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		Kein Filter>	- 10 Pet		(B.O.0892	G 0P24	(B.ORME	CD 0.0996	(B.OP121
	FB33 FB33 FB33 FS5 FS5 SF25 SF25 SF25 SF25	G FB190 G D8708 앞 Execution FB33 & SF288 ው SF282 ው SF281	FB191 G 06710 Execution Par SFC0 SFC24	DB33 DB711 ameter SFC1 SFC27	E DB1300 E DB172 열 SpecialCommand 를 SPC5 를 SFC34	⊕ DB191 ⊕ DB173 ∰ Stetus ₽ SFC13 ₽ SFC37	B DB700 G UD7700 ≌ Write Data Ø SFC14 Ø SFC47	DB701 UD7701 SFB3 SFC15 SFC64	



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eckplatz	1) CR3 Baugruppe PS 407 4A CPU 414-3 PN/DP	Bestellnummer [6ES7 407-0DA02-0AA0 [6ES7 414-3EM05-0AB0	Firmware	MPI-Adresse	E-Adresse	A-Adresse	Kommenter	×
teckplatz)) CR3 Baugruppe Baugruppe P S407 4A CPU 414-3 PN/DP	Bestellnummer 6ES7 407-0DA02-0AA0 6ES7 414-3EM05-0AB0	Firmware V5.2	MPI-Adresse	E-Adresse	A-Adresse	Kommenter	× *
teckplatz	0) CR3 Baugruppe 1 PS 407 4A CPU 414-3 PN/DP	Bestellnummer (6ES7 407-0DA02-0AA0 6ES7 414-3EM05-0AB0	Firmware V5.2	MPI-Adresse	E-Adresse	A-Adresse	Kommenilor	×**
teckplatz : : : : :	0) CR3 ■ Baugruppe ■ PS 407 4A ■ CPU 414-3 PN/DP ■ MP/DP	Bestellnummer 6ES7 407-0DA02-0AA0 6ES7 414-3EM05-0AB0	Firmwore V5.2	MPI-Adresse	E-Adresse	A-Adresse	Kommenfor	× *
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teckplatz	0) CR3 Baugruppe PS 407 4A CPU 414-3 PN/DP A#7//DP A#7//DP A#7//DP A#7//DP A#7//DP A#7//DP	Bestellnummer (6ES7 407-0DA02-0AA0 6ES7 414-3EM05-0AB0	V5.2	MPI-Adresse	E-Adresse 8191* 8190* 8189*	A-Adresse	Kommenilar	× *

(0) CR3	PS 407 4A CPU 414-3 MPVDP PMA0 Port 1 Port 2	Etherne(1): PROFINE1	T-IO-System (.00)				*
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Teckplatz	CR3	Bestellnummer	Firmware	MPI-Adresse	E-Adresse	A-Adresse	Kommentar	<u>×</u>
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	CR3 Beugruppe FS 407 4A CPU 414-3 PN/DP	Bestellnummer [EES7 407-0DA02-0AA0 6ES7 414-3EM05-0AB0	Firmware V5.2	MFI-Adresse	E-Adresse	A-Adresse	Kommentar	×
(0) (0) (0) (1) (2) (1)	CR3 Beugruppe PS 407 4A CPU 414-3 PN/DP	Bestellnummer (EES7 407-0D-A02-0AA0 (EES7 414-3E-M05-0AB0	Firmware V5.2	MPI-Adresse	E-Adresse	A-Adresse	Kommenter	×
i i i i i i i i i i i i i	CR3	Bestellnummer 6E37 407-0D-02-0AA0 6ES7 414-3EM05-0AB0	Firmware V5.2	MFI-Adresse	E-Adresse	A-Adresse	Kommenter	×
■ ■ (0) Steckplatz 2 F1 &7 X7	CR3 Bougruppe CP3 407 4A CPU 414-3 PN/DP M/P//DP D/M/2	Bestellnummer 6ES7 407-0DA02-0AA0 6ES7 414-3EM05-0AB0	Firmware V5.2	MPI-Adresse	E-Adresse	A-Adresse	Kommenter	×
005 Steckplatz 1 2 F1 X7 X5 5 5 7	CR3 Beugruppe PS 407 4A CPU 414-3 PN/DP MPV/DP Ph//0 Ph//0 Ph//0	Bestellnummer (5ES7 407-0DA02-0AA0 (5ES7 414-3EM05-0AB0	Firmware V5.2	MPI-Adresse	E-Adresse 8191* 8199* 8109*	A-Adresse	Kommenter	×

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PB 407 44			_			Sycherx
CPU 414-3						Profit Standard
7 1740 1 1740 1 17011 2 1 1701						************************************
(1) ideetcantrol2						28 in / 04 Out Bytes 32 in / 04 Out Bytes
ckplatz 🚺 Baugrappe	Bestellnammer	E-Adiesse	A-Adiesse	Ciagaoseadaesse	Formeitar	E41in / 04 Out Bytes
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HeadNumber	:="HeadxNumber"
ReadWriteParameter	:="ReadWriteParameter"
PowerTransmit	:="Power Transmit"
TriesAllowed	:="TriesAllowed"
ChannelDenseReaderMode	e:="Channel Dense Reader"
ProtocolMode	:="Protocol Mode"
Information	:="More Information"
QValue	:="Q-Value"
NumberofTags	:="Number of Tags"
SensingMode	:="Sensing Mode"
MemoryBank	:="Memory Bank"
MeasureReflection	:="Measure Reflection"
AdditionalInformation	:=FALSE //Input not supported in multiframe-mode
ResetToDefault	:="Reset to Default"
FilterList	:="Filter List"
EnhancedStatus5	:="Enhanced Status 5"
AntennaPolarisation	:="Antenna Polarisation"
ParamFinished	:="ParamFinished"
ParamError	:="ParamError"
ParamtypeError	:="ParamtypeError"
ParamBusy	:="ParamBusy"
ParamStart	:="ParamStart"





Se la compañía de la comp	Tabe	lle B	earbeiten Einfügen Zielsy	stem Variable Ar	nsicht Extras	Fenster	Hilfe
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1	📩 Оре	erand	Symbol	Anzeigeformat	Statuswert	Steuerwert	
1	Μ	13.0	"ParameterEnable"	BOOL	true true	true	
2	М	13.1	"NormalEnable"	BOOL	false	false	
3							
4	М	9.0	"Start"	BOOL	false	true	
5	М	11.0	"Finished"	BOOL	true true		
6	М	11.2	"ErrorParam"	BOOL	false		
7	MW	14	"ErrorCMD"	HEX	W#16#0000		
8							
9	MB	12	"HeadxNumber"	HEX	B#16#01	B#16#01	
10	М	9.1	"ReadWriteParameter"	BOOL	false		
11							
12	М	9.2	"Power Transmit"	BOOL	true	true	
13	М	9.3	"TriesAllowed"	BOOL	false		
14	М	9.4	"Channel Dense Reader"	BOOL	false		
15	М	9.5	"Protocol Mode"	BOOL	false		
16	М	9.6	"More Information"	BOOL	false		
17	М	9.7	"Q-Value"	BOOL	false		
18	М	10.0	"Number of Tags"	BOOL	false		
19	М	10.1	"Sensing Mode"	BOOL	false		
20	M	10.2	"Memory Bank"	BOOL	false		
21	M	10.3	"Measure Reflection"	BOOL	false		
22	M	10.5	"Reset to Default"	BOOL	false		
23	M	10.6	"Filter List"	BOOL	false		
24							

20	10.0	stat	PT.Read.Length	WORD	VV#16#0	VV#16#0004
21	12.0	stat	PT.Read.PT1	WORD	VV#16#0	VV#16#0014
22	14.0	stat	PT.Read.PT2	WORD	VV#16#0	VV#16#0064
23	16.0	stat	PT.Read.PT3	WORD	VV#16#0	VV#16#0000
24	18.0	stat	PT.Read.PT4	WORD	VV#16#0	VV#16#0000
25	20.0	stat	PT.Read.PT5	WORD	VV#16#0	VV#16#0000
26	22.0	stat	PT.Read.PT6	WORD	VV#16#0	VV#16#0000
27	24.0	stat	PT.Read.PT7	WORD	VV#16#0	VV#16#0000
28	26.0	stat	PT.Read.PT8	WORD	VV#16#0	VV#16#0000
29	28.0	stat	PT.Read.PT9	WORD	VV#16#0	VV#16#0000
30	30.0	stat	PT.Read.PT10	WORD	VV#16#0	VV#16#0000

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1	М	13.0	"ParameterEnable"	BOOL	📕 true	true
2	M	13.1	"NormalEnable"	BOOL	false	false
3						
4	M	9.0	"Start"	BOOL	false	true
5	M	11.0	"Finished"	BOOL	true true	
6	М	11.2	"ErrorParam"	BOOL	false	
7	MW	14	"ErrorCMD"	HEX	VV#16#5441	
8		0.0.0.0				
9	MB	12	"HeadxNumber"	HEX	B#16#01	
10	M	9.1	"ReadWriteParameter"	BOOL	true	
11						
12	Μ	9.2	"Power Transmit"	BOOL	true 🗧	
13	M	9.3	"TriesAllowed"	BOOL	📕 true	
14	М	9.4	"Channel Dense Reader"	BOOL	false	
15	M	9.5	"Protocol Mode"	BOOL	📕 true	
16	Μ	9.6	"More Information"	BOOL	false	
17	М	9.7	"Q-Value"	BOOL	false	
18	M	10.0	"Number of Tags"	BOOL	true	
19	М	10.1	"Sensing Mode"	BOOL	false	
20	M	10.2	"Memory Bank"	BOOL	false	
21	M	10.3	"Measure Reflection"	BOOL	false	
22						
23						

























ReadWriteParameter					
PowerTransmit					
TriesAllowed					
ParamStart					
ParamBusy					
ParamError					
Finished	٦				
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att "Thrama-to-1	
CALL "IDENICONTROL	, "InstDB"
IC_INPUT_Address	:=W#16#200
IC_OUTPUT_Address	:=W#16#200
Length_IN	:=64
Length_OUT	:=64
Timeout	:=T#3S
Head1DataFixcode	:="Head1DataFixcode"
Head1SingleEnhance	d:="Head1SingleEnhanced"
Head1SpecialComman	d:="Head1SpecialCommand"
Head1Read	:="Head1Read"
Head1Write	:="Head1Write"
Head1Quit	:="Head1Quit"
QuitErrorHead1	:="QuitErrorHead1"
IC_Command_on_Head	1:="IC_Command"
Head1WordNum	:=15
Head1WordAddress	:=W#16#O
Head1TagType	:=₩#16#3830
Head1SpecialFixcod	e:="Head1SpecialFixcode"
Head1CacheSize	:=10
Head1SetFilter	:="Head1SetFilter"
Head1FilterON	:="Head1FilterON"
Head1Done	:="Head1Done"
Head1NoDataCarrier	:="Head1NoDataCarrier"
Head1Error	:="Head1Error"
Head1Busv	:="Head1Busy"
Head1Status	:="Head1Status"
Head1ReplvCounter	:="Head1ReplvCounter"
Head1CacheFull	:="Head1CacheFull"
InitFinish	:="InitFinish"
SetRestart	:="SetRestart"
Head1NewData	:="Head1NewData"







Adresse	Name	Тур	Anfangswert	Kommentar
0.0	8	STRUCT		
+0.0	TransmissionFinished	STRUCT		
+0.0	NumberTagsInField	DWORD	DW#16#0	Only available for single commands
=4.0		END_STRUCT		
+4.0	Telegram1	"UDT700_Frame"		Telegram #1
+68.0	Telegram2	"UDT700_Frame"		Telegram #2
+132.0	Telegram3	"UDT700_Frame"		Telegram #3
+196.0	Telegram4	"UDT700_Frame"		Telegram #4
+260.0	Telegram5	"UDT700_Frame"		Telegram #5
+324.0	Telegram6	"UDT700_Frame"		Telegram #6
+388.0	Telegram7	"UDT700_Frame"		Telegram #7
+452.0	Telegram8	"UDT700_Frame"		Telegram #8
+516.0	Telegram9	"UDT700_Frame"		Telegram #9
+580.0	Telegram10	"HDT700 Frame"		Telegram #10
+644.0	Telegramm11	"UDT700_Frame"		Telegramm #11
=708.0		END_STRUCT		

Adresse	Name	Тур	Anfangswert	Kommentar
0.0		STRUCT		
+0.0	Information1	"UDT701_FrameIF"		Additional Information Telegram #1
+6.0	Information2	"UDT701_FrameIF"		Additional Information Telegram #2
+12.0	Information3	"UDT701_FrameIF"		Additional Information Telegram #3
+18.0	Information4	"UDT701_FrameIF"		Additional Information Telegram #4
+24.0	Information5	"UDT701_FrameIF"		Additional Information Telegram #5
+30.0	Information6	"UDT701_FrameIF"		Additional Information Telegram #6
+36.0	information7	"UDT701_FrameIF"		Additional Information Telegram #7
+42.0	Information8	"UDT701_FrameIF"		Additional Information Telegram #8
+48.0	Information9	"UDT701_FrameIF"		Additional Information Telegram #9
+54.0	Information10	"UDT701_FrameIF"		Additional Information Telegram #10
+60.0	Information11	"UDT701_FrameIF"		Additional Information Telegram #11
-66.0		END_STRUCT		



Adresse	Name	Тур	Anfangswert	Kommentar
0.0		STRUCT		
+0.0	GoneTag1	"UDT702_EPC"		
+64.0	GoneTag2	"UDT702_EPC"		
+128.0	GoneTag3	"UDT702_EPC"		
+192.0	GoneTag4	"UDT702_EPC"		
+256.0	GoneTag5	"UDT702_EPC"		
+320.0	GoneTaq6	"UDT702 EPC"		
+384.0	GoneTag7	"UDT702_EPC"		
+448.0	GoneTag8	"UDT702_EPC"		
+512.0	GoneTag9	"UDT702_EPC"		
+576.0	GoneTaq10	"UDT702 EPC"		
+640.0	GoneTag11	"UDT702_EPC"		
=704.0		END_STRUCT		

When your	DB-Number differs from default enlist her	e
//Channel	1	
FB33: L	700	
т	"DB33_Multiframe".DBChan1_Multiframe	DB33.DBW502
L	701	
т	"DB33_Multiframe".DBChan1_Information	DB33.DBW504
L	703	
т	"DB33_Multiframe".DBChan2_Multiframe	DB33.DBW508
//Channel	2	
L	710	
т	"DB33_Multiframe".DBChan2_Information	DB33.DBW510
L	711	
т	"DB33_Multiframe".DBChan2_GoneTag	DB33.DBW512
L	713	
Т	"DB33 Multiframe".Filternumber	DB33.DBW516





```
B Netzwerk 5: Configure Filter
     U
           "Head1SetFilter"
     SPBN FIL
     г
           1
           "DB33_Multiframe".Filternumber
     т
           1
     ь
           "DB33_Multiframe".MemoryBank
     т
           "DB33_Multiframe".Negation
     R
           "DB33 Multiframe".LogicOP
     R
11
      R
           "DB33_Multiframe".Truncation
           B#16#40
     г
          "DB33_Multiframe".MaskLength
     т
          DW#16#30001122
     г
           "DB33_Multiframe".Head_1.OutData.UserData.DW2
     т
     г
           DW#16#33445566
           "DB33_Multiframe".Head_1.OutData.UserData.DW3
     т
```













SetRestart	
Head1Busy	
Head2Busy	
Head1Done	
Head2Done	
InitFinish	
	$\bigcirc \bigcirc \bigcirc \bigcirc \bigcirc$













Head1SingleEnhanced Head1DataFixcode				
Head1Read Head1Busy				
Head1NoDataCarrier			/	·····
Head1Done	1			
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Head1SingleEnhanc	ed /	 	
Head1DataFixcode Head1Read Head1Busy Head1NoDataCarrier Head1Quit Head1Done			<u></u>



























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Head1DataFixcode	
Head1SingleEnhanced	
Head1Read	
Head1Busy	
Head1NoDataCarrier	
Head1Done	
Head1Error	
QuitErrorHead1	
	$\land \qquad \land \land \land \land$





























