

PMI360DV-F130-IU-V15

**Inductive angle positioning
system**

Manual



Your automation, our passion.

 **PEPPERL+FUCHS**

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1 Introduction

Congratulations

You have chosen a device manufactured by Pepperl+Fuchs. Pepperl+Fuchs develops, produces and distributes electronic sensors and interface modules for the market of automation technology on a worldwide scale.

Symbols used

The following symbols are used in this manual:



Note

This symbol draws your attention to important information.



Handling instructions

You will find handling instructions beside this symbol

Contact

If you have any questions about the device, its functions, or accessories, please contact us at:

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2 Declaration of Conformity

This product was developed and manufactured in line with the applicable European standards and directives.



Note

A declaration of conformity can be requested from the manufacturer.

The product manufacturer, Pepperl+Fuchs Group, 68307 Mannheim, Germany, has a certified quality assurance system that conforms to ISO 9001.



3 Safety

3.1 Symbols Used

Safety-Relevant Symbols



Danger!

This symbol indicates an imminent danger.

Non-observance will result in personal injury or death.



Warning!

This symbol indicates a possible fault or danger.

Non-observance may cause personal injury or serious property damage.



Caution!

This symbol indicates a possible fault.

Non-observance could interrupt the device and any connected systems and plants, or result in their complete failure.

Informative Symbols



Note

This symbol brings important information to your attention.



Action

This symbol indicates a paragraph with instructions. You are prompted to perform an action or a sequence of actions.

3.2 Intended use

The inductive angle positioning system PMI360DV-F130... was designed for position detection on valve actuators or valves. In addition to these main applications, the inductive angle positioning system PMI360DV-F130... is also suitable for the precision, non-contact detection of all movement sequences in applications where machine or system components rotate or swivel around an axis with a maximum diameter of 41.5 mm.

3.3 General safety instructions

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismantling lies with the plant operator.

Installation and commissioning of all devices may be performed only by trained and qualified personnel.

It is dangerous for the user to carry out modifications and/or repairs and doing so will void the warranty and exclude the manufacturer from any liability. In the event of any serious errors, stop using the device. Secure the device against unintended operation. To have the device repaired, return it to your local Pepperl+Fuchs representative or your sales center.



Note

Disposal

Electronic waste is hazardous. When disposing of the equipment, observe the current statutory requirements in the respective country of use, as well as local regulations.

4 Product Description

4.1 Use and Applications

The inductive angular positioning system PMI360DV-F130-IU-V15 is a measuring system designed for the non-contact detection of the angular position of valve actuators and valves. The system offers flexible, user-friendly parameterization functions and is suitable for the universal detection and feedback of rotary movements around a fixed rotation point in all areas of machine and plant construction.



The PMI360DV-F130-IU-V15 has an analog output for the analog indication of angular positions. For high resistance loads ($>3.3 \text{ k}\Omega$), the angular position is output as a voltage value 0 ... 10 V DC and for low resistance loads ($<400 \Omega$), as a current value 4 ... 20 mA.

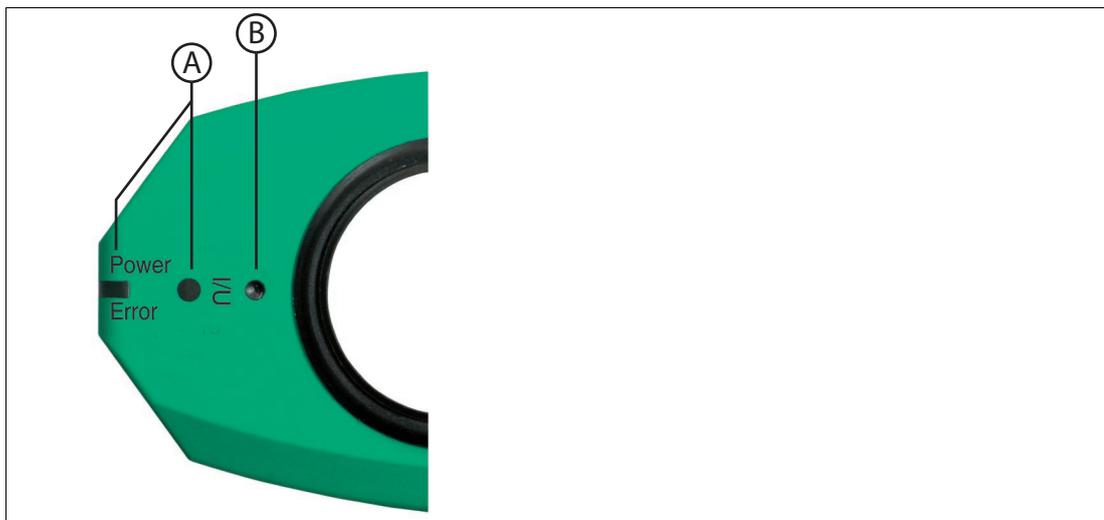
The actuator BT-F130-A (see chapter 4.4) is usually attached to the rotary system component to detect the position. This actuator rotates in the central hole on the PMI360DV-F130-IU-V15, contains a metal insert required for position detection and is adapted perfectly to the mechanical requirements of valves or valve actuators.



Note

In principle, the actuator BT-F130-A is not required. A damping element made from construction steel such as S235JR+AR (previously St37-2) must then be mounted on the rotary system component. This damping element must fulfill all requirements relating to the material, dimensions and distances to the inductive angular positioning system PMI360DV-F130... See chapter 5.2

4.2 Displays and controls



A LED indicators

B Programming button

2 LEDs and 1 programming button are located on top of the PMI360DV-F130-IU-V15.

The central, front "Power/Error" LED is a 2-color LED that lights up or flashes green (normal operation) or red (fault) depending on the current operating state of the device. The LED "I/U" is yellow and indicates the status of the device during the programming process and normal operation.

The programming button is used to program the angular positioning system. The I/U button is used to parameterize the start and end points of the analog output.

4.3 Delivery package

- PMI360DV-F130-IU-V15
- Quick start guide

4.4 Accessories

Various accessories are available.

4.4.1 Connection Cables

You can use the following single-ended female cordsets to establish the electrical connection:

M12 x 1 single-ended female cordsets, 5-pin

Illustration	Material	Length	Model number
	PVC	2 m 5 m 10 m	V15-G-2M-PVC V15-G-5M-PVC V15-G-10M-PVC
	PUR	2 m 5 m 10 m	V15-G-2M-PUR V15-G-5M-PUR V15-G-10M-PUR
	PVC	2 m 5 m 10 m	V15-W-2M-PVC V15-W-5M-PVC V15-W-10M-PVC
	PUR	2 m 5 m 10 m	V15-W-2M-PUR V15-W-5M-PUR V15-W-10M-PUR

Other lengths on request. If the cordset is to be used in environments with significant potential for electromagnetic interference, please use shielded single-ended female cordsets from our extensive range of accessories.

4.4.2 Actuator

The BT-F130-A actuator is designed for mounting directly on the drive shaft or a servodrive.



5 Installation

5.1 Note on safety



Warning!

Risk of short circuit

Working on live parts can cause injuries and can compromise the function and the electrical safety of the device.

- Before working on the device, always disconnect the supply voltage.
- Connect the device to the supply voltage only after completion of the work.

5.2 Mounting

Mount the sensor as follows:



Caution!

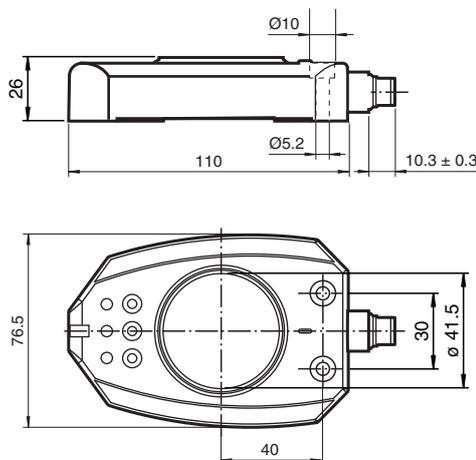
Avoid suspended mounting at temperatures below 0 °C and in humid environments!

In principle, the sensor can be installed in any position. However, avoid suspended mounting (upside down) if the ambient temperature is below 0 °C and in humid environments. Otherwise moisture may penetrate the inside of the sensor during prolonged exposure.



Mounting

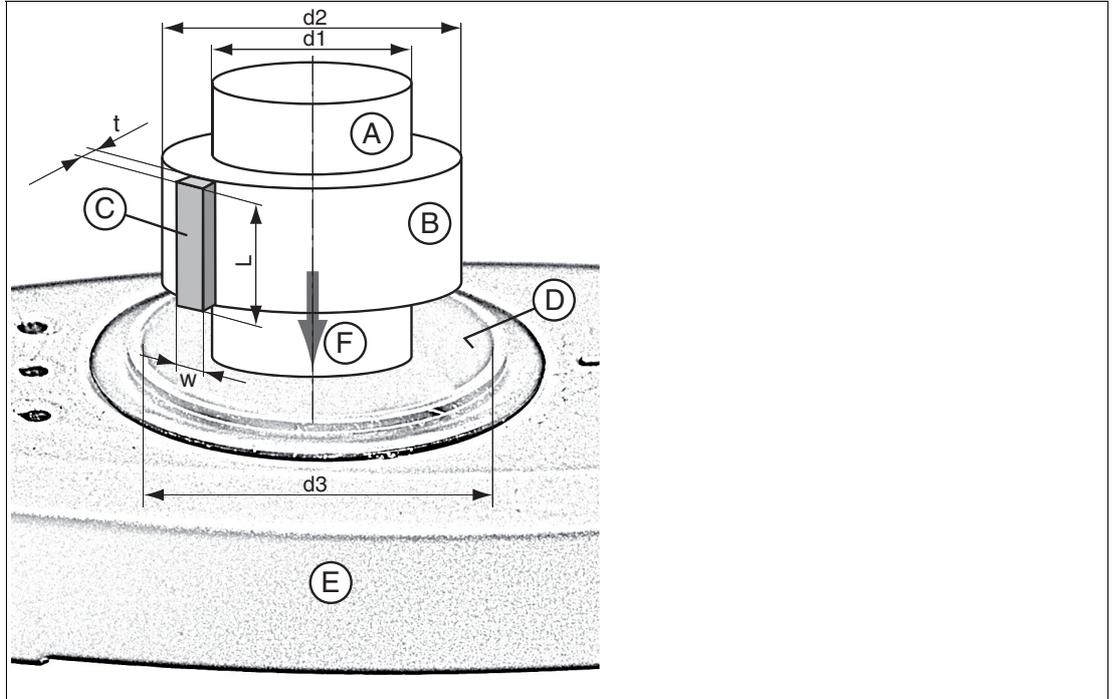
1. Place the sensor on a stable mounting bracket or another flat surface.
2. Align the sensor so that the rotational axis of the movement that you wish to detect is positioned centrally in relation to the housing bore.
3. Secure the sensor using two M5 cylinder head screws (thread length ≥ 20 mm).
4. Check that the sensor is seated firmly and securely.
5. Unless already fitted, mount the actuator or a different actuator element on the rotational axis.
6. Check that the actuator is positioned in the center of the sensor so that the actuator does not rub against the sensor housing while the actuator is rotating.



Using a different actuating element

The BT-F130-A actuator included can be replaced with a different actuator, provided that the new actuator fits in the sensor opening. When using a different actuator element, the element must fulfill all requirements relating to the material, dimensions and distance to the sensitive surface on the sensor (see table). Failing to fulfill all of these requirements may reduce the accuracy/resolution of the sensor or even prevent it from functioning.

Dimensions when using a different actuating element



- A Drive shaft
- B Insulation ring made from non-conductive material
- C Different actuator (L ≥ 23 mm)
- D Sensitive surface on the sensor (black, cylindrical inner surface)
- D Sensor
- F Insert the shaft until actuator C and the sensitive surface on sensor D overlap as much as possible.

The actuator (C) can be placed on the insulating ring made from non-conductive material (B) or inserted in this ring.

Dimension	Value
t	2 mm
w	7.5 mm
d1	Depends on the drive shaft material S235JR+AR (previously St37-2): max. 19 mm Stainless steel 1.4435/AISI 316L (V4A): max. 21 mm Stainless steel 1.4305/AISI 303 (V2A): max. 23 mm
d2	Select so that the distance between the edges of the actuator and the sensitive surface on the sensor is 1 mm ... 2 mm.
d3	41.5 mm
Actuator material	Construction steel such as S235JR+AR (previously St37-2)

5.3 Electrical connection

Wire the electrical connections on the sensor as follows:



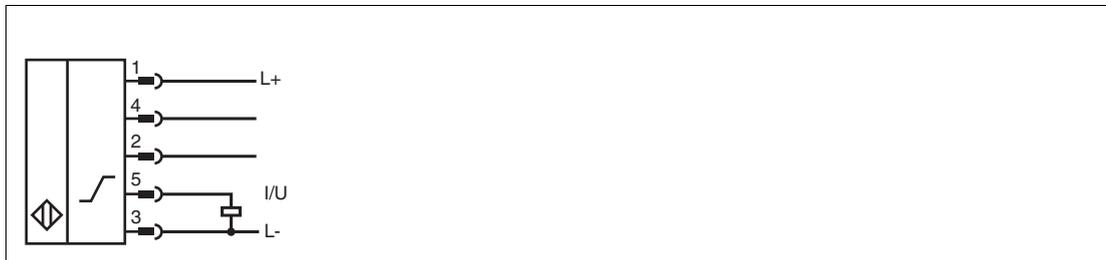
Electrical connection

1. For the electrical connection to the sensor, use one of the cordsets with a 5-pin connector M12 x 1 listed in the Accessories chapter.
2. When routing the electric cables, make sure they are protected against physical damage.
3. Make sure that cables are routed at a sufficient distance from other current-carrying system components. This is the only way to guarantee adequate protection from short circuits and/or interfering signals. If required shielded cables can be used to help prevent electrical interference.
4. Check that the wires are connected correctly before connecting the cordset to the sensor. On Pepperl+Fuchs cordsets, the wire colors are assigned to the connecting pins in the connector according to DIN EN 60947-5-2.
5. Attach the socket on the cordset to the connector on the sensor and tighten the union nut by hand.
6. Switch on the operating voltage.

↳ The "Power/Error" LED on the sensor lights up green if the actuator is already fitted and red if the actuator is not yet fitted.

Note

The I/U LED may light up depending on the position of the actuator, as well.



Connector pin	Function
1	+U _B
2	not connected
3	-U _B
4	not connected
5	Analog output I/U

Wire colors are assigned to the connecting pins in the connector according to DIN EN60947-5-2.

Connecting pin	Wire color
1	brown
2	white
3	blue
4	black
5	gray

2020-01

6 Commissioning

6.1 Programming the analog output

The start point of the analog output is preset to the angular position 0° and the end point is preset to the angular position 360° in the factory. If the actuator is located in the 0° position, a current value of 4 mA or a voltage value of 0 V is available at the analog output depending on the connected load. If the actuator is rotating clockwise, the output value increases proportionately according to the angle until the analog output adopts the maximum value of 20 mA or 10 V after reaching the angular position 360°. The start and end points of the analog output can be programmed at any desired position. The permitted limited values of the angle range for the analog output are 45° and 360°.



Note

A loss of the actuator during the programming process interrupts the programming process and a fault message is issued. The last valid parameters are retained.

Program the analog output as follows:



Programming the analog output

1. Make sure that the sensor is mounted correctly and securely, and check that an actuator with the specified dimensions is positioned at the correct distance from the surface of the sensor. See chapter 5.2
2. Press the "I/U" button for ≥ 2 s.
 - ↳ The flashing yellow LED indicates that the device is ready for you to teach in the start point of the analog ramp.
3. Move the actuator to the position that you wish to define as the start point of the analog ramp and then press the "I/U" button.
 - ↳ The yellow "I/U" LED lights up for 2 seconds and then starts to flash again. This indicates that the device is ready for you to teach in the end point of the analog ramp.
4. Move the actuator to the position that you wish to define as the end point of the analog ramp.

When the actuator rotates, the first 30° define the direction of rotation of the measurement range in which the values of the analog output increase (clockwise/counterclockwise). If the actuator rotates less than 30°, the previously set direction of rotation is retained.
5. Briefly press the "I/U" button.
 - ↳ The setting is then stored in the non-volatile memory of the sensor. The yellow "I/U" LED then lights up permanently to indicate that programming was successful.

When the actuator moves in a clockwise or counterclockwise direction, the analog output value increases starting from the programmed start position, depending on the direction in which the actuator moves during the programming process. The overall signal range 4 ... 20 mA or 0 ... 10 V of the analog output is scaled to the programmed angle segment.

**Note****Programming an angle segment of exactly 45°**

If you intend to program an angle segment of exactly 45° for the analog output, you can make use of the restriction that prevents the angle segment from being below 45°

In the second step of the angle segment programming process, move the actuator to a position that represents less than 45° in relation to the start position. If the actuator covers an angle < 30°, the preset direction of rotation is retained. If the actuator covers an angle > 30° but < 45°, this direction of rotation is adopted.

After the relevant button is pressed to confirm this position, the sensor calculates and stores the exact position value for 45°.

**Note****Programming an angle segment of exactly 360°**

If you intend to program an angle segment of exactly 360° for the analog output, you can make use of the restriction that prevents the angle segment from exceeding 360°.

In the second step of the angle segment programming process, move the actuator to a position that represents more than a full rotation in relation to the start position (>360°, but <390°). The direction of the rotation movement determines the direction in which the output values of the analog output increase.

If the actuator does not move between the time the measurement range start point and end point are parameterized, a measurement range of 360° is programmed. The measurement range start point is then located in the position defined in the first step. The previous preset direction of rotation for increasing the output values is retained in this case.

After the relevant button is pressed to confirm this position, the sensor independently calculates and stores the exact position value for 360°.

7 Output function in normal operation

Example

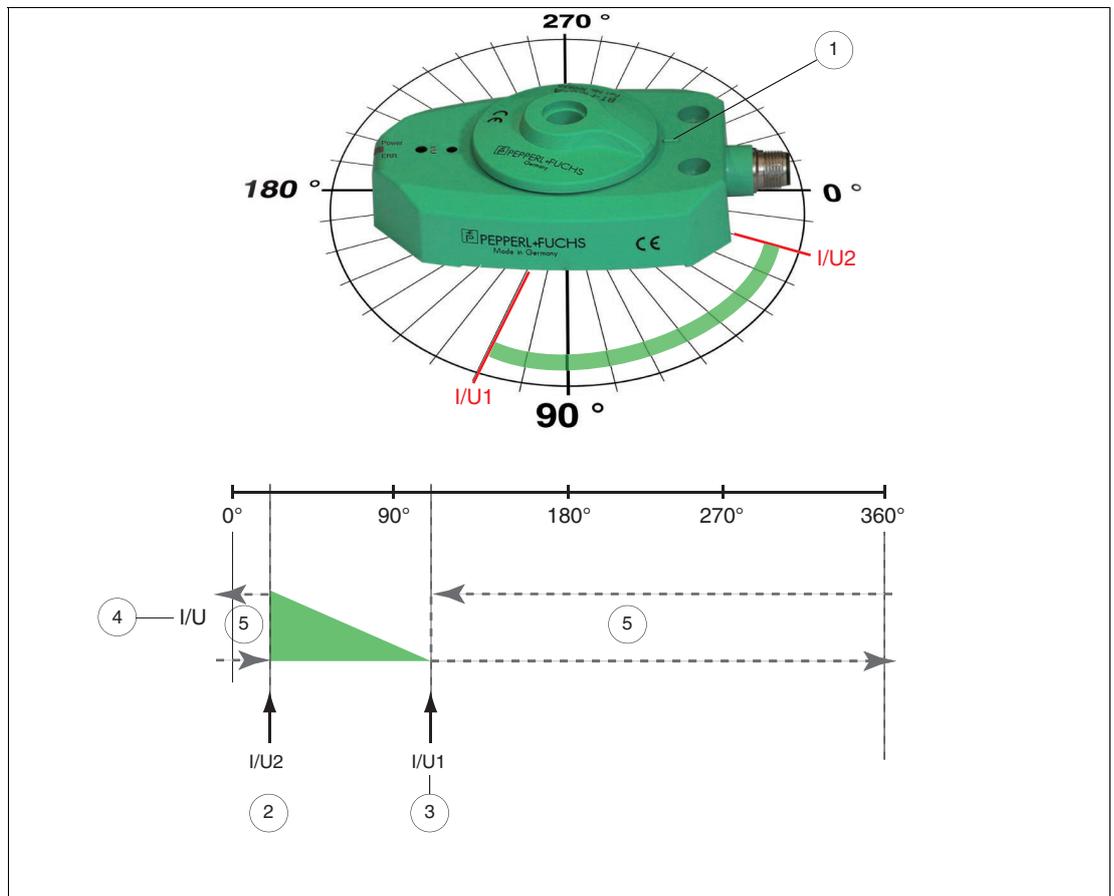


Figure 7.1 Output function depends on the position of the actuator and the method used to program the output.

1. Marking for angle position 0° (default setting is analog output I/U)
2. Start position of analog output I/U (example 20°)
3. End position of analog output I/U (example 110°)
4. Output signal
5. Angular range outside of analog measurement range. The function of the analog output depends on whether the output assumes the function of a voltage or a current output (depending on the load).

Current output:

If the measurement range is exceeded, the analog output value adopts the error signal 3.6 mA. The current output issues this fault current until the position of the actuator falls within the programmed analog measurement range again.

Voltage output:

If the measurement range is exceeded, the analog output value retains the last displayed value until the position of the actuator falls within the analog measurement range again (shown in the example).

7.1 Function of the Analog Output I/U

Function in normal operation

The position of the actuator defined by the angular positioning system is based on half of the actuator width (center of the actuator). The start point of the analog output is preset to the angular position 0° and the analog measuring range is set to a full 360° in the factory. The start and end points of the analog measuring range can be defined by programming each relevant angular position, the only restriction being that the analog measurement range must fall between 45° and 360° .

After switching on, the angular positioning system automatically evaluates the load connected at the analog output. If the load is a low resistance load ($<400\ \Omega$), the analog output assumes the function of a current output 4 mA ... 20 mA. If the load is a high resistance load ($>3.3\ \text{k}\Omega$), the analog output assumes the function of a voltage output 0 V ... 10 V.

Note

The impedance measurement and automatic determination of the output function (current/voltage) only take place when the operating voltage is switched on. Any change made to the load impedance during operation is no longer re-evaluated by the sensor. A load change during operation can therefore cause the sensor to produce seemingly incorrect output logic.

Caution!

Make sure that the connected load is always low resistance ($\leq 400\ \Omega$) or high resistance ($\geq 3.3\ \text{k}\Omega$).

If a load is connected with an impedance between $400\ \Omega$ and $3.3\ \text{k}\Omega$, this may result in undefined output values because the sensor cannot fully control the analog output. The output logic (current or voltage output) is not defined either.

The analog output shows the minimum value of the relevant value range (4 mA or 0 V) at the start position (I/U1). If the actuator rotates toward the programmed end position (I/U2), the output value increases proportionally in relation to the rotation angle covered. When the programmed end position is reached (I/U2), the analog output shows its maximum value (20 mA or 10 V). If the actuator moves within the area of the programmed measurement range, the corresponding yellow LED lights up. If the actuator rotates beyond the limits of the programmed measurement range, the LED goes out. The output logic depends on whether the analog output assumes the function of a voltage or a current output.

Current output:

If the measurement range is exceeded, the analog output value adopts the fault signal 3.6 mA. The current output delivers this fault current until the position of the actuator falls back within the programmed analog measurement range.

Voltage output:

If the measurement range is exceeded, the analog output value retains the last displayed value until the position of the actuator falls back within the analog measurement range (depending on the direction of rotation, i.e., 0 V or 10 V).

When the position falls back within the programmed measurement range, the output value is updated according to the position of the actuator and adopts the programmed function.



**Note****Special feature when the system is switched on with a voltage output**

If a high resistance load is connected to the sensor and the sensor is therefore operating with a voltage output, a special function occurs when the system is switched on in the following situations:

If the actuator is located outside the parameterized range when the system is switched on, the sensor does not know whether the actuator has previously left the parameterized range at the top or bottom end. The sensor does not know whether it should output the value 0 V or 10 V, and therefore emits a fault voltage of approximately 1.7 V. This voltage remains stable until the actuator reenters the parameterized angle range. From this point in time, the voltage output functions correctly again.

The same functionality occurs if the sensor does not detect an actuator when the system is switched on.

Function when actuator is lost

If the actuator leaves the sensing range of the angular positioning system (e.g., actuator is removed), the output logic depends on whether the analog output assumes the function of a voltage or a current output.

Current output:

The output current retains the last valid value for 0.5 seconds. The output current then switches to a value of 3.6 mA in order to signal a fault. This current value is output until the actuator falls back within the sensing range of the angular positioning system and the output value is updated.

Voltage output:

The output voltage retains the last valid value. This value is output until the actuator falls back within the sensing range of the angular positioning system and the output value is updated.

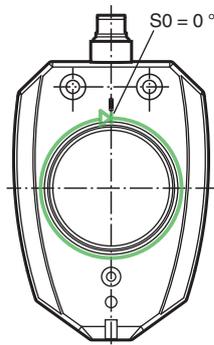
8 Maintenance and Repair

8.1 Maintenance

The sensor's transmission properties are stable over long periods. For this reason, regular adjustments to, and maintenance on the sensor itself, are not necessary. Nevertheless check in the course of normal maintenance intervals that the sensor, the actuator and the connector are securely attached. Also check that the connecting cable is intact and correctly routed.

8.2 Resetting the output functions to default

The resetting process is initiated using the button on the sensor.



Default setting PMI360DV-F130-IU-V15



Reset process

1. Press and hold the sensor button.
↳ The associated yellow LED starts to flash slowly after 2 seconds.
2. Continue to hold the sensor button.
↳ The LED begins to flash more quickly after an additional 10 seconds.
3. Then release the button within 3 seconds.
↳ The output is reset to default, now.



Note

If the button is pressed and held for more than 15 seconds, the associated LED starts to flash slowly again. The "Power/Error" LED then flashes red at the same time. This fault signal indicates that the button is stuck. A reset to default does not occur in this case. As soon as the button is released, the "Power/Error" LED stops flashing red and lights up green permanently.

9 Troubleshooting

9.1 Faults when programming the output

If unexpected situations occur when the output of the inductive angular positioning system is programmed, refer to the table below for possible causes and instructions for rectifying the problem.

State	Possible cause	Action
Sensor cannot be moved in programming mode (relevant yellow LED does not flash when a button is pressed).	Button not pressed long enough.	Press the button for programming the output ≥ 2 s.
Sensor cannot be moved in programming mode ("Power/Error" LED lights up red).	No actuator available or own actuator mounted too far away from the surface of the sensor.	Mount actuator according to specifications (see chapter 5.2).
"Power/Error" LED lights up red during programming.	Actuator lost during the parameterization process or distance between actuator and surface of sensor too great (own actuator).	Make sure that the concentricity and adjustment of own actuator does not result in a loss of the actuator (see chapter 5.2).
LED stops flashing during the programming process.	Timeout while programming the output (1 minute after the last input).	Move sensor again in programming mode (or)
After programming, the function of the output/outputs remains unchanged.	Programming process not completed within the time frame (1 minute) or incorrect button pressed during programming.	Complete the programming process by pressing the corresponding button for the output a third time within the time frame (or)
A yellow LED flashes and the "Power/Error" LED flashes red at the same time.	The button assigned to the flashing yellow LED is stuck.	Remove any dirt or foreign objects that are causing the key to stick.

9.2 Faults during operation

If the inductive angular positioning system does not function correctly, refer to the table below for possible causes and instructions for rectifying the problem.

Error	Possible cause	Action
"Power/Error" LED does not light up	The power supply is switched off.	Check whether there is a reason for it being switched off (installation or maintenance work etc.). Switch the power supply on if appropriate.
	The cordset is not connected to the connector on the sensor.	Connect the cordset to the sensor and tighten the union nut by hand.
	Wiring fault in the splitter or control cabinet.	Check the wiring carefully and repair any wiring faults.
	Supply cable to the sensor is damaged.	Replace the damaged cable.
"Power/Error" LED lights up red permanently or intermittently.	No actuator in the detection area of the sensor or unreliable detection of the actuator.	Check that the actuator used is mounted correctly or install an actuator with appropriate dimensions at the correct distance from the sensor. (see chapter 5.2).
Analog current output yields a value of approx. 3.6 mA	No actuator in the detection area of the sensor or unreliable detection of the actuator.	Check that the actuator used is mounted correctly or install an actuator with appropriate dimensions at the correct distance from the sensor. (see chapter 5.2).
	Actuator outside of parameterized measurement range.	Check that the position of the parameterized measurement range is correct.
Analog output does not reach the maximum value	Sensor operating voltage too low or load impedance out of specification.	Check the operating voltage of the sensor. Ensure that the load impedance is within the specified limits.
Output signal outside the value range specified at the analog output	Load connected only after the sensor is switched on	Disconnect the sensor from the supply voltage. Switch on the sensor again with the load connected.
Output signal unstable or unreliable	Actuator rotating too quickly	Make sure that the speed of the actuator is ≤ 100 rotations/minute

10 Disposal

Electronic waste is hazardous waste. When disposing of the equipment, observe the current statutory requirements in the respective country of use, as well as local regulations.

The device does not contain any batteries that require separate disposal.

Your automation, our passion.

Explosion Protection

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- Electrical Ex Equipment
- Purge and Pressurization
- Industrial HMI
- Mobile Computing and Communications
- HART Interface Solutions
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- Photoelectric Sensors
- Industrial Vision
- Ultrasonic Sensors
- Rotary Encoders
- Positioning Systems
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- Fieldbus Modules
- AS-Interface
- Identification Systems
- Displays and Signal Processing
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