

# MANUAL

## **F99 Fusion Inertial Measurement Unit IMU360D-F99-B20 with CAN SAE J1939 Protocol**





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# 1 Introduction

## 1.1 Content of this Document

This document contains information required to use the product in the relevant phases of the product life cycle. This may include information on the following:

- Product identification
- Delivery, transport, and storage
- Mounting and installation
- Commissioning and operation
- Maintenance and repair
- Troubleshooting
- Dismounting
- Disposal



### **Note!**

Visit [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com) to access further documentation for full information about the product.

The documentation comprises the following parts:

- This document
- Datasheet

In addition, the documentation may comprise the following parts, if applicable:

- EU-type examination certificate
- EU declaration of conformity
- Attestation of conformity
- Certificates
- Control drawings
- Instruction manual
- Other documents

## 1.2 Target Group, Personnel

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismounting lies with the plant operator.

Only appropriately trained and qualified personnel may carry out mounting, installation, commissioning, operation, maintenance, and dismounting of the product. The personnel must have read and understood the instruction manual and the further documentation.

Prior to using the product make yourself familiar with it. Read the document carefully.



## 1.3 Symbols Used

This document contains symbols for the identification of warning messages and of informative messages.

### Warning Messages

You will find warning messages, whenever dangers may arise from your actions. It is mandatory that you observe these warning messages for your personal safety and in order to avoid property damage.

Depending on the risk level, the warning messages are displayed in descending order as follows:



#### ***Danger!***

This symbol indicates an imminent danger.

Non-observance will result in personal injury or death.



#### ***Warning!***

This symbol indicates a possible fault or danger.

Non-observance may cause personal injury or serious property damage.



#### ***Caution!***

This symbol indicates a possible fault.

Non-observance could interrupt the device and any connected systems and plants, or result in their complete failure.

### Informative Symbols



#### ***Note!***

This symbol brings important information to your attention.



#### **Action**

This symbol indicates a paragraph with instructions. You are prompted to perform an action or a sequence of actions.

## 1.4 Intended Use

The Inertial Measurement Unit IMU360D-F99, with the F99-Fusion technology, is optimized to provide gyroscopic stabilized inclination and acceleration data as well as rotation rate data.

Read through these instructions thoroughly. Familiarize yourself with the device before installing, mounting, or operating.

Always operate the device as described in these instructions to ensure that the device and connected systems function correctly. The protection of operating personnel and plant is only guaranteed if the device is operated in accordance with its intended use.

## 1.5 General Safety Notes

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismounting lies with the plant operator.

Installation and commissioning of all devices may only be performed by trained and qualified personnel.

The device is only approved for appropriate and intended use. Ignoring these instructions will void any warranty and absolve the manufacturer from any liability.

If serious faults occur, stop using the device. Secure the device against inadvertent operation. In the event of repairs, return the device to your local Pepperl+Fuchs representative or sales office.



**Note!**

**Disposal**

Electronic waste is hazardous waste. When disposing of the equipment, observe the current statutory requirements in the respective country of use, as well as local regulations.

## 1.6

### Declaration of conformity

This product was developed and manufactured under observance of the applicable European standards and guidelines.



**Note!**

A Declaration of Conformity can be requested from the manufacturer.

The product manufacturer, Pepperl+Fuchs GmbH, D-68307 Mannheim, has a certified quality assurance system that conforms to ISO 9001.





## 2 Product Description

### 2.1 Use and application

The F99 Fusion, Inertial Measurement Unit IMU360D-F99, combines an acceleration sensor and a gyroscope into a single device and links the two sensor elements to increase overall performance of the system and open up new possibilities. This device is optimized to provide gyroscopic stabilized inclination and acceleration data as well as rotation rate data.

Heart of the IMU360D-F99 is the adaptive sensor fusion algorithm. It is developed and implemented for inclination measurement with extreme effective compensation of external acceleration disturbance.

Triaxial acceleration sensor and triaxial gyroscope outputs are used as input of the fusion system. The adaptive sensor fusion algorithm is designed to compensate the measurement errors by combining accelerometer and gyroscope data adaptively to the current situation.

The following figures show the orientation and assignment of the axis for which the sensor can be used depending on the parameterization of the angle output system.

#### P + F Angles (INX / INY) Output

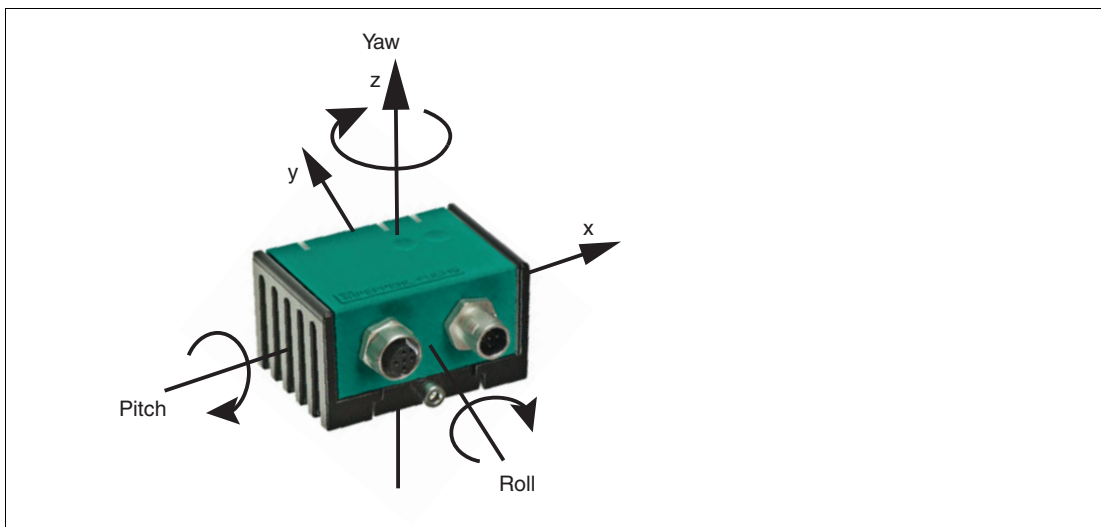


Figure 2.1

#### Euler Angles (zy'x''/ZXZ) Output

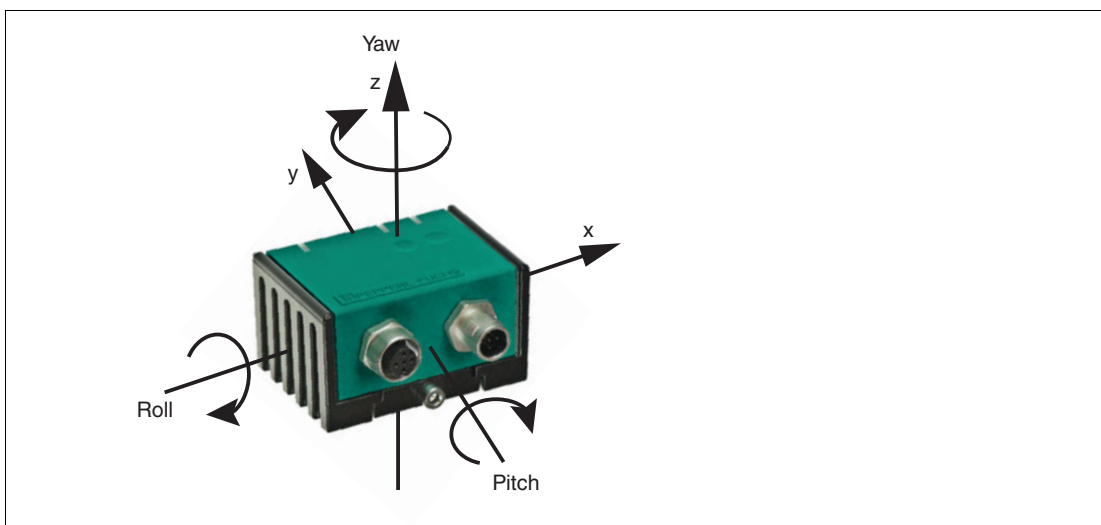


Figure 2.2

2018-05

Several selectable output values such as acceleration, rotational speed, inclination (Euler angle, Euler value, quaternions) and programmable filters allow you to perfectly adapt the measuring system to your application.

Parameterization and data transfer take place via the integrated CAN SAE J1939 interface.

In the following figure the signal path of input and output values is illustrated.

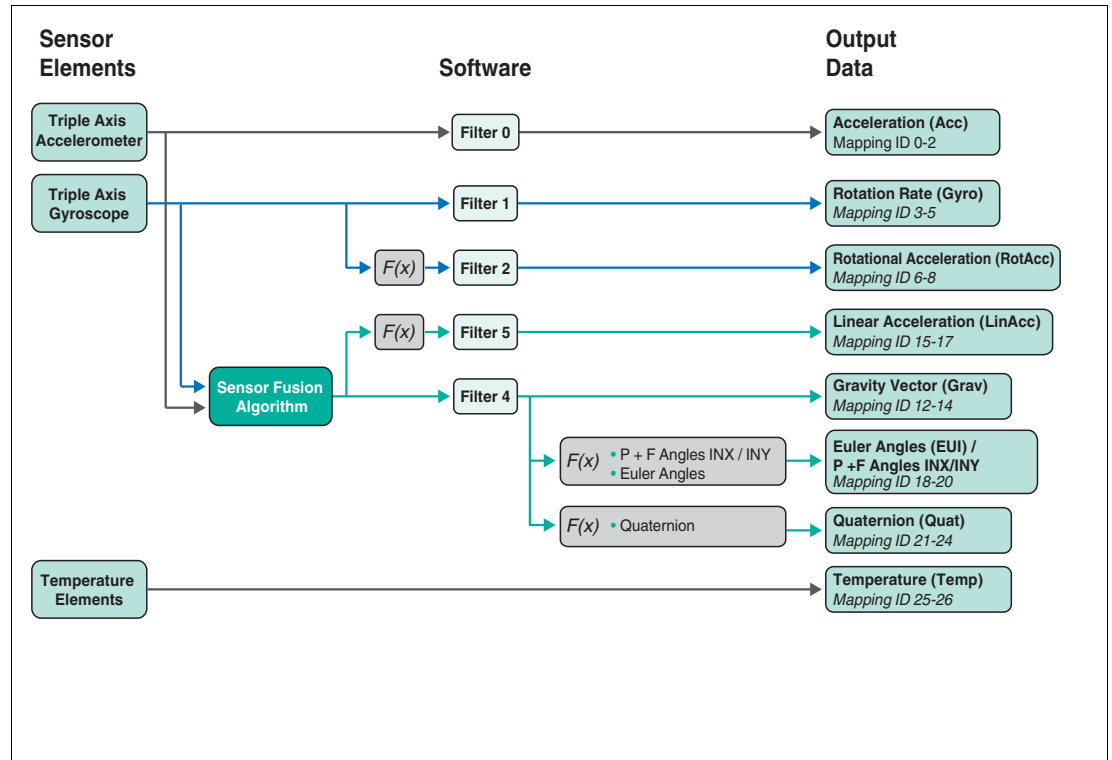


Figure 2.3



## 2.2 LED displays

The IMU360D-F99 has three LED indicators that allow rapid visual monitoring.

- The green **power** LED indicates the state of the power supply
- The yellow **run** LED indicates the bus and sensor status
- The red **err** LED indicates an error

| LED                 | State           | Description                                                                                                                                                            |
|---------------------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Green: power</b> | On              | Voltage ok                                                                                                                                                             |
|                     | Off             | No power or sensor defect                                                                                                                                              |
| <b>Yellow: run</b>  | On              | Operational mode                                                                                                                                                       |
|                     | Blinking slowly | Parameter mode user                                                                                                                                                    |
|                     | Off             | Error see red LED "err"                                                                                                                                                |
| <b>Red: err</b>     | On              | <ul style="list-style-type: none"><li>■ Address claiming (max 250 ms)</li><li>■ or no bus connection</li><li>■ or CAN error passive level (max. 128 retries)</li></ul> |
|                     | Blinking slowly | Claiming conflict, Null address (254)                                                                                                                                  |
|                     | Flashing        | CAN err warning level                                                                                                                                                  |
|                     | Off             | No error                                                                                                                                                               |

Table 2.1

Possible sources of error causes:

- CAN master is not initialized
- Baud rate is wrong
- CAN-high and CAN-low channel are interchanged

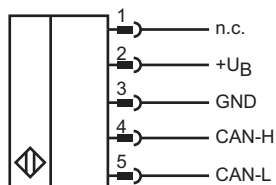
## 2.3 Accessories

Various accessories are available. See datasheet or relevant product page on the Internet [www.pepperl-fuchs.com](http://www.pepperl-fuchs.com).

### 3 Installation

#### 3.1 Electrical connection

The IMU360D-F99 is equipped with 2 connectors M12 x 1, 5-pin, male and female for CAN bus integration. If a terminator is required, it must be attached externally on the female connector. Therefore e. g. "Terminator ICZ-TR-CAN/DN-V15" from Pepperl+Fuchs is available (also see datasheet of the sensor).



| Pin | Wire color | Designation |
|-----|------------|-------------|
| 1   | Brown      | Not used    |
| 2   | White      | +UB         |
| 3   | Blue       | GND         |
| 4   | Black      | CAN-H       |
| 5   | Gray       | CAN-L       |

Table 3.1 Connector assignment



#### **Note!**

The wire colors listed above apply when one of the bus cables from the Pepperl+Fuchs accessories range is used.



#### **Warning!**

Damage to the device

Connecting an alternating current or excessive supply voltage can damage the device or cause the device to malfunction.

Electrical connections with reversed polarity can damage the device or cause the device to malfunction.

Connect the sensor to direct current (DC). Ensure that the supply voltage rating is within the specified sensor range. Ensure that the connecting wires on the cordset in use are connected correctly.



#### Connecting the sensor to the voltage

Connect the operating voltage to pins 2 and 3 of the 5-pin connector.

↳ The "Power" LED lights up green.



## 4 Commissioning

### 4.1 Definition of Baud Rate and Node ID

The factory settings for establishing communication with the sensor are for

- Baud rate: 250 kBit/s
- Node ID: 128

As defined in the J1939 standard the sensor supports the dynamic address claiming starting with default address 128<sub>dez</sub>. If this feature is not desired you can deactivate it. Details see chapter "J1939 Interface Description", section "Address Claiming"

For setting a specific node ID for the device you can parameterize parameter Index No. 1. Details see chapter "Parameter Table" and also chapter "Examples".

The following settings are adjustable with the sensor.

| J1939 interface | Default setting | Range                                                                                                 | Comment                                     |
|-----------------|-----------------|-------------------------------------------------------------------------------------------------------|---------------------------------------------|
| Baud rate       | 250 kBit/s      | 10 kBit/s, 20 kBit/s, 50 kBit/s, 100 kBit/s, 125 kBit/s, 250 kBit/s, 500 kBit/s, 800 kBit/s, 1 MBit/s | J1939 standard uses only 250 and 500 kBit/s |
| Node ID         | 128             | 0 ... 253                                                                                             |                                             |

Table 4.1



#### **Note!**

For identification of the sensor in his system environment the sensor provides some characters you can parameterize during commissioning. To enable a quick commissioning of the sensor the Process Data Objects (PDO) PDO 0 ... 7 are preallocated. Detailed information about these issues you can find in the tables of the following section "J1939 Messages - Default Values".



#### Identification of the sensor in his system environment

Parameterize the sensor identification characters according to section "Identification characters for system environment".

## 4.2 Identification characters for system environment

For identification of the sensor in his system environment the sensor provides some characters you can parameterize during commissioning.

The following table contains the default values of Interface configuration and J1939 name. They can be defined in the parameters "J1939 Interface" and "J1939 -Name" as listed in chapter "Parameter Table".

| J1939 Name                | Default                    | Range                 | Comment                                                                                        |
|---------------------------|----------------------------|-----------------------|------------------------------------------------------------------------------------------------|
| Arbitrary Address Capable | 0                          | 0, 1 (1 bit)          | Specifies if the ECU can choose another source address if it loses the address claim procedure |
| Industry Group            | 0                          | 0 ... 7 (3 bit)       | Specifies the industry. (e.g. off-highway)                                                     |
| Vehicle System Instance   | 0                          | 0...15 (4 bit)        | Identifies a particular occurrence of vehicle system. (e.g. trailer #3)                        |
| Vehicle System            | 0                          | 0...127 (7 bit)       | Identifies vehicle system (e.g. trailer)                                                       |
| Reserved                  | 1                          | 0, 1 (1 bit)          | Fix bit for internal use only                                                                  |
| Function                  | 0                          | 0... 255 (8 bit)      | Identifies the function (e.g. ABS)                                                             |
| Function Instance         | 0                          | 0... 31 (5 bit)       | Identifies the function instance (e.g. ABS #1)                                                 |
| ECU Instance              | 0                          | 0... 7 (3 bit)        | Identifies the ECU instance inside of the function field.                                      |
| Manufacturer Code         | 632                        | 0... 2047 (11 bit)    | 632: Pepperl+Fuchs manufacturer code                                                           |
| Identity Number           | Unique serial number (fix) | 0... 2097151 (21 bit) | Product serial number                                                                          |

Table 4.2

### 4.3 J1939 Messages - Default Values

To enable a quick commissioning of the sensor the Process Data Objects (PDO) PDO 0 ... 7 are preallocated as described in the table below.

After the sensor has claimed a node address the measured values will be send automatically with "Proprietary B" PGN messages. The priority, the PGN and the transmission rate and the process data mapping is changeable in the parameter mode. It's also possible to request the process data messages with the "Request" PGN 0x00EAnn. See also chapter "J1939 Interface Description", section "Process Data (PD)".

The following table contains the default values of the PDO Output data. The PDO output data can be defined according to section "PDO Mapping" in the parameter "PDO[x].Map" of the respective PDO as listed in chapter "Parameter Table".

| Message                         | Cycle time internal | Identifier (29 bit) |        |                | Data bytes          |   |                  |   |                  |   |        |   |
|---------------------------------|---------------------|---------------------|--------|----------------|---------------------|---|------------------|---|------------------|---|--------|---|
|                                 |                     | Prio.               | PGN    | Source Address | 1                   | 2 | 3                | 4 | 5                | 6 | 7      | 8 |
| Address Claimed                 | Once at Startup     | 6                   | 0xEEFF | Node-ID        | J1939 Name (64 bit) |   |                  |   |                  |   |        |   |
| Acceleration (PDO 0)            | 10 ms               | 7                   | 0xFF00 | Node-ID        | Acc X               |   | Acc Y            |   | Acc Z            |   |        |   |
| Angular rate (PDO 1)            | 10 ms               | 7                   | 0xFF01 | Node-ID        | Gyro X              |   | Gyro Y           |   | Gyro Z           |   |        |   |
| Rotational Acceleration (PDO 2) | 10 ms               | 7                   | 0xFF02 | Node-ID        | RotAcc X            |   | RotAcc Y         |   | RotAcc Z         |   |        |   |
| Gravity Vector (PDO 3)          | 10 ms               | 7                   | 0xFF03 | Node-ID        | Gravity Vector X    |   | Gravity Vector Y |   | Gravity Vector Z |   |        |   |
| Linear Acceleration (PDO 4)     | 10 ms               | 7                   | 0xFF04 | Node-ID        | Linear Acc X        |   | Linear Acc Y     |   | Linear Acc Z     |   |        |   |
| Angle <sup>1)</sup> (PDO 5)     | 10 ms               | 7                   | 0xFF05 | Node-ID        | Roll: INX           |   | Pitch: INX       |   | Yaw: INX         |   |        |   |
| Quaternion (PDO 6)              | 10 ms               | 7                   | 0xFF06 | Node-ID        | Quat X              |   | Quat Y           |   | Quat Z           |   | Quat W |   |
| Mics (PDO 7)                    | 10 ms               | 7                   | 0xFF07 | Node-ID        | Temp sensor element |   | Temp mainboard   |   |                  |   |        |   |

Table 4.3

<sup>1)</sup> Angle: Please note that the data of the respective upright axis is indefinite (e.g. yaw in case of the sensor orientation is horizontal with connector sideways)

## 4.4 PDO Mapping

The following table describes the allocation of the PDO Output data. Triaxial acceleration sensor and triaxial gyroscope data is provided as raw data and used as input of the sensor fusion algorithm. The sensor fusion algorithm is designed to compensate the measurement errors by combining accelerometer and gyroscope data (Sensor Fusion data). The PDO output data can be defined in the parameter PDO[x].Map of the respective PDO as listed in chapter "Parameter Table".

| Mapping ID | Data               | Data name                 | Data description                                                              | Data type          |
|------------|--------------------|---------------------------|-------------------------------------------------------------------------------|--------------------|
| 0          | Acc X              | Acceleration X            | Acceleration in x direction                                                   | Raw data           |
| 1          | Acc Y              | Acceleration Y            | Acceleration in y direction                                                   | Raw data           |
| 2          | Acc Z              | Acceleration Z            | Acceleration in z direction                                                   | Raw data           |
| 3          | Gyro X             | Gyroscope X               | Rotation rate around the x axis                                               | Raw data           |
| 4          | Gyro Y             | Gyroscope Y               | Rotation rate around the y axis                                               | Raw data           |
| 5          | Gyro Z             | Gyroscope Z               | Rotation rate around the z axis                                               | Raw data           |
| 6          | RotAcc X           | Rotational Acceleration X | Rotational acceleration around the x axis                                     | Raw data           |
| 7          | RotAcc Y           | Rotational Acceleration Y | Rotational acceleration around the y axis                                     | Raw data           |
| 8          | RotAcc Z           | Rotational Acceleration Z | Rotational acceleration around the z axis                                     | Raw data           |
| 9          | -                  | -                         | Reserved (internal use only)                                                  | Raw data           |
| 10         | -                  | -                         | Reserved (internal use only)                                                  | Raw data           |
| 11         | -                  | -                         | Reserved (internal use only)                                                  | Raw data           |
| 12         | Grav X             | Gravity Vector X          | Proportion of the gravity vector in x direction without external acceleration | Sensor Fusion data |
| 13         | Grav Y             | Gravity Vector Y          | Proportion of the gravity vector in y direction without external acceleration | Sensor Fusion data |
| 14         | Grav Z             | Gravity Vector Z          | Proportion of the gravity vector in z direction without external acceleration | Sensor Fusion data |
| 15         | LinAcc X           | Linear Acceleration X     | Acceleration in x direction without gravity vector                            | Sensor Fusion data |
| 16         | LinAcc Y           | Linear Acceleration Y     | Acceleration in y direction without gravity vector                            | Sensor Fusion data |
| 17         | LinAcc Z           | Linear Acceleration Z     | Acceleration in z direction without gravity vector                            | Sensor Fusion data |
| 18         | Roll <sup>1)</sup> | Roll                      | P + F Angle INX/INY: Rotation about y axis                                    | Sensor Fusion data |
|            |                    |                           | Euler Angle: psi                                                              | Sensor Fusion data |

| Mapping ID | Data                | Data name             | Data description                                      | Data type          |
|------------|---------------------|-----------------------|-------------------------------------------------------|--------------------|
| 19         | Pitch <sup>1)</sup> | Pitch                 | P + F Angle INX/INY: Rotation about x axis            | Sensor Fusion data |
|            |                     |                       | Euler Angle: theta                                    | Sensor Fusion data |
| 20         | Yaw <sup>1)</sup>   | Yaw                   | P + F Angle INX/INY: Rotation about z axis            | Sensor Fusion data |
|            |                     |                       | Euler Angle: phi                                      | Sensor Fusion data |
| 21         | Quat X              | Quaternion X          | Quaternion Data X                                     | Sensor Fusion data |
| 22         | Quat Y              | Quaternion Y          | Quaternion Data Y                                     | Sensor Fusion data |
| 23         | Quat Z              | Quaternion Z          | Quaternion Data Z<br>Note: Output value is always "0" | Sensor Fusion data |
| 24         | Quat W              | Quaternion W          | Quaternion Data W                                     | Sensor Fusion data |
| 25         | Temp Sens           | Temperature sensor    | Temperature of the sensor element                     | Raw data           |
| 26         | Temp Main           | Temperature Mainboard | Temperature of the mainboard                          | Raw data           |
| 27         | -                   | Empty no data         | Empty no data                                         | -                  |

Table 4.4

<sup>1)</sup> Please note that the data of the respective upright axis is indefinite (e.g. yaw in case of the sensor orientation is horizontal plane and the connector face sideways)

## 4.5 SLOT Definition

In the following **SLOT** definition table the **Scaling**, **Limit**, **Offset** and **Transfer** function of the output data is described. The SLOT definition can be defined in the "SLOT definition" parameters as listed in chapter "Parameter table".

| SLOT Definition   | Acceleration (Acc)/ Gravity Vector (Grav)/ Linear Acceleration (LinAcc) | Rotational Acceleration (RotAcc) | Rotation Rate (Gyro) | Euler Angles (EUI) zy'x", ZXZ       | P + F Angles INX/INY           | Quaternion (Quat) | Temperature (temp) |
|-------------------|-------------------------------------------------------------------------|----------------------------------|----------------------|-------------------------------------|--------------------------------|-------------------|--------------------|
| Data Length       | 2 Bytes signed                                                          | 2 Bytes signed                   | 2 Bytes signed       | 2 Bytes signed                      | 2 Bytes unsigned               | 2 Bytes signed    | 2 Bytes signed     |
| Basic Unit        | g                                                                       | °/s <sup>2</sup>                 | °/s                  | °                                   | °                              | -                 | °C                 |
| Range             | +/- 2 g                                                                 | ± 2500 °/s <sup>2</sup>          | ± 250 °/s            | Roll, Pitch, Yaw -180 ° ... + 180 ° | Roll, Pitch, Yaw 0 ° ... 360 ° | ± 1               | -40 °C ... +85 °C  |
| Offset            | 0 mg                                                                    | 0 °/s <sup>2</sup>               | 0 °/s                | 0 °                                 | 0 °                            | 0                 | 0 °C               |
| Default Factor    | 1000                                                                    | 1                                | 100                  | 100                                 | 100                            | 1000              | 10                 |
| Transfer Function | = ((Data - Offset)/Factor) [basic unit]                                 |                                  |                      |                                     |                                |                   |                    |

Table 4.5

All signed data is 16 bit (two's complement). The abbreviation "g" is equivalent with the acceleration of gravity factor 9,81 m/s<sup>2</sup>.

### Example

AccX data = 987 Dez; Offset value = 0; Factor = 1000 >> Acceleration in x direction = (987 - 0)/1000 g = 0,987 g

## 4.6 Filter Settings

The following filter types can be used to enable filters in the signal path in order to adapt the device to special applications. For the allocation of the different filters, please see the signal graph above. The filter settings can be defined in the parameters "Filter Settings" as listed in chapter "Parameter Table".

| Filter Types           | ID |
|------------------------|----|
| Butterworth lowpass    | 0  |
| Butterworth highpass   | 1  |
| Bessel lowpass         | 2  |
| Bessel highpass        | 3  |
| Tschebyscheff lowpass  | 4  |
| Tschebyscheff highpass | 5  |

Table 4.6

| Filter Order    | ID |
|-----------------|----|
| Off             | 0  |
| 1 <sup>st</sup> | 1  |
| 2 <sup>nd</sup> | 2  |
| 3 <sup>rd</sup> | 3  |

Table 4.7

| Cut-off frequency | ID          |
|-------------------|-------------|
| 1 ... 65000 mHz   | 1 ... 65000 |

Table 4.8

## 5 J1939 Interface Description

### 5.1 J1939 Message Format

The J1939 interface uses the 29 bit CAN-ID. The CAN-ID in J1939 is assembled of a Parameter Group Number (PGN) and a source address.

A parameter group (PG) consists of various parameters, such as offset value, direction of rotation, etc. That means, a PGN specifies what's in that data field.

The priority field has a width of 3 bits. It indicates the message priority. Priority "0" is the highest and "7" the lowest.

A value of "PDU format" between 0x00 and 0xF0 causes messaging between two specific devices. In this case the field "PDU specific" equates to the destination address. A value of "PDU format" higher than 0xF0 causes broadcast messaging to all devices in a group. "PDU specific" is then interpreted as a "group extension".

The device address (node ID) of every individual device in the network has to be unique. This can be assured by means of the address claiming procedure. Details see chapter "J1939 Interface Description", section "Address claiming".

### 5.2 Interpretation of the CAN Identifier

The CAN identifier of a J1939 message contains Parameter Group Number (PGN), source address, priority, data page bit, extended data page bit and a target address (except for broadcast messages).

The identifier is composed as follows:

| Priority | Extended data page | Data page | PDU format | PDU Specific (Destination address) | Source address |
|----------|--------------------|-----------|------------|------------------------------------|----------------|
| 3 bit    | 1 bit              | 1 bit     | 8 bit      | 8 bit                              | 8 bit          |

Table 5.1

The entire telegram contains the identifier and the data section.

Example Request PGN

| Identifier (29 Bit) |                            |                   |                    |                             |                        | Data Bytes    |     |    |    |    |    |    |    |
|---------------------|----------------------------|-------------------|--------------------|-----------------------------|------------------------|---------------|-----|----|----|----|----|----|----|
| Priority (3 bit)    | PGN                        |                   |                    |                             | Source address (8 bit) | 1             | 2   | 3  | 4  | 5  | 6  | 7  | 8  |
|                     | Extended data page (1 bit) | Data page (1 bit) | PDU format (8 Bit) | Destination address (8 bit) |                        | Requested PGN |     |    |    |    |    |    |    |
| 0x07                | 0x00                       | 0x00              | 0xEA               | 0x80                        | 0x32                   | LSB           | MSB | 00 | xx | xx | xx | xx | xx |
| 0x1CEA8032          |                            |                   |                    |                             |                        |               |     |    |    |    |    |    |    |

Table 5.2

The following table explains the 29 bit identifier of the example above.

|       |            |     |    |    |    |                |    |    |    |     |    |    |    |                         |    |    |    |     |    |    |   |                    |   |   |   |     |   |   |   |
|-------|------------|-----|----|----|----|----------------|----|----|----|-----|----|----|----|-------------------------|----|----|----|-----|----|----|---|--------------------|---|---|---|-----|---|---|---|
| Bit   | 29         | 28  | 27 | 26 | 25 | 24             | 23 | 22 | 21 | 20  | 19 | 18 | 17 | 16                      | 15 | 14 | 13 | 12  | 11 | 10 | 9 | 8                  | 7 | 6 | 5 | 4   | 3 | 2 | 1 |
| Byte  | 4          |     |    |    |    | 3 (PDU format) |    |    |    |     |    |    |    | 2 (destination address) |    |    |    |     |    |    |   | 1 (source address) |   |   |   |     |   |   |   |
| Value | 1          | 1   | 1  | 0  | 0  | 1              | 1  | 1  | 0  | 1   | 0  | 1  | 0  | 1                       | 0  | 0  | 0  | 0   | 0  | 0  | 0 | 0                  | 0 | 1 | 1 | 0   | 0 | 1 | 0 |
|       | 0x1        | 0xC |    |    |    | 0xE            |    |    |    | 0xA |    |    |    | 0x8                     |    |    |    | 0x0 |    |    |   | 0x3                |   |   |   | 0x2 |   |   |   |
|       | 0x1CEA8032 |     |    |    |    |                |    |    |    |     |    |    |    |                         |    |    |    |     |    |    |   |                    |   |   |   |     |   |   |   |

Table 5.3

## 5.3 Address Claiming

As defined in the J1939 standard the sensor supports the dynamic address claiming. To switch off this function the arbitrary bit in the J1939 name (Parameter index 0x02) should be set to zero.

The sensor starts the claiming with the default node address 128 (0x80) (Parameter Index 0x01). If an address conflict with a higher prior node occurs the network management will change the node address automatically using his internal address claimed table. In this table the sensor registers all claimed addresses from other nodes. The table will be cleared on a reset. After a conflict the new claimed address will be saved in the parameter set and used on a restart.

If the dynamic claiming is not active or no free node address is available the sensor will use the null address 254. The null address is not saved in the parameter set: After a restart the sensor will use the last claimed address. The Parameter Group Number (PGN) 0x00FED8 "Commanded Address" is not supported.

## 5.4 Process Data (PD)

After the sensor has claimed a node address the measured inclination values will be send automatically with a "Proprietary B" PGN message. The priority, the PGN and the transmission rate are changeable in the parameter mode. It's also possible to request the process data message with the "Request" PGN 0x00EAnn.

Example Request PGN 0x FF 01:

| Identifier |          |                | Data Bytes    |    |    |    |    |    |    |    |
|------------|----------|----------------|---------------|----|----|----|----|----|----|----|
| Priority   | PGN      | Source address | 1             | 2  | 3  | 4  | 5  | 6  | 7  | 8  |
|            |          |                | Requested PGN |    |    |    |    |    |    |    |
| *          | 0x00EAnn | rr             | 01            | FF | 00 | xx | xx | xx | xx | xx |

Table 5.4

\*: placeholder, necessary

nn: destination address -> sensor node adress

rr: source address

xx: unused, bytes optional



### **Note!**

Requested PGN: LSB first!

## 5.5 Parameter Mode

The parameter mode uses the "Proprietary A" PGN 0x00EFnn for a peer-to-peer communication. Therefore the PGN includes the sensor node address in the last byte.

To read and write the parameters the eight data bytes have to contain the following commands. The written parameter values are saved permanently when the parameter mode is left. Then the sensor starts with a complete reset and the new parameter set.

## 5.6 Starting Parameter Mode



To send parameters to the device and to read out the actual parameters start the parameter Mode by using the following sequence.

| Identifier |          |                | Data Bytes |               |    |    |    |    |    |    |
|------------|----------|----------------|------------|---------------|----|----|----|----|----|----|
| Priority   | PGN      | Source address | 1<br>CMD   | 2<br>Password | 3  | 4  | 5  | 6  | 7  | 8  |
| *          | 0x00EFnn | rr             | 0xEB       | 0x55          | xx | xx | xx | xx | xx | xx |

Table 5.5

\*: placeholder, necessary

nn: destination address -> sensor node address

rr: source address

xx: unused, bytes optional



### **Note!**

Please note that during the device is in the parameter mode no PDOs are sent. The answer message should be D0 (see also chapter "J1939 Interface Description", section "Answer message").

## 5.7 Reading Parameters



To read out the actual parameters use the following message.

| Identifier |          |                | Data Bytes |            |    |    |    |    |    |    |
|------------|----------|----------------|------------|------------|----|----|----|----|----|----|
| Priority   | PGN      | Source address | 1<br>CMD   | 2<br>Index | 3  | 4  | 5  | 6  | 7  | 8  |
| *          | 0x00EFnn | rr             | 0xE0       | pp         | xx | xx | xx | xx | xx | xx |

Table 5.6

\*: placeholder, necessary

pp: the index of the parameter (see chapter "Parameter Table")

nn: destination address -> sensor node address

rr: source address

xx: unused, bytes optional



## 5.8 Writing Parameters



To write parameters to the device use the following message.

| Identifier |          |                | Data Bytes |            |    |    |    |    |    |    |
|------------|----------|----------------|------------|------------|----|----|----|----|----|----|
| Priority   | PGN      | Source address | 1<br>CMD   | 2<br>Index | 3  | 4  | 5  | 6  | 7  | 8  |
| *          | 0x00EFnn | rr             | 0xE1       | pp         | dd | dd | dd | dd | dd | dd |

Table 5.7

\*: placeholder, necessary

dd: data to write, LSB in Byte 3

pp: the index of the parameter (see chapter "Parameter table")

nn: destination address -> sensor node address

rr: source address



### **Note!**

The answer message should be D0 see also chapter "J1939 Interface Description", section "Answer Messages".

## 5.9 Leaving Parameter Mode



To leave the parameter mode use the following sequence.

| Identifier |          |                | Data Bytes |            |    |    |    |    |    |    |
|------------|----------|----------------|------------|------------|----|----|----|----|----|----|
| Priority   | PGN      | Source address | 1<br>CMD   | 2<br>Index | 3  | 4  | 5  | 6  | 7  | 8  |
| *          | 0x00EFnn | rr             | 0xEB       | 0x00       | xx | xx | xx | xx | xx | xx |

Table 5.8

\*: placeholder, necessary

nn: destination address -> sensor node address

rr: source address

xx: unused, bytes optional

## 5.10 Answer Messages

In the answer message the source address is the address of the sensor (default value 0x80). The destination address (in this case 0x32) is the node ID of the node that has sent the request. The priority is always 7 (0x07).

On each parameter message the sensor will send an answer with a code in the first byte of the data bytes section.

Below an example for an "Answer Message" with node ID 0x80.

| Identifier (29 Bit)         |                           |                          |                                   |                              | Data Bytes |                                 |                                 |   |   |   |   |   |
|-----------------------------|---------------------------|--------------------------|-----------------------------------|------------------------------|------------|---------------------------------|---------------------------------|---|---|---|---|---|
| Priority<br>(3 bit)         | PGN                       |                          |                                   | Source<br>address (8<br>bit) | 1          | 2                               | 3                               | 4 | 5 | 6 | 7 | 8 |
|                             | Data<br>page<br>(2 bit)   | PDU<br>format<br>(8 Bit) | Destination<br>address (8<br>bit) |                              |            |                                 |                                 |   |   |   |   |   |
| 0x07<br>= 0111 <sub>2</sub> | 0x00<br>= 00 <sub>2</sub> | 0xEF                     | 0x32                              | 0x80                         | Code       | optional<br>Parameter<br>Number | optional read Parameter<br>Data |   |   |   |   |   |
| 0x1CEF3280                  |                           |                          |                                   |                              |            |                                 |                                 |   |   |   |   |   |

Table 5.9

The following table describes the content of data byte 1 "Code"

| Code | Descripton                                                  |
|------|-------------------------------------------------------------|
| D0   | ok/password accepted/parameter successfully written or read |
| D1   | no access password not set                                  |
| D2   | parameter data out of limits                                |
| D3   | too less data for this parameter                            |
| D4   | parameter number out of range                               |
| D5   | no valid parameter                                          |
| D6   | command unknown                                             |

Table 5.10



## 6 Example

### 6.1 Set Node ID

Assumption:

- Device node ID: 0x80 (default)
- Master node ID: 0x01

#### Step 1: Starting Parameter Mode

See also chapter "Starting Parameter Mode"

| Identifier |        |                | Data Bytes                                |               |    |    |    |    |    |    |
|------------|--------|----------------|-------------------------------------------|---------------|----|----|----|----|----|----|
| Priority   | PGN    | Source address | 1<br>CMD                                  | 2<br>Password | 3  | 4  | 5  | 6  | 7  | 8  |
| 0x00       | 0xEF80 | 0x01           | 0xEB<br>(CMD: Start<br>parameter<br>mode) | 0x55          | xx | xx | xx | xx | xx | xx |

Table 6.1

xx: unused, bytes optional

#### Effect

Parameter Mode is started.

- Message: D0 = Password accepted (see also chapter "J1939 Interface Description", section "Answer Messages").
- Yellow LED blinks
- No more PDOs are sent

#### Step 2: Writing Parameter Index 1

See also chapter "J1939 Interface Description", section "Writing Parameters"

| Identifier |        |                | Data Bytes                           |                                            |                                        |    |    |    |    |    |
|------------|--------|----------------|--------------------------------------|--------------------------------------------|----------------------------------------|----|----|----|----|----|
| Priority   | PGN    | Source address | 1<br>CMD                             | 2<br>Index                                 | 3                                      | 4  | 5  | 6  | 7  | 8  |
| 0x00       | 0xEF80 | 0x01           | 0xE1<br>(CMD:<br>Write<br>parameter) | 0x01<br>(Parameter<br>Index 1:<br>Node ID) | 0xC8<br>New<br>address<br>= 200<br>dez | xx | xx | xx | xx | xx |

Table 6.2

xx: unused, bytes optional

#### Effect

New parameter is acknowledged.

- Message: D0 = parameter successfully written or read (see also chapter "J1939 Interface Description", section "Answer Messages").
- Yellow LED blinks
- No more PDOs are sent



**Note!**

The sensor answers with the old Node-ID. New Node-ID is valid when the parameter mode is left!

**Step 3: Leaving Parameter Mode**

See also chapter "Leaving Parameter Mode"

| Identifier |        |                | Data Bytes |               |    |    |    |    |    |    |
|------------|--------|----------------|------------|---------------|----|----|----|----|----|----|
| Priority   | PGN    | Source address | 1<br>CMD   | 2<br>Password | 3  | 4  | 5  | 6  | 7  | 8  |
| 0x00       | 0xEF80 | 0x01           | 0xEB       | 0x00          | xx | xx | xx | xx | xx | xx |

Table 6.3

xx: unused, bytes optional

**Effect**

Parameter Mode is left.

- Sensor restarts.
- New node ID is claimed (see also chapter "J1939 Interface Description", section "Adress Claiming").
- Yellow LED blinks
- PDOs are sent



## 6.2 Factory reset

The following steps describe how to reset the sensor to the factory default settings:

### Step 1: Starting Parameter Mode

See also chapter "Starting Parameter Mode"

| Identifier |        |                | Data Bytes                                |               |    |    |    |    |    |    |
|------------|--------|----------------|-------------------------------------------|---------------|----|----|----|----|----|----|
| Priority   | PGN    | Source address | 1<br>CMD                                  | 2<br>Password | 3  | 4  | 5  | 6  | 7  | 8  |
| 0x00       | 0xEF80 | 0x01           | 0xEB<br>(CMD: Start<br>parameter<br>mode) | 0x55          | xx | xx | xx | xx | xx | xx |

Table 6.4

xx: unused, bytes optional

#### Effect

Parameter Mode is started.

- Message: D0 = Password accepted (see also chapter "J1939 Interface Description", section "Answer Messages").
- Yellow LED blinks
- No more PDOs are sent

### Step 2: Send command factory reset

| Identifier |        |                | Data Bytes                         |                                    |    |    |    |    |    |    |
|------------|--------|----------------|------------------------------------|------------------------------------|----|----|----|----|----|----|
| Priority   | PGN    | Source address | 1<br>CMD                           | 2<br>Index                         | 3  | 4  | 5  | 6  | 7  | 8  |
| 0x00       | 0xEF80 | 0x01           | 0xE2<br>(CMD:<br>Factory<br>reset) | 0x00<br>(CMD:<br>Factory<br>reset) | xx | xx | xx | xx | xx | xx |

Table 6.5

xx: unused, bytes optional

#### Effect

New parameter is acknowledged.

- Message: D0 = parameter successfully written or read (see also chapter "J1939 Interface Description", section "Answer Messages").
- Yellow LED blinks
- No more PDOs are sent



**Step 3: Leaving Parameter Mode**

See also chapter "Leaving Parameter Mode"

| Identifier |        |                | Data Bytes |               |    |    |    |    |    |    |
|------------|--------|----------------|------------|---------------|----|----|----|----|----|----|
| Priority   | PGN    | Source address | 1<br>CMD   | 2<br>Password | 3  | 4  | 5  | 6  | 7  | 8  |
| 0x00       | 0xEF80 | 0x01           | 0xEB       | 0x00          | xx | xx | xx | xx | xx | xx |

Table 6.6

xx: unused, bytes optional

**Effect**

Parameter Mode is left.

- Sensor restarts.
- Factory default values are set again.
- Yellow LED blinks
- PDOs are sent

## 7 Parameter Table

The following table describes the allocation, range, default values and description of the accessible parameters

| Index                  | Name                      | Valid values                   | Default value | Size [bytes] | Description                                                                                      |
|------------------------|---------------------------|--------------------------------|---------------|--------------|--------------------------------------------------------------------------------------------------|
| <b>J1939 Interface</b> |                           |                                |               |              |                                                                                                  |
| 0x00                   | Baud rate                 | 0 ... 8                        | 5             | 1            | Index equals 10,20,50,100,125,250,500,800,1000kBaud                                              |
| 0x01                   | Node ID                   | 0 ... 253                      | 128           | 1            | Actual respectively last valid node ID                                                           |
| <b>J1939 Name</b>      |                           |                                |               |              |                                                                                                  |
| 0x02                   | Arbitrary Address Capable | 0, 1                           | 1             | 1            | Part of the J1939 Name<br>■ 0 = Address Claiming deactivated<br>■ 1 = Address Claiming activated |
| 0x03                   | Industry Group            | 0 ... 7                        | 0             | 1            | Part of the J1939 Name                                                                           |
| 0x04                   | Vehicle System Instance   | 0 ... 15                       | 0             | 1            | Part of the J1939 Name                                                                           |
| 0x05                   | Vehicle System            | 0 ... 127                      | 0             | 1            | Part of the J1939 Name                                                                           |
| 0x06                   | Function                  | 0 ... 255                      | 0             | 1            | Part of the J1939 Name                                                                           |
| 0x07                   | Function Instance         | 0 ... 31                       | 0             | 1            | Part of the J1939 Name                                                                           |
| 0x08                   | ECU Instance              | 0 ... 7                        | 0             | 1            | Part of the J1939 Name                                                                           |
| <b>J1939 Messages</b>  |                           |                                |               |              |                                                                                                  |
| 0x09                   | PDO[0].PGN                | 0x00000 ... 0x3FFFF            | 0x0FF00       | 4            | Process data PGN                                                                                 |
| 0x0A                   | PDO[0].Map                | je Byte 0 ... 27 <sup>1)</sup> | 0, 1, 2, 27   | 4            | Defines the mapping of the process data                                                          |
| 0x0B                   | PDO[0].Interval           | 0 ... 65535                    | 1             | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                           |
| 0x0C                   | PDO[0].Offset             | 0 ... 255                      | 0             | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms       |
| 0x0D                   | PDO[0].Priority           | 0 ... 7                        | 7             | 1            | Priority of the PDO                                                                              |
| 0x0E                   | PDO[1].PGN                | 0x00000 ... 0x3FFFF            | 0x0FF01       | 4            | Process data PGN                                                                                 |
| 0x0F                   | PDO[1].Map                | je Byte 0 ... 27 <sup>1)</sup> | 3, 4, 5, 27   | 4            | Defines the mapping of the process data                                                          |
| 0x10                   | PDO[1].Interval           | 0 ... 65535                    | 1             | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                           |
| 0x11                   | PDO[1].Offset             | 0 ... 255                      | 0             | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms       |
| 0x12                   | PDO[1].Priority           | 0 ... 7                        | 7             | 1            | Priority of the PDO                                                                              |
| 0x13                   | PDO[2].PGN                | 0x00000 ... 0x3FFFF            | 0x0FF02       | 4            | Process data PGN                                                                                 |

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| Index | Name            | Valid values                   | Default value  | Size [bytes] | Description                                                                                |
|-------|-----------------|--------------------------------|----------------|--------------|--------------------------------------------------------------------------------------------|
| 0x14  | PDO[2].Map      | je Byte 0 ... 27 <sup>1)</sup> | 6, 7, 8, 27    | 4            | Defines the mapping of the process data                                                    |
| 0x15  | PDO[2].Interval | 0 ... 65535                    | 1              | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                     |
| 0x16  | PDO[2].Offset   | 0 ... 255                      | 0              | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms |
| 0x17  | PDO[2].Priority | 0 ... 7                        | 7              | 1            | Priority of the PDO                                                                        |
| 0x18  | PDO[3].PGN      | 0x00000 ... 0x3FFFF            | 0x0FF03        | 4            | Process data PGN                                                                           |
| 0x19  | PDO[3].Map      | je Byte 0 ... 27 <sup>1)</sup> | 12, 13, 14, 27 |              | Defines the mapping of the process data                                                    |
| 0x1A  | PDO[3].Interval | 0 ... 65535                    | 1              | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                     |
| 0x1B  | PDO[3].Offset   | 0 ... 255                      | 0              | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms |
| 0x1C  | PDO[3].Priority | 0 ... 7                        | 7              | 1            | Priority of the PDO                                                                        |
| 0x1D  | PDO[4].PGN      | 0x00000 ... 0x3FFFF            | 0x0FF04        | 4            | Process data PGN                                                                           |
| 0x1E  | PDO[4].MAP      | je Byte 0 ... 27 <sup>1)</sup> | 15, 16, 17, 27 | 4            | Defines the mapping of the process data                                                    |
| 0x1F  | PDO[4].Interval | 0 ... 65535                    | 1              | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                     |
| 0x20  | PDO[4].Offset   | 0 ... 255                      | 0              | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms |
| 0x21  | PDO[4].Priority | 0 ... 7                        | 7              | 1            | Priority of the PDO                                                                        |
| 0x22  | PDO[5].PGN      | 0x00000 ... 0x3FFFF            | 0x0FF05        | 4            | Process data PGN                                                                           |
| 0x23  | PDO[5].Map      | je Byte 0 ... 27 <sup>1)</sup> | 18, 19, 20, 27 | 4            | Defines the mapping of the process data                                                    |
| 0x24  | PDO[5].Interval | 0 ... 65535                    | 1              | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                     |
| 0x25  | PDO[5].Offset   | 0 ... 255                      | 0              | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms |
| 0x26  | PDO[5].Priority | 0 ... 7                        | 7              | 1            | Priority of the PDO                                                                        |
| 0x27  | PDO[6].PGN      | 0x00000 ... 0x3FFFF            | 0x0FF06        | 4            | Process data PGN                                                                           |
| 0x28  | PDO[6].Map      | je Byte 0 ... 27 <sup>1)</sup> | 21, 22, 23, 24 | 4            | Defines the mapping of the process data                                                    |
| 0x29  | PDO[6].Interval | 0 ... 65535                    | 1              | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                     |
| 0x2A  | PDO[6].Offset   | 0 ... 255                      | 0              | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms |

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| Index                  | Name                  | Valid values                   | Default value  | Size [bytes] | Description                                                                                |
|------------------------|-----------------------|--------------------------------|----------------|--------------|--------------------------------------------------------------------------------------------|
| 0x2B                   | PDO[6].Priority       | 0 ... 7                        | 7              | 1            | Priority of the PDO                                                                        |
| 0x2C                   | PDO[7].PGN            | 0x00000 ... 0x3FFFF            | 0x0FF07        | 4            | Process data PGN                                                                           |
| 0x2D                   | PDO[7].Map            | je Byte 0 ... 27 <sup>1)</sup> | 25, 26, 27, 27 | 4            | Defines the mapping of the process data                                                    |
| 0x2E                   | PDO[7].Interval       | 0 ... 65535                    | 1              | 2            | 0 = no message is send<br>1...65535 = multiple of 10ms                                     |
| 0x2F                   | PDO[7].Offset         | 0 ... 255                      | 0              | 1            | Offset for PDO interval to equalize traffic demand temporally.<br>Value = multiple of 10ms |
| 0x30                   | PDO[7].Priority       | 0 ... 7                        | 7              | 1            | Priority of the PDO                                                                        |
| <b>SLOT Definition</b> |                       |                                |                |              |                                                                                            |
| 0x31                   | Acc_SLOT[0].Factor    | no limit                       | 1000           | 2            | Acceleration (Acc) SLOT value: Factor                                                      |
| 0x32                   | Acc_SLOT[0].Offset    | no limit                       | 0              | 2            | Acceleration (Acc) SLOT value: Offset                                                      |
| 0x33                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x34                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x35                   | Gyro_SLOT[1].Factor   | no limit                       | 100            | 2            | Rotation rate (Gyro) SLOT value: Factor                                                    |
| 0x36                   | Gyro_SLOT[1].Offset   | no limit                       | 0              | 2            | Rotation rate (Gyro) SLOT value: Offset                                                    |
| 0x37                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x38                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x39                   | RotAcc_SLOT[2].Factor | no limit                       | 1              | 2            | Rotational Acceleration (RotAcc) SLOT value: Factor                                        |
| 0x3A                   | RotAcc_SLOT[2].Offset | no limit                       | 0              | 2            | Rotational Acceleration (RotAcc) SLOT value: Offset                                        |
| 0x3B<br>...<br>0x40    | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x41                   | Grav_SLOT[4].Factor   | no limit                       | 1000           | 2            | Gravity Vector (Grav) SLOT value: Factor                                                   |
| 0x42                   | Grav_SLOT[4].Offset   | no limit                       | 0              | 2            | Gravity Vector (Grav) SLOT value: Offset                                                   |
| 0x43                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x44                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x45                   | LinAcc_SLOT[5].Factor | no limit                       | 1000           | 2            | Linear Acceleration (LinAcc) SLOT value: Factor                                            |
| 0x46                   | LinAcc_SLOT[5].Offset | no limit                       | 0              | 2            | Linear Acceleration (LinAcc) SLOT value: Offset                                            |
| 0x47                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x48                   | Reserved              | -                              | -              | -            | Internal use only                                                                          |
| 0x49                   | Eul_SLOT[6].Factor    | no limit                       | 100            | 2            | Euler angle (Eul) SLOT value: Factor                                                       |
| 0x4A                   | Eul_SLOT[6].Offset    | no limit                       | 0              | 2            | Euler angle (Eul) SLOT value: Offset                                                       |

| Index                  | Name                       | Valid values               | Default value | Size [bytes] | Description                                                                 |
|------------------------|----------------------------|----------------------------|---------------|--------------|-----------------------------------------------------------------------------|
| 0x4B                   | Reserved                   | -                          | -             | -            | Internal use only                                                           |
| 0x4C                   | Reserved                   | -                          | -             | -            | Internal use only                                                           |
| 0x4D                   | Quat_SLOT[7].Factor        | no limit                   | 1000          | 2            | Quaternion (Quat) SLOT value: Factor                                        |
| 0x4E                   | Quat_SLOT[7].Offset        | no limit                   | 0             | 2            | Quaternion (Quat) SLOT value: Offset                                        |
| 0x4F                   | Reserved                   | -                          | --            | 2            | Internal use only                                                           |
| 0x50                   | Reserved                   | -                          | -             | -            | Internal use only                                                           |
| 0x51                   | Temp_SLOT[8].Factor        | no limit                   | 10            | 2            | Temperature (temp) SLOT value: Factor                                       |
| 0x52                   | Temp_SLOT[8].Offset        | no limit                   | 0             | 2            | Temperature (temp) SLOT value: Offset                                       |
| 0x53                   | Reserved                   | -                          | -             | -            | Internal use only                                                           |
| 0x54                   | Reserved                   | -                          | -             | -            | Internal use only                                                           |
| <b>Filter Settings</b> |                            |                            |               |              |                                                                             |
| 0x55                   | Acc_Filter[0].Type         | 0... 5 <sup>2)</sup>       | 0             | 1            | Filter type of Filter No.0 >> Acceleration (Acc)                            |
| 0x56                   | Acc_Filter[0].Order        | 0... 3 <sup>2)</sup>       | 1             | 1            | Filter order of Filter No.0 >> Acceleration (Acc) 0 = off                   |
| 0x57                   | Acc_Filter[0].Frequency    | 1000...65000 <sup>2)</sup> | 20000         | 2            | Cut-off frequency of Filter No.0 >> Acceleration (Acc) in mHz               |
| 0x58                   | Gyro_Filter[1].Type        | 0... 5 <sup>2)</sup>       | 1             | 1            | Filter type of Filter No.1 >> Rotation rate (Gyro)                          |
| 0x59                   | Gyro_Filter[1].Order       | 0... 3 <sup>2)</sup>       | 0             | 1            | Filter order of Filter No.1 >> Rotation rate (Gyro) 0 = off                 |
| 0x5A                   | Gyro_Filter[1].Frequency   | 1000...65000 <sup>2)</sup> | 50000         | 2            | Cut-off frequency of Filter No.1 >> Rotation rate (Gyro) in mHz             |
| 0x5B                   | RotAcc_Filter[2].Type      | 0... 5 <sup>2)</sup>       | 0             | 1            | Filter type of Filter No.2 >> Rotational acceleration (RotAcc)              |
| 0x5C                   | RotAcc_Filter[2].Order     | 0... 3 <sup>2)</sup>       | 1             | 1            | Filter order of Filter No.2 >> Rotational acceleration (RotAcc) 0=off       |
| 0x5D                   | RotAcc_Filter[2].Frequency | 1000...65000 <sup>2)</sup> | 10000         | 2            | Cut-off frequency of Filter No.2 -> Rotational acceleration (RotAcc) in mHz |
| 0x5E<br>...<br>0x60    | reserved                   | -                          | -             | -            | Internal use only                                                           |
| 0x61                   | Grav_Filter[4].Type        | 0... 5 <sup>2)</sup>       | 0             | 1            | Filter type of Filter No.4 >> Gravity vector (Grav)                         |
| 0x62                   | Grav_Filter[4].Order       | 0... 3 <sup>2)</sup>       | 0             | 1            | Filter order of Filter No.4 >> Gravity vector (Grav) 0 = off                |
| 0x63                   | Grav_Filter[4].Frequency   | 1000...65000 <sup>2)</sup> | 50000         | 2            | Cut-off frequency of Filter No.4 >> Gravity vector (Grav) in mHz            |
| 0x64                   | LinAcc_Filter[5].Type      | 0... 5 <sup>2)</sup>       | 0             | 1            | Filter type of Filter No.5 >> Linear acceleration (LinAcc)                  |
| 0x65                   | LinAcc_Filter[5].Order     | 0... 3 <sup>2)</sup>       | 0             | 1            | Filter order of Filter No.5 >> Linear acceleration (LinAcc) 0 = off         |



| Index                   | Name                       | Valid values               | Default value | Size<br>[bytes] | Description                                                                                                                                                             |
|-------------------------|----------------------------|----------------------------|---------------|-----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 0x66                    | LinAcc_Filter[5].Frequency | 1000...65000 <sup>2)</sup> | 50000         | 2               | Cut-off frequency of Filter No.5<br>>> Linear acceleration (LinAcc)<br>in mHz                                                                                           |
| <b>Angle_Definition</b> |                            |                            |               |                 |                                                                                                                                                                         |
| 0x67                    | Eul_Ang_Def                | 0 .. 3                     | 2             | 1               | Euler Angles definition:<br>■ 0 = z,y',x" [DIN 9300;DIN<br>70000]<br>■ 1 = ZXZ<br>P +F Angles definition:<br>■ 2 = INX [Pepperl + Fuchs]<br>■ 3 = INY [Pepperl + Fuchs] |

Table 7.1

<sup>1)</sup> PDO according to table in chapter "PDO Mapping"

<sup>2)</sup> Filter Type according to table in chapter "Filter Settings"

# FACTORY AUTOMATION – SENSING YOUR NEEDS



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