

# **Technical Manual**

VISUEX PCEX 410 VISUEX PCEX 412

Pepperl+Fuchs GmbH

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## **1** Important information

## **1.1 General information**

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Should you encounter any problems with the device, please consult the technical manual first of all. If you are still anable to solve the problems after studying the above information carefully you can contact the following places:

If you need to contact the support hotline, please make sure you have the Technical manual handy!

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## 1.2 Classification of the devices VISUEX Panel-PC

PCEX 410	PCEX 412		
In areas with combustible gases:	In areas with combustible gases:		
🐵 II 2 G EEx qe [ib] IIC T4	🐵 II 2 G EEx qe [ib] IIC T4		
optional:	In areas with combustible types of dust:		
In areas with combustible types of dust:	ⓑ II 2 D IP65 T 95°C *		
🐵 II 3 D IP54 T 80°C			
	*see chap. 2.2		
The operation is only possible in each case in one of the areas mentioned.			

## 1.3 Safety instructions

- $\Rightarrow$  These devices are only allowed to be installed and operated by trained and qualified personnel who have received suitable instruction in their use.
- ⇒ These devices represent state-of-art technology. They are only allowed to be connected to systems that have been approved by PepperI+Fuchs GmbH.
- ⇒ Never open the devices yourself. They are only allowed to be opened by authorized Pepperl+Fuchs GmbH personnel.
   Pepperl+Fuchs GmbH is not liable for any resulting damages.
- ⇒ The devices are not allowed to be modified or otherwise altered in any way.
  Pepperl+Fuchs GmbH is not liable for any resulting damages.
- $\Rightarrow$  Please study the "*Technical Manual*" carefully prior to starting up the devices.
- ⇒ The most recent version of the "Technical Manual" is always valid. It is available for downloading on our web site: <u>http://www.pepperl-fuchs.com</u>.
- ⇒ The operating voltage of the devices must not exceed the limits indicated in the technical data section of the "Technical Manual".
  In the event of failure to comply, Pepperl+Fuchs GmbH is not liable for any resulting damages.
- ⇒ The shielding concept must be selected in such a way that greatest possible security is ensured. (see chap.6.5).
   During disregard the PepperI+Fuchs GmbH is not liable for any resulting damages.
- ⇒ It may only devices attached which corresponds to EN60950. These are implemented in low protective voltage. (max. 60 V) Also power pack of the 24 V supply voltage is subject to that. The allowable stress of the connection amounts to Um=60V
- ⇒ The user guideline RL 1999/92 EG, the specifications EN 60079-14 and the accident prevention regulations (UVV) must be observed.

The technical data specified for the hazardous area corresponds to the certified values for the European EEx approval. The user is responsible for ensuring that the devices are suitable for their intended application and for the prevailing ambient conditions.

No warranty can be given by Pepperl+Fuchs GmbH in this connection.

Data subject to change without notice

## 1.4 Symbols used in this manual

no mechanical Force



## 2 Startup PCEX 410/412

## 2.1 General information

Proceed as follows to start up the equipment:

- Deenergize the system or machine
- Make sure that that the installation area is free of flammable gases for the duration of the startup procedure if any non-intrinsically safe voltages need to be wired and/or non-intrinsically safe devices opened
- Install the PCEX 410/412 at the location at which it is to be operated
- Connect the external equipotential bonding to the case of the PCEX 410/412



#### Warning

The case must be provided with external equipotential bonding. The wire must have a cross-section of at least 4 mm<sup>2</sup> and be as short as possible.

- Connect the other system components (refer also to section for PCEX 410 chap. 3.7 PCEX 412 chap. 4.6)
- Switch on the power supply
- Check all the functions of the PCEX 410/412, e.g. the display, the external keyboard and the pointing device (mouse)
- Switch on the system or machine
- · Check the functions of the complete system or machine



#### Warning

The system or machine may malfunction if the PCEX 410/412 is not correctly connected and configured.

#### Warning

These devices are intended solely for installation in another machine. They are not allowed to be started up until the conformity of the final product with the 89/336/EEC and 89/392/EEC Directives has been established and this product inspected by an authorized expert in accordance with VDE 0165 and EN 50014 ff.



## 2.2 Special conditions in the area with inflammable types of dust



## 3 PCEX 410

## 3.1 System overview of the PCEX 410

The PCEX 410 is used as explosion-protected apparatus for controlling, operating and visualizing production and manufacturing processes in hazardous areas (Zones 1 and 2, ignition group IIC).



## 3.2 Front view



## 3.3 Rear view



X1	Ex e connection - 24V DC supply - TTY - RS 485 - USB		
X2	Ex e connection - Ethernet		
X3	Ex ib connection - PS/2 Keyboard - PS/2 mouse - Serial (Typ-20) - USB-Ex i		
X4	Equipotential bonding conductor (PA)		

## 3.4 The PCEX 410 PC system

#### 3.4.1 General

The PCEX 410 PC system is a panel PC for use in hazardous areas (Zones 1 and 2). It contains all the functional groups necessary for operation and consequently requires no additional PC hardware in the safe area.

#### 3.4.2 Screen

The screen takes the form of a backlit TFT display with a 10.4 inch diagonal and 800 X 600 pixels. During direct sun exposure the view can be reduced to the display.

The front is touch-sensitive and is normally used as a pointing device to operate the software. An on-screen keyboard automatically appears on the display when you press the "Keyboard" key.

#### 3.4.3 Front-plate keyboard

A service for defining keys and shortcuts is installed on the VISUEX PCEX 410 / 412. Among other things, this allows you to start applications with the function keys or change the assignment of key codes to keys. (refere to section 9.3)

#### 3.4.4 PCEX 410 Front-plate keyboard

The front-plate keyboard consists of 24 function keys, a numeric pad and various control keys. The numeric pad corresponds to the top row of keys on the PC keyboard and not to the number block.

The keyboard integrates the following functions:

#### 3.4.4.1 Lower-case letters

EXTEC



 $\mathbf{O}$ 

PCEX 4 V222 TH E .doc

**RESET** signal

15/161

15.03.07



Tast Function keys F1...F12 correspond to the standard AT keyboard. A special driver for converting scancodes is available for the enhanced function keys F13...F24, which (like all keys) are freely programmable (refer to section 9.3).

#### 3.4.4.6 Keyboard assignment

General: QWERTY assignment

Standard assignment of the function keyboard (F13 ... F24)

#### F13...F24 corresponds to SHIFT+CTRL+ALT+F1 ... SHIFT+CTRL+ALT+F12

Pressing this key	Corresponds to this shortcut on the TASTEX keyboar		
F13	<i>→</i>	SHIFT+CTRL+ALT+F1	
<b>F14</b>	÷	SHIFT+CTRL+ALT+F2	
		- - - -	
F24	$\rightarrow$	SHIFT+CTRL+ALT+F12	

#### EXTEC and x on numeric pad

Pressing this shortcut	Correspond s to	This shortcut on the TASTEX keyboard	And outputs This character
EXTEC	÷	Shift and .	>
EXTEC O	÷	Strg and Alt and 8	[
	<i>→</i>	Strg and Alt and 7	{
EXTEC 1	<i>→</i>	Shift and 1	!
EXTEC 2	<i>→</i>	Shift and 2	@
EXTEC 3	<i>→</i>	Shift and 3	#
EXTEC 4	<i>→</i>	Shift and 4	\$
EXTEC 5	<i>→</i>	Shift and 5	%
EXTEC 6	÷	Shift and 6	^
EXTEC 7	÷	Shift and 7	&

#### EXTEC and x on numeric pad

Pressing this shortcut	Correspond s to	This shortcut on the TASTEX keyboard	And outputs This character
EXTEC 8	÷	Shift and 8	*
EXTEC 9	<i>→</i>	Strg and Alt and 8	]
EXTEC 9	<i>&gt;</i>	Strg and Alt and 0	}

#### Other keys in combination with EXTEC

Pressing this shortcut	Correspond s to	And outputs this character
EXTEC +	<i>→</i>	=
EXTEC	$\rightarrow$	_ (Underscore)
EXTEC	<i>→</i>	?
	<b>→</b>	Windows key and U (= open Utility Manager)
EXTEC	→	Windows key
EXTEC	<i>→</i>	Shift

#### Other keys in combination with EXTEC

EXTEC Ctrl	<i>→</i>	Ctrl
EXTEC ESC	÷	y (small written)
EXTEC ESC	<i>→</i>	Y (largely written)
EXTEC	<i>→</i>	z (small written)
	÷	Z (largely written)
EXTEC Tab	÷	. ,
EXTEC Tab	<i>→</i>	:
EXTEC Home	<i>→</i>	,

#### Other keys in combination with EXTEC

Pressing this shortcut	Correspond s to	And outputs this character
EXTEC Home	÷	ű
EXTEC Pg	<i>→</i>	١
	<i>→</i>	
EXTEC Del	<i>→</i>	Alt Gr
EXTEC	÷	Pop up menu
EXTEC Alt	<i>→</i>	Alt
END	<i>→</i>	`

#### Other keys in combination with EXTEC

Pressing this shortcut	Correspond s to	And outputs this character
Exted End	÷	~
EXTEC	<i>→</i>	8 (digit item)
EXTEC	<i>→</i>	2 (digit item)
EXTEC	<i>→</i>	4 (digit item)
EXTEC	<i>→</i>	6 (digit item)

#### Shift and x on numeric pad

Pressing this shortcut	Correspond s to	And outputs this character
	<i>→</i>	)
Ŷ 9	<i>→</i>	(
Тар	<i>→</i>	Input cursor backwards shift

#### 3.4.4.7 LED panel

A green LED is provided above each of function keys F13...F24. These LEDs can be activated from the customer's applications (refere to section 9.3) using the driver software supplied with the PCEX 410/412.

## 3.5 Case design PCEX 410

#### 3.5.1 General installation instructions PCEX 410

The device must be installed extremely carefully in accordance with general explosion protection regulations.



#### 3.5.2 Dimension drawing PCEX-410-AG0



All dimensions in mm

Front plate thickness 10 mm Pin length 10 mm

## 3.5.3 Cutout for panel mounting for PCEX 410

View of front plate (in front)



## 3.6 Wall-mounting case PCEX 410-AG1

PCEX 410, stainless steel wall-mounting case Material: Stainless steel (1.4301)





#### 3.6.1 Mounting options of the PCEX-410-AG1

#### 3.6.1.1 Optional wall-mounting PCEX-410-AG1



ABG-wall-bracket

Weight: ABG-wall-bracket: approx: 2 kg

## 3.6.1.2 Optional bracket or floor mounting PCEX 410-AG1

**Optional: Bracket** 

**Optional: Floor mounting** 



#### ABG-STANDFUSS-1

Optional stand for PCEX-410-AG1 turnable.



all dimensions in mm

#### ABG-STANDFUSS-2

Optional stand for PCEX-410-AG1, not turnable. Same structural shape as ABG-STANDFUSS-1

#### ABG-TRAGARM-1-1

For connection cable gland 2xM20 Optional bracket for PCEX-410-AG1



#### ABG-TRAGARM-1-1

all dimensions in mm

Weight of case: Tragarm-1-1 approx. 11 kg

Amin = 355 mm Bmin = 645 mm



#### ABG-TRAGARM-1-2

For connection cabel gland 1xM25 and 3xM20 Optional braket for PCEX-410-AG1



#### ABG-TRAGARM-1-2

all dimensions in mm

Weight: Tragarm-1-2 apporx. 11 kg

Amin = 455 mm Bmin = 645 mm



#### ABG-TRAGARM-2-1

For connection cabel gland 2xM20 Optional bracket for PCEX-410-AG1



#### ABG-TRAGARM-2-1

Weight: Tragarm-2-1 approx. 11 kg Bmin = 700 mm



#### ABG-TRAGARM-2-2

For connection cable gland 1xM25 und 3xM20 Optional bracket for PCEX-410-AG1



#### AGB-TRAGARM-2-2

alle Maße in mm

Weight: Tragarm-2-2 approx. 11 kg Bmin = 800 mm



## 3.7 Connection and wiring diagrams PCEX 410

#### 3.7.1 Terminal compartment X1 (EEx e)

EEx e terminal compartment



Important! The USB set up cable must <u>not</u> be used in the hazardous area!



This label is also affixed inside the terminal compartment.

#### 3.7.3 Terminal compartment X2 (EEx e)

The braiding must be inserted into cable gland. (See chap.6.5)

The screw terminals must be tightened even if the Ethernet is not used, in order to maintain the minimum clearances in air and creepage distances!



#### PCEX 410 EEx e terminal compartment X2

\*instead of "white" is also black in the line coding possible.

\*\* For direct connection to Host or PC, the pairs of insulated conductors must be changed from (white-orange / orange) to (white-green / green)



Start-up cable Don't use in the hazardous area!

#### 3.7.4 Terminal compartment X3 (EEx ib) intrinsically safe circuits

- External keyboard with mouse (optional)
- TTY-interface
- USB-interface 2
- Konfiguration Power-Schaltfunktionen der Frontplatte

Terminals 17 and 18 must be jumpered. The power OFF and RESET functions on the front-plate keyboard are activated. A key-operated switch, for instance, can also be connected externally instead of a jumper.



PCEX 410 Terminal compartment X3 EEx ib

## 4 PCEX 412

## 4.1 System Overview of the PCEX 412



## 4.2 Front view PCEX 412


## 4.3 Rear view PCEX 412



X1	Ex e connection		
	<ul> <li>24V DC supply</li> </ul>		
	- TTY		
	- RS 485		
	- USB		
	- Ethernet		
X2	Ex ib connection		
	<ul> <li>PS/2 Tastatur</li> </ul>		
	- PS/2 Maus		
	- Seriell (Typ-20)		
	- USB-Ex ib		
X3	Equipotential bonding		
	conductor (PA)		

## 4.4 The PCEX 412 PC system

#### 4.4.1 General

The PCEX 412 PC system is a panel PC for use in hazardous areas (Zones 1 and 2). It contains all the functional groups necessary for operation and consequently requires no additional PC hardware in the safe area.

#### 4.4.2 Screen

The screen takes the form of a backlit TFT display with a 12 inch diagonal and 1024 X 768 pixels. During direct sun exposure the view can be reduced to the display.

The front is touch-sensitive and is normally used as a pointing device to operate the software. An on-screen keyboard automatically appears on the display when you press the "Keyboard" key.

#### 4.4.3 Front-plate keyboard

A service for defining keys and shortcuts is installed on the VISUEX PCEX 412. Among other things, this tool allows you to start applications with the function keys or change the assignment of key codes to keys. (see chapters 9.3)

### 4.4.4 Front-plate keyboard PCEX 412

The front-plate keyboard consists of 4 function keys.

The keyboard integrates the following functions:

# 4.4.4.1 Power ON



#### Other functions

Pressing the shortcut	Correspond	And outputs this	
<b>S1</b>	→	SHIFT+CTRL+ALT+F 1	
52	<i>→</i>	SHIFT+CTRL+ALT+F 2	Hotkey Tools Change the assignments See chapter 9.3
53	<i>→</i>	SHIFT+CTRL+ALT+F 3	
54	<i>→</i>	SHIFT+CTRL+ALT+F 4	
EXTEC + S1	÷	SHIFT+CTRL+ALT+F 5	
EXTEC + S2	<i>→</i>	SHIFT+CTRL+ALT+F 6	
EXTEC + S3	<i>→</i>	SHIFT+CTRL+ALT+F 7	
EXTEC + S4	÷	SHIFT+CTRL+ALT+F 8	
EXTEC +	<i>→</i>	Windows key and U (=open Utility Manager)	

## 4.5 Case design PCEX 412

#### 4.5.1 General installation instructions PCEX 412

The device must be installed extremely carefully in accordance with general explosion protection regulations.

#### 4.5.2 Dimension drawing PCEX 412-AG0



front plate thickness 10 mm, pin length 10 mm

### 4.5.3 Cutout for panel mounting for PCEX 412

View of front plate (in front)



all dimensions in mm

### 4.5.4 Wall-mounting case PCEX 412

PCEX 412, stainless steel wall-mounting case Material: Stainless steel (1.4301)





### 4.5.5 Mounting options of the PCEX-410-AG1

## 4.5.5.1 Optional wall mounting of the PCEX-412-AG1



## 4.5.6 Optional bracket or floor mounting PCEX 412-AG1

**Optional: Bracket** 

**Optional: Floor mounting** 



#### ABG-STANDFUSS-1-1280

Optional stand for PCEX-412-AG1, turnable.



all dimensions in mm

#### ABG-STANDFUSS-2

Optional stand for PCEX-412-AG1, not turnable. Same structural shape as ABG-STANDFUSS-1

#### **ABG-TRAGARM-1-1**

For connection cable gland 2xM20 Optional bracket for PCEX-412-AG1



#### ABG-TRAGARM-1-1

all dimensions in mm

Weight of case: Tragarm-1-1 approx. 11 kg

Amin = 355 mm Bmin = 645 mm



#### ABG-TRAGARM-1-2

For connection cabel gland 1xM25 and 3xM20 Optional braket for ABG-PCEX-412-AG1



#### ABG-TRAGARM-1-2

all dimensions in mm

Weight: Tragarm-1-2 apporx. 11 kg

Amin = 455 mm Bmin = 645 mm



#### ABG-TRAGARM-2-1

For connection cabel gland 2xM20 Optional bracket for PCEX-412-AG1



**ABG-TRAGARM-2-1** Weight: Tragarm-2-1 approx. 11 kg Bmin = 700 mm



#### ABG-TRAGARM-2-2

For connection cable gland 1xM25 und 3xM20 Optional bracket for PCEX-412-AG1



#### AGB-TRAGARM-2-2

alle Maße in mm

Weight: Tragarm-2-2 approx. 11 kg Bmin = 800 mm



## 4.6 Connection and wiring diagrams PCEX 412

### 4.6.1 Terminal compartment X1 EEx e



This label is also affixed inside the terminal compartment.

#### 4.6.3 Terminal compartment X1 (EEx e) startup cable



PCEX 412 terminal compartment X1 EEx e

\*Instead of "white" is also black in the line coding possible.

\*\*For direct connection to Host or PC the pairs of insulated conductors must be changed form (white-orange / orange) to (white-green / green).

The braiding must be inserted into the cable gland.



Start-up cable Don't use in hazardous area!

#### 4.6.4 Terminal compartment X2 (EEx ib) intrinsically safe circuits

External keyboard with mouse (optional) TTY-interface USB-interface 2 Konfiguration Power-switching functions on the front plate

Terminals 17 and 18 must be jumpered. The power OFF and RESET functions on the front-plate keyboard are activated. A key-operated switch, for instance, can also be connected externally instead of a jumper.



#### PCEX 412 terminal compartment X2

## 5 Components VISUEX series PCEX 410/412

## 5.1 Scanner

The PCEX 410/412 can operate an intrinsically safe barcode reader belonging to the SCANEX series at its intrinsically safe TTY interface. The following products can be used at present:

EX-Dragon-M101 (radio scanner) with EXOM base station



EX-Dragon-D101 with connecting cable



EX-NANO80A



Please also refer to the relevant operating instructions if one of these intrinsically safe barcode readers is connected . The terminal assignment of the PCEX 410 is shown in section 3.7.4 and for the PCEX 412 in section 4.6.4.

## 5.2 Mass storage

#### 5.2.1 Hard disk

The device is supplied with a 20 GB (gross) hard disk (IDE primary master). Part of this disk (approx. 3 GB) is required to make a backup copy of the factory settings. This improves the reliability of the system and allows the factory installation to be restored quickly in the event of a crash (software application, virus or installation error). A second, separate data carrier is also provided (refer to section 5.2.2), for instance to permit the MBR (boot sector) to be restored as well.

#### This functionality cannot take the place of regular data backups!

#### 5.2.2 Compact Flash

The device incorporates a 64 MB Compact Flash memory, which acts as the IDE secondary master. This memory contains important emergency information and is not allowed to be modified.

## 5.3 Data interfaces

#### 5.3.1 Intrinsically safe interfaces (EEx ib)

The device features the following intrinsically safe (EEx ib) data interfaces:

- PS/2 interface for operating an external, intrinsically safe keyboard and mouse.
- 20 mA TTY interface (implemented as COM2) for operating external input devices, such as a barcode scanner
- USB 1.1 interface intrinsically (EEx ib)

<u>The connected equipment must conform to the specifications contained in the technical data for the intrinsically safe circuits.</u> That applies also to test purposes within at safe area. When using the offered Pepperl + Fuchs components this is ensured

#### 5.3.2 Increased safety interfaces (EEx e)

The device features the following data interfaces with the EEx e type of protection (increased safety):

- Ethernet 100BASE-TX for operation in a LAN or controlling remote I/Os
- RS485 interface (implemented as COM1)
- Alternative to RS485 interface: 20 mA TTY interface (implemented as COM1)
- USB 1.1 interface, only for connecting safe Ex-approved apparatus or cables belonging to this apparatus. No apparatus (e.g. a USB stick) is allowed to be operated in the EEx e box !

# Only devices which conform to EN 60950 are allowed to be connected. These devices must be implemented with safety extra-low voltage (SELF, max. 60 V).

## 5.4 BOX-A10 (Ethernet RJ45 patch panel)

A simple RJ45 patch panel, which is designed to be installed in the IT control cabinet in the safe area, for instance, can be supplied as an accessory for the PCEX 410. It allows the Ethernet to be wired to the next hub or to a PLC.

#### Box-A10





All dimensions in mm

### 5.4.1 Connection instructions







#### 5.4.2 Technical data

#### 5.4.2.1 Connection instructions PCEX 410

DATL-CAT71-8

Plug socket BOX A10

View of spring-loaded contacts



#### **Mechanical characteristics**

Wire connection: Insulation piercing connecting device BTR-IDC: Conductor 0.4 – 0.65 mm AWG 26 – 22 insulation 0.7 – 1.4 mm (1.6 mm) AWG 26/7 stranded wire conductor with 7 Cu strands, uninsulated Can be reused for AWG 22, AWG 23 and AWG 24, providing an identical or larger cross-section is selected.

#### 5.4.2.2 Connection instructions PCEX 412

#### DATL-CAT71-8



#### Plug socket BOX A10

View of spring-loaded contacts



#### **Mechanical characteristics**

Wire connection: Insulation piercing connecting device BTR-IDC: Conductor 0.4 – 0.65 mm AWG 26 – 22 insulation 0.7 – 1.4 mm (1.6 mm) AWG 26/7 stranded wire conductor with 7 Cu strands, uninsulated Can be reused for AWG 22, AWG 23 and AWG 24, providing an identical or larger cross-section is selected.

## 5.5 Operating systems PCEX 410/412

Windows XP Professional is used as the standard operating system. Windows 2000, Windows XP Embedded or UNIX operating systems such as Linux can be used alternatively.



#### 5.5.1 Windows 2000

#### Version without CD in the variantes:

-Windows 2000 SPS Prof EN (English) -Windows 2000 SPS Prof DE (German)

#### 5.5.2 Windows XP professional

#### Version with CD in the variantes:

-Windows XP SP2 Prof EN (English)

-Windows XP SP2 Prof DE (German)

-Windows XP SP2 Prof MUI (Multi Language) Preinstalled languages: English, German, French, Spanish, Italian, Portuguese, Chinese, Japanese, Korean, Arab, Russian Further languages are on the enclosed CDs:

Original designation Microsoft: Arabic, Chinese (Simplified), Chinese (Traditional), English, French, German, Italien, Japanese, Korean, Portugese, Russian, Spanish

## 5.6 EXTA-Kx PC keyboards

The intrinsically safe EXTA-Kx keyboards integrate different mouse systems. The dimensions are the same for all versions. The keyboards are designed to be installed in a case.

## 5.6.1 EXTA-K1 Exi PC keyboard without mouse system



Technical data	EXTA-K1
Approvals:	
Type of protection	II 2 G, EEx ib IIC T4
Approval	DMT 01 ATEX E177
Degree of protection	IP 65
Amplent conditions (operation):	
I emperature range	$0  {}^{\circ}C - +50  {}^{\circ}C$
Relative humidity	Max. 85% without condensation (48 h endurance test)
Ambient conditions (storage):	
Temperature range	-10 °C - +70 °C
remperature range	
Mechanical data:	
Material	Aluminum / polyester foil
Weight	1.2 kg
Dimensions (W x H x D) in mm	482.6 x 177.8 x 45
Installation cutout (W x H) in mm	450 x 150
Power supply	Exi, via data cable
Cable	1.8 m / end sleeves
Interface	TTL / PS/2
No. of keys:	105
Layouts:	
	German
	US international
	French
	Swedish
	Korean
	Danish



## 5.6.2 EXTA-K3 Exi PC keyboard with trackball mouse

Technical data	EXTA-K3
Approvais:	
I ype of protection	II 2 G, EEX ID IIC 14
Approval Degree of protection	DMIT UT ATEX ET/7
Degree of protection	IP 65 with resting trackball With movement undefined
Ambient conditions (operation)	
Temperature range	0 °C – +50 °C
Relative humidity	Max 85% without condensation (48 h endurance test)
Ambient conditions (storage):	
Operation:	-10 °C – +70 °C
Mechanical data:	
Material	Aluminum / polyester foil
Weight	1.2 kg
Dimensions (W x H x D) in mm	482.6 x 177.8 x 45
Installation cutout (W x H) in mm	450 x 150
Power supply	Exi, via data cable
Cable	1.8 m / end sleeves
Interface	TTL / PS/2
	105
No. of keys:	105
Trackhall	
Ball diameter	51 mm
Ball material / color	Phenolic resin / black
Tracking force	0.5 N
Required drivers	Microsoft Mouse ®. PS/2
Layouts:	
	German
	US international
	French
	Swedish
	Korean
	Danish



## 5.6.3 EXTA-K4 Exi PC keyboard with touchpad mouse

Technical data	EXTA-K4
Approvals:	
Type of protection	II 2 G, EEx ib IIC T4
Approval	DMT 01 ATEX E177
Degree of protection	IP 65
Ambient conditions (operation):	
Temperature range	0 °C - +50 °C
Relative humidity	Max. 85% without condensation (48 h endurance test)
Ambient conditions (storage):	
Temperature range	-10 °C - +70 °C
Mechanical data:	
	Aluminum / polyester foll
vveignt	1.2 Kg
Dimensions (W x H x D) in mm	482.6 x 177.8 x 45
Installation cutout (W x H) in mm	450 x 150
Power supply	Exi, via data cable
Cable	1.8 m / end sleeves
Interface	TTL / PS/2
No. of keys:	105
Touchpad:	
Operating principle	Capacitive
Resolution	40 points / mm
Required drivers	Microsoft Mouse ®, PS/2
Dimensions (W x H) in mm	66 x 50
Layouts:	
	German
	US international
	French
	Swedish
	Korean
	Danish





All dimensions in mm Installation cutout: W x H 450 x 150 mm Installation depth: 45 mm 20 circumferential studs (M3 x 10)

## 5.6.5 EXTA-K Surface-mounting case type ABG-EXTA-K134



All dimensions in mm ABG-EXTA-K134-10

Weight (incl. keyboard): Degree of protection of case: Equipotential bonding: Approx. 5.4 kg IP 65

If the keyboard is installed in a metal surface-mounting case with equipotential bonding, the equipotential connection is made by means of the circumferential studs.

If the keyboard is installed in a case without separate equipotential bonding (mobile case), the equipotential connection must be made via the shield of the connecting cable.

#### 5.6.6 EXTA-Kx Core assignment

	Assignment	Core identification for EXTA-K1	Core identification for EXTA-K3 / -K4
Keyboard	+5 V	Green	Green
	GND	Yellow	Yellow
	K_DATA	Grey	Grey
	K_CLK	Brown	Brown
Mouse	+5 V		Red
(EXTA-K3 /	GND		Blue
EXTA-K4 only)	M_DATA		Pink
	M_CLK		White



#### Warning

If an EXTA-K keyboard is connected, please make sure that the cores are correctly assigned; failure to comply may result in malfunctions or in irreparable damage to the electronics.

#### Core assignment refer to

PCEX 410 section 3.7.4 PCEX 412 section 4.6.4

## 5.7 Technical data

General operating and limit values:		
	PCEX 410	PCEX 412
Approvals: ATEX 95 Richtlinie	9//9/EG	
Equipment category:		
Type of protection:		
	EEx ge [ib] II 3D IP 54 T 80°C	EEx ge [ib]    2D IP 65 T95°C
Type examination certificate:	IBEXU 04 ATEX 1190	IBEXU 04 ATEX 1190
Degree of protection of case:		
Degree of protection of case	IP65	IP65
(front):		
Degree of protection of case	IP54 (in the EEx ib	IP65
(rear):	terminal compartment IP20)	
Dimensions (WxHxD) in mm		
Dimension:	452 x 295 x 140	396 x 305 x 172
Cutout dimensions:	416 x 258	360 x 268
Surface-mounting case (IP65):	552 x 440 x 219	552 x 440 x 219
Ambientconditions:		
Operating temperature range:	0°C +45°C	0°C +45°C
Storage temperature range:	-20°C +60°C	-20°C +60°C
Relative humidity:	Max. 85% without condensation	Max. 85% without condensation
	(48 Std. endura test)	(48 Std. endura test)
Mass:	17 kg	22 kg
Power supply:		1
Supply voltage:	24V DC $\pm$ 20%; power supply	24V DC $\pm$ 20%; power supply
	unit acc. to EN60950	Unit acc. to EN60950
Power consumption:	max. 36W	max. 44W
Degree of protection:	EEx e	EEx e
Place of connection:	EEx e terminal compartment	EEx e terminal compartment
	clamp X1	clamp X1
Type of connection:	Screw terminal	Screw terminal
Range of the cross-section:	0,5 - 2,5mm <sup>2</sup>	0,5 - 2,5mm <sup>2</sup>
Display:		
Туре:	TFT active matrix with touch	TFT active matrix with touch
	(resistiv)	(resistiv)
Size: B x H (mm)	211,2 x 158,4 (10,4" diagonal)	245,8 x 184,3 (12" diagonal)
Active range		
Divelar		262144 (18 DII)
Pixels:		1024 X 768 (XGA)
Pixel pitch:		
Image refresh rate:		IVIAX. /5 HZ
Contrast (typical):	300	300 ad/m <sup>2</sup>
Digniness (typical)	Louizontol 120° vertical 100°	JUU CU/III Harizantal 120° Martiaal 100°

General and limit values:		
	PCEX 410	PCEX 412
External keyboard (EXTA-Kx, c	ption):	·
Degree of protection:	EEx ib	EEx ib
Interface, type:	PS/2 intrinsically safe	PS/2 intrinsically safe
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEx ib terminal compartment	EEx ib terminal compartment
	clamp X3	clamp X2
*Range of the cross-section:	0,1 – 2,5 mm <sup>2</sup>	0,08 - 2,5 mm <sup>2</sup>
External pointing device (EXTA	A-Kx, option):	
Degree of protection:	EEx ib	EEx ib
Interface, type:	PS/2 intrinsically safe	PS/2 intrinsically safe
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEx ib terminal compartment	EEx ib terminal compartment
	clamp X3	clamp X2
*Range of the cross-section:	0,1 – 2,5 mm <sup>2</sup>	0,08 - 2,5 mm <sup>2</sup>
USB-1:		
Degree of protection:	EEx ib	EEx ib
Interface, type:	USB 1.1 intrinsically safe	USB 1.1 intrinsically safe
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEx ib terminal compartment	EEx ib terminal compartment
	clamp X3	clamp X2
*Range of the cross-section:	0,1 – 2,5 mm²	0,08 - 2,5 mm²
TTY 20mA (1):		
Degree of protection:	EEx ib	EEx ib
Interface, type:	20mA current interface active	20mA current interface active
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEx ib terminal compartment	EEx ib terminal compartment
	clamp X3	clamp X2
*Range of the cross-section:	0,1 – 2,5 mm²	0,08 - 2,5 mm²
TTY 20mA (2):		
Degree of protection:	EEX e; devices acc. EN60950	EEX e; devices acc. EN60950
Interface, type:	20mA current interface passive	20mA current interface passive
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEX e terminal compartment	EEX e terminal compartment
*Dense of the groop continue	$ciamp X^1$	$ciamp X^1$
"Range of the cross-section:	0,5 - 2,5 mm	0,5 - 2,5 mm
DC 405		
R5485::	EEx ex devices and ENCODED	EEx ex deviene eee ENCODEO
Degree of protection:	EEX e; devices acc. EN60950	EEX e; devices acc. EN60950
Type of connection:	Serow terminal	Scrow torminal
Place of connection:	EEx o torminal compartment	EEx o torminal compartment
	clamp X1	clamp X1
*Pange of the cross section:	$0.5 - 2.5 \text{ mm}^2$	$0.5 - 2.5 \text{ mm}^2$
	0,0 - 2,0 mm	0,0 - 2,0 mm
	1	

Gerneral and limit values:		
	PCEX 410	PCEX 412
USB-2		
Degree of protection:	EEx e; devices acc. EN60950	EEx e; devices acc. EN60950
Interface, type:	USB 1.1	USB 1.1
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEx e terminal compartment	EEx e terminal compartment
	clamp X1	clamp X1
*Range of the cross-section:	0,5 - 2,5 mm <sup>2</sup>	0,5 - 2,5 mm <sup>2</sup>
Ethernet:		
Degree of protection:	EEx e; devices acc. EN60950	EEx e; devices acc. EN60950
Interface, type:	10/100BASE-TX	10/100BASE-TX
Type of connection:	Screw terminal	Screw terminal
Place of connection:	EEx e terminal compartment	EEx e terminal compartment
	clamp X2	clamp X1
*Range of the cross-section:	$0,5 - 2,5 \text{ mm}^2$	$0,5 - 2,5 \text{ mm}^2$
	2,5 mm <sup>2</sup> with identical cross-	
	section and conductor type	
	2 x 1mm <sup>2</sup>	
For max cable length refer to se	ction 6 4 1	

## \* Range of the cross sections:

The range of the cross section refers to massive conductors. With use of flexible wires with wire end sleeves the max. rated cross section decreases by 1 stage.

PCEX 410PCEX 412Computer - kernel:CPU:X86 compatible processorSystem memory:256 MB SDRAMPrequency:400 MHzHard disk:1,8" 20 GB1,8" 20 GB	General and limit values:		
PCEX 410PCEX 412Computer - kernel:CPU:X86 compatible processorSystem memory:256 MB SDRAMFrequency:400 MHzHard disk:1,8" 20 GB			
Computer – kernel:CPU:X86 compatible processorX86 compatible processorSystem memory:256 MB SDRAM256 MB SDRAMFrequency:400 MHz733 MHzHard disk:1,8" 20 GB1,8" 20 GB		PCEX 410	PCEX 412
CPU:X86 compatible processorX86 compatible processorSystem memory:256 MB SDRAM256 MB SDRAMFrequency:400 MHz733 MHzHard disk:1,8" 20 GB1,8" 20 GB	Computer – kernel:		
System memory:256 MB SDRAM256 MB SDRAMFrequency:400 MHz733 MHzHard disk:1,8" 20 GB1,8" 20 GB	CPU:	X86 compatible processor	X86 compatible processor
Frequency:         400 MHz         733 MHz           Hard disk:         1,8" 20 GB         1,8" 20 GB	System memory:	256 MB SDRAM	256 MB SDRAM
Hard disk:         1,8" 20 GB         1,8" 20 GB	Frequency:	400 MHz	733 MHz
	Hard disk:	1,8" 20 GB	1,8" 20 GB
VGA/LCD Interface	VGA/LCD Interface		
Chipset:       VIA Twister chip with integrated       VIA Twister chip with integrate         Savage4       Savage4       Savage4         2D/3D/Video Accelerator       2D/3D/Video Accelerator       2D/3D/Video Accelerator	Chipset:	VIA Twister chip with integrated Savage4 2D/3D/Video Accelerator	VIA Twister chip with integrated Savage4 2D/3D/Video Accelerator
Video memory: supports 8/16/32 MB supports 8/16/32 MB	Video memory:	supports 8/16/32 MB	supports 8/16/32 MB
	<b>_</b>		
Ethernet Interface:	Ethernet Interface:		
Chipset: RTL 8139 RTL 8139	Chipset:	RTL 8139	RTL 8139
Ethernet Interface:         10/100 BASE-T-Fast Ethernet         10/100 BASE-T-Fast Ethernet           compatible         compatible         compatible	Ethernet Interface:	10/100 BASE-T-Fast Ethernet compatible	10/100 BASE-T-Fast Ethernet compatible
	-		

## 5.8 Connection data of the intrinsically safe circuits PCEX 410/412

1.1.1.4

### 5.8.1 Terminal block US4 for seriel interface (intrinsically) e.g. for Scanner

Maximum values of the intrinsically safe circuits:

	US4
U <sub>max</sub>	9,0V
Ik <sub>max</sub>	variable, see table 1
P <sub>max</sub>	variable, see table 1
C <sub>i max</sub>	0,33µF
C <sub>a max</sub>	4,5µF
L <sub>i max</sub>	≈ 0

P <sub>max</sub>	<b>Ik</b> <sub>max</sub>	Type designation
1,1 W	0,122 mA	Z
1,2 W	0,133 mA	А
1,3 W	0,144 mA	М
1,4 W	0,156 mA	S

The models of scanners have different explosion prevention-technical limit values. Therefore it must be considered when ordering the PCEX 410/412, which version of the feed circuit US4 is needed. (see type designation)

### 5.8.2 Terminal block US6 for external keyboard and mouse (intrinsically)

Maximum values of the intrinsically safe circuits:

	US6
U <sub>max</sub>	6.3 V
Ik <sub>max</sub>	177 mA
P <sub>max</sub>	1.14 W
C <sub>i max</sub>	0.6 µF
C <sub>a max</sub>	30.0 µF
L <sub>i max</sub>	≈ 0
L <sub>a max</sub>	0.2 mH

### 5.8.3 Terminal block US8 for intrinsically safe USB

Maximum values of the intrinsically safe circuits:

	US8
U <sub>max</sub>	6.3 V
Ik <sub>max</sub>	234 mA
P <sub>max</sub>	1.2 W
Cimax	0.12 µF
C <sub>a max</sub>	30 µF
L <sub>i max</sub>	≈ 0
L <sub>a max</sub>	0.2 mH

## 5.9 Technical data PCEX 410/412 touchscreen

touchscreen			
General data:			
Technology	Resistive analog touchscreen		
Touch resolution	1024 x 1024 points		
Light transmission	80%		
Activation force	50 – 150 g/cm <sup>2</sup>		
Response time	10 – 15 msec		
Position accuracy	3 mm		
Functions	Mouse click, double click, drag, right click		
Scratch resistance	3H pencil hardness		
Durability	3 000 000 touches per point min.		
Operating systems:			
	Windows 95, 98, ME, NT4.0, 2000, XP		

## 5.10 Chemical resistance of the front foil of PCEX 410/412 and

## **EXTA-Kx keyboards**

Polyester foil, resistant to the following chemicals in accordance with DIN 42 115 Part 2: (concentration 100%, unless otherwise specified)

Alcohols:		Alkaline solutions:		
Ethanol		Ammonia	< 2%	
Cyclohexanol		Sodium hydroxide solution	< 2%	
Diaceton alcohol				
Glycol		Saline solutions:		
Glycerin		Alkali carbonates		
Isopropanol		Bichromates		
Methanol		Potassium prussiates		
Aldehydes:		Miscellaneous substances:		
Acetaldehyde		Molecular chlorine		
Formaldehyde		Cresol phenol soaps in solution		
		Oxygen		
Hydrocarbons:		Tricresyl phosphate		
Aliphatic hydrocarbons		Water		
Benzine		Hydrogen peroxide	< 25%	
Benzene				
Toluene		Washing, rinsing and cleaning agents:		
Xylene		Potassium soap		
		Detergent solution (tensides)		
Chlorinated hydrocarbons:		Softener		
Chlorofluorocarbon				
Perchloroethylene		Industrial oils and greases:		
III-trichloroethylene		Cutting emulsions		
Trichloroethylene		Diesel oil		
		Varnish		
Other organic solvents:		Fuel oil		
Ether		Paraffin oil		
Acetone		Castor oil		
Diethyl formamide		Silicone oil		
Dioxane		Turpentine oil and turpentine substitute		
Acids:				
	< 50%			
Acetic acid	200/			
Phosphoric acid	< 30%			
Hydrochloric acid	<u>≤ 10%</u>			
Nitric acid	≤ 10%			

#### Not resistant to:

Concentrated mineral acids	Benzyl alcohol
Concentrated alkaline solutions	Methylene chloride
High-pressure vapor hotter than 100 °C	

Like all polyester foils, not resistant in case of long-term exposure to direct sunlight (UV)

## 5.11 PCEX 410/412 touchscreen

## Chemical resistance of the front foil

Material of front foil:PC (polycarbonate)Material of top layer:PET backing material with ITO coating

Front foil resistant to the following chemicals:

Alcohols
Aldehydes:
Formaldehyde
Other organic solvents:
Acetone
Industrial oils and greases
Wahing, rinsing and cleaning agents
Hydrocarbons:
Benzine

#### Not resistant to:

Hydrocarbons: Benzene, toluene

#### 5.11.1 Damage to / incorrect use of the front foil

• Front foil torn

- → Touchscreen no longer works
- $\circ$  Front foil damaged mechanically  $\rightarrow$  Previous load, i.e. cursor follows force centre point

# 6 Installation PCEX 410/412

## 6.1 General instructions and explosion protection requirements

The general installation instructions for hazardous areas must be complied with (refer also to section 2). Cables are only allowed to be connected when deenergized. Make sure that all terminal compartments are tightly sealed in accordance with regulations prior to starting up the equipment.

All cable glands must be screwed tight and checked to ensure that they are securely in position. The minimum clearances in air and creepage distances in the vicinity of the terminals must be maintained; they must not be shortened by stripping the wires too far. (isolated wire end sleeve with Imax=8mm)

- The cables in the vicinity of terminal compartments (EEx e) must be fixed-mounted.
- The cables in the vicinity of the intrinsically safe terminal compartment (EEx ib) can be flexibly laid.

## 6.2 External equipotential bonding

Explosion-protected electrical equipment in a metal case must be provided with external equipotential bonding, which must be connected to the equipotential bonding of the system over the shortest possible distance.

## 6.3 Place of assembly in areas with combustible types of dust



## 6.4 Cable types and maximum cable lengths

## 6.4.1 Power supply (EEx e)

Installation cable for fixed mounting

If the connecting cable is laid over a long distance, it have to be considered the cable resistance and the voltage drop.

PCEX 410: Max. power consumption in the normal operation: 35W

PCEX 412: Max. power consumption in the normal operation: 44W

When long cables DATL-EXPC-24-15-0 and DATL-EXPC-24-25-0 are necessary the cable resistance has to be considered. Therefore the following maximum cable lengths vaild:

	Typ. Current consumption 24 V	Max. current consuption Supply voltage -20%	<b>DATL-EXPC-24-15-0</b> 1,5mm <sup>2</sup> 11,5 Ohm/km Ø 7,5 mm	<b>DATL-EXPC-24-25-0</b> 2,5mm <sup>2</sup> 6,9 Ohm/km Ø 8,9 mm
PCEX 410	1,45 A	1,85 A	110 m	185 m
PCEX 412	1,6 A	2,2 A	90 m	150 m
# 6.4.2 20 mA TTY interface (EEx e) COM 1

Data cable for fixed mounting with copper braiding and a cross-section of 0.75 mm<sup>2</sup>, e.g. LiYY (TP)  $2 \times 2 \times 0.75$ . The maximum cable length is 400 m the maximum baudrate 19200 baud.

baud	Meter
19200	400
9600	400
4800	400

## 6.4.3 RS485 interface (EEx e) COM 1

Paired data cable for fixed mounting with copper braiding and a cross-section of 0.75 mm<sup>2</sup>, e.g. LiYCY (TP)  $2 \times 2 \times 0.75$ . The maximum cable length is 1200 m and the maximum baudrate 57600 baud.

## 6.4.4 Ethernet 100BASE-TX (EEx e)

Standard cable Cat. 7 (4 x 2 x AWG22/1 paired, twisted and shielded) in accordance with EN 50288-4-1 or EN 50173 and ISO/IEC 11801 (1.2 GHz). The maximum possible total cable length is 80 m

## 6.4.5 20 mA TTY-interface (EEx ib) e.g.. Scanner COM 2

This interface is used to connect intrinsically safe apparatus, e.g. input devices such as a barcode reader.

### 6.4.6 External keyboard (EEx ib)

The keyboard is supplied with the cable already connected. See chapters 5.6.6 terminal compartment, for the PCEX 410 chapters 3.7.4 terminal compartment X3 and for the PCEX 412 chapters 4.6.4 terminal compartment X2.

# 6.5 Shielding of data cables

### 6.5.1 Shielding concept

The purpose of cable shielding is usually to improve the signal quality and reduce interference as well as radiation from electromagnetic fields.

The data cables (RS485, TTY, Ethernet) must be shielded. The shields must be continuously connected and grounded in order to guarantee the necessary interference suppression.

One of the following three techniques should be used:

1. Connect and hard ground both ends of the shield. This method achieves the greatest reduction in electromagnetic interference. There is, however, a risk of current loops with high compensating currents. These currents can lead to safety problems if their values are excessive.

2. Connect and hard ground one end of the shield. This method achieves a reduction in electromagnetic interference while simultaneously preventing the above-mentioned current loops.

3. Provide a hard connection at one end of the shield (PCEX 410/412) and capacitive grounding at the other end in the safe area. This method achieves a relatively large reduction in electromagnetic interference while simultaneously preventing current loops with high compensating currents. A capacitor (approx. 10 nF) with a fixed dielectric (ceramic) and a test voltage > 1500 V can be installed in the safe area for this purpose.

# The final decision regarding the most suitable shielding concept must be based on a detailed observation of the equipotential bonding system.

Example 1:

If a low-impedance equipotential bonding system (building grounding system) is effective under all operating conditions, both ends of the shield must be connected and grounded. Caution is necessary, however, if transients that cannot be statically measured are produced when machines are switched.

Example 2:

If there is no equipotential bonding system or only a poor system, or if the equipotential bonding system does not have a very low impedance or has a nigh noise voltage, variant 2 or 3 should be preferred.

Which of these three concepts is used must be determined by the user on a case-to-case basis (best interference suppression and safety).

No liability can be accepted by the manufacturer for this decision.

A non-connected shield at the PCEX 410/412 end must always be properly insulated in order to prevent sparking!

The Box-10-A (Ethernet patch panel) allows the shield to be optionally connected or not connected to ground. It is connected by means of a small contact spring on the DIN rail.

Each user must ascertain which form of EMC protection is necessary, and offers sufficient reliability for their particular installation. In systems that are relatively insusceptible to electromagnetic interference, it may be adequate to connect and ground only one end of the shield.

# 6.5.2 Assembly instructions for Ex EMC cable glands

The supply cables for the EEx e Ethernet and the RS485 or TTY EEx e data interface, the EEx i keyboard and the EEx i scanner must be shielded, in order to ensure sufficient immunity to interference (EMC). The cable shields must be connected to the PCEX 410/412 in accordance with the assembly instructions below:

	<ul> <li>Step 1</li> <li>Strip the cable</li> <li>Uncover the braiding</li> <li>Strip the braiding and insulation staircase-style</li> <li>With thin cables, the braiding can be folded back over the insulation jacket</li> <li>Insert the cable into the gland until the braiding reaches the contact position</li> <li>Tighten the gland</li> </ul>
	<ul> <li>Step 2</li> <li>Insert the cable through the union nut</li> <li>Insert the cable into the clamping insert Fold the braiding over the insert</li> <li>The braiding must overlap the O-ring by approx. 2 mm</li> </ul>
	<ul> <li>Step 3</li> <li>Fit the clamping insert into the intermediate gland</li> <li>Assemble the cable gland</li> <li>That's all !</li> </ul>
A second	If the braiding ends in the cable gland

# 7 System settings PCEX 410/412

# 7.1 BIOS

The settings in the system BIOS are optimized for PCEX 410/412 applications. We recommend that you leave these settings unchanged.

If you alter them, there is a danger that you will no longer be able to operate the equipment at all because, among other things, the new display settings prevent information from being represented correctly.

# 7.2 Power OFF and RESET functions

The special functions for tripping power OFF and RESET on the front-plate keyboard (refer to section PCEX 410 chap. 3.4.4 and PCEX 412 chap. 4.4.3) are activated when the equipment is delivered. A jumper in the EEx i terminal compartment (X3 PCEX 410, X2 PCEX 412)must be removed as described in order to deactivate these functions. (Jumper between clamp 17 and 18)

# 7.3 Touchscreen calibration

The touchscreen is calibrated in the factory. It may, however, be necessary to recalibrate it in operation. Proceed as follows to do so:

Open the program by selecting Windows Start menu / Programs / "Hampshire TSHARC Control Panel".

sibration Ger	neral Other Tour	ch Modes   Sat2	ones Test
General Calib	ration		
Bun	Calibrate the touch screen	Calibration Type	Select calibration type, 3 point, 7 point, or 20 point
Skew Adjust	ment		
Eus-	Adjust slower (Not	evalable with 20	point cellbration(
Hultiple Monit	kons		
Adjunt	Multi-monitor scre	en adjustvent	
Controller Typ	e: TSHARC-12		
Serial using Ci	on2. Base: 29h IRG	23	
Incasional & Lands	pohine Company, Inc.	1957-2001	

Click the "Calibration Type" button to set the calibration type.

7-point calibration is usually sufficient. Click "Run" to recalibrate. You can also set various mouse emulation parameters here.



# 7.4 Ethernet data transmissionrate of the driver

It can be useful to work with a fix Ethernet data transmissionrate of the driver, instead of the default attitudes "auto".

Possible reasons to change the attitude "auto":

- Possibly provides for smaller error rate with 10 MBit
- Some switches and hubs can have problems with the attitude "auto".

Realtek RTL0139 Family PCI Fast Ethernet NIC Properties 🛛 🙎 🗙				
General Advanced Driver Resources Power Management The following properties are available for this network adapter. Click the property you want to change on the left, and then select its value on the right.				
<u>Property:</u> Link Speed/Duplex Mode Network Address Receive Buffer Size	⊻elue: 100 Full Mode			
DK. Cancel				

# 7.5 Interface EEx TTY / RS 485 COM1

### 7.5.1 Characteristics of the RS 485 2-wire half duplex interface

Information: To be able to serve the RS 485 interface the drivers software (e.g. OPC server etc.) must be able to serve the hardware handshake correctly.
The direction change over must be made over the RTS signal of the COM1 in the PCEX 410/412 before sending data packets. After sending (receipt) the RTS is to be deactivated again
In the software-Add-ons is a terminal program as demo, which supports the flow control (RTS toggle mode).
Desktop - EXTEC-tools - AddOn - SerialTestTool

## 7.5.2 Interface switching EEx e TTY ← → RS485

The COM1 data interface must be specially configured before it can be used as TTY or RS485. You can only configure one of these operating modes at a time (either RS485 or TTY). The interface is configured with a jumper as shown in the connection diagram in section 3.7.1 for PCEX 410 (and connection diagramm in section 4.6.1 for PCEX 412).

## 7.5.3 Test of the RS 485 interface

Test equipment: external keyboard, PC with RS 485 interface. First check, if the RS 485 connection work basically.

- At the PCEX 410/412 is a tool to check the RS 485 interface.
- Open the folder "EXTEC Tools".
- Open the folder "addON".
- Start the serial port test tool.
- Set the same interface settings for the com port of PCEX as you have set at the device of the other side at the RS 485 connection.
- Press "Flow control" .
- Set at RTS control "Toggel".
- Set at DTR control "Disable".
- Press "OK".
- Click to file.
- Select "Connect".
- Now you can press keys at an extended keyboard. The device at the other side should receive the data.

Flow Control Settings	×	CONTRACTOR NOTIFIC	
Hardware Control Settings CTS Dutput Control DSR Dutput Control DSR Sensitivity (Input Control) R	OK Cancel ts/Dts	Then He TTY ING Connect T2 Faily Datable Step He Used Edu Fail Het Paint Annual	a Mastrig IT (inclusion e Weng e Gange e Glange 20
DTR Controt     RTS Controt     Disable     Toggle     Xa     Software Control Settings     XDN/XDFF Dutput Control     XDN/XDFF Input Control     Continue sending after XDFF sent	tt/Dsr iff:/Kon		
XON Limit         XOFF Limit           0         0           XON Char.         XOFF Char.           0x         11		Modes States         Const States           P const P const P const protection         P const States           P const P const P const protection         P const const P const protection           P const P const P const protection         P const const P const protection	

# 8 Software PCEX 410/412

# 8.1 How to install an operating system

This section describes how to install an operating system on the VISUEX PCEX 410/412.

An external USB CD-ROM (available as an accessory) is needed in order to install an operating system. An external keyboard and mouse are also useful. (PCEX 410 terminal compartment X3 see chap. 3.7.4, PCEX 412 terminal compartment X2 see chap. 4.6.4)

- (1) Connect the CD-ROM drive to the port provided for this purpose on the VISUEX PCEX 410/412 (PCEX 410 see chap. 3.7.1, PCEX 412 see chap. 4.6.1).
- (2) Specify the CD-ROM as the boot device. To do so, start the PCEX 410/412 and press the <Del> key while the startup message is displayed, in order to change to the BIOS. You can then set <First Boot Device> to <USB-CDROM> under <Advanced Bios Features>. The <Second Boot Device> should be set to <HDD-0>. Press <F10> to exit the BIOS and save your changes.
- (3) Insert the installation CD in the CD-ROM drive and reboot the device. The message <Boot CD> appears on the display and the installation routine begins.
- (4) Follow the instructions provided by the installation routine. Install the operating system on the first partition of your hard disk.
- (5) Install the system drivers supplied by Pepperl + Fuchs (Windows 2000 and Windows XP only).

#### Note:

- The installed operating system must support USB CD-ROM drives (e.g. Windows 2000 SP 3).
- Copy your operating system onto the first partition of the hard disk (16 GB).
- If you want to access this partition from more than one operating system, you should use the FAT32 LBA file system.
- If you need to enter a large amount of text during the installation procedure, we recommend that you connect an external keyboard (refer to section PCEX 410 chap.3.7.4, PCEX 412 chap.4.6.4).
- If you need to enter special characters during the installation procedure (e.g. network access passwords), we recommend that you connect an external keyboard (refer to section PCEX 410 chap.3.7.4, PCEX 412 chap.4.6.4).
- The touchscreen is not normally available until you after have installed the driver supplied by Pepperl + Fuchs. If you need to use a mouse during the installation procedure, you must connect an external one (refer to section PCEX 410 chap.3.7.4, PCEX 412 chap.4.6.4).

#### **Useful Windows shortcuts:**

Open Windows Start menu: Activate menu: Scroll / select entry: Select entry: Shift input focus: Activate application: Execute default action for selected entry: Close window / exit Windows: Open Utility Manager: EXTEC + ← Alt Arrow keys Space / Enter Tab Alt+tab Enter (usually File Open) Alt+F4 EXTEC + keyboard

# 8.2 How to install system driver and Tools

After installing the operating system on the *PCEX 410412* you have to install under *Windows 2000* and *Windows XP Professional* the supplied driver from the Pepperl + Fuchs installation-CD.

**Note:** By systems of *Pepperl* + *Fuchs* which are pre-configured the drivers and Tools are already pre-installed.

Put in the Pepperl + Fuchs -CD or start the Pepperl + Fuchs -Homepage. After selecting a language arrive either over selection of <VISUEX> and then <Software> or the menu option <Software, driver or update> and then <Software, driver, update> in the section <Panel-PC Visuex> to the current drivers.

### 8.2.1 Chipsset VIA

- Select <Download> by <driver for via chipsatz> and save the ZIP file on the local hard disc.
- Un'zip the file and start subsequently <VIAHyperion4in1449x.exe>.
- Follow the instructions of the installation routine, select the point <Quick Installation> .
- To aktivate the driver the system must be rebooted.

Note:	Depending on the operating system it may be that you get the message that this driver wa		
	not certified by Microsoft. The driver was tested and can be installed without hesitation.		

### 8.2.2 VGA Controller

- After installing the driver for the <Chipset VIA> the driver for the graphik card should be installed.
- Select <Download> by <driver S3-graphik card> and save the ZIP file on the local hard disc.
- Un'zip the file and start the installation with the call <setup.exe>.
- Follow the instructions of the installation routine.
- To aktivate the driver the system must be rebooted.

Note:	Depending on the operating system it can be that you get the message that this driver was not certified by Microsoft. The driver was tested and can be installed without hesitation.
Note:	The display and the graphik card operate with a resolution of 800x600 pixel, TrueColor (32Bit) and with a refresh rate of 60 Hz.

#### 8.2.3 Touch Screen

- Select <download> by <driver for Tsharc-touchscreen> and save the file on the local hard disc.
- Start the installation with the call <Visuex Tsharc61.EXE>
- Follow the instructions of the installation routine.
- Select for <controller type> <12 or 10 bit controller> and for <controller interface> <USB>.
- To aktivate the driver the system must be rebooted.

Note:	Depending on the operating system it can be that you get the message that this driver was
	not certified by Microsoft. The driver was tested and can be installed without hesitation.

For problems with the installation you must first deinstall the driver. After you deinstalled the driver you have to shut down the computer and switch off for a short time. (ON-LED must be out) Try there'after the installation again as described above.

### 8.2.4 Install additional programme

Pepperl + Fuchs supplies numerous additional programme described in this documentation. These can be installed as follows:

- Select <Download> by <P+F Zusatzprogramme> and save the file on your local hard disk
- Start the file <VisuexPcEx410Setup.exe>.
- Follow the instructions of the installation routine.
- To aktivate the programme the system must be rebooted.

**Note:** The installation routine optimizes the system additionally for the employment with the PCEX-410/412. The complete system becomes faster and more stable thereby.

# 8.3 Refresh display

LCD displays can be damaged by a continuously invariably lining up picture. Shade or color distortions can arise.

With this program this can be prevented or a regeneration of the display be accomplished

Application registers itself into the task scheduler of Windows and starts themselves automatically to the given dates.

Resetting the display takes place via switching colors or inverting the display.

#### Refresh Display (once) Refresh Display (endless) Mode: Color • Mode: Invert Setup Task Scheduler Exit ematter: The Part of Carters 13:24

### 8.3.1 Installation refresh display

1) Start the installation. Activate <ExDpyRef32.exe>. Follow the instructions of the installation routine.

	EXTEC IPC Display Refresh 🛛 😤 🗵
	Task Zelplan Einstellungen
<ol> <li>During the installation you are requested to enter the password for the user. Thus the</li> </ol>	C-WARNENTATAsks/ADVITEC IPC Display Retresh.job
program can be executed automatically by the task scheduler. Users and password	Startee: PPROGRATTIEXTECHPCIOISPLATTIvedpyrefixee refresh
must be equal as in the later operation.	Audigen in: CVPROGRATIVEXTECVPCOISPLATT
Note:	Bommenter Task to prevent burn in of display data
the password must be absolutely	
entered.	Ageführen als: 20110071212072 Kenngsot ledlegen.
	₩ @ctivies (peptanies Task vied vie angegaben pestartet)
	OK Abbrechen Ujerwinnen

3) the program starts normally between 0 o'clock and 3 o'clock at night, if the computer were not used for 10 minutes (Idle condition).

EXTEC IPC Display Refresh	EXTEC IPE Display Refresh
Task Zeitplan Einstellungen	Task Zelplan Einstellungen
1. Um 00:00 läglich, ab dem 27.11.2003	Ende von geplanten Tackz Tack jöschen, wenn er nicht erneut geplant wird F Tack bgenden nach: 0 = 1 = 2unde(n) 1 = 1 = Minute(n)
Task ausführen: Stafzeit Nagion 1000 - Engeitent.	Leerood Dark ent nacht sigender Leerlau/dauer stater: 10 🔜 Minuteri
Leden 1 in Tag	Fails der Computer nicht so lange in Leerlauf ist, erneut versuchen für maximal: 190 🚔 Miny fels) 19 Tack beenden, genn der Computer nicht mehr in Leerlauf ist
	Energievenvaltung
	Task nicht bei Akkubetrieb staten
	Tark beenden, robald der Agkubetrieb einretzt
🖬 Helpfaste Zelpläre anzigen	Computer zun Ausführen des Tasks reaktivieren
DK Abbrechen Ubernehmen	OK Abbrechen Ügemeinnen

4) After the installation you can change the attitudes under *<Start / Programme / iPC Display Refresh / Setup>*.

<b>Note:</b> If a task scheduler should not be installed on your system, the	💐 Set Time	
program uses its own task scheduler. This task planner offers only a reduced function range, it can only the starting time be set.	At that point in time the display will be refreshed:	DK Cancel

### 8.3.2 Command line parameter

The program <exdpyref.exe> can be opend also via the command line. Use for this the following syntax:

```
exdpyref [-install] | [-uninstall] | [-setup] | [-refresh]
```

-install	Register call of program in the task scheduler. Defaults: Call between 0 o'clock and 3 o' clock, after the computer was not used for 10 minutes.
-uninstall	Delete call of program from the task scheduler.
-setup	Indicate the dialogue for attitudes of the task scheduler. If the Windows task scheduler is installed, this is used, otherwise the task scheduler installed in the program.
-refresh	Execute refresh display once.

### 8.3.3 Menu order

After the program start you find symbol in the symbol border d apart from the time. A click wit mouse button opens the menu	d the own right h the right I:
Refresh Display (once)	Execute display refresh once. The mode set before is used.
Refresh Display (endless)	Execute display refresh endless. The mode set before is used. Over one mouse-click or key input the completition breaks off. Note: Hereby a regeneration of the display can be achieved!
Mode: Color	In this mode for 20 seconds the screen is dyed with different colors. In the center the text "refresh" stands. After always 2 second the color changes.
Mode: Invert	This mode inverts the current display contents for 3 seconds, afterwards again the normal display is to be seen.
Setup Task Scheduler	Calls a dialogue, with which one time for the automatic completition can be defined. If the task scheduler from Windows is installed, this is used, otherwise the integrated task scheduler. You receive a detailed assistance to the Windows task scheduler in the on-line assistance of Windows.
	Note: Thus the damage of the display can be reduced with constantly same picture!
Exit	Ends program.

### 8.3.4 Prevent burn in

LCD displays can be damaged by a continuously invariably lining up picture. Shade or color distortions can araise. To reduce this effect you should start the program refresh display once daily.

Over the task scheduler you can start the program manually or automatically. Enter for this with <Setup Task Scheduler> , when the *refresh* should be executed.

#### Warning: While the refresh is executed, no data can be read off from the display.

### 8.3.5 Regenerate display

If shade or color distortions should have already developed, you should call the menu option < Refresh display (endless) >

Finish the execution after the display regenerated.

# 8.4 Installation problems with older applications

If problems occur when you attempt to install an application, it could be that your software was not designed to work under Windows 2000 or Windows XP. Microsoft recommends setting Compatibility mode for all older applications. Proceed as follows to do so:

- (1) Copy the complete installation routine to the hard drive of the VISUEX PCEX 410/412 via the network, the USB port or the installation CD.
- (2) Open <Explorer> and select the start routine for your installation (usually setup.exe).
- (3) Open the Properties dialog by selecting <File/Properties>.
- (4) Select <Compatibility> and tick <Run this program in Compatibility mode>. Select the operating system for which the software was developed from the drop-down list and confirm your input with <OK>.
- (5) Now restart the modified installation routine.

#### Note

• Many installation routines require unrestricted access to the system. Make sure that you are logged in as the Administrator.

# 8.5 Logging in with spezial characters

If you need to log into Windows using special characters that are not available on the PCEX 410/412 keyboard, open the Windows *on-screen keyboard*.

To do so, press <EXTEC+keyboard> to open the *Utility Program Manager*. Then select <On-screen keyboard> and click <Start> to confirm. The Microsoft *on-screen keyboard* appears on the screen.

# 8.6 Start menu

The Start menu allows you to restore the factory condition of the PCEX 410/412. You can also save and reimport your complete hard disk partition via the network. All safety-critical functions are password-protected.

Note that selecting one of these menu commands allows you to diagnose the PCEX 410/412 hardware components independently of Windows.

The boot loader program that is started when you switch on the system contains the following commands:





The default selection is Operating System. This command is automatically executed – in other words, the operating system is started – if no keys are pressed for three seconds.

The other commands are described on the next few pages.

**Note:** Please always shut down the system in a controlled way. Simply switching it off can cause damage to the file system, with the result that the system no longer boots correctly.

## 8.6.1 System Information

By selecting System Information, you can display general information about the system:

User Partition Size	Partition size of the operating system
LINUX Partition Size	Partition size of the system
Factory Settings Size	Size of the restore file
Serial Number	Serial number
ManufactureDate	Date of manufacture
BackupVersion	Version number of the system
Hostname	Name of the system in the network
IP-Address	IP address of the system

CETERTER CET
*** SYSTEM INFORMATION ***
Copyright (c) 2003,
CERETERE CE
User Partition Size : 14241036 KB LINUX Partition Size : 3646020 KB (59% used) Factory Settings Size : KB
Serial Number : 123 ManufactureDate : 28.01.2004 (16:30h) BackupVersion : 1.0 Hostname : PCEX410_SN36428 IP-Address : 10.0.0.116
Reboot now (y/n)? []
No password required.
Fig. 1: System Information

After reading this information, confirm the prompt asking if you want to reboot with <y>. The system is then shut down in a controlled way.

### 8.6.2 Enable Remote Access

By selecting <Enable Remote Access>, you can save a complete copy of the current operating system via the network or reimport an existing copy.

In this case, connect the PCEX 410/412 to the network, then reboot and select <Enable Remote Access>.

The following information is displayed if you enter the password correctly:

Partition Size	Partition size of the operating system
IP-Address	IP address of the system
Bytes Send	Number of bytes sent via the network
Bytes Received	Number of bytes received via the network

	******	1.75		155555	<i>[].[].</i> ]		
	*** ]	R E	MOTE	A C (	CES	S	
	Copyright (a	c) 2	2003,				
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
	Partition Size Bytes send Bytes received		14241036 12368 0	KB KB KB		(compressed) (uncompressed)	
	Hostname IP-Address	::	PCEX410_SI	N36421 6	8		
Transmi	tting data						

Fig. 2: Remote Access

If the system is now ready to transfer data over the network, the message <*Process started*> appears in the status bar at the bottom of the screen. Make a note of the system's IP address and start the *VISUEX Remote Backup* tool supplied by Pepperl + Fuchs on a Windows computer that is likewise connected to the network.

Choose <Connect> and enter the IP address you noted in the previous step in the field provided. The port address is normally 7321 (if not, try another port in the range from 7321 to 7399). Select <Backup> or <Restore> is the connection is set up successfully.

You can interrupt the copy routine by pressing SHIFT+Q. Confirm the prompt asking if you want to reboot with <y>. The system is then shut down in a controlled way.

### 8.6.2.1 Statical IP-Adress

If no DHCP server is in your VISUEX network and/or if no dynamic IP address is available (e.g. because the VISUEX is connected with a laptop point to point) then in the case of Remote Access the IP adress 192.168.217.119 is assigned statically.

Thereby it is possible to still use the remote ACCESS mechanism of the VISUEX. The backup computer must be only configured in such a way that he can access the VISUEX: Set the IP address of the backup computer to 192.168.217.120 and set the subnet mask to 255.255.255.0.

For this proceed as follows:

3.

1. Open the dialog LAN-connection under network connection :

👍 Status von LAN-Ve	rbindung	<u> 위</u> ×
Algemein Netzwerku	vterstützung	
Verbindung		
Status:	Verbi	indung hergestellt
Dauer:		00:23:03
Übertragungssate:		100,0 MBit/s
Aktivität	~ ~	
Ger	endet — 🛃 ·	- Empfangen
Bytes:	1.401.226	3.633.298
Eigenschaften	2eaktivieren	
		Schließen

2. Doubleclick otocoll (TCP/IP):

cigensenarcent	on Darr reroin	dong		-
Igenein Authent	ifizierung Erwei	tert		
Verbindung herstel	llen unter Verwer	ndung vorc		
👼 3Com Ether	Link XL 10/100 P	PCI für volls	tändige P(	:Verwa
, 			Konfig	nieren
Diese ⊻erbindung	verwendet folger	nde Elemen	te:	
V WLink-	NetBIOS			
NwLink I	PX/SPX/NetBIO	IS-kompatib	les Transp	ortprote
🗷 🀨 Internetpr	ratokoli (TCP/IP)			
•				DĒ
In the Rouse	E pointe		Finner	al altra
ingenaliteten	Decinos	001011	cigens	charten
Beschreibung				
TCP/IP, das Sta Datenaustaursch	andardprotokoll fi hijber verschied	ur WAN Ne	tzwerke, d roder verb	as den
Netzwerke emit	iglicht.	01 NO. 11 POD 11		on Paran Pa
Symbol bei Ver	bindung im Infob	ereich anze	igen	

6.

4. Please register in the following dialog the new IP-adress 192.168.217.120 and the subnet mask 255.255.255.0. Confirm the inputs with ok.

Ligenschaften von Internetprotokoll (TCP/IP)	Ŷ×
Algenein	
IP-Einstellungen können automatisch zugewiesen werden, wenn das Netzweik diese Funktion unterstützt. Wenden Sie sich andemfals an den Netzwerkadministrator, um die geeigneten IP-Einstellungen zu beziehen.	
C IP-Adresse automatisch beziehen	
Folgende IP ≜dresse verwenden:	
JP-Adresse: 192 . 168 . 217 . 120	
Sybnetzmaske: 255 . 255 . 0	
Standardgateway:	
C DNS-Serveradresse automatisch beziehen	
Folgende DNS-Serveradressen verwender:	- 1
Bevotzugter DNS-Server: 10.0.0.1	
Alternativer DNS-Server: 10 . 0 . 2	
Erweitert.	
OK Abbre	chen

5. Check whether the attitudes were correctly taken over by opening the command line and let indicate with the command ipconfig.exe your current IP-adress. In case of success please send a ping to the VISUEX.

T Engabeaufforderung	긔苎
C:\>ipconfig	Ì
Windows-IP-Konfiguration	
Ethernetadapter LAN-Verbindung:	
Verbindungsspezifisches DNS-Suffix: IP-Adresse	
C:\>ping 192.168.217.119	
Ping wird ausgeführt für 192.168.217.119 mit 32 Bytes Daten:	
Antwort von 192.168.217.119: Bytes=32 Zeit<1ms TTL=64 Antwort von 192.168.217.119: Bytes=32 Zeit<1ms TTL=64	*

### 8.6.3 Factory Reset

By selecting <Factory Reset>, you can reset the PCEX 410/412 to the factory condition.

The following information is displayed if you enter the password correctly:

Source Size	Size of the compressed backup file
Destination Size	Partition size of the operating system
Bytes Restored	Number of restored bytes

TREFTERSTREFTERSTREFTERST	///			<i></i>		
**** F A	) <b>C</b>	TORY	RE	SET	***	
Copyright (c)	2	003, <mark></mark>				
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	~	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
Source Size Destination Size		4 14241036	KB KB	(0	compressed)	
Bytes Restored	•	0	KB	(u	incompressed)	
		WARN	ING			
All data of the curre Do you really want to	nt	partition estore the	n will e part	be de	stroyed. (y∕n)? ∎	
Passuord okay!						

Fig. 3: Factory Reset

Only confirm the prompt with <y> if you are sure that you want to restore the factory condition. If not, select <n> instead. Note that the factory condition can take several hours to restore.

**Important:** By restoring the factory condition, you simultaneously destroy all data on the hard disk. This action cannot be undone.

You can interrupt the restore at any time by pressing SHIFT+Q. If you cancel it in this way, however, there will no longer be an executable operating system on your hard disk. You will have to start again from the beginning. Confirm the prompt asking if you want to reboot with <y>. The system is then shut down in a controlled way.

**Note**: Unlike with *Enable Remote Access*, it is not necessary to set up a connection to the network, because all the data that is necessary to restore the factory settings is stored on your local hard drive.

## 8.6.4 Change Passwords

By selecting <Change Passwords>, you can change the system passwords.

Select the password you want to change (factory reset or remote access) and type in the "old" password. The default passwords are as follows:

Factory Reset pass1

Remote Access pass2

Now type in the new password. Retype this password to confirm it. The new password is now stored.

TETETETETETETETETETETETETETETETETETETE	TERTERTERTERTERTERTERTERTERTERTERTERTERT
*** CHANGE	PASSWORDS ***
Copyright (c) 2003,	
TATATATATATATATATATATATATATATATATATATA	CELEVILLE C
<pre>1 - Factory Reset 2 - REMOTE Access Q - Quit and reboot Changing password for Factory Enter old password: Enter new password: Reenter new password: Reboot now (y/n)? ■</pre>	g Reset pass1 password1 password1

Fig. 4: Change Passwords

Confirm the prompt asking if you want to reboot with <y>. The system is then shut down in a controlled way.

# 8.6.5 Test and Recovery Tools

By selecting Test and Recovery Tools, you can run the test and recovery programs on the flash disk. Refer also to section 8.12

# 8.7 Data backups

### 8.7.1 Data backup with NTBackup

You can run a <Factory Reset> at any time in the factory condition with *Windows XP Embedded*. This restores the original condition of the operating system. If you have also installed data and programs of your own, however, you must back them up separately.

A program called <NTBackup.exe> is preinstalled together with *Windows XP Embedded*. You can use this program to back up all the data on your hard disk via the network. Proceed as follows to do so:

- (1) Open the Properties dialog for the C: drive. choose <Explorer / Local Disk / File / Properties>.
- (2) Change to <Options> and select <Backup now..> under <Backup>.
  - **Note:** You can also start this program by choosing <Start / Programs / Accessories / System Tools / Backup>.
- (3) In the <ntbackup.exe> program, choose <Backup> and specify the files you want to back up. Specify a backup medium, then select <Start backup>.

#### Note:

• You can find a detailed description of the NTBackup program in the online help.

### 8.7.2 Recovery with NTBackup

A program called <NTBackup.exe> is preinstalled together with *Windows XP Embedded*. You can use this program to back up all the data on your hard disk via the network and then recover it later.

In order to recover the data on your hard disk, you must first make a backup copy (as described in section 8.7.1 above).

- (1) Open the Properties dialog for the C: drive. choose <Explorer / Local Disk / File / Properties>.
- (2) Change to <Options> and select <Backup now..> under <Backup>.
  - **Note:** You can also start this program by choosing <Start / Programs / Accessories / System Tools / Backup>.
- (3) In the <ntbackup.exe> program, choose <Recovery> and specify the files you want to recover. Then select <Start recovery>.

#### Note:

• If your operating system is defective, you should run a <Factory Reset> on the system first. This restores the original condition of the operating system. This only works, however, if the device was delivered with *Windows XP Embedded* preinstalled.

# 8.8 Language settings

### 8.8.1 Changing the language of menus and dialog boxes

Five languages are installed on the system in the factory condition with *Windows XP Embedded* (English, German, French, Italian and Spanish). You can change the language of the menus and dialog boxes at any time. Proceed as follows to do so:

- (1) Open the <Regional and Language Options> dialog in Windows. You can open this dialog either by selecting <EXTEC Tools / EXTEC Select Language> or with <Start / Control Panel / Regional and Language Options>.
- (2) Choose a new language in the <Languages> dialog under <Language used in menus and dialogs>. Confirm with <OK>.
- (3) Then log out of Windows and log in again to activate the new user interface language.

#### Note:

- You cannot reselect or reinstall a language after you have removed it.
- Not all programs support language switching. In this case, all texts in menus, dialog boxes and help files are in future only available in one language. With operating system programs, this language is usually English. As far as your own programs are concerned, it depends on the language you selected at installation time.
- Shortcuts on the Desktop or in menus are not automatically translated, in other words they keep their old text.

### 8.8.2 Delete a language

Five languages are installed on the system in the factory condition with *Windows XP Embedded* (English, German, French, Italian and Spanish). You can delete one or more of these languages. This frees approximately 50 – 100 MB of memory per language on your hard disk. **Since you cannot reselect or reinstall a language after you have deleted it, however, we strongly advise you to keep all languages!** Proceed as follows to delete a language:

- (1) Select <Start/Run...> and type <muisetup.exe>.
- (2) Click <Accept the License Agreement> and <Continue>. All installed languages are offered in a selection box.
- (3) Untick the languages you want to delete and confirm the changes with <OK>. The languages are deleted from your system.

#### Note:

- You cannot restore a language after you have deleted it.
- You should never delete languages unless you desperately need the space on the hard disk. Approximately 50 – 100 MB is freed per language.
- If you only want to disable language selection, it is better to simply delete the relevant country codes in the Registry under <HKEY\_LOCAL\_MACHINE\SYSTEM\ControlSet001\Control\NIs\MUILanguages> (the codes must actually be deleted, not just set to 0).
  - 0409 = English 0407 = German 0410 = Italian 0C0A = Spanish 040C = French

# 8.9 Applications

### 8.9.1 Problems with applications (Compatibility mode)

If problems occur when you attempt to run an application, it could be that your software was not designed to work under Windows 2000 or Windows XP. Microsoft recommends setting Compatibility mode for all older applications. Proceed as follows to do so:

- (1) Open <Explorer> and select the application that is causing the problems.
- (2) Open the Properties dialog by selecting <File/Properties>.
- (3) Select <Compatibility> and tick <Run this program in Compatibility mode>. Select the operating system for which the software was developed from the drop-down list and confirm your input with <OK>.
- (4) Now restart the modified application.

#### Note:

• Many older applications require unrestricted access to the system. Make sure that you are logged in as the Administrator.

# 8.10 File system

### 8.10.1 Read and write errors

If you frequently encounter file errors while you are working with the VISUEX PCEX 410/412, you should check the transfer mode on your hard disk. The VISUEX supports <Multiword DMA Mode 2>.

- (1) Open the Device Manager: choose <Start / Control Panel / System / Hardware / Device Manager>.
- (2) Open the primary IDE channel settings: choose <IDE ATA/ATAPI Controller / Primary IDE Channel / Advanced Settings>. The following settings should be selected here:

Device 0:	
Transfer mode:	
Current transfer mode:	

DMA if available Multiword DMA Mode 2

- (3) If anything else is entered here, you must reboot your system and change to the BIOS Setup. Press the <Del> key while the startup message is displayed. Open the <Integrated Peripherals> menu and set all entries from <Primary Master UDMA> to <Secondary Slave UDMA> to <Disable>. Then restart the operating system.
- (4) Recheck the settings as described in step (2). If <PIO only> is entered here, change this field to < DMA if available> and reboot your system. Recheck the settings as described in step (2).

## 8.10.2 Converting the file system (FAT32 => NTFS)

In the factory condition with *Windows Embedded XP*, the operating system is installed on a partition formatted for FAT32. FAT32 is faster than the NTFS file system and also permits easy access to files from other operating systems (DOS, LINUX etc.).

There are, however, a few situations in which it is necessary to convert to NTFS. The NTFS file system supports selective access protection and files of any size.

The *Windows Embedded XP* package includes a program called <convert.exe>, which converts the preinstalled system from FAT32 to NTFS. You can start this program as follows:

- (1) Choose <Start / Run / CONVERT c: /FS:NTFS>.
- (2) Since the operating system is installed on this partition and files are open, you must answer <Yes> when you are asked whether you want to convert the program the next time you start the system.

#### Note:

• Free space is required on the hard disk to carry out the conversion. Approximately 1 GB should be available initially.

# 8.11 System recovery

### 8.11.1 Boot problems

If the PCEX 410/412 is not shut down in a controlled way or if it crashes in operation, the hard disk is automatically tested with <autochk> the next time you boot the system. This test can take several minutes (up to 40 minutes in extreme cases).

The problem is as follows: when you boot the system, you see the Windows logo briefly. The screen then goes dark for the duration of the test and the HDD LED is on.

There are three possible ways to rectify this problem:

- Press F8 while the system is booting to display the Boot menu. Choose <Start Windows Using Last Known Good Configuration>.
   => <autochk> is skipped.
- Display the progress of <autochk> by deactivating the graphical Boot menu.
   Choose <Start/Run> and then <msconfig>.
  - Click <boot.ini>.
  - Activate </noguiboot>.
- Deactivate the disk boot test.
   Choose<Start/Run> and then <chkntfs /x C:> (see Microsoft Knowledge Base Article – 160963).

### 8.11.2 Restoring user files

If you want to be able to restore user files on the hard disk, you must make backup copies at regular intervals. Please refer to section 8.6 for further details.

### 8.11.3 Restoring the previous condition after an installation

Windows XP automatically starts Automated System Recovery. This utility automatically creates a recovery point before Windows updates or unsigned drivers are installed and before other installation routines are executed. Recovery points allow you to restore your system's previous condition prior to the installation.

If your system no longer works correctly after an installation, you can run the Automated System Recovery to restore the old condition. Proceed as follows to do so:

- Start the system restore by choosing <Start / Programs / Accessories / System Tools / System Restore>.
- (2) Choose <Restore My Computer to an earlier time> and then <Next>.
- (3) This opens a calendar containing a restore point for each bold entry. Select a restore point and confirm it by clicking <Next>.
- (4) The system now asks again whether you are sure you want to return to this restore point. Confirm with <Next>.

#### Note:

- A system restore causes all documents, mails, graphics etc. that were created later than the restore point to be lost!
- The best method is to return to each restore point one at a time until the system runs stably again. You should always start with the most recent restore point.

The Automated System Recovery can also be started in Safe Mode. This is useful if your system will not boot up any other way (refer to section 8.11.5).

### 8.11.4 Restoring old driver versions

Microsoft Windows XP integrates a new function called "Device Driver Rollback". When a new driver is installed, this function makes a copy of the old driver to enable the new driver installation to be undone if necessary.

The rollback function can be activated easily in the Properties of any hardware that is listed in the Device Manager. The "Driver" tab includes a button called "Roll Back Driver". If you click this button, XP attempts to restore the old driver.

- (1) Open the Device Manager: choose <Start / Control Panel / System / Hardware / Device Manager>.
- (2) Select the last device for which a driver was installed in the tree view. Then open the Properties for this entry with the context menu.
- (3) You can now restore the last driver by choosing <Driver> and <Roll Back Driver>.

#### Note:

- You can only restore the most recent driver.
- If several drivers were installed at once, you must restore each driver individually.
- If Windows cancels the start procedure with a blue screen and a STOP message, the reason is probably that the driver was not integrated correctly. A useful remedy in this case is the "Last Known Good Configuration" mechanism, which restores the last configuration that is known to have worked correctly. This option is automatically suggested by Windows after a failed system start. It can also be activated by pressing F8 while the system is booting (refer to section 8.11.5).
- Device Driver Rollback can also be started in Safe Mode. This is useful if your system will not boot up any other way (refer to section 8.11.5).

## 8.11.5 Starting Windows in Safe Mode

If your system will no longer boot up, you can try starting Windows in Safe Mode. Safe Mode is a special operating system mode which only loads absolutely essential drivers, in other words the VISUEX PCEX 410 is just about able to function in this minimum configuration. It allows previously installed software components (such as device drivers) that have not been working correctly or that have caused the operating system to crash to be uninstalled again.

To enter Safe Mode, press F8 while the system is booting. Then choose one of the following options:

Safe Mode	Windows starts in Safe Mode with the Windows GUI.
Safe Mode With Network Support	Windows starts in Safe Mode with the Windows GUI and network drivers.
Safe Mode With Command Prompt)	Windows starts in Safe Mode with a command prompt (without the Windows GUI).
Last Known Good Configuration	If Windows cancels the start procedure with a blue screen and a STOP message, the reason is probably that the driver was not integrated correctly. A useful remedy in this case is the "Last Known Good" mechanism, which restores the last configuration that is known to have worked correctly.

#### Note:

• If you are able to start the system in Safe Mode, you can subsequently repair it with <u>NTBackup</u>, <u>Automated System Recovery</u> or <u>Device Driver Rollback</u>.

### 8.11.6 Windows will not start in Safe Mode

If Windows will not start in Safe Mode either, there are several possible reasons. Please check the points below in the given order:

- (1) Is the MBR of the hard disk in order? If the Boot menu no longer appears when you start the system, try restoring the MBR (refer to section 8.12.6 Restore MBR of Harddisk).
- (2) If the system comes to a halt after the BIOS start message, you should check whether your hard disk is still working (refer to section 8.12.1 Harddisk Test Utility)
- (3) If nothing else helps but your hard disk is not defective, try running a factory reset (refer to section 8.6.3 Factory Reset).

# 8.12 Flash memory: test and recovery tools

In addition to the built-in hard disk, the VISUEX PCEX 410/412 has a flash memory that can be used as a second hard drive. In the factory condition, this memory card contains several test and recovery tools.

The VISUEX PCEX 410/412 is normally booted from the hard disk (BIOS = HDD-0), but you can also set <First Boot Device> to <HDD 1> in the BIOS under <Advanced BIOS Features>. The system then boots from the built-in memory card. A menu with the following tools is displayed:

### 8.12.1 Harddisk Test Utility

This tool can be used to test and repair the built-in hard disk. If you have a suspected problem with your hard drive, you can read the disk status (S.M.A.R.T.) and run a surface analysis with this program.

The test tool features an integrated online help function with explanations of all other options.

Important: This tool can also be used to format the hard disk. In this case, all data on the hard disk is lost and cannot be restored!

### 8.12.2 Hardware Information Tool

This tool can be used to display supplementary information about the hardware. All built-in components and settings are shown. The program is very useful whenever additional information is needed about the processor, memory, hard disk etc.

The test tool features an integrated online help function with explanations of all other options.

## 8.12.3 Memory Test Program

This test program can be used to test the built-in memory chips. It writes test patterns into the memory and then reads them out again. You should run the program if you have a suspected problem with your memory chips.

The test tool features an integrated online help function with explanations of all other options.

## 8.12.4 Network Card Test Utility

This test program can be used to test the built-in memory chips. It writes test patterns into the memory and then reads them out again. You should run the program if you have a suspected problem with your memory chips.

The test tool features an integrated online help function with explanations of all other options.

## 8.12.5 Update Bios Version

You must copy the new BIOS version to the flash card before you select this command. In this case please contact Pepperl + Fuchs support!



#### Warning!

Make sure that that the new version is suitable for your motherboard before you start the update. If you import the wrong BIOS version, you will have to return the device to the factory for repair!

### 8.12.6 Restore MBR of Harddisk

The MBR (Master Boot Record) of a hard disk contains the partition data (number of partitions, size, file system type etc.). If you are unable to start the hard disk, invalid files entered in this table could be the reason. This command can be used to restore the MBR to the factory condition.



Important: If you have made any changes of your own (e.g. if you have changed the file system from FAT to NTFS, altered the partition size, or added or deleted partitions), you must not use this command. If you do, all data on your hard disk will be lost!

# 9 Additional software supplied by Pepperl + Fuchs PCEX 410/412



**Note:** All tools mentioned here are only available in case of a pre-installation of the operating system from Pepperl+Fuchs GmbH!

# 9.1 EXTEC Clean Disk



Utility program for clearing or defragmenting drives and for clearing free memory.

The program is designed to optimize data backups of whole hard disk partitions.

Any files that are no longer needed can be deleted and free memory efficiently cleared.

# 9.1.1 Clear Drive

Clear Drive allows you to free additional memory on your hard disk. It scans the drive and displays a list of temporary files, Internet cache files and program files that are no longer needed and can be deleted without any risk. You can then tell Clear Drive to delete some or all of these files.

The following tasks for freeing hard disk memory can all be executed in the Clear Hard Drive Wizard in Windows:

- Delete temporary Internet files.
- Delete all downloaded program files (ActiveX controls and Java applets that have been downloaded from the Internet).
- Empty the Recycle Bin.
- Delete temporary Windows files.
- Delete Windows components that are not used.
- Remove installed programs that are no longer used.

9.1.2 Defrag Drive Defrag Drive

Defrag Drive searches for fragmented files and folders on local drives. Fragmented files and folders are split into many small parts and scattered all over the drive.

A large number of fragmented files and folders stored on a drive slows down file access in Windows, because pasting the fragments back together again entails additional read operations on the drive concerned. Creating new files and folders also takes longer, because the available memory is distributed throughout the drive. As a result, all new files and folders have to be stored at several different drive addresses.

The defragmentation program moves the many file and folder fragments to a single location on the drive, so that each file or folder can be assigned a contiguous memory address. This method guarantees fast access to files and folders and ensures that new data is efficiently stored. When files and folders are consolidated by Defrag Drive, free memory space is consolidated as well to prevent new files from being fragmented.

This process of searching for and consolidating fragmented files and folders is known as "defragmentation". The time needed to defragment depends on several factors, such as the size of the disk, the number of files stored on it, the degree of fragmentation and the availability of local system resources. Before starting Defrag Drive, you should check the disk in order to locate the fragmented files and folders. The number of fragmented files and folders stored on the drive is then displayed and you are advised whether or not it should be defragmented.

Defrag Drive can defragment all disks formatted with the FAT, FAT32, and NTFS file systems.

### 9.1.3 Clear Free Memory Dear Free Memory.

When you delete files from a hard disk, only the corresponding directory entries are deleted and not the actual data.

This program calculates the amount of free memory on the hard disk and then clears this space by overwriting the data with a bit pattern. The purged data can no longer be restored.

If you need to back up a whole hard disk partition, it is best to run this program first. This prevents data trash in the free memory from being backed up as well and the created backup files are much smaller.

# 9.2 EXTEC SMART Monitor

anus	Attribute Name	T.E.C ID	Value	Worst	Threshold	Raw Data	Meaning	Flags
	Raw Read Error Rate	01	67	67	34	00000B736FE1		PW LC PF EF
٠	Spin Up Time	03	70	70	0	000000000000		FW L
٠	Start/Stop Count	04	100	100	20	000000000006	6 tms.	LC EC SI
•	Reallocated Sector Count	05	100	100	36	000000000000000000000000000000000000000		FW LC EC SI
٠	Seek Error Rate	07	73	60	30	0000016BA533		PW LC PF EF
٠	Power-On Hours Count	09	100	100	0	000000002F5	757 hrs.	LC EC SI
٠	Spin Retry Count	A0	100	100	97	000000000000000000000000000000000000000		FW LC E
٠	Drive Power Cycle Count	00	100	100	20	000000000AD	173 tmc.	LC EC SP
٠	Drive Temparture	C2	43	50	0	00000000002B	43 °C	LC SI
٠	Harware ECC Recovered	C3	67	66	0	000008736FE1		LC ER E
٠	Current Pending Sector Count	C5	100	100	0	000000000000000000000000000000000000000		LCE
٠	Off-Line Scan Uncorrectable Secto	C6	100	100	0	000000000000000000000000000000000000000		E
٠	Ultra ATA CRC Error Count	C7	200	194	0	000000000000		LC PF ER EC SI
٠	Write Error Count	CB	100	253	0	000000000000000000000000000000000000000		
٠	TA Counter Increased	CA	100	253	0	0000000000000		LC EC SI

## 9.2.1 What does S.M.A.R.T. stand for?

S.M.A.R.T. = "Self Monitoring And Reporting Technology". It is a standard interface that allows disk to check its status, report it to a host system, and provide some estimate of a failure date.

# 9.2.2 What is T.E.C.?

T.E.C. stands for "Threshold Exceeded Condition" and basically means a failure. When your S.M.A.R.T. control tool reports a "T.E.C. date" or "Nearest T.E.C. predicted" it really means "Failure date".

### 9.2.3 What is the S.M.A.R.T attribute?

The S.M.A.R.T attribute is a specific property of the disk being monitored. The attribute is referred to either by its number or its descriptive name. An attribute value is a positive, integral number, usually in the range from 1 to 100 (sometimes to 200 or 253). Maximum values are good, minimum values indicate that some component of the disk is about to fail. A specific threshold is assigned to each attribute. Once the value drops below this threshold, S.M.A.R.T considers the disk to be faulty. Some attributes are considered life-critical and others are merely "informative". A T.E.C. with an "informative" attribute does not necessarily mean a drive failure.

### 9.2.4 Understanding the SMART Attributes

#### Status

Provided a status for the attribute. OK <sup>(D)</sup> means the attribute value is well in the safe zone. WARNING means that the attribute value is approaching the attribute threshold and FAIL **(A)** means that a Threshold Exceeding Condition has been detected.

#### **Attribute Name**

A text description of the attribute. See below for a more detailed description of each attribute.

#### T.E.C.

"Threshold Exceeded Condition". The monitor watch the attribute changes and guess the date the value will reach the threshold value.

#### ID

The attribute ID.

#### Value

The current normalized attribute value.

#### Worst

The worst (lowest) value recorded so far. This is an indicator of how close to failure the drive has ever been.

#### Threshold

The attribute threshold. This value will not change and represents the lowest possible safe attribute value.

#### **Raw Data**

The attributes current raw value. This may be a count, a number of errors or hours, or even a temperature, depending on the attribute.

#### Flags

F Pre-Failure Warranty

- W
- LC On Line Collection
- **PF** Performance Attribute
- ER Error Rate Attribute
- EC Event Count Attribute
- SP Self-Preserving Attribute

### 9.2.5 Are S.M.A.R.T predictions accurate?

S.M.A.R.T can only predict a gradual degradation of the disk. It cannot and it does not predict catastrophic events, including but not limited to head crashes, power spikes and so on. There is a general rule to follow when interpreting S.M.A.R.T results: if S.M.A.R.T reports a disk failure, it's time to immediately backup its data; if S.M.A.R.T reports the disk to be O.K., it's time to backup anyway.

# 9.2.6 What is "Spin up time"? My disk reports a "Spin up time" of about 75. Is it about to crash?

"Spin up time" describes the amount of time it takes to spin the platters up to their rated rotation speed (usually 5400 or 7200 RPM). Values above 80 should be considered good. Values between 70 and 80 are acceptable. There is a known issue with Quantum (Maxtor) hard drives: out-of-the-box new drives' "Spin up time" drops to 70 within the first two weeks of use, causing S.M.A.R.T tools to predict a failure within a month. This is usually a false alarm. After some initial "burn-in" period the "Spin up time" becomes constant and the drive functions normally.

# 9.2.7 What is "Ultra ATA CRC Error Rate"?

The UDMA controller performs error checking on the data it receives from the HDD, ensuring that the data was not damaged while being transmitted over the cable. Each time an error is detected, the controller requests a retransmission, thus slowing down the overall transfer speed. Lower values of "Ultra ATA CRC Error Rate" correspond to a higher number of errors, usually indicating a cabling problem.

# 9.2.8 How can I measure the drive temperature using S.M.A.R.T tools?

Some modern hard drives are equipped with thermal sensors and can report their temperature to the host system using S.M.A.R.T technology.

# 9.2.9 What other S.M.A.R.T attributes exist?

Following is a list of some attributes. Please note that it does not include all possible attributes.

# 9.2.10 Life Critical Attributes

Reallocated sectors count	Indicates the amount of the spare sector pool that is available. Spare sectors are used to replace sectors that become bad for some reason. A value of 100 means that no sectors are remapped, 1 means that spare sectors are exhausted due to many remaps.					
Read error rate	Indicates the rate at which read retries are requested. Lower values indicate that there is a problem with either the disk surface or the read/write heads.					
Write error rate	Similar to the above.					
Recalibration retries	Indicates the number of times recalibration was requested. A low value (multiple recalibrations) usually indicates some head positioning problem.					
Spin retry count	Indicates the number of times the disk was unable to spin its platters up on the first attempt (lower values mean more retries).					
"Informative" attributes						
Power on hours count	The raw value of this attribute indicates how long the drive was working (powered on)					
Drive start/stop count	The raw value of this attribute indicates the total number of drive start/stop cycles (including both power on/off switching and suspend/wakeup switching).					
Temperature	This attribute shows the temperature for drives equipped with a thermal sensor. The exact temperature can be obtained from the Raw value.					



### 9.2.11 S.M.A.R.T.-Monitor and Event Viewer

The S.M.A.R.T. Monitor also monitors the Windows Event Viewer. If any problems occur with your hard disk, they are automatically displayed. The entries correspond to the Windows system log.

- **Note**: To open the Windows *Event Viewer*, choose <Start / Settings / Control Panel / Administrative Tools / Event Viewer>. Select <System Log> in the Event Viewer.
- **Note**: The S.M.A.R.T. Monitor checks all entries whenever the system is booted up or the system log is changed. You should delete the events in the <System Log> to prevent old messages from being displayed every time the system is booted. To do so, select <Delete all events> in the context menu of the Windows Event Viewer.

### 9.2.12 EXTEC S.M.A.R.T Monitor status warnings

As long as this program is active, it runs on your computer in the background. The kernel service controls the disk parameters and predicts potential failures or drops in performance.

#### WARNING: We recommend you start backing up all critical data on this disk!

This message informs you that the nearest predicted T.E.C. date for the specified disk drive is very close. This warning must be taken seriously. You should start backing up all important data on your hard disk and please contact Pepperl + Fuchs support.

# ERROR: One or more S.M.A.R.T attributes had exceeded its threshold condition! Backup your critical data immediately!

Some of the S.M.A.R.T. attributes of the specified hard disk have exceeded their threshold limits and the disk is no longer safe to use. Back up your data immediately! You are advised not to save any more important data on this disk.

# 9.3 Hotkey Tool

A service for defining keys and shortcuts is installed on the VISUEX PCEX 410/412. Among other things, this tool allows you to start applications with the function keys or change the assignment of key codes to keys.

It consists of a permanently executing program that monitors the keys (VisuexKeyService.exe) and a user interface for inputs.

Inputs are made via the Control Panel. Choose <Start / Settings / Control Panel> and double-click the <VISUEX Settings> icon.



You can assign keys new functions in the screen which is opened next.



Point the cursor at the <Key> field and press the key or shortcut you want to (re)define. Then choose either <Execute> or <Send Keys>.

**Execute** You can enter the program to be executed here. You can also specify another file, providing an application is registered for the file extension.

**Send Keys** Here, you can define the keys, shortcuts or key sequences that must be output instead of the key that is physically pressed.

#### Note:

- Function keys <F13> to <F24> generate key codes <Ctrl+Shift+F1> to Ctrl+Shift+F12>. They can be redefined with this application.
- System keys and keyboard shortcuts such as <Ctrl+Alt+Del> and <Alt+Tab> cannot be redefined.
- Many applications do not accept these changes until you reboot the system.
| Edit Item               |        |
|-------------------------|--------|
| Key. ALT + F            |        |
| Execute Send Keys       |        |
| Parameter:              |        |
| C:WINNTVEaffeetasse.bmp |        |
| Browse for a File       |        |
|                         |        |
|                         |        |
|                         |        |
|                         |        |
|                         |        |
|                         |        |
|                         |        |
|                         |        |
|                         |        |
|                         | Carrel |

#### Example 1:

Pressing <Alt+F> on the VISUEX PCEX 410 (key S1 (Shift) at VISUEX PCEX 412) opens a file called <Kaffeetasse.bmp> with the program that is registered for the BMP extension.

#### Example 2:

Pressing <Alt+F> causes the key sequence "Hello"

to be sent to the currently active application.

dit Rem Key: ALT + F			
Key Down: Shift+H E L U O	Key Up:		Add De Dviete Que Duete
		DK	Cancel

### PEPPERL+FUCHS

#### To simulate the mouse with the keyboard

You can simulate the mouse with the keyboard by selecting *Keyboard Mouse*. Any keys on the VISUEX PCEX 410/412 can be assigned either to the movement of the mouse pointer or to the mouse buttons.



Choose *<Activate>* to activate the keyboard mouse.

<*Movement*> assigns keys to the mouse movement. Point the cursor at one of the fields and press the required key or shortcut on the PCEX 410/412.

On the *<Mouse Keys>* tab, you can assign a key or shortcut to the left, right and middle mouse buttons as well as to a double click. Point the cursor at one of the fields and press the required key or shortcut on the PCEX 410/412.





On the *<Settings>* tab, you can change the *speed* and *acceleration* settings.

#### **Advanced settings**

System settings can be changed with <*Advanced Settings*>. A basic distinction is made between settings that affect all users (system settings) and settings that only concern the user who is currently logged in (user settings).

**Note:** The system must be rebooted after changing the Advanced Settings.

VISUEX PCEX 410 (c) 2004 by EXTRE Dester	e Grubiti	8
VELEX PCEX-410	Keyboard Keyboard Mours: Advanced Selfings After a change of one of the settings yea have to selet your company, that the new settings take effect. Some of the settings yeaks any fits the active uses System: Disable Task Keys (ALT+TAB) System: Disable Task Keys (ALT+ESC) System: Disable Task Keys (ALT+ESC) System: Disable Start Menu (CTRL+ESC) System: Disable	
	Cit. Canad Log	10

#### System: Disable Task Keys (ALT+TAB)

ALT+TAB: Toggles between open elements or programs.

#### System: Disable Task Keys (ALT+TAB)

Toggles between elements or programs in the order in which they were opened.

#### System: Disable Taskbar

Hides the taskbar.

#### System: Disable Start Menu (CTRL+ESC)

CTRL+ESC: Opens the Start menu.

#### System: Disable Close (ALT+F4)

ALT+F4: Closes the active element or exits the active program. Exits Windows if no programs are open.

#### User: Disable Shutdown without Logon button

Disables the <Shutdown> button in the Login dialog.

#### User: Disable Task Manager button

Disables the <Task List> button in the dialog that opens when you press CTRL+ALT+DEL.

#### User: Disable Logoff button

Disables the <Logoff> button in the Start menu.

#### **User: Disable Lock Workstation button**

Disables the <Lock Workstation> button in the dialog that opens when you press CTRL+ALT+DEL.

#### User: Disable Change Password button

Disables the <Change Password> button in the dialog that opens when you press CTRL+ALT+DEL.

#### User: Disable and remove the Turn Off Computer button

Disables or removes the <Turn Off Computer> button in the Start menu.

#### System: Exclude drive c: from boot-time check (disable autochk.exe)

Excludes the c: drive from <autochk> after a system crash. The system is booted much faster as a result, but any defective files are not automatically repaired.

## 9.4 How to control LEDs for PCEX 410



### 9.4.1 Description

Pepperl + Fuchs provides an OLE automation interface for controlling the LEDs on the VISUEX PCEX 410. The LEDs can be controlled via this interface regardless of the currently used programming language or application, providing your application supports Microsoft's COM interface.

You can find the OLE server <VisuexOleServer.exe> and the type library <VisuexOleServer.tlb> in the Windows <System32> directory.

The server has the name "EXTEC VISUEX PC-EX410 Library". The interface is called <IVisuexPcEx410Leds>.

VISU	EX	OLE Au	ton	natio	on Inte	rf	x
	0	LED1		۲	F18		
	0	LED2		٢	F19		
	0	F13		۲	F20		
		F14		٢	F21		
	0	F15		٢	F22		
	0	F16		Ö	F23		
	5	F17		0	F24		
Г		All On	1		All Off	1	
-	_				-		

### 9.4.2 Installation

The OLE server is normally preinstalled. You can also reinstall it later, however. To do so, enter the following command line:

VisuexOleServer.exe /REGSERVER

### 9.4.3 Examples

You can find control examples on the PCEX 410 in the <Programs\EXTEC\VISUEX\PCEX 410\VISUEX OLE SERVER> subdirectory.

### 9.4.4 Type library

The IDL file of the OLE automation interface is reproduced below. This file lists all the available attributes and functions.

```
// Generated .IDL file (by the OLE/COM Object Viewer)
//
// typelib filename: VisuexOleServer.exe
ſ
 uuid(192B2364-16D2-4422-A9A0-7FDEE5EFD4FE),
 version(1.0),
 helpstring("EXTEC VISUEX PC-EX410 Library")
library VisuexPcEx410
{
  // TLib : // TLib : OLE Automation : {00020430-0000-0000-C000-00000000046}
  importlib("stdole2.tlb");
  // Forward declare all types defined in this typelib
  interface IVisuexPcEx410Leds;
  [
   odl.
   uuid(1E470D6E-DD91-411B-BBB6-0734E1AD3596),
   version(1.33),
   helpstring("Dispatch Interface for LEDs Object"),
   dual.
   oleautomation
  interface IVisuexPcEx410Leds : IDispatch {
    [id(0x0000001), propget, helpstring("Read state of LED F13")]
    HRESULT F13([out, retval] VARIANT BOOL* Value);
    [id(0x0000001), propput, helpstring("Read state of LED F13")]
    HRESULT F13([in] VARIANT_BOOL Value);
    [id(0x0000002), propget, helpstring("Read state of LED F14")]
    HRESULT F14([out, retval] VARIANT_BOOL* Value);
    [id(0x0000002), propput, helpstring("Read state of LED F14")]
    HRESULT F14([in] VARIANT BOOL Value);
    [id(0x0000003), propget, helpstring("Read state of LED F15")]
    HRESULT F15([out, retval] VARIANT BOOL* Value);
    [id(0x0000003), propput, helpstring("Read state of LED F15")]
    HRESULT F15([in] VARIANT BOOL Value);
    [id(0x0000004), propget, helpstring("Read state of LED F16")]
    HRESULT F16([out, retval] VARIANT_BOOL* Value);
    [id(0x0000004), propput, helpstring("Read state of LED F16")]
    HRESULT F16([in] VARIANT_BOOL Value);
    [id(0x0000005), propget, helpstring("Read state of LED F17")]
    HRESULT F17([out, retval] VARIANT_BOOL* Value);
    [id(0x0000005), propput, helpstring("Read state of LED F17")]
    HRESULT F17([in] VARIANT_BOOL Value);
    [id(0x0000006), propget, helpstring("Read state of LED F18")]
    HRESULT F18([out, retval] VARIANT_BOOL* Value);
    [id(0x0000006), propput, helpstring("Read state of LED F18")]
    HRESULT F18([in] VARIANT_BOOL Value);
    [id(0x0000007), propget, helpstring("Read state of LED F19")]
    HRESULT F19([out, retval] VARIANT_BOOL* Value);
    [id(0x0000007), propput, helpstring("Read state of LED F19")]
    HRESULT F19([in] VARIANT BOOL Value);
    [id(0x0000008), propget, helpstring("Read state of LED F20")]
    HRESULT F20(fout, retval] VARIANT BOOL* Value):
    [id(0x0000008), propput, helpstring("Read state of LED F20")]
    HRESULT F20([in] VARIANT_BOOL Value);
```

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### PEPPERL+FUCHS

[

1

}; };

[id(0x0000009), propget, helpstring("Read state of LED F21")] HRESULT F21([out, retval] VARIANT\_BOOL\* Value); [id(0x0000009), propput, helpstring("Read state of LED F21")] HRESULT F21([in] VARIANT\_BOOL Value); [id(0x000000a), propget, helpstring("Read state of LED F22")] HRESULT F22([out, retval] VARIANT BOOL\* Value); [id(0x000000a), propput, helpstring("Read state of LED F22")] HRESULT F22([in] VARIANT BOOL Value); [id(0x000000b), propget, helpstring("Read state of LED F23")] HRESULT F23([out, retval] VARIANT\_BOOL\* Value); [id(0x000000b), propput, helpstring("Read state of LED F23")] HRESULT F23([in] VARIANT\_BOOL Value); [id(0x000000c), propget, helpstring("Read state of LED F24")] HRESULT F24([out, retval] VARIANT\_BOOL\* Value); [id(0x000000c), propput, helpstring("Read state of LED F24")] HRESULT F24([in] VARIANT\_BOOL Value); [id(0x000000d), helpstring("Turn all LEDs ON")] HRESULT AllOn(); [id(0x000000e), helpstring("Turn all LEDs OFF")] HRESULT AllOff(); }; uuid(FFD88D2F-956F-4DF5-90B8-EA8AA1044F6C), version(1.0), helpstring("LEDs Object") coclass VisuexPcEx410Leds { [default] interface IVisuexPcEx410Leds;

## 10 Software licenses PCEX 410/412

10.1 References to Windows Embedded XP

### 10.1.1 EULA (End User License Agreement)

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Pepperl+Fuchs GMBH Königsberger Allee 87 D-68307 Mannheim

## **PEPPERL+FUCHS**

## 11 Connecting cables PCEX 410



Ex-Zone, Category II 2G (Zone 1, 2)



## 12 Connecting cables PCEX 412



## 13 Installation cables PCEX 410/412

## 13.1 Power supply cable

## DATL-EXPC-24-15-0

Power supply cable for 24V DC

- 2 x 1,5 mm<sup>2</sup>, cable diameter approx. 7,5 mm
- for firmly rooting
- for terminal connection
- max. length 110 m

## DATL-EXPC-24-25-0

Power supply cable for 24V DC

- 2 x 2,5 mm<sup>2</sup>, cable diameter approx. 8,9 mm
- for firmly rooting
- for terminal connection
- max. length 185 m

### 13.1.1 Maximum length for the power supply cable 24V DC

When long cables DATL-EXPC-24-15-0 and DATL-EXPC-24-25-0 are necessary the cable resistance has to be considere. Therefore certain maximum lengths apply. (See chapter 6.4.1)

## 13.2 TTY- interface cables / RS485 interface cables

### **DATL-TTY/485-4**

TTY max. (400m) RS485 max (1200m)

## 13.3 Ethernet cable

DATL-CAT71-8 (max. 80m)

## 13.4 USB Adapter cable

The USB adapter cable must not be used in the hazardous area! That concerns the operation like also ther whereabout in the terminal compartment.

## 14 Accessory for start-up PCEX 410/412

## 14.1 Pepperl + Fuchs -CD with HW-Drivers SW-Tools



Pepperl – Fuchs -CD with HW-drives SW-tools Do not use in hazardous area!



## 14.2 CD-ROM Drive Power Supply USB cable



Do not use in hazardous area!



## 14.3 Connection cables

### 14.3.1 USB Set up cabel 0,8m



Do not use in hazardous area!



### 14.3.2 ETHERNET Set up cable 1,8m



Do not use in hazardous area!



## 15 Order designations PCEX 410/412



## 15.1 PCEX 410/412 type code

## 15.2 PCEX 410/412 case stainless steel

ABG-housing



## 15.3 ABG PCEX-410/412 – additional components

ABG-	
	1

wall-bracket	Wall mount
Standfuss-1	turnable
Standfuss-2	not turnable
Tragarm-1-1	turnable for ceiling for cable gland 2xM20
Tragarm-1-2	turnable for ceiling for cable gland 1xM25 und 3xM20
Tragarm-2-1	turnable for ceiling for cable gland 2xM20
Tragarm-2-2	turnable for ceiling for cable gland 1xM25 und 3xM20

## 15.4 EXTA keyboards

Type	Schnittstelle	Tastatur/Maus	EX-Zulassung	Gehäuse	Kabel	Layout	
EVTA	Testatur	EX Ver	roion				
LATA	Schnitts		SION				
	P	PS2 S	chnittstelle	2			
	•	Tastat	ur/Maus T	vp			
		K1	Tastatur o	ohne Maus			
		K3	Tastatur r	nit Trackball Maus, 🖇	50mm Durchmes	ser	
		K4 Tastatur mit Touchpad Maus, 50x60 mm					
			EX-Zulassi	UNG ATEX II 2 G			
				Gehäuse TASTEX			
				CO	Frontplatte mit A	Abdeckblech	1
				ABG	Tastatur mit Gel	näuse	
					1,8	Kabellänge	
					10	Kabellänge	
						Layout	
						US	International
						GER	Deutsch
						FR	Franzosisch Sebwediech
						ЭW DK	Schwedisch Dänisch
							US-Kvrillisch
						ES	Spanisch
						СН	Swiss
						KOR	Koreanisch

## 15.5 Accessory operating systems

Type designation	
Windows-XP-ProfGER	Windows XP Professional German, pre-nstalled
Windows-XP-Professional-US	Windows XP Professional English, pre-installed
Windows-XP-Profmultilingual	Windows XP Professional multilingual, pre-installed
Windows-2000-GER	Windows 2000 Professional deutsch, pre-installed
Windows-2000-US-PCEX410/412-V1	Windows 2000 Professional English, pre-installed
Windows-XP-PCEX410/412-V1	Windows XP embedded, pre-installed
LINUX	LINUX, pre-installed

## 15.6 Accessory cables

Type designation	
DATL-CAT71-8	CAT7 cable (xxx metre)
KONFEKT-CAT7-1	Manufacturing DATL-CAT7-8
DATL-TTY/485-4	RS-485 Kabel, shielded, (xxx metre)
KONFEKT-4-1-DATL-TTY	Manufacturing DATL-TTY/RS485-4
Box-A10-Kat.7-RJ45-Mini-Patch	Mini-Patchfield CAT7-cable

## 15.7 Accessory power supply

Type designation	
BN-24/2500-AC-LOGO	Power supply 24V, 2,5 A

## 15.8 Accessory Setup-Tools

Type designation	
CD-ROM-Drive-1-USB-RW	CD-ROM drive for USB interface
S-RJ45/PCEX-1-Setup-Kabel	Set up cable for Ethernet Exe interface
S-USB/PCEX-1-USB-Setup-Kabel	Set up cable for USB interface

## 16 Rating plates

## 16.1 Rating plate PCEX 410



## 16.2 Rating plate PCEX 412



## 17 Applied harmonized standards of the applicable directives

This is an addition to Pepperl+Fuchs Declaration of Conformity in accordance with EN 45014:1998 in the appendix.

Directives		Applied harmonized standards
Directives	94/9EC (ATEX)	EN 50014: 1997
		EN 50017: 1998
		EN 50019: 2000
		EN 50020: 2002
Directives	89/336/EEC	EN 61000-4-3
		EN 61000-4-6
		EN 61000-6-2

## **PEPPERL+FUCHS**

## **18 Appendix EEx Certification**

Please refer the following pages.

## IBExU03ATEX1190 (3 pages in German, 3 pages in English)

IBExU03ATEX1190 1. Amendment (2 pages in German, 2 pages in English)

IBExU03ATEX1190 2. Amendment (2 pages in German, 2 pages in English)

IBExU03ATEX1190 3. Amendment (1 page in German, 1 page in English)

#### Konformitätserklärung / Declaration of Conformity nach EN 45014:1998 / in accordance with EN 45014:1998

Diese Konformitätserklärung gilt nur in Zusammenhang mit dem gültigen Pepperl+Fuchs Datenblatt und/oder Betriebsanleitung für alle Pepperl+Fuchs Produkte, die unter die Richtlinie 89/336/EWG (EMV) und 94/9/EG (ATEX) fallen.

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Angewandte harmonisierte Normen : Applied harmonized standards

> Siehe gültiges Datenblatt / Betriebsanleitung See valid datasheet / instruction

Benannte Stelle für QS-Überwachung : Notified body for QA-Assessment

PTB Physikalisch-Technische Bundesanstalt Nr.: 0102



EMV-ATEX-electron doc / 19-09.0364

Hersteller Unterschrift : Signature of manufacturer

Funktion des Unterzeichners : Function of the signer

Geschäftsführer Managing Director

schäftsführer Managing Director

Datum / date : September 2003



1110 Call 1

IBExU Institut für Sicherheitstechnik GmbH An-Institut der TU Bergakademie Freiberg EG-BAUMUSTERPRÜFBESCHEINIGUNG [1] gemäß Richtlinie 94/9/EG, Anhang III Geräte und Schutzsysteme zur bestimmungsgemäßen Verwendung [2]in explosionsgefährdeten Bereichen, Richtlinie 94/9/EG IBExU03ATEX1190 EG-Baumusterprüfbescheinigungsnummer: [3] Ex-q Computer mit Display Typ PCEX 410-\*\*-\*\* Gerät [4] EXTEC Oesterle GmbH [5]Hersteller: Schorndorfer Str. 35 Anschrift: 161 D-73730 Esslingen Die Bauart des unter [4] genannten Gerätes sowie die verschiedenen zulässigen Ausführungen [7] sind in der Anlage zu dieser EG-Baumusterprüfbescheinigung festgelegt. IBExU Institut für Sicherheitstechnik GmbH, BENANNTE STELLE Nr. 0637 nach Artikel 9 der [8] Richtlinie 94/9/EG des Europäischen Parlaments und des Rates vom 23. März 1994, bescheinigt, dass das unter [4] genannte Gerät die in Anhang II der Richtlinie festgelegten grundlegenden Sicherheits- und Gesundheitsanforderungen für die Konzeption und den Bau der Geräte zur bestimmungsgemäßen Verwendung in explosionsgefährdeten Bereichen erfüllt. Die Prüfergebnisse sind in dem Prüfberlcht IB-03-3-343 vom 05.02.2004 festgehalten. Die grundlegenden Sicherheits- und Gesundheitsanforderungen werden erfüllt durch Überein-[9] stimmung mit EN 50014:1997 +A1 +A2, EN 50017:1998, EN 50019:2000 und EN 50020:2002. [10] Falls das Zeichen "X" hinter der Bescheinigungsnummer steht, wird auf besondere Bedingungen für die sichere Anwendung des Gerätes in der Anlage zu dieser EG-Baumusterprüfbescheinigung unter [17] hingewiesen. Diese EG-Baumusterprütbescheinigung bezieht sich nur auf die Konzeption und den Bau des [11] festgelegten Gerätes. Weitere Anforderungen dieser Richtlinie gelten für die Herstellung und das Inverkehrbringen dieses Gerätes. Die Kennzeichnung des unter [4] genannten Gerätes muß die folgenden Angaben enthalten: [12] II 2G EEx qe [ib] IIC T4 0 °C ≤ T<sub>a</sub> ≤ +50°C, 45 °C bzw. 40 °C IBExU Institut für Sicherheitstechnik GmbH Fuchsmühlenweg 7 - D-09599 Freiberg stelle Et Tel.: 03731 3805-0 Fax: 03731 23650 IBEXU Freiberg, 06.02.2004 Zertifizierungsstelle Explosionsschutz Institut film Im Auftrag Sicherbeitstechnik Beachainigungen ohne GmbH Unterschrift und ohne Siegel ó haben keine Güligkeit. eau-Nr. 055 Bescheinigungen dürfen nur (Dr. Lösch) unvarändert wolterverbreitet warden. - Siegel -(Kenn-Nr. 0637) Anlage Seite 1 von 3 IBExU03ATEX1190

[13]	Anlage					
[14]	zur EG-BAUMUSTERPRÜFBESCHEINIGUNG IBExU03ATEX1190					
[15]	Beschreibung des Gerätes Der Ex-q Computer PCEX 410 dient der Steuerung, Bedienung und Visualisierung von Prozess- daten. Er besteht aus einem mit Glaskugeln gefülten Metallgehäuse mit Frontplatte. Das Gerät enthält Baugruppen mit eigensicheren Ausgängen für Peripheriegeräte. Die nichteigensicheren Daten-Signale werden über integrierte Schnittstellen-Barrieren angekoppeit. Der elektrische An- schluss erfolgt in getrennten Anschlussräumen.					
	Umgebungstemperaturbereich: (In Abhängigkeit der Verlustleistung)	0 °C bis +50 °C für PCEX410-35-** 0 °C bis +45 °C für PCEX410-40-** 0 °C bis +40 °C für PCEX410-45-**				
	Schutzart des Gehäuses:	≥ IP 54				
	Elektrische Daten Bemessungsspannung (U <sub>m</sub> )	60 V				
	Versorgungsstromkreis (KI.X1: 1, 2, PE: 3, 4)	24 VDC ±10 %				
	USB EEx e Schnittstelle (KI.X1: 5-8)	bis 5 V, 500 mA				
	RS485/TTY-Schnittstelle (KI.X1: 9-16)	bis 5 V, 50 mA				
	Ethernet (100 Base TX) (KI.X2: 1-6)	± 5 V, 50 mA				
	Elgensichere Daten- und Versorgungsstromkreise in Zündschutzart EEx ib IIC mit folgenden Höchstwerten:					
	US4 (KI. X3: 3, 5-7) EXTEC Betriebamittel /Scanner U <sub>0</sub> 9,0 V I <sub>0</sub> 133 mA P <sub>0</sub> 1,2 W C <sub>0</sub> 4,7 μF L <sub>0</sub> 0,2 mH					
	US6 (KI. X3: 9, 11-15) externe Tastatur und Zeigegerät U <sub>D</sub> 6,8 V I <sub>D</sub> 177 mA P <sub>O</sub> 1,14 W C <sub>D</sub> 177,0 μF L <sub>O</sub> 0,2 mH					
	US8 (KI. X3: 19-21) externer USB Datenstromkreis U <sub>0</sub> 6,8 V I <sub>0</sub> 240 mA P <sub>0</sub> 1,2 W C <sub>0</sub> 17,5 µF L <sub>0</sub> 0,2 mH					
	US5 (KI. X3: 1) BRÜCKE1/GDN nur für F	US5 (KI. X3: 1) BRÜCKE1/GDN nur für Power/Reset				
	Elgensichere Stromkreise und Gehäuse sind galvanisch verbunden (GND = PA). Im gesamte Verlauf der Errichtung der eigensicheren Stromkreise muss Potenzialausgleich bestehen.					

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Prüfbericht Der Nachweis des Explosionsschutzes ist im Detail im Prüfbericht IB-03-3-343 vom 05.02.2004 dargelegt. Die Prüfunterlagen sind Bestandteil des Prüfberichtes und dort aufgelistet.

Zusammenfassung der Prüfergebnisse: Der Ex-q Computer mit Display erfüllt die Anforderungen des Explosionsschutzes für die Gerätegruppe II und Kategorie 2G, Temperaturklasse T4 der Zündschutzart Sandkapselung in Verbin-dung mit Erhöhter Sicherheit. Er stellt eigensichere Stromkreise für externe Geräte bereit.

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- Besondere Bedingungen [17] keine
- Grundlegende Sicherheits- und Gesundheitsanforderungen [18] Erfüllt durch Einhaltung von Normen (siehe [9]).

Im Auftrag

[16]

Freiberg, 06.02.2004

(Dr. Lösch)

Selle 3 von 3 IBExU03ATEX1190

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## [1] 1. Ergänzung zur

EG-BAUMUSTERPRÜFBESCHEINIGUNG IBExU03ATEX1190 gemäß Richtlinie 94/9/EG, Anhang III



[2] Gerät: Ex-q Computer mit Display Typ PCEX 410-\*\*-\*\*

[3] Hersteller: EXTEC Oesterle GmbH

 [4] Anschrift: Schorndorfer Str. 55 D-73730 Esslingen

#### [5] Ergänzung/Änderung

Für den eigensicheren Ausgang US4 (Scanner und ähnliche Betriebsmittel) werden zusätzliche elektrische Ausgangswerte festgelegt.

#### [6] Pr üfunterlagen

Ergánzung zu PCEX 410

(Ident-Nr. 6140 00002548) 4 Blatt

#### [7] Prüfergebnis

Die bescheinigten elektrischen Werte sind im Anhang aufgelistet. Der Nachweis des Explosionsschutzes des Computers mit Display ist im Prüfbericht IB-04-3-243/C vom 05.07.2004 dokumentiert.

Alle weiteren Angaben der EG-Baumusterprüfbescheinigung gelten unverändert für diese Ergänzung.

IBExU Institut für Sicherheitstechnik GmbH Fuchsmühlenweg 7 D-09599 Freiberg Tel.: 03731 3805.0 Fax: 03731 23650

Zertifizierungsstelle Explosionsschutz Im Auftrag

(Dr. Lösch)

Anhang



- Siegel -(Kenn-Nr. 0637) Freiberg, 05.07.2004

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Seite 1 von 2 1. Ergänzung zu IBExU03ATEX1190

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### Anhang

### zur 1. Ergänzung EG-BAUMUSTERPRÜFBESCHEINIGUNG IBExU03ATEX1190

Eigensichere Stromkreise in Zündschutzart EEx ib IIC US4 (KI. X3: 3, 5-7)

U <sub>0</sub> [V]	I <sub>o</sub> [mA] bei P <sub>o</sub> = 1,1 W	lo [mA] bei Po = 1,2 W	I <sub>o</sub> [mA] bei P <sub>o</sub> = 1,3 W	I <sub>o</sub> [mA] bei P <sub>o</sub> = 1,4 W	С <sub>0</sub> [µF]	L <sub>o</sub> [mH]
5.2	211	230	250	269	77	0,2
5,3	208	226	245	264	8,2	0,2
5,4	204	222	241	259	8,2	0,2
5,5	200	218	236	255	8,2	0,2
5,6	196	214	232	250	8,2	0,2
5,7	193	211	228	246	8,2	0,2
5,8	190	207	224	241	8,2	0,2
5,9	186	203	220	237	8,2	0,2
6	183	200	217	233	8,2	0,2
6.1	180	197	213	230	8,2	0,2
6.2	177	194	210	226	8.2	0.2
6,3	175	190	206	222	8,2	0,2
6,4	172	188	203	219	8,2	0,2
6.5	169	185	200	215	8,2	0,2
6.6	167	182	197	212	8,2	0,2
6.7	164	179	194	209	8,2	0,2
6.8	162	176	191	206	8.2	0,2
6.9	159	174	188	203	8.2	0.2
7	157	171	186	200	8.2	0,2
7.1	155	169	183	197	8,2	0,2
7.2	153	167	181	194	8,2	0,2
7,3	151	164	178	192	8,2	0,2
7,4	149	162	176	189	8,2	0,2
7.5	147	160	173	187	8,2	0,2
7,6	145	158	171	184	8,2	0,2
7,7	143	156	169	182	8,2	0,2
7.8	141	154	167	179	8.2	0,2
7,9	139	152	165	177	8,2	0,2
8	137	150	162	175	8,2	0,2
8,1	136	148	160	173	4,7	0,2
8,2	134	146	159	171	4,7	0,2
8,3	133	145	157	169	4,7	0,2
8,4	131	143	155	167	4,7	0,2
8,5	129	141	153	165	4,7	0,2
8,6	128	140	151	163	4,7	0,2
8,7	126	138	149	161	4,7	0,2
8,8	125	136	148	159	4,7	0,2
8,9	124	135	146	157	4,7	0,2
9	122	133	144	155	4.7	0.2

.

Seite 2 von 2 1. Ergänzung zu IBExU03ATEX1190

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#### Ergänzung zur EG-BAUMUSTERPRÜFBESCHEINIGUNG IBExU03ATEX1190 gemäß Richtlinie 94/9/EG, Anhang III



[2]	Gerät:	VISUEX Panel-PC Typ PCEX ***
[3]	Hersteller:	EXTEC Oesterle GmbH geändert in Pepperl + Fuchs – EXTEX GmbH

[4]	Anschrift:	Schorndorfer Str. 55		
		D-73730 Esslingen		

#### [5] Ergänzung/Änderung

Die Bezeichnung des in der EG-Baumusterprüfbescheinigung IBExU03ATEX1190 vom 08.04.2004 unter [4] genannten Gerätes Ex-q Computer mit Display Typ PCEX 410-\*\*-\*\* wird in VISUEX Panel-PC Typ PCEX \*\*\* geändert.

Der Hersteller des unter [2] genannten Gerätes hat sich geändert.

Der zulässige Umgebungstemperaturbereich wird auf 0 °C bis +45 °C festgelegt.

Es gelten veränderte Anschlusswerte für US4, US6 und US8 in Zündschutzart EEx ib IIC:

US4 (Kl. X3: 3, 5-7) Scanner und EXTEC-Geräte

Uo	9,0 V	9,0 V	9,0 V	9,0 V	
lo lo	0,122 A	0,133 A	0,144 A	0,156 A	
Po	Typ Z 1,1 W	Typ A 1,2 W	Typ M 1,3 W	Typ S 1,4 W	
Co	4,5 µF				
Lo	0,2 mH				

US6 (KI. X3: 9, 11-15) Tastatur und Zeigegerät

Uo	6,3 V
la	177 mA
Po	1,14 W
Co	30 µF
La	0,2 mH

USB (KI. X3: 19-21) externer USB Datenstromkreis

Uo	6,3 V
la	234 mA
Po	1,2 W
Co	30 µF
Lo	0,2 mH

#### [6] Prüfunterlagen

Der Nachweis des Explosionsschutzes des unter [2] genannten Gerätes ist im Prüfbericht IB-05-3-002 vom 05.04.2005 dokumentiert. Die Konstruktionsunterlagen sind im Prüfbericht aufgelistet.

> Seite 1 von 2 2. Ergänzung zu IBExU03ATEX1190

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#### [7] Prüfergebnis

Es ist eine höhere Verlustleistung bei max. Umgebungstemperatur +45 °C zulässig. Alle weiteren Angaben und elektrischen Werte (ausgenommen US4 für Ex-q Computer mit Display Typ PCEX 410-\*\*-\*\* gemäß 1. Ergänzung der EG-Baumusterprüfbescheinigung IBExU03ATEX1190) gelten unverändert. Das Gerät erfüllt auch die Anforderungen des Staubexplosionsschutzes für Gerätegruppe II Kategorie 3D (Oberflächentemperatur T 80 °C, Schutzart IP 54).

Die Kennzeichnung des unter [2] genannten Gerätes muss folgende Angaben enthalten:

Il 2G EEx qe[ib] IIC T4 0 °C ≤ T<sub>0</sub> ≤ +45 °C

IBExU Institut für Sicherheitstechnik GmbH Fuchsmühlerweg 7 D-09599 Freiberg Tel.: 03731 3805.0 Fax: 03731 23650

Zertifizierungsstelle -Explosionsschutz-

Im Auftrag

(Dr. Lösch)



- Siegel -(Kenn-Nr. 0637) Freiberg, 06.04.2005

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Seite 2 von 2 2. Ergänzung zu IBExU03ATEX1190

An-Institut der TU Bergakademie Freiberg

#### [1] 3. Ergänzung zur EG-BAUMUSTERPRÜFBESCHEINIGUNG IBExU03ATEX1190 gemäß Richtlinie 94/9/EG, Anhang III



 [2] Gerät:
 VISUEX Panel-PC Typ PCEX 412

 [3] Hersteller:
 Pepperl + Fuchs – EXTEC GmbH

4]	Anschrift:	Schorndorfer Str. 55		
		D-73730 Esslingen		

#### [5] Ergänzung/Änderung

Für die geänderte Ausführung wurden zusätzliche Gehäuseabdichtungen vorgenommen

#### [6] Prüfunterlagen

Der Nachweis des Explosionsschutzes des unter [2] genannten Gerätes ist im Prüfbericht IB-05-3-185 vom 10.06.2005 dokumentiert. Die Prüfunterlagen sind im Prüfbericht aufgelistet.

#### [7] Prüfergebnis

Das Gerät erfüllt die Anforderungen des Staubexplosionsschutzes für Gerätegruppe II Kategorie 2D Die Kennzeichnung des unter [2] genannten Gerätes muss folgende Angaben enthalten:

> II 2D IP 65 T 95 °C 0 °C ≤ T<sub>0</sub> ≤ +45 °C

#### [8] Sicherheitstechnischer Hinweis

Bei der Verwendung sind elektrostatische Lademechanismen an der Bedienoberfläche des Anzeigeterminals, welche stärker sind als manuelles Reiben (z. B. Reinigen von Hand), auszuschließen.

IBExU Institut für Sicherheitstechnik GmbH Fuchsmühlenweg 7 - D-09599 Freiberg TeL: 03731 3805.0 - Fax: 03731 23650

Zertifizierungsstelle Explosionsschutz

Im Auftrag

(Dr. Lösch)



- Siegel -(Kenn-Nr. 0637) Freiberg, 13.06.2005

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Seite 1 von 1 3. Ergänzung zu IBExU03ATEX1190

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#### IBExU Institut für Sicherheitstechnik GmbH

Accredited Institute of TU Mining Academy Freiberg

#### EC TYPE EXAMINATION CERTIFICATE In accordance with Directive 94/9/EC, Annex III

Ex

- [2] Equipment and protective systems for use to the intended purpose in potentially explosive atmospheres, Directive 94/9/EC
- [3] EC Type Examination Certificate no.: IBExU03ATEX1190
- [4] Equipment: Ex-q Computer with Display Type PCEX 410-\*\*.\*\*
- [5] Manufacturer: EXTEC Oesterle GmbH

[6] Address: Schomdorfer Str. 35 D - 73730 Esslingen

- [7] The design of the equipment indicated under [4] and the various permissible variants are specified in the Appendix to this Type Examination Certificate.
- [8] IBExU Institut für Sicherheitstechnik GmbH, ACCREDITED as BODY no. 0637 in accordance with Article 9 of Directive 94/9/EC of the European Parliament and the Council dated March 23rd 1994, hereby certifies that the equipment indicated under [4] conforms with the basic safety and health requirements relating to the design and construction of equipment for use to the intended purpose in potentially explosive atmospheres in accordance with Annex II of the same Directive. The results of the test are recorded in Test Report IB-03<sup>1</sup>3-343, dated February 5, 2004.

The basic safety and health requirements are satisfied through conformance with EN 50014:1997 + A1 + A2,

- EN 50017:1998, EN 50019:2000 and EN 50020:2002.
- [10] If the mark "X" appears after the certificate number, it means that this equipment is subject to the special conditions for safe usage specified under [17] in the Appendix to this EC Type Examination Certificate.
- [11] This EC Type Examination Certificate only refers to the design and construction of the equipment described here. The manufacture and introduction into circulation of the equipment are subject to other Directive requirements.
- [12] The marking on the equipment indicated under [4] must include the following information:

### Ex II 2G EEx qe [ib] IIC T4

0 °C ≤ T<sub>4</sub> ≤ +50 °C, 45 °C or 40 °C

IBExU Institut für S	icherheitste	echnik Gr	nbH	
Fuchsmühlenweg 7		-	D-09599 Freiberg	
Phone: +49 (0)3731	3805-0	-	Fax: +49 (0)3731 23650	
Explosion Protection	Certificati	ion Body		
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(Signature illegible)				
(Dr. Lösch)			(Seal)	Certificat
	Explosion	a Protecti	on Certification Body	without a
	Identifica	tion No.	0637	Certificat
Appendix	IBExU Ir	stitut für	Sicherheitstechnik GmbH	passed or form.
			East	

(Identification No. 0637)

reiberg, February 6, 2004

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Date: 26 February 2004

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#### IBExU Institut für Sicherheitstechnik GmbH Accredited Institute of TU Mining Accedenty Freiberg

#### Appendix

#### to EC TYPE EXAMINATION CERTIFICATE IBExU03ATEX1190

#### [15] Description of the equipment

[13]

[14]

The PCEX 410 Ex-q computer is used to control, operate and visualize process data. It consists of a motol case filled with glass beads and fitted with a front plate. The equipment contains modules with intrinsically sofe outputs for peripheral devices. The nonintrinsically safe data signals are connected by means of integrated interface barriers. The electrical connections are made in separate terminal compartments.

Ambient temperature range: (depending on power loss) Degree of protection of case:	0 °C to +50 °C for PCEX 410-35.** 0 °C to +45 °C for PCEX 410-40.** 0 °C to +40 °C for PCEX 410-45.** ≥ IP 54
Electrical data Rated voltage (Um)	60 V
Supply circuit (KI, XI: 1, 2, PE: 3, 4)	24 V DC ±10%
USB EEx e interface (KI, XI: 5-8)	Max. 5 V, 500 mA
RS485/TTY interface (KI, XI: 9-16)	Max. 5 V, 50 mA
Ethernet (100 Base TX) (Kl. X2: 1-6)	±5 V, 50 mÅ

#### Intrinsically safe data and supply circuits with the EEs ib IIC type of protection and the following maximum values:

US4 (KI, X3:	3, 5-7) EXTEC appar	atus / scanner
ΰ,	9 V	1
I.	133 mA	
Pa	1.2 W	
Co	4.7 µF	
L,	0.2 mH	
US6 (KI, X3:	9, 11-15) external key	beard and pointing device
Ц,	6.8 V	
1,	177 mA	
Po	1.14 W	
Ce	17 µF	
L,	0.2 mH	
US8 (KI, X3:	19-21) external USB	data circuit
υ.	6.8 V	
I.	240 mA	
Po	1.2 W	
C.	17.5 µF	
La	0.2 mH	

US5 (KI, X3: 1) JUMPERI/GND for power/reset only

The intrinsically safe circuits and the case have a direct electrical connection (GND = equipotential bonding). Equipotential bonding must be provided continuously during the installation of the intrinsically safe circuits.

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#### [16] Test report

The explosion protection is confirmed in detail in test report IB-03-3-343, dated February 5, 2004. The test documents form part of the test report and are listed there.

#### Summary of test results:

The Ex-q computer with display fulfils the explosion protection requirements for equipment group II and category 2G, temperature class T4, type of protection "powder filling" in conjunction with increased safety. It makes intrinsically safe circuits available for external equipment.

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#### [17] Special conditions None

#### [18] Busic safety and health requirements

Satisfied through conformance with standards (refer to [9]).

pp.

Freiberg, February 6, 2004

(Signature illegible)

(Dr. Lösch)

Page 3 of 3 IBExU03ATEX1190

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Accredited Institute of TU Mining Academy Freiberg

[1]	1st Amen	dment to			
	EC TYPE In accordan	E EXAMINATIO	N CERTIFICATE IBExU %EC, Annex III	J03ATEX1190	Ex
[2]	Equipment:		Ex-q Computer with Display T	ype PCEX 410-**-**	
[3]	Manufacture	211	EXTEC Oesterle GmbH		
[4]	Address:		Schorndorfer Str. 35 D - 73730 Esslingen		
[5]	Amendmen	t/modification			
	Additional e	electrical output values	are specified for the intrinsical	ly safe US4 output (scanner and similar	apparatus).
[6]	Test docum	entation			
	Amendment	to PCEX 410	(ID No. 6140 00002548) 4 she	ets	
[7]	Test results				
	The certified is document	l electrical values are l ed in Test Report IB-0	listed in the Appendix. The veril 14-3-243/C dated July 5, 2004.	fied explosion protection of the comput	ter with display
	All other inf	brmation contained in	the EC Type Examination Cert	ificate is also valid for this amendment	
IBExU Fuchsm Phone:	Institut für Si ühlenweg 7 +49 (0)3731 :	cherheitstechnik Gmb D-0959 3805-0 Fax: +4	H 9 Freiberg 9 (0)3731 23650		
Explosi pp.	on Protection	Certification Body		Freiberg, July 5, 2004	
(Signate	are illegible)		(5 B	Call Carrier and Carrier	
(Dr. Lö	sch)	Explosion Protection Identification No. 06 IBExU Institut für Si	(Seal) Certification Body 37 icherheitstechnik GmbH	Certificates without a signature or without a seal are not valid. Certificates are only allowed to be passed on to others in unmodified form.	
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Page 1 of 2 1st Ammdment to IBExU03ATEX1190

#### IBExU Institut für Sicherheitsteehnik GmbH

Accredited Institute of TU Mining Academy Freiberg

#### Appendix

#### to 1st Amendment to EC PROTOTYPE TEST CERTIFICATE IBExU03ATEX1190

Intrinsically safe circuits with the EEx ib IIC type of protection US4 (KI, X3: 3, 5-7)

U <sub>e</sub> [V]	I, [mA] for	l <sub>o</sub> [mA] for	I <sub>e</sub> [mA] for	Io [mA] for	C, [µF]	L <sub>p</sub> [mH]
	$P_{e} = 1.1 \text{ W}$	$P_{\phi} = 1.2 \text{ W}$	$P_0 = 1.3 \text{ W}$	$P_0 = 1.4 \text{ W}$		
5.2	211	230	250	269	77	0.2
5.3	208	226	245	264	8.2	0.2
5.4	204	222	241	259	8.2	0.2
5.5	200	218	236	255	8.2	0.2
5.6	196	214	232	250	8.2	0.2
5.7	193	211	228	246	8.2	0.2
5.8	190	207	224	241	8.2	0.2
5.9	186	203	220	237	8.2	0.2
6	183	200	217	233	8.2	0.2
6.1	180	197	213	230	8.2	0.2
6.2	177	194	210	226	8.2	0.2
6.3	175	190	206	222	8.2	0.2
6.4	172	188	203	219	8.2	0.2
6.5	169	185	200	215	8.2	0.2
6.6	167	182	197	212	8.2	0.2
6.7	164	179	194	209	8.2	0.2
6.8	162	176	191	206	8.2	0.2
6.9	159	174	188	203	8.2	0.2
7	157	171	186	200	8.2	0.2
7.1	155	169	183	197	8.2	0.2
7.2	153	167	181	194	8.2	0.2
7.3	151	164	178	192	8.2	0.2
7.4	149	162	176	189	8.2	0.2
7.5	147	160	173	187	8.2	0.2
7.6	145	158	171	184	8.2	0.2
7.7	143	156	169	182	8.2	0.2
7.8	141	154	167	179	8.2	0.2
7.9	139	152	165	177	8.2	0.2
8	137	150	162	175	8.2	0.2
8.1	136	148	160	173	4.7	0.2
8.2	134	146	159	171	4.7	0.2
8.3	133	145	157	169	4.7	0.2
8.4	131	143	155	167	4.7	0.2
8.5	129	141	153	165	4.7	0.2
8.6	128	140	151	163	4.7	0.2
8.7	126	138	149	161	4.7	0.2
8.8	125	136	148	159	4.7	0.2
8.9	124	135	146	157	4.7	0.2
9	122	133	144	155	4.7	0.2

Page 2 of 2 2nd Amendment to IBExU03ATEX1190

LEGAL CERTIFICATION

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29.04.2005 Date:

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Officially appointed and sworn document translator for the English language at the Rogional Court of Stuttgart in Buden-Württemberg, Federal Republic of Germany.

ΑŁ D 4 0 VVU \* Offenti, bestellitor and benidigter Urkundenüborsotzer for applicator Spracke in Badea-Wörtlemberg £72581 h TING

Ų.		IBExU Institut für Sicherheitstechnik GmbH Accredited Institute of TU Mining Academy Freiberg
[1]	2nd Amendment t	D
	EC TYPE EXAM In accordance with Di	NATION CERTIFICATE IBExU03ATEX1190 rective 94/9/EC, Annex III
[2]	Equipment:	VISUEX Panel PC Type PCEX ***

[3]	Manufacturer:		EXTEC Oesterle GmbH changed to Pepperl + Fuchs – EXTEC GmbH
E41	Addesses	-	Schorndorfer Str. 15

 [4] Address: Schorndorfer Str. 35 D - 73730 Esslingen

#### [5] Amendment/modification

The designation of the device mentioned under [4] of EC type examination certificate IBExU03ATEX1190 dated April 8, 2004 is changed from "Ex-q Computer with Display Type PCEX 410-\*\*-\*\*" to "VISUEX Panel PC Type PCEX \*\*\*".

The manufacturer of the device mentioned under [2] has changed.

The permissible ambient temperature range is specified as 0°C to +45°C.

The connection data for US4, US6 and US8 with the EEx ib IIC type of protection is changed as follows:

US4 (KI. X3: 3, 5-7) scanner and EXTEC apparatus

U <sub>e</sub>	9.0 V	9.0 V	9.0 V	9.0 V
L <sub>o</sub>	0.122 A	0.133 A	0.144 A	0.156 A
Pp	Type Z L1 W	Type A 1.2 W	Type M 1.3 W	Type S 1.4 W
C,	4.5 µF			
L	0.2 mH			

US6 (KI. X3: 9, 11-15) keyboard and pointing device

U <sub>e</sub>	6.3 V
l <sub>e</sub>	177 mA
Ρ.	1.14 W
с,	30 µF
L <sub>n</sub>	0.2 mH

US8 (KI, X3: 19-21) external USB data circuit

U <sub>n</sub>	6.3 V
I <sub>e</sub>	234 mA
Р,	1.2 W
С,	30 µF
Lo	0.2 mH

#### [6] Test documentation

The verified explosion protection of the device mentioned under [2] is documented in Test Report IB-05-3-002 dated April 5, 2005. The design documents are listed in the Test Report.

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0 141 v Τ 숾 Otlanti, bestellter and beauligter Urkanden@bersetzer der englischen Sprache is Deden-Wartlemburg 72531 æ TIN

Page 1 of 2

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#### IBExU Institut für Sicherheitstechnik GmbH

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#### Test results

A higher power loss is allowed at the maximum ambient temperature of +45°C. All other information and electrical values (with the exception of US4 for "Ex-q Computer with Display Type PCEX 410-\*\*.\*\*" in accordance with the 1st Amendment to EC Type Examination Certificate IBExU03ATEX1190) are also valid for this amendment. The device additionally complies with the dust explosion protection requirements for group II, category 3D (surface temperature T 80°C, degree of protection IP54).

The marking on the device mentioned under [2] must contain the following information:

Ex II 2G EEx qe[ib] IIC T4  $0^{\circ}C \le T_n \le +45^{\circ}C$ 

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- Explosion Protection -Certification Body

pp. (Signature illegible) (Dr. Lösch)

Appendix

(Seal) Explosion Protection Certification Body Identification No. 0637 IBExU Institut für Sicherheitstechnik GmbH

> - Seal -(Identification No. 0637)

Freiberg, April 6, 2005

Certificates without a signature or without a seal are not valid. Certificates are only allowed to be passed on to others in unmodified form.

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[7]

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## [1] 3rd Amendment to EC TYPE EXAMINATION CERTIFICATE IBExU03ATEX1190 EX

In accordance with Directive 94/9/EC, Annex III

[2] Equipment: VISUEX Panel PC Type PCEX 412

[3] Manufacturer: Pepperl + Fuchs – EXTEC GmbH

[4] Address: Schorndorfer Str. 35 D - 73730 Esslingen

#### [5] Amendment/modification

Additional seals have been used for the housing of the modified version.

#### [6] Test documentation

The verified explosion protection of the device mentioned under [2] is documented in Test Report IB-05-3-185 dated June 10, 2005. The test documents are listed in the Test Report.

#### [7] Test results

The device complies with the dust explosion protection requirements for group II, category 2D. The marking on the device mentioned under [2] must contain the following information:

#### Ex II 2D IP 65 T 95°C $0^{\circ}C \le T_a \le +45^{\circ}C$

#### [8] Safety requirements

Electrostatic charging mechanisms stronger than manual friction (e.g. cleaning by hand) must be prevented on the user surface of the display panel when the device is in use.

IBExU Institut für Sicherheitstechnik GmbH Fuchsmühlenweg 7 D-09599 Freiberg Phone: +49 (0)3731 3805-0 Fax: +49 (0)3731 23650

Explosion Protection Certification Body

pp.

(Signature illegible)

(Dr. Lösch)

(Seal) Explosion Protection Certification Body Identification No. 0637 IBExU Institut für Sicherbeitstechnik GmbH

t für Sicherheitstechnik GmbH pas forr - Seal – (Identification No. 0637)

Freiberg, June 13, 2005

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Date: 21 June 2005

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# PROCESS AUTOMATION – PROTECTING YOUR PROCESS



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