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Worldwide
Pepperl+Fuchs Group
Lilienthalstr. 200
68307 Mannheim
Germany
Phone: +49 621 776 - 0
E-mail: info@de.pepperl-fuchs.com

North American Headquarters
Pepperl+Fuchs Inc.
1600 Enterprise Parkway
Twinsburg, Ohio 44087
USA
Phone: +1 330 425-3555
E-mail: sales@us.pepperl-fuchs.com

Asia Headquarters
Pepperl+Fuchs Pte. Ltd.
P+F Building
18 Ayer Rajah Crescent
Singapore 139942
Phone: +65 6779-9091
E-mail: sales@sg.pepperl-fuchs.com
https://www.pepperl-fuchs.com
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1 Introduction

1.1 Content of this Document

This document contains information that you need in order to use your product throughout the applicable stages of the product life cycle. These can include the following:

- Product identification
- Delivery, transport, and storage
- Mounting and installation
- Commissioning and operation
- Maintenance and repair
- Troubleshooting
- Dismounting
- Disposal

Note

This document does not substitute the instruction manual.

Note

For full information on the product, refer to the instruction manual and further documentation on the Internet at www.pepperl-fuchs.com.

The documentation consists of the following parts:

- Present document
- Instruction manual
- Datasheet

Additionally, the following parts may belong to the documentation, if applicable:

- EU-type examination certificate
- EU declaration of conformity
- Attestation of conformity
- Certificates
- Control drawings
- Additional documents
1.2 **Target Group, Personnel**

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismounting lies with the plant operator.

Only appropriately trained and qualified personnel may carry out mounting, installation, commissioning, operation, maintenance, and dismounting of the product. The personnel must have read and understood the instruction manual and the further documentation.

Prior to using the product make yourself familiar with it. Read the document carefully.

1.3 **Symbols Used**

This document contains symbols for the identification of warning messages and of informative messages.

**Warning Messages**

You will find warning messages, whenever dangers may arise from your actions. It is mandatory that you observe these warning messages for your personal safety and in order to avoid property damage.

Depending on the risk level, the warning messages are displayed in descending order as follows:

- **Danger!**
  This symbol indicates an imminent danger.
  Non-observance will result in personal injury or death.

- **Warning!**
  This symbol indicates a possible fault or danger.
  Non-observance may cause personal injury or serious property damage.

- **Caution!**
  This symbol indicates a possible fault.
  Non-observance could interrupt the device and any connected systems and plants, or result in their complete failure.

**Informative Symbols**

- **Note**
  This symbol brings important information to your attention.

- **Action**
  This symbol indicates a paragraph with instructions. You are prompted to perform an action or a sequence of actions.
2 Product Specifications

2.1 Function

Signal conditioners are isolators used for the galvanic isolation of non-intrinsically safe applications. Signal conditioners have the necessary current and voltage limitation between field circuit and control.

![Function - isolating, amplifying and transforming signals](image1)

Figure 2.1  Function – isolating, amplifying and transforming signals

The K-System consists of wide range of signal conditioners suitable for mounting on 35 mm DIN mounting rail. K-System is easy to specify, integrate and expand. Our extensive line of signal conditioners for safety location applications contains over 60 different devices.

![K-System on Power Rail](image2)

Figure 2.2  K-System on Power Rail
2.2 Housing Styles

Depending on the functionality and application, K-System devices have 3 different housing widths:

- KC devices with 12.5 mm width
- KF devices with 20 mm width
- KF devices or KH devices with 40 mm width

The 3 housing widths versions have the same system characteristics. All devices can be mounted on the 35 mm DIN mounting rail or the Power Rail. See chapter 2.9

KC Device Housing

Figure 2.3 KC device housing (12.5 mm)

Used for high signal integrity

- Compact 12.5 mm housing
- High packing density with single loop integrity
**KF Device Housing**

Figure 2.4  KF device housing (20 mm)
Used for high channel density
- Compact 20 mm housing
- Packing density from 5 mm per channel

Figure 2.5  KF device housing (40 mm)
Used for applications with high functionality
- Digital devices monitor speed, direction of rotation, slip, flow rates and time.
- Analog devices monitor transmitter signals, temperature signals and load cells.
- Configured using keypad or PACTware™ software, see also manual “Installation and Configuration Device Type Manager (DTM)"
- AC/DC wide range supply available
2.3 Terminals

2.3.1 Removable Terminal Blocks

The removable terminal blocks simplify connection and control cabinet assembly. The terminal blocks offer space for the connection of leads with core cross-sections of up to 2.5 mm² (14 AWG). The terminal blocks are coded with red coding pins so misconnection of terminal blocks are eliminated.

Observe the tightening torque of the terminal screws. The tightening torque is 0.5 Nm to 0.6 Nm.

The 20 mm and 40 mm wide KF devices are factory-equipped with screw terminals. The KC devices are available with screw terminals or spring terminals. The order designation of the versions of the KC devices with spring terminals has the extension ".SP".

As an alternative to the factory-equipped terminal blocks the devices can be used with other terminal blocks:

- Terminal blocks with screw terminals
- Terminal blocks with screw terminals and test plug socket
- Terminal blocks with spring terminals and test plug socket

These terminal blocks are available as accessories. The terminal blocks can be easily coded with KF-CP coding pins (available optionally).

Figure 2.6 K-System removable terminal blocks

1 Terminal blocks with screw terminals
2 Terminal blocks with screw terminals and test sockets
3 Terminal blocks with spring terminals and test sockets
Protection against direct contact

The removable terminal blocks have different heights:

- Height 15 mm (1), (2), (3): These terminal blocks are used in applications that have rated voltages lower than 50 V AC. The insulation of the removable terminal blocks provides protection against direct contact. The insulation corresponds to a reinforced insulation according to EN 61010-1 for a rated insulation voltage of 50 V AC.

- Height 15.5 mm (4), (5): These terminal blocks are used in applications that have rated voltages higher than 50 V AC. The insulation of the removable terminal blocks provides protection against direct contact. The insulation corresponds to a basic insulation according to EN 61010-1 for a rated insulation voltage of 300 V AC. The higher terminals are marked (X).

Figure 2.7 Removable terminal blocks with different heights

1 Terminal block with screw terminals, height 15 mm
2 Terminal block with screw terminals and test sockets, height 15 mm
3 Terminal block with spring terminals and test sockets, height 15 mm
4 Terminal block with screw terminals and test sockets, height 15.5 mm
5 Terminal block with screw terminals, height 15.5 mm
X Marking

Note

See corresponding datasheets for further information.
2.3.2 Terminal Designation

**Note**
See corresponding datasheets for precise terminal designation.

![Figure 2.8 KC device housing (12.5 mm housing)](image1.png)

![Figure 2.9 KF device housing (20 mm housing)](image2.png)
2.4 Color Identification

The color identification of the devices has the following meaning:

- Green (1) indicates devices with DC power supply.
- Black (2) indicates devices with AC power supply.
- Gray (3) indicates devices with AC/DC wide range supply.

1. green
2. black
3. grey
2.5 Status Indicators of the Isolators

LEDs are often used on isolators to indicate different statuses (e.g., for power supply, device failure, status messages, binary switching states). Standard LED colors are assigned to the status display according to NAMUR NE44.

<table>
<thead>
<tr>
<th>LED</th>
<th>Display function</th>
<th>Display</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Green LED</td>
<td>Power supply</td>
<td>On</td>
<td>Power supply OK</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off</td>
<td>No power supply or insufficient power supply – device faulty</td>
</tr>
<tr>
<td>Red LED</td>
<td>Device fault, device failure</td>
<td>On</td>
<td>Internal fault signal, failure signal – fault/failure display of causes detected inside the device, device needs replacing</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Flashing</td>
<td>External fault signal, failure signal – fault/failure display of causes detected outside the device, inspection and elimination of fault required</td>
</tr>
<tr>
<td>Line fault</td>
<td></td>
<td>On</td>
<td>No malfunction, device is operating properly</td>
</tr>
<tr>
<td>No fault</td>
<td></td>
<td>Off</td>
<td>No malfunction, device is operating properly</td>
</tr>
<tr>
<td>Yellow LED</td>
<td>Switching states of binary inputs and outputs</td>
<td>On</td>
<td>Possible causes of the output:</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The relay is energized.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The NO contact (also a change-over contact) is actively closed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The open collector is switched through.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The switching voltage generated inside the device is applied.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Possible causes of the input:</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• A binary switching signal is present.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• An analog limit value is reached.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off</td>
<td>Possible causes of the output:</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The relay is de-energized.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The NO contact (also a change-over contact) is actively opened.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The open collector is not switched through.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• The switching voltage generated inside the device is not applied.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Possible causes of the input:</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• A binary switching signal is present.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>• An analog limit value is reached.</td>
</tr>
</tbody>
</table>

Table 2.1 Meaning of status indicators

Figure 2.12 Example status indicators

1. Yellow LED "OUT"
   Switching state of the output
2. Red LED "CHK"
   Lead breakage and short circuit status indicator
3. Green LED "PWR"
   Power supply status indicator
2.6 Operating Elements

Many devices of the K-System can be adapted to different applications. Depending on the device different operating elements are available for this configuration. These operating elements are:

**DIP switches**
Via DIP switches you can configure the basic functions of the device.

![DIP switch diagram](image1)

Figure 2.13

1 DIP switch

**Rotary switches**
Via rotary switches you can configure the basic functions of the device.

![Rotary switch diagram](image2)

Figure 2.14

1 Rotary switch

**Potentiometers**
Via potentiometers you can configure the calibration of input and output characteristics.

![Potentiometer diagram](image3)

Figure 2.15

1 Potentiometer
Keypad and LC display
Via keypad you can configure the settings of the device parameters. Measured values, fault signals and configuration settings are displayed on the LC display.

Figure 2.16
1 LC display
2 Keypad

Programming sockets for the connection of a PC with parameterization software PACTware™
Via parameterization software PACTware™ you can configure the device easily. The configuration data can be edited and saved. The parameterization software helps users for maintenance, diagnostics and troubleshooting.

Figure 2.17
1 Programming socket

Note
See manual "HART Multiplexer System KFD*-HM*-16" for further information for communication via software.

Note
See corresponding datasheets for further information.
2.7 **Label Carrier**

For individual labeling, the signal conditioners are equipped ex works with a label carrier. Labels can be inserted into the label carrier.

It is also possible to attach an adhesive label to the transparent front flap.

![Devices with transparent front flap](image)

1. Label carrier on KC devices with 22 mm x 9 mm label
2. Label carrier on KF devices with 22 mm x 16.5 mm label
3. Adhesive label 22 mm x 11 mm for all KC and KF devices, can only be used on devices with a transparent front flap
4. Label carrier on KF devices with 18 mm x 8 mm label, can only be used on devices without a transparent front flap

2.8 **DIN Mounting Rail**

The devices are mounted on a 35 mm DIN mounting rail according to EN 60715.

![Example: DIN mounting rail UPR-MR (35 mm x 15 mm)](image)
2.9 **Power Rail**

To reduce wiring and installation costs, Power Rail is the optimum solution. The Power Rail is a DIN mounting rail with plastic insert, that delivers power to the devices (24 V DC) and transfers bus signals and a collective error message.

The Power Rail is factory-equipped with cover and end caps. These parts cover empty and open segments of the Power Rail. Thus, the Power Rail is protected from contamination. Additionally the cover and end caps prevent that electrically conductive parts come in contact with the Power Rail.

Power Rail is available in two versions:

**Power Rail UPR-03**

The Power Rail UPR–03 has 3 conductors.
- 2 conductors for power
- 1 conductor for collective error messaging

**Power Rail UPR-05 (only for KFD2-WAC2-(Ex)1.D)**

The Power Rail UPR–05 has 5 conductors.
- 2 conductors for power
- 1 conductor for collective error messaging
- 2 conductors for serial data exchange

![Diagram](image-url)  
*Figure 2.20  Example: Power Rail UPR-03*

1. Cover UPR-COVER  
2. Insert UPR-INS-03  
3. DIN mounting rail UPR-MR (35 mm x 15 mm)  
4. End cap UPR-E
3 Mounting and Installation

**Danger!**
Danger to life from using damaged or repaired devices.
Using a defective or repaired device can compromise its function and its electrical safety.
- Do not use a damaged or polluted device.
- The device must not be repaired, changed or manipulated.
- If there is a defect, always replace the device with an original device from Pepperl+Fuchs.

**Danger!**
Danger to life from pollution
An excessively polluted surface of the device can become conductive.
As a result, the device loses its galvanic isolation.
Ensure that you install the device only in environments with a pollution degree 2 or better according to IEC/EN 60664–1.

3.1 Mounting

**Danger!**
Danger to life from electric shock
Absent or insufficient insulation can result in electric shock.
Only connect supplies that provide protection against electric shock to power feed modules (e. g. SELV or PELV).

**Caution!**
Property damage from use of isolators for Power Rail supply
Using the isolators for Power Rail supply can damage the isolators and make the Power Rail fail.
Do not supply the Power Rail via isolators.
Mounting in the Non-Hazardous Area

Mounting the Signal Conditioner
Snap the device onto the DIN mounting rail in a *vertical downward* movement. See following figure.

Mounting in Areas that Require the Equipment Protection Level Gc

**Danger!**
Explosion hazard from live wiring of circuits
If you connect or disconnect energized circuits in a potentially explosive atmosphere, sparks can ignite the surrounding atmosphere.
Only connect or disconnect energized circuits in the absence of a potentially explosive atmosphere.

**Danger!**
Explosion hazard from wrong mounting
The device safety can be impaired by external environmental influences and by mechanical stress. That can lead to sparking that can ignite a surrounding potentially explosive atmosphere.
Mount the device in a surrounding enclosure that complies with IEC/EN 60079–0 and that is rated with the degree of protection IP54 according to IEC/EN 60529.

**Danger!**
Explosion hazard from exposed conductors
Exposed conductors of inadequately attached cables can cause sparks that can ignite the surrounding potentially explosive atmosphere.
When installing the device ensure that the cables are adequately attached.
Mounting the Signal Conditioner
Snap the device onto the DIN mounting rail in a **vertical downward** movement. See following figure.

**CORRECT:** Device snapped on vertically.
**INCORRECT:** Device snapped on from the side. Can damage the contacts and cause the device to fail.

Figure 3.1
**Vertical and horizontal mounting**

Low heat dissipation allows vertical or horizontal mounting without spacing. Operation is guaranteed over the full temperature range of the system in any mounting direction and without restriction.

![Vertical mounting without separation distance (group mounting)](image1)

**Figure 3.2** Vertical mounting without separation distance (group mounting)

![Horizontal mounting without separation distance (group mounting)](image2)

**Figure 3.3** Horizontal mounting without separation distance (group mounting)
Mounting Conditions for Operating the Device at Higher Ambient Temperature

Certain devices with a maximum allowable ambient temperature of 60 °C (140 °F) can be operated at ambient temperatures up to 70 °C (158 °F) if mounted horizontally. These devices have a corresponding reference to this manual in the datasheet.

Caution!

Device failure due to overlooking heat dissipation

Overlooking heat dissipation can compromise the function and the electrical safety of the device.

- Mount the device on the DIN mounting rail in a horizontal mounting position.
- Mount the device on the DIN mounting rail according to the specified minimum separation distance.
- Do not operate devices without this reference in the datasheet at an ambient temperature up to 70 °C (158 °F).

Mounting the Signal Conditioners with Separation Distance

Mount the device on the DIN mounting rail. Observe the specified minimum separation distance. See following figures.

- KC devices with 12.5 mm housing width, housing type A*: min. 6 mm
- KF devices with 20 mm housing width, housing type B*: min. 10 mm
- KF devices with 40 mm housing width, housing type C*: min. 15 mm

Figure 3.4  Horizontal mounting of KC devices with 12.5 mm housing width (single device mounting)
Mounting and Installation

Mounting the Terminal Blocks

**Danger!**

Danger to life from electric shock

Working on live parts at voltages higher than 50 V AC or 120 V DC can result in electric shock.

1. De-energize the device.
2. Secure the circuit against reconnection.
3. Verify that the device is de-energized at all poles.
4. Provide protection from adjacent live parts, if present.

1. Switch off the voltage.
2. Connect the terminal blocks or disconnect the terminal blocks.
3.2 Connection

Danger!
Danger to life from electric shock
Absent or insufficient insulation can result in electric shock.
- Maintain sufficient distance between the connection lines, terminals, surrounding enclosure, and the environment.
- Insulate connection lines, terminals, and the surrounding enclosure from the environment.

Danger!
Danger to life from incorrect installation
Incorrect installation of cables and connection lines can compromise the function and the electrical safety of the device.
- Observe the permissible core cross section of the conductor.
- When using stranded conductors, crimp wire end ferrules on the conductor ends.
- Use only one conductor per terminal.
- When installing the conductors the insulation must reach up to the terminal.
- Observe the tightening torque of the terminal screws.

Caution!
Property damage from use of inappropriate tool
Using an inappropriate tool may damage the screw heads.
- Use a slot-head screwdriver with a size of 3.5 x 0.5.
- Observe the tightening torque of the terminal screws. The tightening torque is 0.5 Nm to 0.6 Nm.

Note
See corresponding datasheets for further information.

3.2.1 Field Side Connection
Connecting the Field Side
Connect the field devices via the screw terminals or spring terminals.
3.2.2 Control Side Connection

Connection of Devices with Relay Output

Danger!
Danger to life from electric shock
Working on live parts at voltages higher than 50 V AC or 120 V DC can result in electric shock.
1. De-energize the device.
2. Secure the circuit against reconnection.
3. Verify that the device is de-energized at all poles.
4. Provide protection from adjacent live parts, if present.

Warning!
Risk of short circuit
Live working can cause injuries to the operator and/or damage to the device.
Disconnect the device, before you plug or unplug the plugs.

Connection of other Devices

Danger!
Danger to life from electric shock
Absent or insufficient insulation can result in electric shock.
Only connect circuits that provide protection against electric shock (e.g. SELV or PELV).

Warning!
Risk of short circuit
Live working can cause injuries to the operator and/or damage to the device.
Disconnect the device, before you plug or unplug the plugs.

Connecting the Control Side
Connect the control system via the screw terminals or spring terminals.
3.2.3 Power Supply Connection

The devices are available with different supply voltages.

- 24 V DC power supply
- 115 V AC or 230 V AC power supply for applications where direct current is not available
- AC/DC wide range supply with 24 V DC or 115/230 V AC

Note
The supported supply voltage for each device is identified on the side plate.

The devices are supplied with power in various ways.

- Power supply without Power Rail, see chapter 3.2.3.1
- Power supply with Power Rail, see chapter 3.2.3.2
  - Non-redundant supply with power feed module
  - Redundant supply with power feed module
  - Direct supply with power supply

3.2.3.1 Power Supply without Power Rail

If devices with AC or universal power supplies are used, the advantages of Power Rail are not available.

Conventional power supplies create complicated and expensive wiring systems. After all isolated barriers are connected, there is a significant amount of wiring and more wiring must be added for extra functions such as line fault detection.

Connection of KCD and KFD Devices

Danger!
Danger to life from electric shock
Absent or insufficient insulation can result in electric shock.
Only connect supplies that provide protection against electric shock (e.g. SELV or PELV).

Connection of KFA, KFU, and KHA Devices

Danger!
Danger to life from electric shock
Working on live parts at voltages higher than 50 V AC or 120 V DC can result in electric shock.
1. De-energize the device.
2. Secure the circuit against reconnection.
3. Verify that the device is de-energized at all poles.
4. Provide protection from adjacent live parts, if present.

Connecting the Power Supply

Connect the power supply via the screw terminals or spring terminals.
3.2.3.2 Power Supply with Power Rail

For devices with a 24 V DC supply voltage, use of the Power Rail reduces wiring and installation costs. The Power Rail almost completely eliminates the risk of wiring faults and facilitates expansion.

Power is supplied to the Power Rail via a power feed module which provides a voltage of 24 V DC (max. 4 A) to a maximum of 80 devices.

The power feed module features a replaceable 5 A fuse at the front. This fuse ensures that the Power Rail and connecting contacts are protected. It prevents damage caused by reverse supply voltage or by installing too many isolators. The isolators on the Power Rail feature integrated device fuses. Any faults in the isolator or in the signal leads do not affect the Power Rail supply system. The 5 A fuse permits a rated current of up to 4 A across the entire temperature range.

The power feed module also has the task of outputting a collective error message or power failure of the isolators via a separate relay output.

Alternatively, supply of the Power Rail can be provided using the power supply KFA6-STR-1.24.*. In this case, no collective error message is possible.
Supply with Power Feed Module

Danger!
Danger to life from electric shock
Absent or insufficient insulation can result in electric shock.
Only connect supplies that provide protection against electric shock to power feed modules (e. g. SELV or PELV).

Caution!
Property damage from use of isolators for Power Rail supply
Using the isolators for Power Rail supply can damage the isolators and make the Power Rail fail.
Do not supply the Power Rail via isolators.

Connecting the Power Supply
Connect the power supply via the Power Rail.

Non-Redundant Supply
The power feed module mounts on the Power Rail for easy and reliable distribution of power to all connected isolators. This method eliminates the wiring loops (daisy chain) necessary on a conventional installation without Power Rail.

Figure 3.8 Power Rail installation
1 Replaceable fuse
2 Power feed module
3 Power Rail
Redundant Supply

Two power supplies or a redundant power supply with two power feed modules offer a high degree of availability. If a power supply or the fuse in a power feed module fails, the redundant supply continues to energize the isolators through their Power Rail connection.

Figure 3.9 Redundant power connections

1. Replaceable fuse
2. Power feed module 1
3. Power feed module 2
4. Power Rail

24 V DC

24 V DC
Direct Supply with Power Supplies

A complete power solution for a K-System installation is possible by using the following power supplies:

- KFA6-STR-1.24.4 from 115/230 V AC to 24 V DC/4 A or
- KFA6-STR-1.24.500 from 115/230 V AC to 24 V DC/500 mA

The power supplies snap on the Power Rail to easily and efficiently distribute power to the isolated barriers.

![Figure 3.10 Integrated power supply (4 A)](image1)

**Figure 3.10** Integrated power supply (4 A)

1. Power supply
2. Power Rail

![Figure 3.11 Integrated power supply (500 mA)](image2)

**Figure 3.11** Integrated power supply (500 mA)

1. Power supply
2. Power Rail
3.2.4 Establishing the Communication via Software

**Danger!**
Explosion hazard from sparking when plugging or pulling the adapter
Plugging or pulling the adapter in a potentially explosive atmosphere can cause sparks that can ignite the surrounding atmosphere.
Only plug or pull the adapter in the absence of a potentially explosive atmosphere.

**Caution!**
Fault in the plant
Changing the device data changes the device function.
Before entering new device data, make sure the plant is not endangered by changing the device data.

**Establishing the Communication via Software**
Establish the HART communication via K-ADP-USB adapter and HART multiplexer on the control side, if available.

**Note**
See manual "HART Multiplexer System KFD*-HM*-16" for further information for communication via software.
4 Configuration

Danger!
Explosion hazard from sparking when using operating elements
Using operating elements in a potentially explosive atmosphere can cause sparks that can ignite the surrounding atmosphere.
Only use operating elements (e.g., switch, slider, button, etc.) in the absence of a potentially explosive atmosphere.

Caution!
Potential device malfunction from change of device function
Changes in the device function can lead to device malfunction. The function of the device is no longer guaranteed.
Before transferring the new device function, make sure that the changed device function does not cause a danger to the device and the plant.

Configuring the Device
Set the particular operating elements as described in section "Configuration" of the data sheet.

Note
See corresponding datasheets for further information.
5 Operation

Danger!
Explosion hazard from live wiring of circuits
If you connect or disconnect energized circuits in a potentially explosive atmosphere, sparks can ignite the surrounding atmosphere.
Only connect or disconnect energized circuits in the absence of a potentially explosive atmosphere.

Danger!
Explosion hazard from sparking when using operating elements
Using operating elements in a potentially explosive atmosphere can cause sparks that can ignite the surrounding atmosphere.
Only use operating elements (e.g., switch, slider, button, etc.) in the absence of a potentially explosive atmosphere.

5.1 Fault Monitoring

Numerous faults can occur between measurement of the process variable and evaluation in the control system. This can lead to undesirable process statuses under certain circumstances. These process statuses may result in plant downtime or quality problems or even present a hazard to persons and the environment. Depending on the device version, the isolators enable monitoring of the following faults:

- Line faults
  Here, the connection cables between the isolator, the field device and the control system are monitored for lead breakages or short circuits.

- Device faults
  The isolators are designed so that internal faults are detected and reported.
  In the case of a power failure, the outputs are switched to the de-energized state.
5.2 Fault Output

Depending on the configuration of the devices, these faults are transmitted to the outputs at the control side and in separate fault indication outputs as additional information.

- Red fault indication LEDs on the isolator
- Fault indication output
- Collective error message on Power Rail

Fault Indication Output

Line and device faults are transmitted if the device has a fault indication output (FAULT). The fault indication output is active in a normal state and inactive in a fault state (closed-circuit principle). It is impossible to reverse the detection direction of the fault indication output.

![Figure 5.1](image1)

Line Fault Transparency (LFT)

Line fault transparency makes electrical conditions on the field side visible on the control side of the isolator. This enables line faults between the isolator and the field device to be detected and transmitted to the control system via the signal line.

![Figure 5.2](image2)
Collective Error Message on Power Rail

The fault can also be output via the Power Rail as a collective error message (FAULT).

Figure 5.3

The collective error message enables line fault detection of many isolators without requiring additional wiring. In the event of a fault, a fault message signal is transmitted to the Power Rail from an isolator. The power feed module evaluates the signal and transmits the fault message signal to the controller by means of a potential-free contact.

The potential-free contact simultaneously reports the device power failure or failure of individual devices.

Figure 5.4  Collective error message via power feed module

1  Power feed module
2  Fault indication on one of the devices (red LED flashes)
3  Process control system
4  Fault indication output
5.3 **Current and Voltage Standard Signals**

The following signals have established themselves as the standard:

- the 0/4 mA to 20 mA current signal
- the 0/2 V to 10 V voltage signal
- the 0/1 V to 5 V voltage signal

Analog sensor signals and digital frequency signals are converted into one of the two standard signals for processing in a wide variety of measurement, regulatory and control tasks. This offers the measurement and control technician an easy-to-measure standard signal common to all manufacturers. Sensor signals are converted into standard signals via signal converters.

For more diagnostic options, the NAMUR organization published NAMUR recommendation NE43, dividing the value range of the signal (e.g. current signal) into several areas. Valid, defined measurement value information is transferred within the range from 3.8 mA to 20.5 mA. Failure information is available when the signal current is < 3.6 mA or > 21 mA i.e. outside of the range for measured value information. The same applies to the voltage signal.

![Signal ranges according to NAMUR NE43 (e.g. current signal)](image)

**Figure 5.5** Signal ranges according to NAMUR NE43 (e.g. current signal)

1. Failure information
2. Measuring information
6 Dismounting, Maintenance, and Repair

Danger!
Explosion hazard from live wiring of circuits
If you connect or disconnect energized circuits in a potentially explosive atmosphere, sparks can ignite the surrounding atmosphere.
Only connect or disconnect energized circuits in the absence of a potentially explosive atmosphere.

Danger!
Danger to life from using damaged or repaired devices.
Using a defective or repaired device can compromise its function and its electrical safety.
- Do not use a damaged or polluted device.
- The device must not be repaired, changed or manipulated.
- If there is a defect, always replace the device with an original device from Pepperl+Fuchs.

Danger!
Danger to life from electric shock
Working on live parts at voltages higher than 50 V AC or 120 V DC can result in electric shock.
1. De-energize the device.
2. Secure the circuit against reconnection.
3. Verify that the device is de-energized at all poles.
4. Provide protection from adjacent live parts, if present.

Disconnecting Circuits

1. Disconnect the power supply.
2. Disconnect the field circuit.
3. Disconnect the control circuit.
4. Disconnect the HART communication, if available.
6.1 Dismounting the Signal Conditioner

Dismounting the Signal Conditioner

Use for dismounting of the device a slotted screwdriver

1. Insert the screwdriver (4) into the groove of the red mounting slider (3).
2. Turn the screwdriver (4) in the groove until the red mounting slider (3) springs back.
3. Repeat these steps on the other side of the device.
4. Remove the isolator (2) from the DIN mounting rail (1).

![Diagram of dismounting process]

Figure 6.1 Dismounting of the device from the DIN mounting rail

1  35 mm DIN mounting rail
2  Signal conditioner
3  Mounting slider
4  Slotted screwdriver
7 Technical Specifications

7.1 Technical Data

Electrical Data

Control Circuit Signals
- 0/4 mA to 20 mA signal level according to NE 43
- 0/2 V to 10 V signal level according to NE 43
- 0/1 V to 5 V signal level according to NE 43
- Current output HART compatible
- Current input HART compatible
- Digital output: active or passive electronic output 100 mA/30 V, short-circuit protected
- Relay output 2 A, minimum load 1 mA/24 V
- Logic level 24 V according to IEC 60946
- Functional isolation or safe isolation according to IEC 61140 and NAMUR NE 23

Field Circuit Signals
- Transmitter power supply up to 17 V DC
- Current output HART compatible
- Pt100, 2-, 3-, (4)-wire technology
- Resistor 0 Ω to 400 Ω with freely definable characteristic
- Potentiometer
- Thermocouples of all types, internal cold junction, external reference
- Current output HART compatible
- Digital input according to NAMUR EN 60947-5-6

Characteristic Safety Values
- MTBF: Mean Time Between Failures
**Conformity**

**General**
- EMV according to
  - EN 61326-1
  - EN 61326-3-2, only for devices with SIL rating, where the data sheet mentions this standard.
  If you operate the device with a DC supply voltage, you must ensure that the bridging of the 20 ms voltage interruption is realized by the power supply.
- NAMUR NE 21
  If you operate the device with a DC supply voltage, you must ensure that the bridging of the 20 ms voltage interruption is realized by the power supply.
- LEDs according to NAMUR NE 44
- Software according to NAMUR NE 53
- Switch-on pulse suppression
- K*D0 devices:
  - Supply voltage 24 V DC, loop powered
- K*D2 devices:
  - Supply voltage 20 V DC to 30 V DC via Power Rail or supply terminals
  - Collective error message via Power Rail
- K*A devices:
  - Supply voltage 115 V/230 V AC, details see datasheet
- K*U devices:
  - Supply voltage 24 V DC or 115/230 V AC, details see datasheet
- Safety devices according to VDE 0660, part 209, AK according to DIN 19250

**Digital Inputs and Outputs according to NAMUR**
- IEC/EN 60947-5-6: Low voltage switch gear and control gear – part 5 and 6: Control devices and switching elements – DC interface for proximity sensors and switch amplifiers (NAMUR), 1999

**Ambient Conditions**

**Ambient Temperature**
- -20 °C to 60 °C (-4 °F to 140 °F), exceptions see data sheets
- extended ambient temperature range up to 70 °C (158 °F), necessary mounting conditions see chapter 3.1

**Storage Temperature**
- -40 °C to 90 °C (-40 °F to 194 °F), exceptions see data sheets

**Reference Conditions for Adjustment**
- 20 °C (68 °F)

**Relative Humidity**
- max. 95 % without moisture condensation

**Vibration Resistance**
- according to EN 60068-2-6, 10 Hz to 150 Hz, 1 g, high crossover frequency

**Shock Resistance**
- according to EN 60068-2-27, 15 g, 11 ms, half-sine
Mechanical Specifications

Mounting
- Snap-on 35 mm DIN mounting rail according to EN 60715. Can be mounted horizontally or vertically, side by side.
- Panel mount: The lugs on the base of the isolator must be extended and used for mounting purposes with 3 mm screws.
- K-MS mounting base for screw attachment

Housing Material
- Polycarbonate (PC)

Dimensions
- Dimension drawings please refer to chapter Dimensions.

Protection Degree
- IP20 according to EN 60529

Connection
- KH* devices: self-opening terminals for max. core diameter of 1 x 2.5 mm² (14 AWG)
- KF* and KC* devices: removable connector with integrated self opening terminals for leads of up to a max. of 1 x 2.5 mm² (14 AWG)
- Observe the tightening torque of the terminal screws. The tightening torque is 0.5 Nm to 0.6 Nm.

Fire Protection Class
- Housing: V2 according to UL 94 standard. Unless stated otherwise all details relate to the reference conditions.

Labeling
Place for labeling on the front side:
- KC devices (12.5 mm): label 22 mm x 9 mm
- KF devices (20 mm and 40 mm): label 22 mm x 16.5 mm
- All KC and KF devices: adhesive label 22 mm x 11, can only be used on devices with a transparent front flap
- KF devices: label 18 mm x 8 mm, can only be used on devices without a transparent front flap

Note
See corresponding datasheets for further information.
### 7.2 Model Number Description

<table>
<thead>
<tr>
<th>Position 1</th>
<th>K</th>
<th>K-System</th>
</tr>
</thead>
<tbody>
<tr>
<td>Position 2</td>
<td>C</td>
<td>Version with removable terminal blocks, 12.5 mm width</td>
</tr>
<tr>
<td></td>
<td>F</td>
<td>Version with removable terminal blocks, 20 mm or 40 mm width</td>
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<tr>
<td></td>
<td>H</td>
<td>Version without removable terminal blocks, 20 mm or 40 mm width</td>
</tr>
<tr>
<td>Position 3</td>
<td>D</td>
<td>DC power supply</td>
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<tr>
<td></td>
<td>A</td>
<td>AC power supply</td>
</tr>
<tr>
<td></td>
<td>U</td>
<td>AC/DC power supply</td>
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<tr>
<td>Position 4</td>
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<td>without power supply</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>24 V</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>100 V</td>
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<td>5</td>
<td>115 V</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>230 V</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>24 V DC or 115/230 V AC</td>
</tr>
<tr>
<td>Position 5</td>
<td>CC</td>
<td>Converter for current/voltage</td>
</tr>
<tr>
<td></td>
<td>CD</td>
<td>Active current driver</td>
</tr>
<tr>
<td></td>
<td>CR</td>
<td>Transmitter power supply, current output</td>
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<td></td>
<td>CRG</td>
<td>Transmitter power supply with trip value</td>
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<tr>
<td></td>
<td>CS</td>
<td>Passive current driver</td>
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<tr>
<td></td>
<td>DU</td>
<td>Switch amplifier, time relay</td>
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<tr>
<td></td>
<td>DWB</td>
<td>Overspeed/underspeed monitor, logic control unit</td>
</tr>
<tr>
<td></td>
<td>EB</td>
<td>Power feed module</td>
</tr>
<tr>
<td></td>
<td>ELD</td>
<td>Ground fault detection</td>
</tr>
<tr>
<td></td>
<td>ER</td>
<td>Conductivity switch amplifier</td>
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<tr>
<td></td>
<td>FF</td>
<td>RS 232 repeater</td>
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</table>
### Position 5

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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<tbody>
<tr>
<td>GS</td>
<td>Trip amplifier for current/voltage</td>
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<tr>
<td>GU</td>
<td>Universal trip amplifier</td>
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<tr>
<td>GUT</td>
<td>Temperature converter with trip value</td>
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<tr>
<td>HLC</td>
<td>HART Loop Converter</td>
</tr>
<tr>
<td>HMM</td>
<td>HART Multiplexer Master</td>
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<tr>
<td>HMS</td>
<td>HART Multiplexer Slave</td>
</tr>
<tr>
<td>LGH</td>
<td>Place holder isolator</td>
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<tr>
<td>PT</td>
<td>Potentiometer converter</td>
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<tr>
<td>RC</td>
<td>Converter for resistors</td>
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<tr>
<td>RCI</td>
<td>Solenoid driver</td>
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<tr>
<td>RO</td>
<td>Relay module</td>
</tr>
<tr>
<td>RR</td>
<td>Thermometer resistance repeater</td>
</tr>
<tr>
<td>RSH</td>
<td>Relay module in fail-safe technology</td>
</tr>
<tr>
<td>SCD</td>
<td>SMART current driver</td>
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<tr>
<td>SCS</td>
<td>SMART current driver/repeater</td>
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<tr>
<td>SD</td>
<td>Solenoid driver, loop powered</td>
</tr>
<tr>
<td>SH</td>
<td>Switch amplifier in fail-safe technology</td>
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<tr>
<td>SL</td>
<td>Solenoid driver, bus powered</td>
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<tr>
<td>SLD</td>
<td>Solenoid driver, bus and loop powered</td>
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<tr>
<td>SON</td>
<td>Switch amplifier with NAMUR output</td>
</tr>
<tr>
<td>SOT</td>
<td>Switch amplifier with passive, potential free transistor output</td>
</tr>
<tr>
<td>SR</td>
<td>Switch amplifier with relay output</td>
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<td>SRA</td>
<td>Switch amplifier with relay output, 2:1 operation mode</td>
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<tr>
<td>SRT</td>
<td>Switch amplifier with active transistor and relay output</td>
</tr>
<tr>
<td>ST</td>
<td>Switch amplifier with active transistor output</td>
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<td>STC</td>
<td>SMART transmitter power supply with current output</td>
</tr>
<tr>
<td>STR</td>
<td>Power supply</td>
</tr>
<tr>
<td>STV</td>
<td>SMART transmitter power supply with voltage output</td>
</tr>
<tr>
<td>TR</td>
<td>RTD converter</td>
</tr>
<tr>
<td>TT</td>
<td>Converter for thermocouple/mV signal</td>
</tr>
<tr>
<td>UFC</td>
<td>Universal frequency converter</td>
</tr>
<tr>
<td>UFT</td>
<td>Frequency converter with direction and synchronization monitoring</td>
</tr>
<tr>
<td>USC</td>
<td>Universal signal converter with trip value</td>
</tr>
<tr>
<td>UT</td>
<td>Universal temperature converter</td>
</tr>
<tr>
<td>VC</td>
<td>Converter for current/voltage</td>
</tr>
<tr>
<td>VCR</td>
<td>Transmitter power supply, repeater for current/voltage</td>
</tr>
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<td>VD</td>
<td>Solenoid driver</td>
</tr>
<tr>
<td>VM</td>
<td>Solenoid driver</td>
</tr>
<tr>
<td>VR</td>
<td>Voltage repeater</td>
</tr>
<tr>
<td>WAC</td>
<td>Strain gauge converter</td>
</tr>
</tbody>
</table>
7.3 Dimensions

7.3.1 Housing Types Signal Conditioners K-System

Housing Type A2

Figure 7.1

Number of terminal blocks max. 5
- Dimension drawing with screw terminals
- When using screw terminals with test sockets the device is 124 mm (4.9 in) in height.
- When using spring terminals the device is 131 mm (5.16 in) in height.

Housing Type B1

Figure 7.2

Number of terminal blocks max. 4
- Dimension drawing with screw terminals
- When using screw terminals with test sockets the device is 115 mm (4.6 in) in height.
- When using spring terminals the device is 122 mm (4.8 in) in height.
Housing Type B2

Number of terminal blocks max. 5
- Dimension drawing with screw terminals
- When using screw terminals with test sockets the device is 124 mm (4.9 in) in height.
- When using spring terminals the device is 131 mm (5.16 in) in height.

Housing Type C2

Number of terminal blocks max. 10
- Dimension drawing with screw terminals
- When using screw terminals with test sockets the device is 124 mm (4.9 in) in height.
- When using spring terminals the device is 131 mm (5.16 in) in height.
Housing Power Supply 4 A

Figure 7.5
Your automation, our passion.

**Explosion Protection**
- Intrinsic Safety Barriers
- Signal Conditioners
- FieldConnex® Fieldbus
- Remote I/O Systems
- Electrical Ex Equipment
- Purge and Pressurization
- Industrial HMI
- Mobile Computing and Communications
- HART Interface Solutions
- Surge Protection
- Wireless Solutions
- Level Measurement

**Industrial Sensors**
- Proximity Sensors
- Photoelectric Sensors
- Industrial Vision
- Ultrasonic Sensors
- Rotary Encoders
- Positioning Systems
- Inclination and Acceleration Sensors
- Fieldbus Modules
- AS-Interface
- Identification Systems
- Displays and Signal Processing
- Connectivity