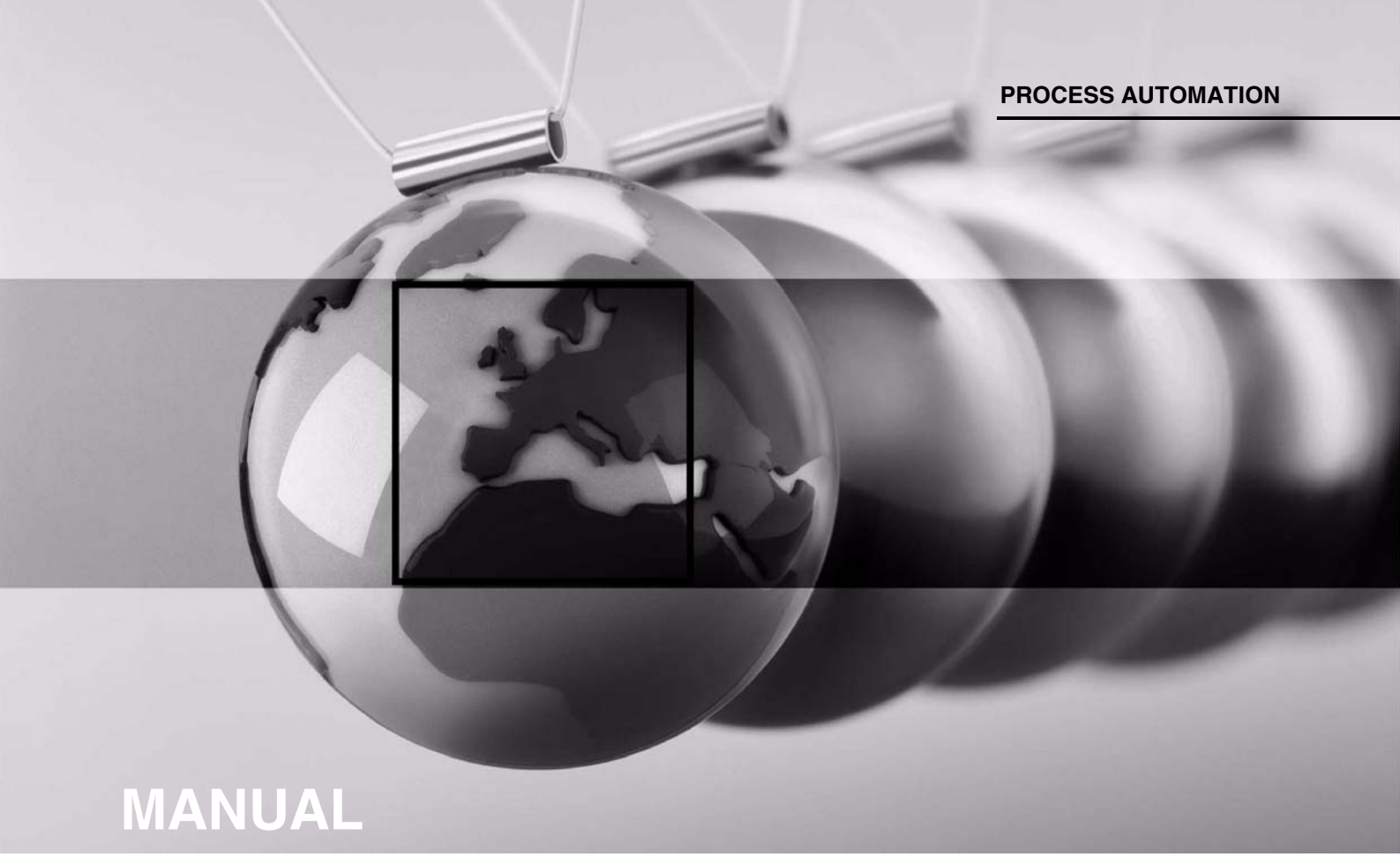

MANUAL

Functional Safety

Repeater
KFD0-CS-(Ex)*.54*,
KFD0-CS-(Ex)*.56*

SIL
IEC 61508/61511

ISO9001

CE

SIL 2

PEPPERL+FUCHS
PROTECTING YOUR PROCESS

With regard to the supply of products, the current issue of the following document is applicable: The General Terms of Delivery for Products and Services of the Electrical Industry, published by the Central Association of the Electrical Industry (Zentralverband Elektrotechnik und Elektroindustrie (ZVEI) e.V.) in its most recent version as well as the supplementary clause: "Expanded reservation of proprietorship"

2018-06

1 Introduction

1.1 Content of this Document

This document contains information for usage of the device in functional safety-related applications. You need this information to use your product throughout the applicable stages of the product life cycle. These can include the following:

- Product identification
- Delivery, transport, and storage
- Mounting and installation
- Commissioning and operation
- Maintenance and repair
- Troubleshooting
- Dismounting
- Disposal

Note!

This document does not substitute the instruction manual.

Note!

For full information on the product, refer to the instruction manual and further documentation on the Internet at www.pepperl-fuchs.com.

The documentation consists of the following parts:

- Present document
- Instruction manual
- Manual
- Datasheet

Additionally, the following parts may belong to the documentation, if applicable:

- EU-type examination certificate
- EU declaration of conformity
- Attestation of conformity
- Certificates
- Control drawings
- FMEDA report
- Assessment report
- Additional documents

For more information about Pepperl+Fuchs products with functional safety, see www.pepperl-fuchs.com/sil.

1.2 Safety Information

Target Group, Personnel

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismounting lies with the plant operator.

Only appropriately trained and qualified personnel may carry out mounting, installation, commissioning, operation, maintenance, and dismounting of the product. The personnel must have read and understood the instruction manual and the further documentation.

Intended Use

The device is only approved for appropriate and intended use. Ignoring these instructions will void any warranty and absolve the manufacturer from any liability.

The device is developed, manufactured and tested according to the relevant safety standards.

Use the device only

- for the application described
- with specified environmental conditions
- with devices that are suitable for this safety application

Improper Use

Protection of the personnel and the plant is not ensured if the device is not used according to its intended use.

1.3 Symbols Used

This document contains symbols for the identification of warning messages and of informative messages.

Warning Messages

You will find warning messages, whenever dangers may arise from your actions.
It is mandatory that you observe these warning messages for your personal safety and in order to avoid property damage.

Depending on the risk level, the warning messages are displayed in descending order as follows:

Danger!

This symbol indicates an imminent danger.

Non-observance will result in personal injury or death.

Warning!

This symbol indicates a possible fault or danger.

Non-observance may cause personal injury or serious property damage.

Caution!

This symbol indicates a possible fault.

Non-observance could interrupt the device and any connected systems and plants, or result in their complete failure.

Informative Symbols

Note!

This symbol brings important information to your attention.

Action

This symbol indicates a paragraph with instructions. You are prompted to perform an action or a sequence of actions.

2 Product Description

2.1 Function

General

The device is a current repeater that transfers a current signal from the control system to the field device. The device may be mounted in Zone 2 explosion hazardous area.

The device is loop powered with a low voltage drop and permits detection of line faults by the control system.

Devices with designation "Ex" are used for intrinsic safety applications. Devices without the designation "Ex" are signal conditioners.

An open field circuit presents a high impedance to the control side to allow alarm conditions to be monitored by control systems.

Additionally, the device transfers AC signals from the field device to the control system. This transfer can be used as safety-relevant information channel for an alarm system.

The device is mounted on a 35 mm DIN mounting rail according to EN 60715.

KFD0-CS-(Ex)*.54*

The device repeats a 1 mA to 20 mA input signal from the control system to drive fire and smoke alarms on the field side.

KFD0-CS-(Ex)*.56*

The device repeats a 1 mA to 40 mA input signal from the control system to drive SMART I/P converters, valve actuators, and displays on the field side.

2.2 Interfaces

The device has the following interfaces.

- Safety-relevant interfaces:
  - 1-channel devices: input I, output I
  - 2-channel devices: input I, input II, output I, output II
- Non-safety-relevant interfaces: none

Note!

For corresponding connections see datasheet.

2.3 Marking

Pepperl+Fuchs GmbH Lilienthalstraße 200, 68307 Mannheim, Germany
Internet: www.pepperl-fuchs.com

KFD0-CS-Ex1.54, KFD0-CS-Ex1.54-Y*, KFD0-CS-Ex2.54, KFD0-CS-Ex1.56, KFD0-CS-Ex2.56	Up to SIL 2

The following obsolete devices are excluded from this evaluation.

KFD0-CS-Ex1.54-Y72221	Part number 072221
KFD0-CS-Ex1.54	Part number 107496
KFD0-CS-Ex2.54	Part number 107497

2.4 Standards and Directives for Functional Safety

Device-specific standards and directives

Functional safety	IEC/EN 61508, part 2, edition 2000: Functional safety of electrical/electronic/programmable electronic safety-related systems (manufacturer)

System-specific standards and directives

Functional safety	IEC/EN 61511, part 1 – 3, edition 2003: Functional safety – Safety instrumented systems for the process industry sector (user)

3 Planning

3.1 System Structure

3.1.1 Low Demand Mode of Operation

If there are two control loops, one for the standard operation and another one for the functional safety, then usually the demand rate for the safety loop is assumed to be less than once per year.

The relevant safety parameters to be verified are:

- the PFD_{avg} value (average **P**robability of dangerous **F**ailure on **D**emand) and the T_1 value (proof test interval that has a direct impact on the PFD_{avg} value)
- the SFF value (**S**afe **F**ailure **F**raction)
- the HFT architecture (**H**ardware **F**ault **T**olerance)

3.1.2 High Demand or Continuous Mode of Operation

If there is only one safety loop, which combines the standard operation and safety-related operation, then usually the demand rate for this safety loop is assumed to be higher than once per year.

The relevant safety parameters to be verified are:

- the PFH value (**P**robability of dangerous **F**ailure per **H**our)
- Fault reaction time of the safety system
- the SFF value (**S**afe **F**ailure **F**raction)
- the HFT architecture (**H**ardware **F**ault **T**olerance)

3.1.3 Safe Failure Fraction

The safe failure fraction describes the ratio of all safe failures and dangerous detected failures to the total failure rate.

$SFF = (\lambda_s + \lambda_{dd}) / (\lambda_s + \lambda_{dd} + \lambda_{du})$

A safe failure fraction as defined in IEC/EN 61508 is only relevant for elements or (sub)systems in a complete safety loop. The device under consideration is always part of a safety loop but is not regarded as a complete element or subsystem.

For calculating the SIL of a safety loop it is necessary to evaluate the safe failure fraction of elements, subsystems and the complete system, but not of a single device.

Nevertheless the SFF of the device is given in this document for reference.

3.2 Assumptions

The following assumptions have been made during the FMEDA:

- Failure rate based on the Siemens standard SN29500.
- Failure rates are constant, wear is not considered.
- External power supply failure rates are not included.
- The device will be used under average industrial ambient conditions comparable to the classification "stationary mounted" according to MIL-HDBK-217F.
  Alternatively, operating stress conditions typical of an industrial field environment similar to IEC/EN 60654-1 Class C with an average temperature over a long period of time of 40 °C may be assumed. For a higher average temperature of 60 °C, the failure rates must be multiplied by a factor of 2.5 based on experience. A similar factor must be used if frequent temperature fluctuations are expected.
- The application program in the safety logic solver is designed such that all currents below 1 mA or above 40 mA (20 mA for KFD0-CS-Ex*.54*) are detected and lead to the safe state.

SIL 2 Application

- The device shall claim less than 10 % of the total failure budget for a SIL 2 safety loop.
- For a SIL 2 application operating in low demand mode the total PFD_{avg} value of the SIF (**S**afety **I**nstrumented **F**unction) should be smaller than 10^{-2}, hence the maximum allowable PFD_{avg} value would then be 10^{-3}.
- For a SIL 2 application operating in high demand mode the total PFH value of the SIF should be smaller than 10^{-6} per hour, hence the maximum allowable PFH value would then be 10^{-7} per hour.
- The safety-related device is considered to be of type **A** device with a hardware fault tolerance of **0**.
- Since the safety loop has a hardware fault tolerance of **0** and it is a type **A** device, the SFF must be > 60 % according to table 2 of IEC/EN 61508-2 for a SIL 2 (sub) system.

Exclusion

- The following obsolete devices are excluded from this evaluation.

KFD0-CS-Ex1.54-Y72221	Part number 072221
KFD0-CS-Ex1.54	Part number 107496
KFD0-CS-Ex2.54	Part number 107497

3.3 Safety Function and Safe State

Safety Function

The device has 2 safety functions.

- Safety-relevant communication:
  - The device can maintain the safety-relevant communication.
  - Enough voltage is available to supply the connected alarm devices in the alarm state.
- Analog current signal transfer:
  Enough voltage is available to supply the connected alarm devices while communication is not relied on.

Safe State

- Safety-relevant communication:
  The alarm system communication fails and this communication failure is detected.
- Analog current signal transfer:
  The supply fails and this failure is detected.

Reaction Time

The reaction time for all safety functions is:

- 50 µs for .54 versions
- 250 µs for .56 versions

Note!

See corresponding datasheets for further information.

3.4 Characteristic Safety Values

Parameters	Characteristic values	
Assessment type and documentation	FMEDA report	
Device type	A	
Mode of operation	Low Demand Mode or High Demand Mode	
HFT	0	
SIL (SC)	2	1
Safety function	Safety-relevant communication	Analog current signal transfer
λ_s	60 FIT	0 FIT
λ_{dd}	0 FIT	34.0 FIT
λ_{du}	5.7 FIT	34.2 FIT
$\lambda_{total\ (safety\ function)}$	132 FIT	68 FIT
$\lambda_{no\ effect}$	66 FIT	58 FIT
$\lambda_{not\ part}$	16.0 FIT	22.2 FIT
SFF	95.6 %	49 %
PTC	100 %	100 %
MTBF [1]	770 years	770 years
PFH	5.74×10^{-9} 1/h	3.40×10^{-8} 1/h
PFD_{avg} for T_1 = 1 year	2.50×10^{-5}	1.49×10^{-4}
PFD_{avg} for T_1 = 2 years	5.02×10^{-5}	2.98×10^{-4}
PFD_{avg} for T_1 = 5 years	1.26×10^{-4}	7.49×10^{-4}
Reaction time [2]	• 50 µs for .54 versions • 250 µs for .56 versions	

Table 3.1

[1] acc. to SN29500. This value includes failures which are not part of the safety function/MTTR = 8 h. The value is calculated for one safety function of the device.

[2] Time between fault detection and fault reaction

The characteristic safety values like PFD, SFF, HFT and T_1 are taken from the SIL report/FMEDA report. Observe that PFD and T_1 are related to each other.

The function of the devices has to be checked within the proof test interval (T_1).

3.5 Useful Lifetime

Although a constant failure rate is assumed by the probabilistic estimation this only applies provided that the useful lifetime of components is not exceeded. Beyond this useful lifetime, the result of the probabilistic estimation is meaningless as the probability of failure significantly increases with time. The useful lifetime is highly dependent on the component itself and its operating conditions – temperature in particular. For example, the electrolytic capacitors can be very sensitive to the operating temperature.

This assumption of a constant failure rate is based on the bathtub curve, which shows the typical behavior for electronic components.

Therefore it is obvious that failure calculation is only valid for components that have this constant domain and that the validity of the calculation is limited to the useful lifetime of each component.

It is assumed that early failures are detected to a huge percentage during the installation and therefore the assumption of a constant failure rate during the useful lifetime is valid.

However, according to IEC/EN 61508-2, a useful lifetime, based on general experience, should be assumed. Experience has shown that the useful lifetime often lies within a range period of about 8 to 12 years.

As noted in DIN EN 61508-2:2011 note N3, appropriate measures taken by the manufacturer and plant operator can extend the useful lifetime.

Our experience has shown that the useful lifetime of a Pepperl+Fuchs product can be higher if the ambient conditions support a long life time, for example if the ambient temperature is significantly below 60 °C.

Please note that the useful lifetime refers to the (constant) failure rate of the device. The effective life time can be higher.

4 Mounting and Installation

Mounting and Installing the Device

1. Observe the safety instructions in the instruction manual.
2. Observe the information in the manual.
3. Observe the requirements for the safety loop.
4. Connect the device only to devices that are suitable for this safety application.
5. Check the safety function to ensure the expected output behavior.

4.1 Configuration

A configuration of the device is not necessary and not possible.

5 Operation

Danger!

Danger to life from missing safety function

If the safety loop is put out of service, the safety function is no longer guaranteed.

- Do not deactivate the device.
- Do not bypass the safety function.
- Do not repair, modify, or manipulate the device.

Operating the device

1. Observe the safety instructions in the instruction manual.
2. Observe the information in the manual.
3. Use the device only with devices that are suitable for this safety application.
4. Correct any occurring safe failures within 8 hours. Take measures to maintain the safety function while the device is being repaired.

5.1 Proof Test

According to IEC/EN 61508-2 a recurring proof test shall be undertaken to reveal potential dangerous failures that are not detected otherwise.

Check the function of the subsystem at periodic intervals depending on the applied PFD_{avg} in accordance with the characteristic safety values provided. See chapter 3.4.

It is under the responsibility of the plant operator to define the type of proof test and the interval time period.

With the following instructions a proof test can be performed which will reveal all of the possible dangerous faults (diagnostic coverage 100 %).

Equipment required:

- Digital multimeter with an accuracy better than 0.1 %
  Use for the proof test of the intrinsic safety side of the device a special digital multimeter for intrinsically safe circuits.

  If intrinsically safe circuits are operated with non-intrinsically safe circuits, they must no longer be used as intrinsically safe circuits.
- Variable power supply 0 V DC to 24 V DC
- Process calibrator with current source/sink function (mA) with an accuracy better than 20 µA

Proof Test Procedure

1. Disconnect the field circuit.
2. Check the device as shown in the following tables.
3. After check reset the device to the necessary settings.
4. Connect the field circuit again.
5. Check the correct behavior of the safety loop. Is the configuration correct?

Step no.	Set voltage input value (V)	Set current sink value (mA)	Measurement point			
			Output voltage (V) .54 versions	Output voltage (V) .54-Y2 versions	Output voltage (V) .54-Y3 versions	Output voltage (V) .56 versions
1	24.00	0.00	22.75 ± 0.75	22.75 ± 0.75	22.75 ± 0.75	n. a.
2	24.00	4.00	21.00 ± 0.50	20.00 ± 0.30	21.50 ± 0.50	n. a.
3	24.00	20.00	16.00 ± 2.00	8.15 ± 0.35	15.40 ± 0.40	n. a.
4	26.00	20.00	n. a.	n. a.	17.00 ± 0.50	n. a.
5	26.00	2.40	n. a.	n. a.	23.90 ± 0.20	n. a.
6	19.00	0.00	n. a.	n. a.	n. a.	18.60 ± 0.30
7	19.00	10.00	n. a.	n. a.	n. a.	16.90 ± 0.60

Table 5.1 Steps to be performed for the proof test

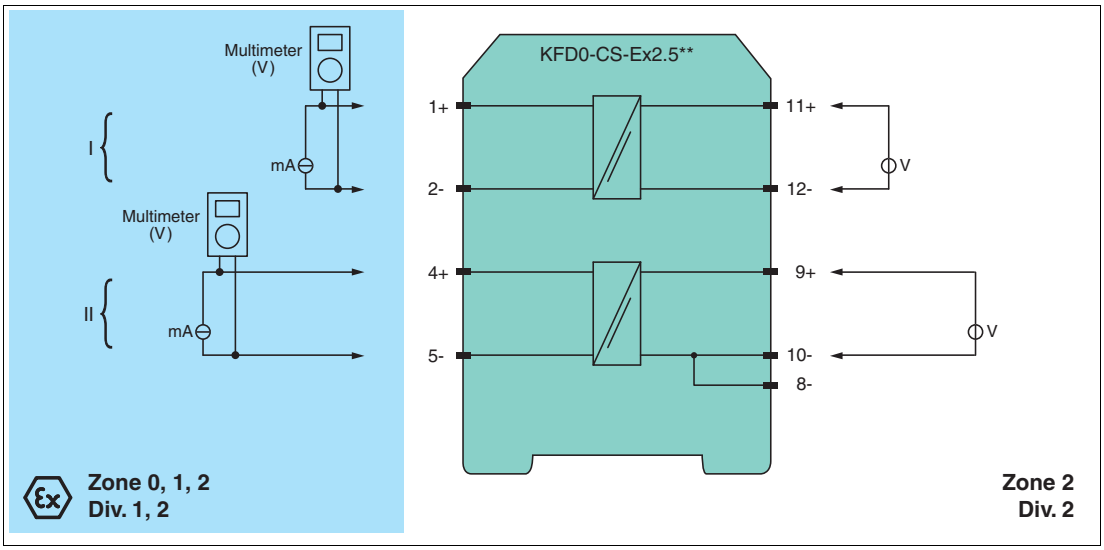

Figure 5.1 Proof test set-up for KFD0-CS-(Ex)*.54*, KFD0-CS-(Ex)*.56*

Channel 2 only for KFD0-CS-(Ex)2.54*, KFD0-CS-(Ex)2.56*.
Usage in Zone 0, 1, 2/Div. 1, 2 only for Ex versions

6 Maintenance and Repair

Danger!

Danger to life from missing safety function

If the safety loop is put out of service, the safety function is no longer guaranteed.

- Do not deactivate the device.
- Do not bypass the safety function.
- Do not repair, modify, or manipulate the device.

Maintaining, Repairing or Replacing the Device

In case of maintenance, repair or replacement of the device, proceed as follows:

1. Implement appropriate maintenance procedures for regular maintenance of the safety loop.
2. Ensure the proper function of the safety loop, while the device is maintained, repaired or replaced.
   If the safety loop does not work without the device, shut down the application.
   Do not restart the application without taking proper precautions.
   Secure the application against accidental restart.
3. Do not repair a defective device. A defective device must only be repaired by the manufacturer.
4. Replace a defective device only by a device of the same type.

7 List of Abbreviations

ESD	**E**mergency **S**hut**d**own
FIT	**F**ailure **I**n **T**ime in 10^{-9} 1/h
FMEDA	**F**ailure **M**ode, **E**ffects, and **D**iagnostics **A**nalysis
λ_s	Probability of safe failure
λ_{dd}	Probability of dangerous detected failure
λ_{du}	Probability of dangerous undetected failure
$\lambda_{no\ effect}$	Probability of failures of components in the safety loop that have no effect on the safety function. The no effect failure is not used for calculation of SFF.
$\lambda_{not\ part}$	Probability of failure of components that are not in the safety loop
$\lambda_{total\ (safety\ function)}$	Probability of failure of components that are in the safety loop
HFT	**H**ardware **F**ault **T**olerance
MTBF	**M**ean **T**ime **B**etween **F**ailures
MTTR	**M**ean **T**ime **T**o **R**estoration
PCS	**P**rocess **C**ontrol **S**ystem
PFD_{avg}	Average **P**robability of dangerous **F**ailure on **D**emand
PFH	Average frequency of dangerous failure
PLC	**P**rogrammable **L**ogic **C**ontroller
PTC	**P**roof **T**est **C**overage
SFF	**S**afe **F**ailure **F**raction
SIF	**S**afety **I**nstrumented **F**unction
SIL	**S**afety **I**ntegrity **L**evel
SIL (SC)	**S**afety **I**ntegrity **L**evel (**S**ystematic **C**apability)
SIS	**S**afety **I**nstrumented **S**ystem
T_1	Proof Test Interval

2018-06

2018-06

PROCESS AUTOMATION – PROTECTING YOUR PROCESS

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