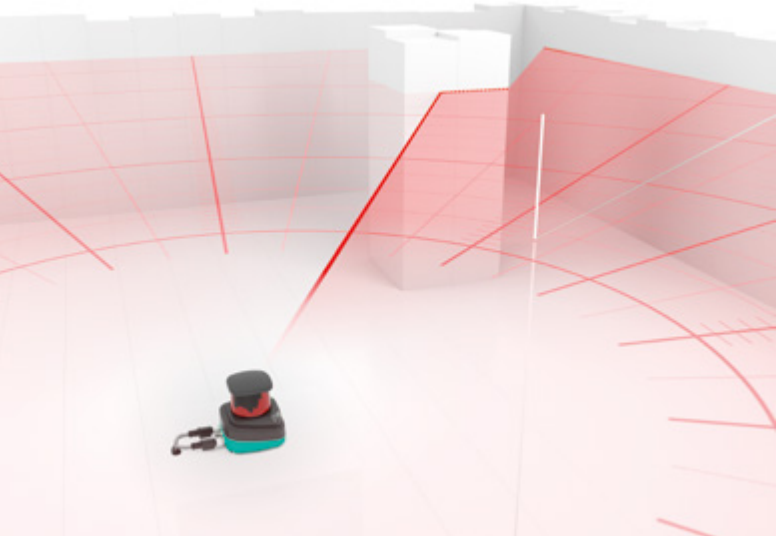
Maximum Precision Down to the Smallest Detail





360° Measuring Angle for All-Around Visibility

The R2000 series offers a unique combination of features. The 2-D LiDAR sensors deliver clear, highly accurate measurement results. This means that a small light spot combined with high angular resolution enables the detection of even the smallest objects down to one millimeter in size. Absolutely reliable object detection and clear measurement results are achievable even in the most difficult ambient conditions, and the 360° measuring angle guarantees all-around visibility at all times.



Detection of the smallest objects and precise edge detection

Highlights

- Highly precise measurement data output
- All-around visibility with the 360° measuring angle
- Small light spot for detecting even the smallest objects and precise edge detection
- Extra-compact design for this performance class facilities mechanical integration
- Interactive wrap-around display for easy programming and output of valuable diagnostic information

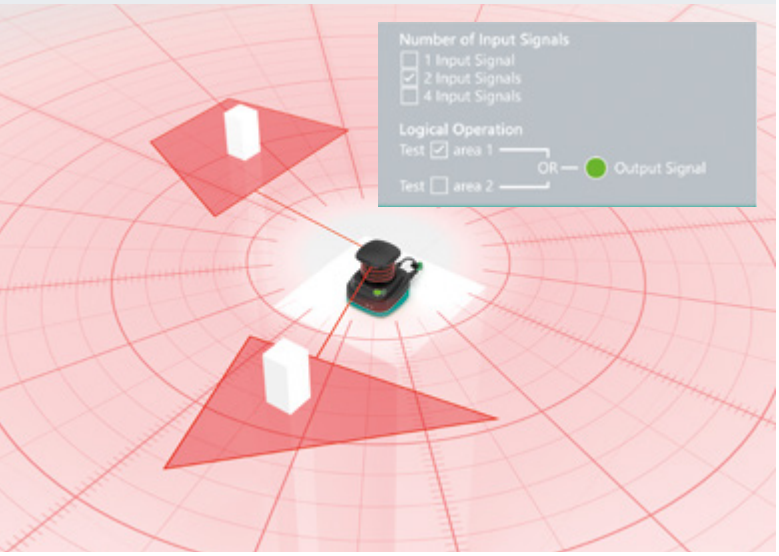
Excerpt of technical data	OMD*-R2000-B23-V1V1D* (Ultra High Density)	OMD*-R2000-B23-V1V1D-HD* (High Density)
Measuring range	15 m to object/60 m to reflector 30 m to object/200 m to reflector 60 m to object/200 m to reflector 120 m to object/200 m to reflector	30 m to object/30 m to reflector 60 m to object/120 m to reflector
Scanning angle	360°	
Repeat accuracy	< 12 mm	
Angular resolution	≥ 0.014°	≥ 0.043°
Measuring rate	Up to 250,000 measurements/s	Up to 84,000 measurements/s

For more information, visit
pepperl-fuchs.com/pf-r2000lp

A Multitalented Device with All-Around Visibility







Logic function for logical linking of field states and inputs

Reliable Performance for the Most Demanding Monitoring Tasks

R2000 Detection series sensors are designed for detecting the smallest objects in dynamic applications. The devices impress with their simple user interface, a highly stable scanning layer, and the best angular resolution among discrete output scanners. This combination of features makes the scanners ideal for tasks such as gap control and empty storage bay detection. The devices have four freely definable fields of view and are available as infrared-light (OBD30M) or red-light versions (OBD10M) on request. These devices can monitor a measuring range of up to 30 meters on natural objects with maximum reliability.

Highlights

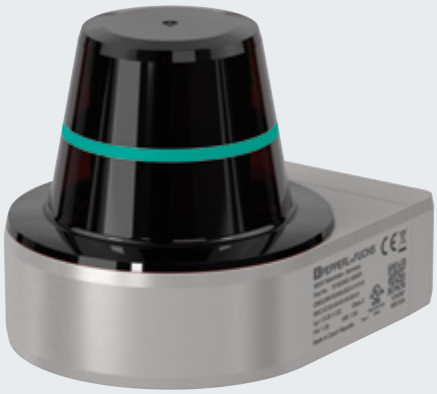
- Discrete output sensor for field monitoring
- Exceptionally accurate surface monitoring via an extra-flat scanning layer
- Best angular resolution among discrete output scanners (up to 0.071°) enables detection of even the smallest objects
- Four freely definable fields of view for easy handling
- Infrared-light and red-light versions available

Excerpt of technical data	OBD*-R2000*
Measuring range	15 m to object/30 m to reflector 30 m to object/30 m to reflector
Scanning angle	360°
Repeat accuracy	< 12 mm
Angular resolution	≥ 0.071°
Number of switch fields	Four freely programmable fields

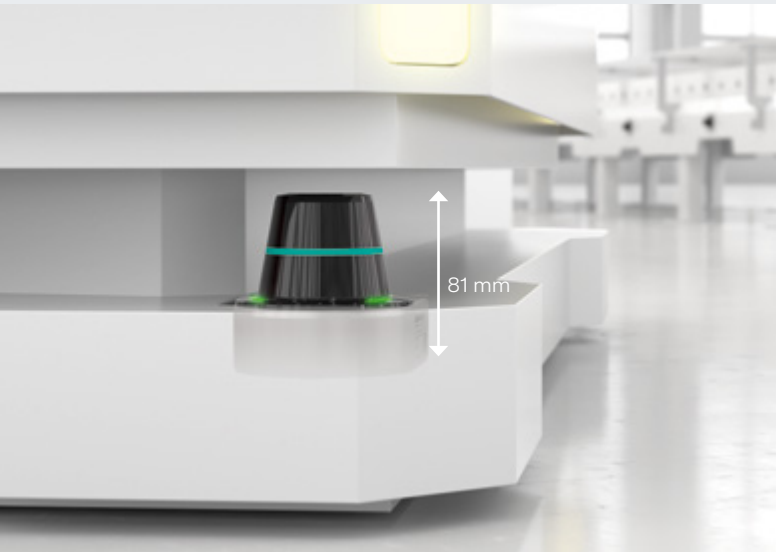
For more information, visit
pepperl-fuchs.com/pf-r2000lp

2-D LiDAR Sensors—R2400

Compact, Rugged, and Efficient







Beyond the Limits of Its Device Class

The R2400 bridges the gap between compact entry-level sensors and high-end industrial LiDAR systems by combining cost-effectiveness with enhanced rugged mechanical design and resistance to environmental influences. Its industrial design ensures reliable 360° measurement, stable operation under demanding conditions, and consistent performance that goes beyond the typical limits of its device class.

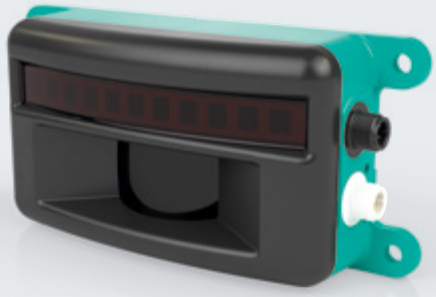
Highlights

- Durable device design for stable measurement data and long service life, even under mechanical stress
- Complete all-round environmental capture due to 360° field of view for a wide range of applications
- Easy mechanical integration into confined spaces: compact 81 mm device height and flexible mounting thanks to all-round visibility
- Quick system integration via a unified LiDAR communication protocol and ROS driver
- Reliable small structure detection ensured by high angular resolution, precise angular accuracy, and optimized light spot geometry

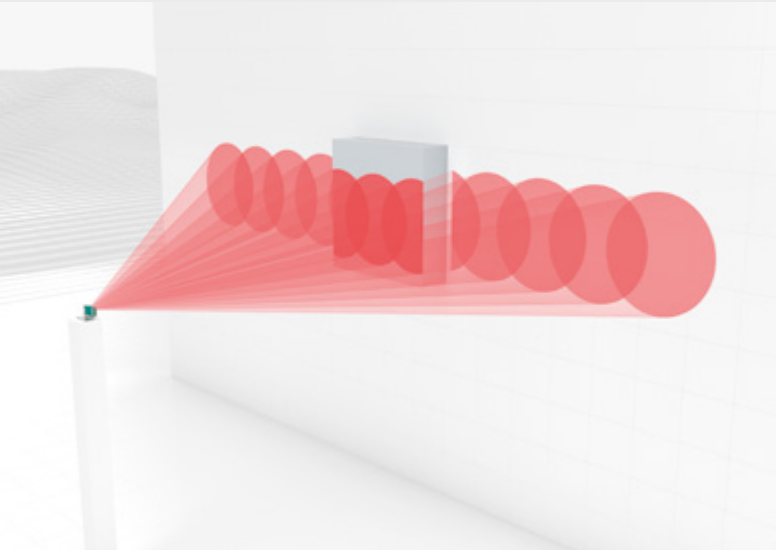
Excerpt of technical data	OMD*-R2400-B23-V1V1D
Measuring range	25 m to object/40 m to reflector
Scanning angle	360°
Repeat accuracy	<16 mm
Angular resolution	0.05°
Measuring rate	10–20 Hz

For more information, visit
pepperl-fuchs.com/pf-r2400

Focusing on the Most Important Detail at All Times







Innovative Technology, Highly Precise Measurements

The R2100 series of two-dimensional multiray LED scanners offers the perfect combination of Pulse Ranging Technology (PRT) and multichannel measurement. The multiple LED emitters of the devices are arranged side by side and enable two-dimensional monitoring via 11 individual measurements. This means that the devices deliver completely reliable and highly stable measurement data at all times, regardless of the ambient conditions. These features make the R2100 ideal for applications in the fields of mobile equipment, intralogistics, and machine and plant construction.

Highlights

- No moving parts: ideal for mechanically demanding applications
- Long service life due to measurement using LEDs
- 2-D measurement via 11 individual beams
- Eye-safe technology due to LEDs
- Large light spot: perfect for different surface structures

Excerpt of technical data	OMD*-R2100*
Dimensions (L × W × H)	157 mm × 81 mm × 45 mm
Measuring range	0.2 m ... 2 m on black (6 %) 0.2 m ... 8 m on white (90 %)
Scanning angle	88°
Measurement noise	20 mm (1 sigma)
Angular resolution	8°

For more information, visit
pepperl-fuchs.com/pf-r2100

1-D Distance Sensors—R1000 Series

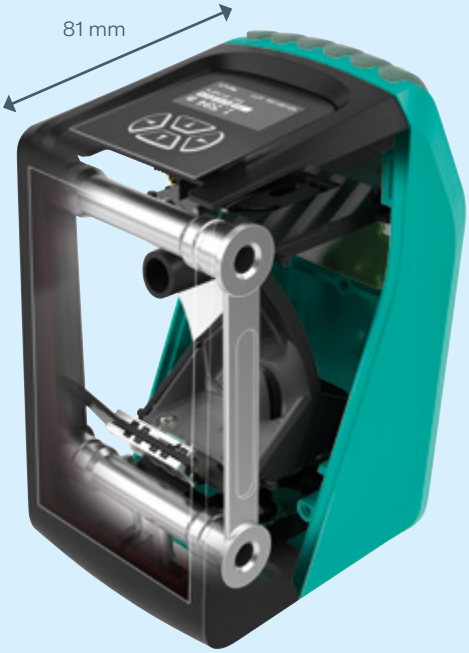
A Compact Design with Exceptional Precision





Intelligent Technology, Quick Commissioning

The R1000 series of distance sensors from Pepperl+Fuchs impresses with highly intelligent Pulse Ranging Technology (PRT) and absolutely precise data up to a distance of 300 meters. The sensors are ideal for distance measurement and positioning tasks in dynamic applications where an extremely high measuring rate is required—such as in the case of automated storage and retrieval systems used in material handling. Featuring integrated metal threaded holes, the sensors can be mounted directly, quickly, and conveniently using M6 screws and no other accessories.

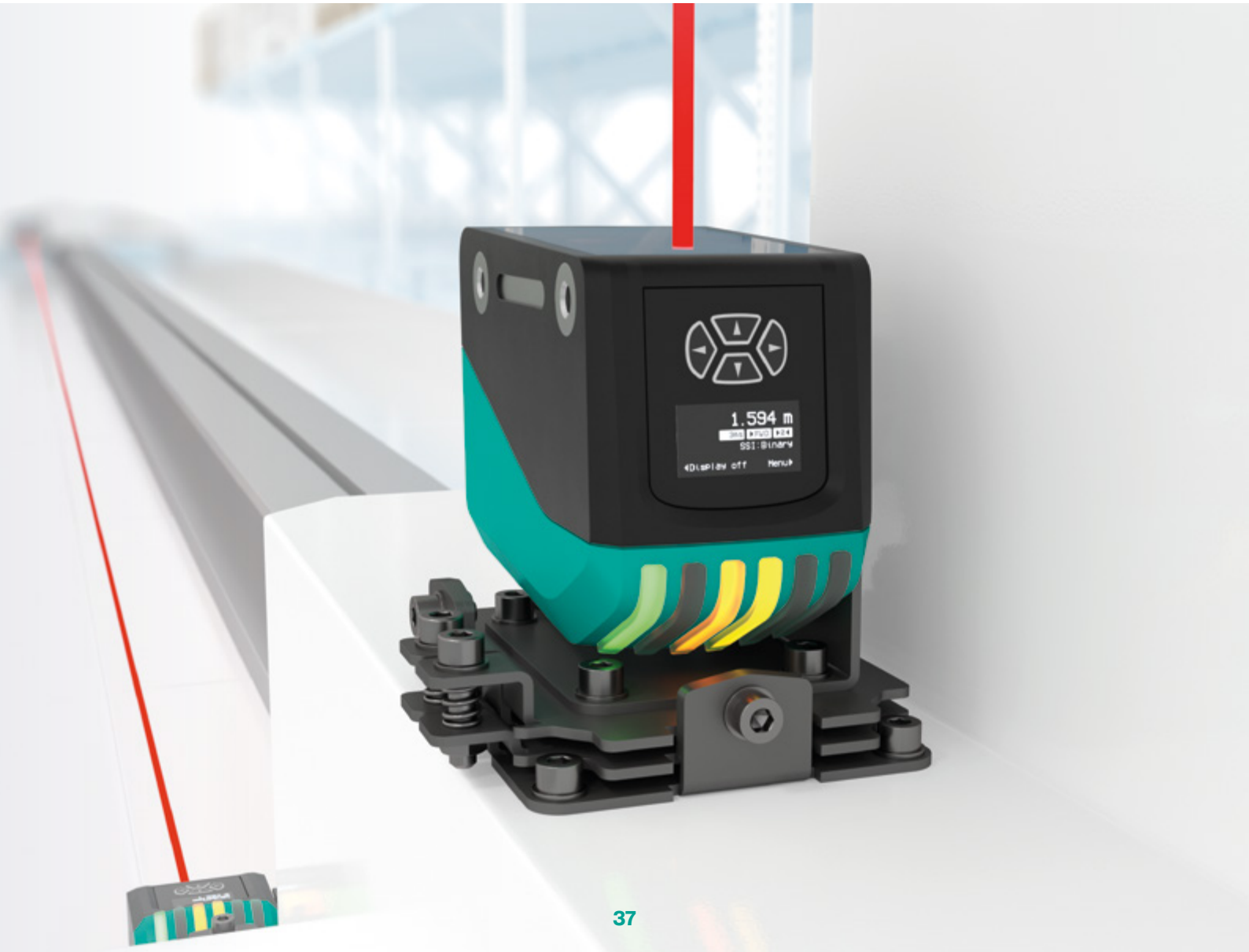


For more information, visit
pepperl-fuchs.com/pf-r1000

Highlights

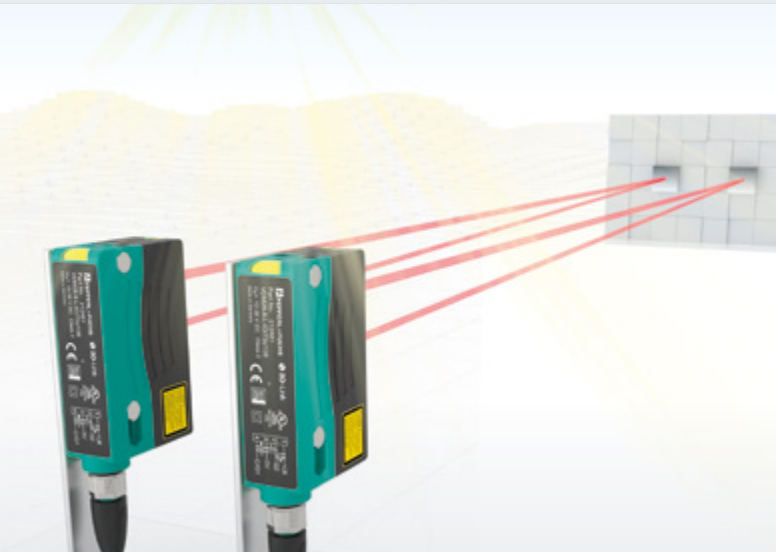
- Rugged, highly compact housing for optimal integration in confined installation situations
- Integrated metal threaded holes enable easy, direct mounting for short measuring distances
- Optional adjustment device for large detection ranges
- Pulse Ranging Technology (PRT) for high-precision distance measurement up to 300 meters
- Resistant to environmental influences such as ambient light, dirt, and dust

Excerpt of technical data	OMR*-R1000*
Dimensions (W × H × D)	55 mm × 107 mm × 81 mm
Measuring range	0.3 m ... 50 m, 0.3 m ... 150 m
Operating voltage	10 ... 30 VDC
Repeat accuracy	< 1 mm
Interface	SSI, RS-422, PROFINET
Laser class	1



Maximum Precision for Interference-Resistant Tasks





Immunity and resistance to environmental influences

Exceptionally Precise Measurements, Maximum Repeat Accuracy

Pulse Ranging Technology (PRT) encompasses long detection ranges, high accuracy, and immunity to ambient light sources with the advantage of maximum cost-efficiency. Based on this technology, the VDM28 sensor series with a standardized housing design completes an extremely wide range of measuring and positioning tasks with exceptional reliability. The small diameter of the light spot guarantees maximum positioning accuracy and precise detection. The integrated IO-Link interface ensures standardized compatibility and simple handling.

Highlights

- Large portfolio of switching and measuring sensors (IO-Link available) for an extremely wide range of applications
- Very high level of immunity and resistance to environmental influences
- High repeat accuracy that is unaffected by surface characteristics
- Very small diameter of the light spot ensures precise detection

Excerpt of technical data	VDM28-8*	VDM28-15*	VDM28-50*
Dimensions (W × H × D)	25.8 mm × 88 mm × 54.6 mm		
Measuring range	0.2 m ... 8 m	0.2 m ... 15 m	0.2 m ... 50 m (on reflector)
Repeat accuracy	< 5 mm		
Interface	IO-Link, push-pull output, analog output 4 ... 20 mA		
Laser class	1		

For more information, visit
pepperl-fuchs.com/pf-vdm28

An Economical and Reliable Solution



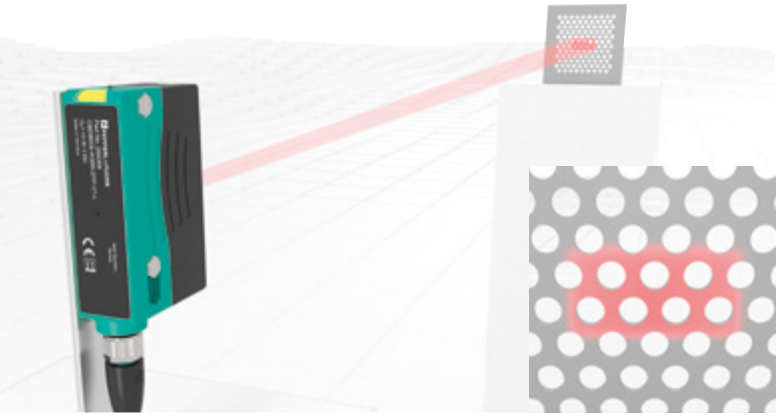


Focused on Key Functions

The measuring sensors in the R300 series from Pepperl+Fuchs reliably complete measuring tasks using high-end Pulse Ranging Technology (PRT). The especially cost-effective design highlights the key functions of the devices. In addition to a large light spot and an innovative operating concept, the sensors offer analog outputs with 4 ... 20 mA or 0 ... 10 V.

Highlights

- Especially cost-efficient for reliable measurement tasks
- Quick switch-point adjustment via the teach-in button
- Sensing range adjuster provided via the quick-twist function
- Large light spot ensures reliable object detection and easy adjustment



Large light spot for reliable object detection

Excerpt of technical data	OBD-8000*L	OBR-50M*
Dimensions (W × H × D)	25.8 mm × 88 mm × 54.3 mm	
Adjustment range	0.05 m ... 8 m	0.2 m ... 50 m (on reflector)
Diameter of the light spot	Vertical 60 mm, horizontal 30 mm at a distance of 2 m	Approx. 16 cm × 18 cm at a distance of 10 m
Interface	Analog output 4 ... 20 mA or 0 ... 10 V, each with one push-pull output	
Light emitter	Laser, class 1M	Red LED

For more information, visit
pepperl-fuchs.com/pf-r300-om

Maximum Flexibility with Minimum Space Requirements





Exceptionally Small Distance Sensors

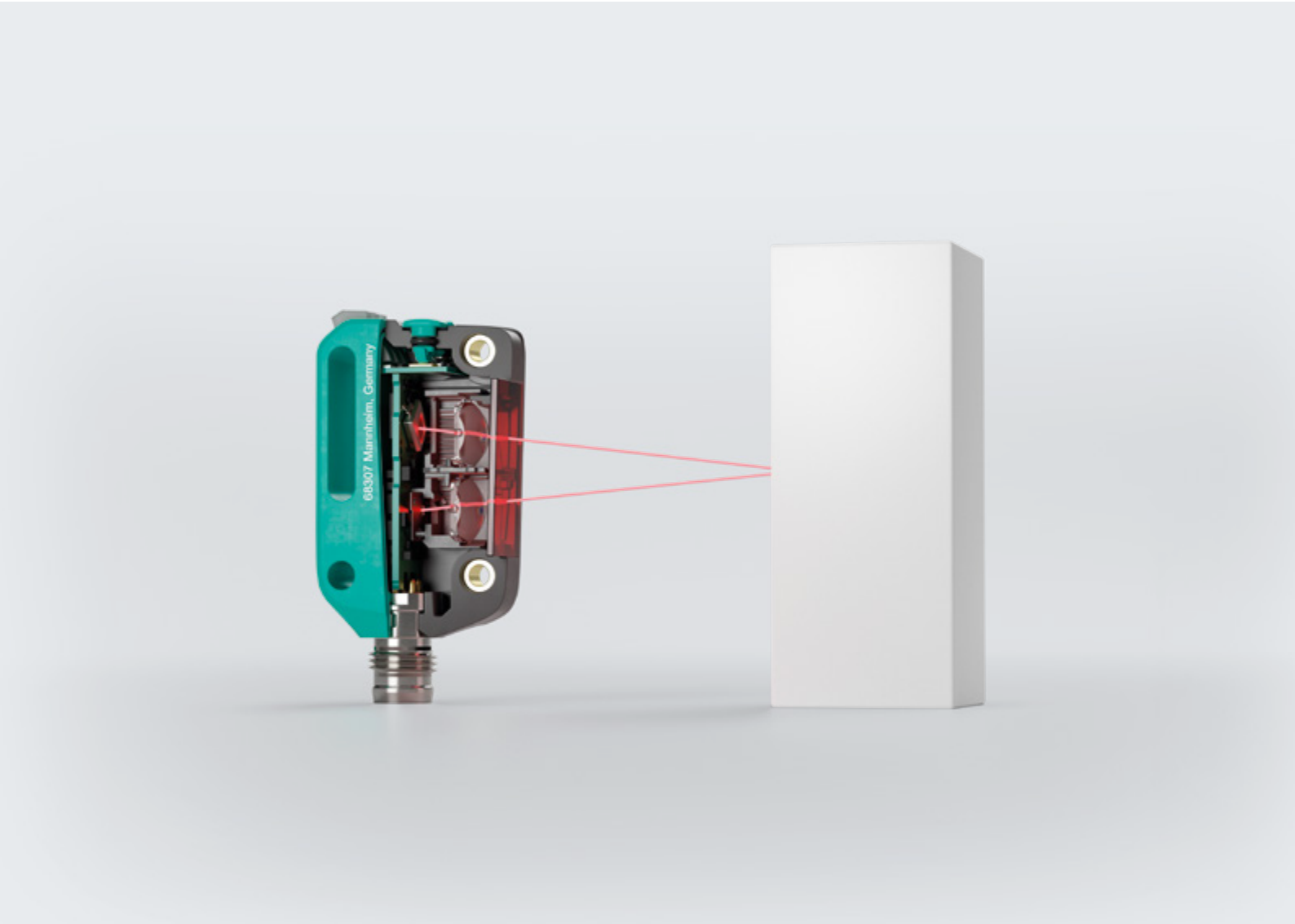
Where maximum performance is required despite minimum space being available, the R10x sensor series from Pepperl+Fuchs are the ideal solutions. Three standardized device designs are available across all sensing modes. This means that the right sensor can be found for every installation and mounting scenario. The space-saving distance sensors offer multipixel technology (MPT) for exceptionally precise and accurate signal evaluation in the tightest of spaces and IO-Link interface for service and process data.

Excerpt of technical data	OMT50-R100/R101*	OMT50-R100/R101*L	OMT100-R100/101*	OMT100-R100/101*L	OMT150-R100/R101*L	OMT200-R100/R101*	OMT45-R103*	OMT45-R103*L	OMT100-R103*	OMT120-R103*L	OMT150-R103*
Dimensions (W × H × D)	11 mm × 37.1 mm × 21.5 mm (R100) 13.9 mm × 27.3 mm × 18.3 mm (R101)						15 mm × 36.5 mm × 26.7 mm (R103)				
Measuring range	20 mm ... 50 mm		40 mm ... 100 mm		60 mm ... 150 mm	60 mm ... 200 mm	15 mm ... 45 mm		40 mm ... 100 mm	40 mm ... 120 mm	60 mm ... 150 mm
Resolution	0.01 mm		0.1 mm				0.01 mm		0.1 mm		
Repeat accuracy	≤ 0.15 mm	≤ 0.1 mm	≤ 0.5 %		≤ 1 %		≤ 0.2 mm	≤ 0.15 mm	≤ 0.5 %	≤ 1 %	≤ 1 %
Interface	IO-Link, push-pull output						IO-Link, push-pull output				
Laser class	Red LED	Laser, class 1	Red LED	Laser, class 1	Laser, class 1	Red LED	Red LED	Laser, class 1	Red LED	Laser, class 1	Red LED

For more information, visit
pepperl-fuchs.com/pf-r10xr20x

R10x Series: All Sensing Modes in Standard Housings

Three standard designs, identical sensing modes, standardized operation, high-performance sensor technologies, and IO-Link in every version. The future-oriented product architecture of the R100, R101, and R103 series from Pepperl+Fuchs enable easy integration and setup with maximum efficiency and planning reliability. Find out more on pages 14–15.



Maximum Performance in a Medium Size





Compact Design, Long Ranges

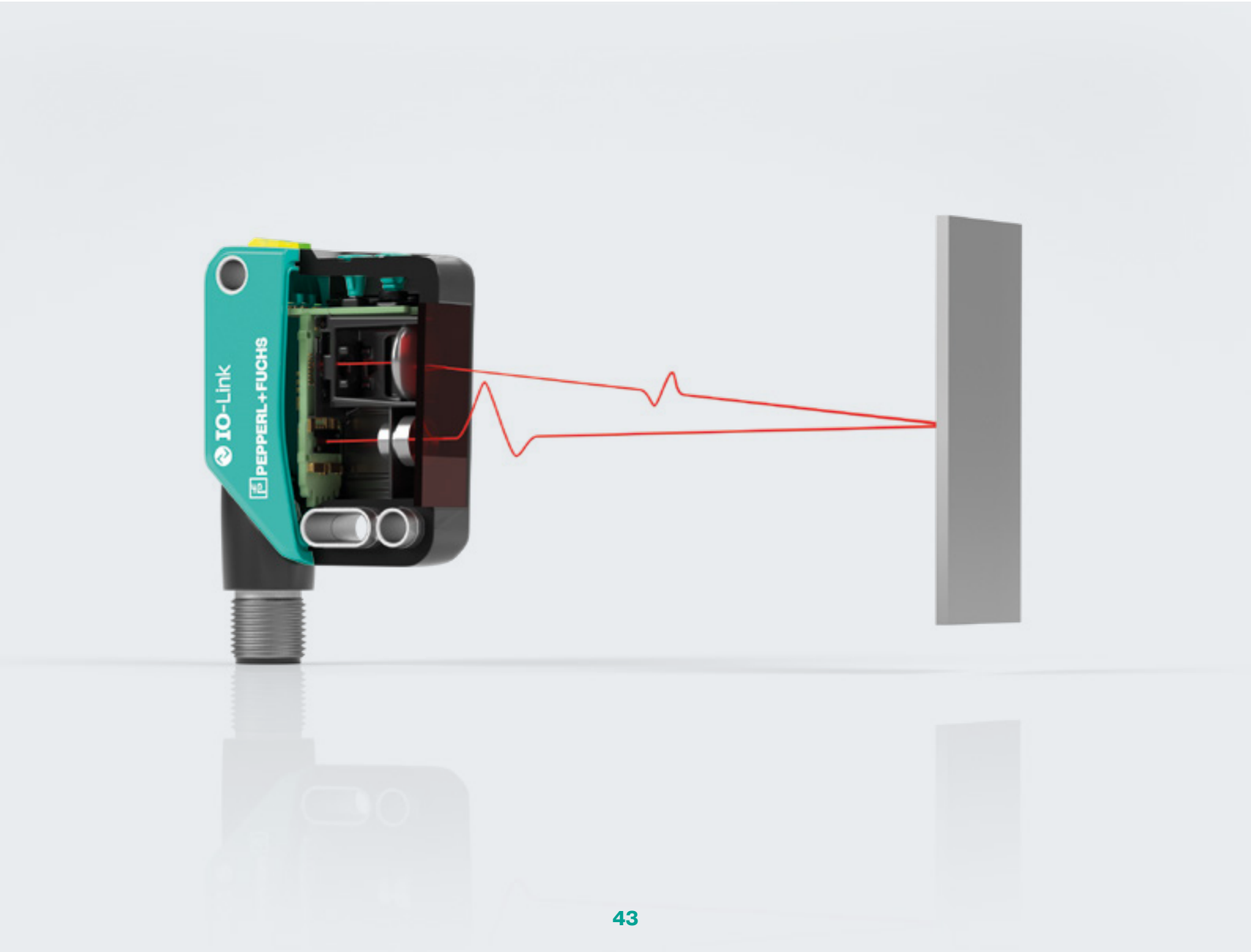
All functional principles, standardized operation, powerful sensor technology, and IO-Link in every version—this is what the medium-size designs of the R200 and R201 series offer, just like the R10x sensors. The extended sensing ranges and the swivel connector enable even more flexibility and extended application options. Due to the integrated Pulse Ranging Technology, the OMD and OMR versions of the R200 series enable distance measurements of up to 10 m, and even up to 60 m in the version with reflector. With its particularly compact design, the R200 can be easily integrated into confined machine constructions, so that even demanding measurement tasks can be solved in the smallest of spaces.

Excerpt of technical data	OMT300-R200/R201*	OMT300-R200/R201*L	OMT550-R200/R201*L	OMT600-R200/R201*	OMD10M-R200-*	OMR60M-R200*
Dimensions (W × H × D)	15 × 50.6 × 41.7 mm (R200) 15 × 61.7 × 41.7 mm (R201)					
Measuring range	100 ... 300 mm		100 ... 550 mm	100 ... 600 mm	30 ... 10,000 mm	200 ... 60,000 mm
Resolution	0.1 mm				1 mm	
Repeat accuracy	< 0.5 %		< 1 %		≤ 3 mm	≤ 6 mm
Interface	IO-Link, push-pull output, analog output 4 ... 20 mA or 0 ... 10 V					
Laser class	Red LED	Laser, class 1	Laser, class 1	Red LED	Laser, class 1	

For more information, visit
pepperl-fuchs.com/pf-r10xr20x

R20x Series: All Sensing Modes in Standard Housing Designs

Two standard designs, identical sensing modes, standardized operation, high-performance sensor technologies, and IO-Link in every version. The future-oriented product architecture of the R200 and R201 series from Pepperl+Fuchs enable easy integration and setup with maximum efficiency and planning reliability. Find out more on pages 16–17.



Reliable Data Transfer in All Conditions





Maximum Stability Even over Long Distances

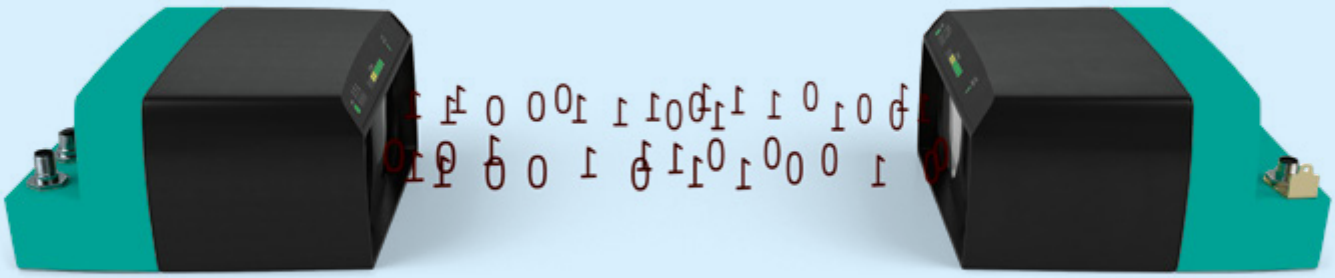
Optical data couplers from Pepperl+Fuchs guarantee a constant transfer rate over the entire range at all times to provide a completely stable and reliable connection. Distances of up to 300 meters are possible, allowing use in large plants. Since the optical technology is absolutely wear-free, smooth operation is always guaranteed and the high costs of downtime are avoided. The devices are ideal for simultaneously transmitting industrial Ethernet or video streams and are compatible with all common industrial Ethernet versions.

Excerpt of technical data	LS682	LS684
Signal propagation delay	Depends on range	Constant
Detection range	0 m ... 300 m	
Light spot	1.5 m at 100 m	
Interface	Ethernet, protocol-independent	
Operating voltage	18 ... 30 V DC	

For more information, visit
pepperl-fuchs.com/pf-ls68x

Highlights

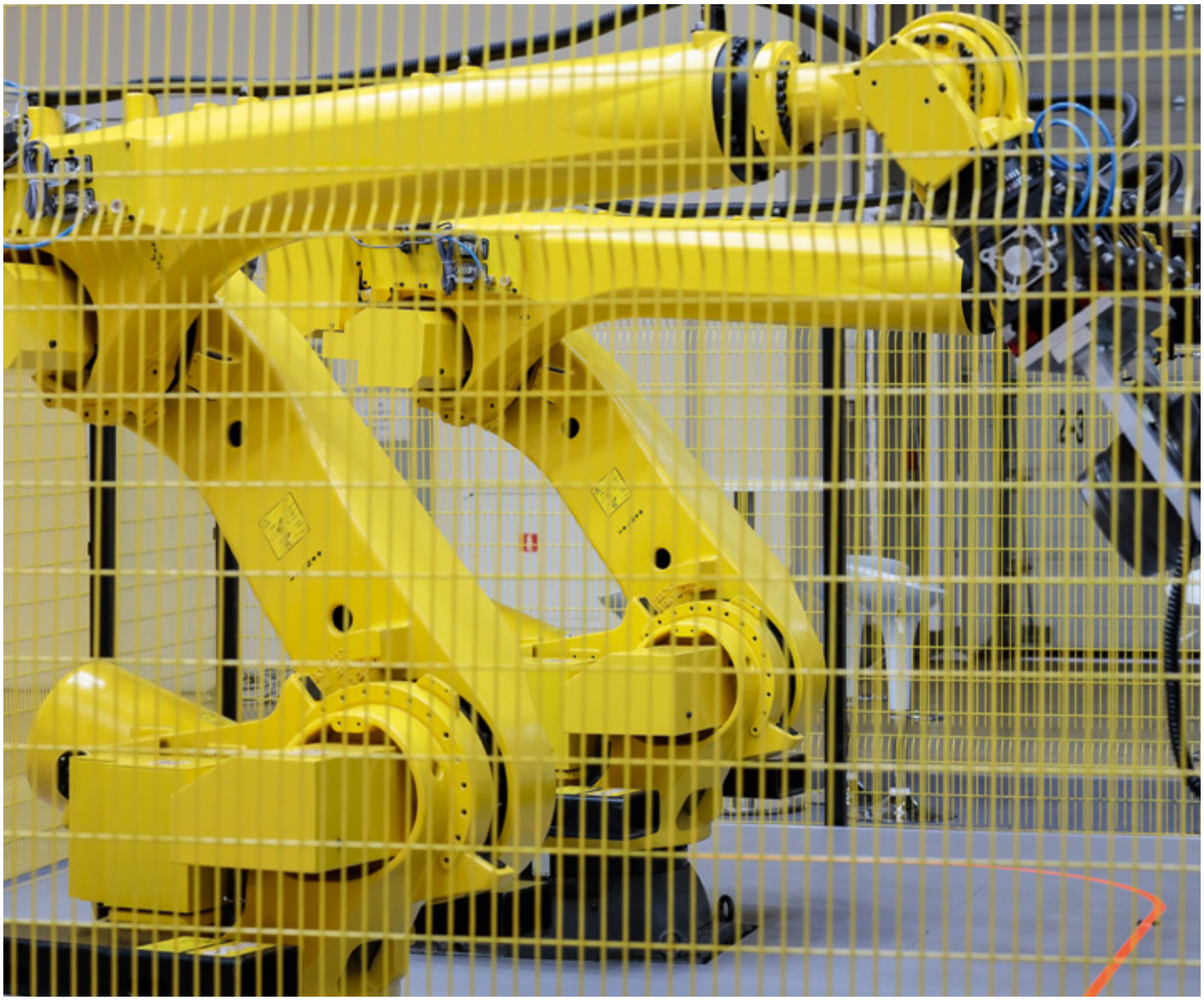
- Detection range of up to 300 m enables use in large plants
- Consistently high transfer rate of 100 Mbit/s for exceptionally reliable communication
- Reliable transmission from a detection range of 0 m for optimal use of space
- One-person adjustment since both reception levels are displayed on one device
- Simple installation and orientation save time and costs during commissioning



Uncompromisingly Safe and Application-Oriented

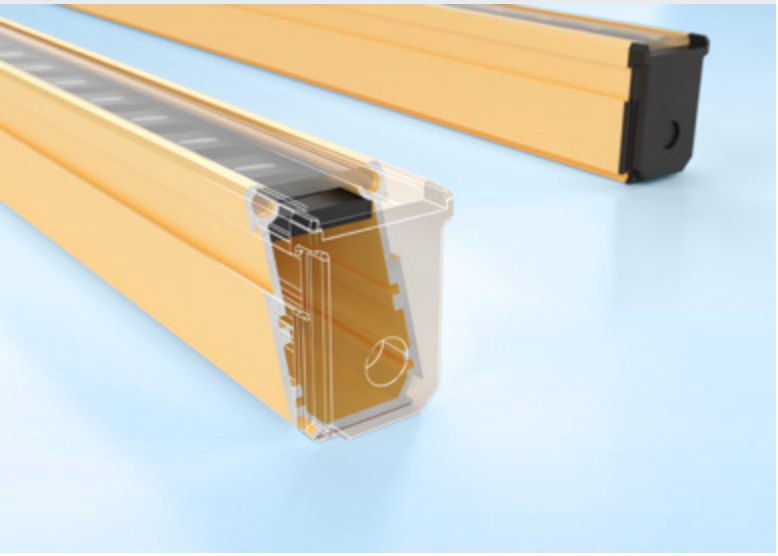
The highest quality standards and reliability in the protection of personnel and machines: That is what safety-certified Pepperl+Fuchs sensors stand for. The portfolio has been specially tailored to functional safety requirements and offers excellent investment security and maximum plant availability.

For more information, visit
pepperl-fuchs.com/pf-photo-safety



Highest Quality Standard for Maximum Plant Availability





Three-sided clamping design

Complete Safety at All Times

Multiple-beam safety light barriers in the SLCT/SLCS series use redundant multiple tests during operation to prevent unwanted downtime and ensure reliable machine and plant operation. Available as finger, hand, and body protection devices, they provide a two-dimensional protective field for safeguarding hazardous machine areas, loading and unloading stations, and conveyor systems. Protection field heights in increments between 100 mm and 2400 mm offer the flexibility to suit a wide range of machine and plant layouts, while different resolutions meet the respective application requirements. The devices achieve safety levels up to PL e, Cat. 4, and SIL 3, making them suitable for safety functions with the highest performance requirements in functional machine safety.

Highlights

- Maximum plant availability via redundant multiple tests
- No software required for configuration, enabling fast and straightforward commissioning
- Signal evaluation fully integrated into the extra-slim housing profile
- Slim design and dovetail guides on the housing sides enable precise, space-saving mounting from three directions
- Innovative dual-mirror columns simplify the implementation of multi-sided protection and enable significantly easier setup than conventional mirror solutions

Excerpt of technical data	SLCT	SLCS	SLCT/35 and SLCS/35
Detection capability	14/30/60/90 mm		30/60/90 mm
Detection range	0.2 m ... 8 m	0.4 m ... 8 m	5 m ... 20 m
Protection field height	≤ 1200 mm	≤ 2400 mm	
Temperature range	–35 °C ... +60 °C		
Degree of protection	IP67, for indoor use only		
Conformity	PL c, Cat. 2 (SLCT), and PL e, Cat. 4 (SLCS) (EN ISO 13849); Type 2 and Type 4, (IEC 61496); SIL 1 and SIL 3 (IEC 61508); TÜV Süd, cULus, CE		

For more information, visit
pepperl-fuchs.com/pf-slc

Reliable Safety Specialists





Easy Installation, Quick Commissioning

The SLA series single-beam safety light barriers were developed as a robust and reliable solution for safeguarding a wide variety of hazardous areas. The traditional connection technology and the deliberate decision to avoid software configuration reduce potential sources of error and enable particularly fast commissioning. The wide optical opening angle facilitates sensor alignment and ensures simple, time-saving installation. When combined with the SafeBox safety control unit, the testable or self-monitoring transmitters and receivers achieve performance level PL e in accordance with EN ISO 13849. Typical applications include safeguarding pinch and shear points at edges and feed-in areas, access control in warehouse lanes, service aisles, assembly lines, and machining centers, as well as safeguarding storage systems such as high-bay warehouses and mobile racking systems.

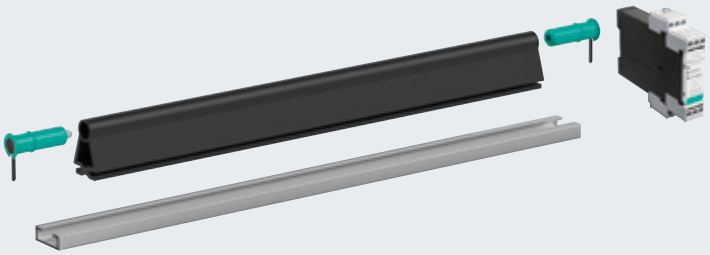
Highlights

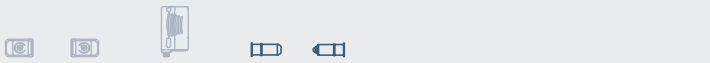
- Robust safety solution for a wide range of industrial applications
- Fast and reliable electrical installation thanks to standard connection technology
- Wide optical opening angle facilitates sensor alignment
- Detection ranges up to 30 m
- Rugged housing with IP67 protection and a temperature range down to −30 °C for use in demanding environmental conditions
- PL e, Cat. 4 (EN ISO 13849) in combination with SafeBox

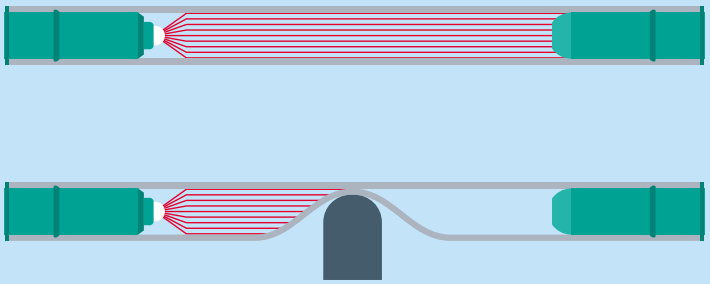
Excerpt of technical data	SLA12	SLA29
Detection range	0.2 m ... 10 m	0.2 m ... 30 m
Degree of protection	IP67	
Ambient temperature	–20 °C ... +60 °C	
Extended temperature range	–	–30 °C ... +55 °C

For more information, visit
pepperl-fuchs.com/pf-sla

Adaptable Tactile Safety







Maximum Flexibility in Machine Integration

Safety edge sensors ensure the functional safety of machines and reliably protect against pinch and shear hazards on power-driven machine parts such as hoods, doors, or flaps. The robust rubber profile features an integrated light channel in which a photoelectric thru-beam sensor establishes an optical path. If the profile is deformed by external pressure, the safety control unit detects the activation and triggers the safety stop. Using photoelectric technology, the aluminum and rubber profiles can be cut to any length and flexibly adapted to different machines, installation situations, and protective fields. As a complete system, safety functions up to Performance Level PL e, Category 4 according to EN ISO 13849 can be implemented and meet high requirements for the functional safety of machines.

Highlights

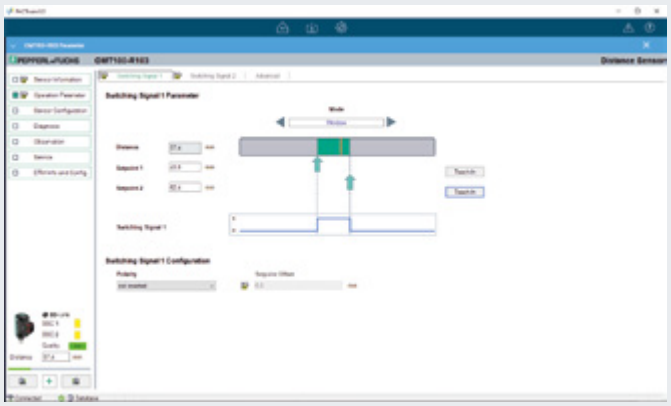
- Reliable protection of moving edges on power-driven machine parts
- Aluminum and rubber profiles can be cut to any length for custom assembly
- Significantly improved flexibility when integrating into machines and systems
- Robust rubber profile with an integrated light channel that acts as a light carrier
- Rubber profiles available in two heights
- Certified up to PL e, Cat. 4 (EN ISO 13849) by TÜV Rheinland

Excerpt of technical data	PSE2	PSE4
Safety control unit	4-channel	1-channel
Safety light barrier	Thru-beam sensor	
Rubber profile	Height: 35 mm or 64.3 mm	
Aluminum profile rail	Profile width: 25 mm or 30 mm	

For more information, visit
pepperl-fuchs.com/pf-pse

The Perfect Addition

Only properly coordinated connection and mounting technology ensures optimal integration of a sensor. The comprehensive range of accessories from Pepperl+Fuchs supplies all the necessary components for a perfect, ready-to-install solution.



Software for Ease of Use: PACTware

PACTware is all about straightforward and user-friendly operation. The convenient user interface, coupled with the matching device type manager (DTM), guarantees perfect visualization and allows easy configuration and parameterization of sensors.

Software

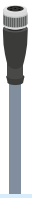


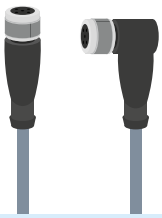
IO-Link Master

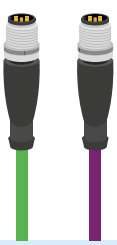




Connectivity



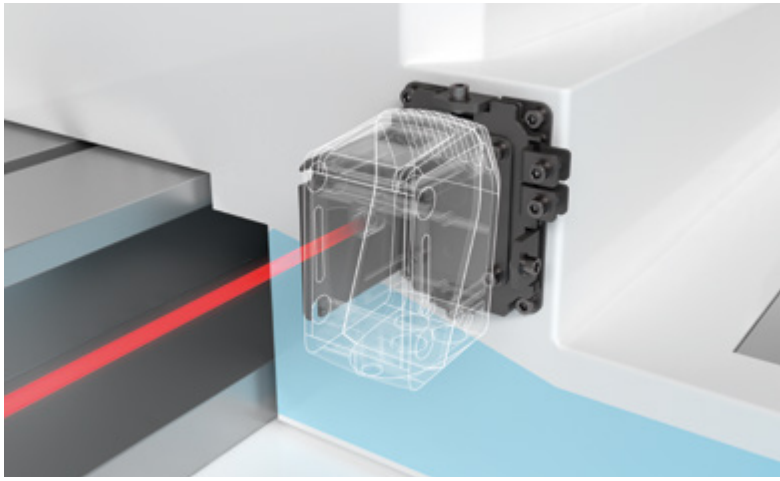




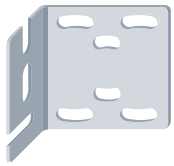
For more information, visit
pepperl-fuchs.com/pf-photo-accessories

Easy Integration with Customized Accessories

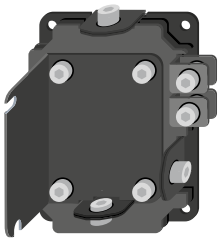
Alongside the PACTware operating software for visual support regarding operation and documentation of device settings, Pepperl+Fuchs offers appropriate accessories for mechanical integration. In addition to the sensor, you can obtain various fixtures, reflectors, and suitable connection technology directly from one source.



Mounting







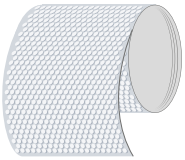
Sensor



Reflectors







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- Industrial Communication and Interfaces
- Enterprise Mobility
- Hazardous Area Products and Solutions

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