LCR20 HART Level Radar

Technical Information







Your automation, our passion.

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Worldwide

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1 Introduction

1.1 Content of this Document

This document contains information that you need in order to use your product throughout the applicable stages of the product life cycle. These can include the following:

- Product identification
- Delivery, transport, and storage
- Mounting and installation
- Commissioning and operation
- Maintenance and repair
- Troubleshooting
- Dismounting
- Disposal

Note

This document does not substitute the instruction manual.



Note

For full information on the product, refer to the instruction manual and further documentation on the Internet at www.pepperl-fuchs.com.

The documentation consists of the following parts:

- Datasheet product overview
 The datasheet contains the essential technical data for product selection.
- Technical information (TI), present document planning aid The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.
- Manual (BA) complete information The manual contains all information from incoming acceptance to disposal.
- Brief instructions (KA) guide that takes you quickly to the 1st measured value The brief instructions contain all the essential information from incoming acceptance to initial commissioning.
- Instruction manual (SI) safety-relevant document Depending on the approval, the required instruction manuals are supplied with the device.

Additionally, the following parts may belong to the documentation, if applicable:

- EU-type examination certificate
- EU declaration of conformity
- Attestation of conformity
- Certificates
- Control drawings
- Additional documents



1.2 Safety Information

Target Group, Personnel

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismounting lies with the plant operator.

Only appropriately trained and qualified personnel may carry out mounting, installation, commissioning, operation, maintenance, and dismounting of the product. The personnel must have read and understood the instruction manual and the further documentation.

Prior to using the product make yourself familiar with it. Read the document carefully.

1.3 Symbols Used

This document contains symbols for the identification of warning messages and of informative messages.

Warning Messages

You will find warning messages, whenever dangers may arise from your actions. It is mandatory that you observe these warning messages for your personal safety and in order to avoid property damage.

Depending on the risk level, the warning messages are displayed in descending order as follows:



Danger!

This symbol indicates an imminent danger.

Non-observance will result in personal injury or death.



Warning!

This symbol indicates a possible fault or danger.

Non-observance may cause personal injury or serious property damage.



Caution!

This symbol indicates a possible fault.

Non-observance could interrupt the device and any connected systems and plants, or result in their complete failure.

Informative Symbols



Note

This symbol brings important information to your attention.



Action

This symbol indicates a paragraph with instructions. You are prompted to perform an action or a sequence of actions.





Symbols for Certain Types of Information and Graphics



Permitted

Procedures, processes or actions that are permitted.



Forbidden

Procedures, processes or actions that are forbidden.

- 1, 2, 3 ... Item numbers
- A, B, C, ... Views

2 Terms and Abbreviations

2.1 Document Types

BA

Document type Manual

KA

Document type Brief Instructions

ТΙ

Document type Technical Information

SI

Document type Instruction manual

2.2 Abbreviations

ΡN

Nominal pressure

MWP

MWP (Maximum working pressure/max. process pressure) The MWP can also be found on the nameplate.

ToF

Time of Flight

PACT*ware*[™]

Manufacturer independent operating software for field devices Frame application (FDT – Field Device Tool) for running DTMs

DTM

Device Type Manager - Device driver component for a device in an FDT environment

٤r

DK value - relative dielectric constant

Operating tool

The term **operating tool** is used in place of the following operating software:

- PACTware, for operation via HART communication and PC
- P+F Level (app), for operation using an Android or iOS smartphone or tablet

BD

Blocking Distance; no signals are analyzed within the BD.

PLC

Programmable logic controller (PLC)



3 Product Life Cycle

3.1 Engineering

- Proven radar measuring technology
- Level measurement and open channel flow measurement for Ex and non-Ex areas
- Flooding detection
- · Wide range of installation possibilities and accessories
- Highest degree of ingress protection
- 2D/3D drawings
- Spec sheet producer
- Applicator selection tool for selecting the perfect measurement solution

Note

Device not compatible with transmitters and sensors that use ultrasonic measurement technology.

3.2 **Procurement**

- Best price-performance-ratio radar
- Global availability
- Order code includes variety of mounting accessories

3.3 Installation

- Rear and front thread for flexible installation
- Slip-on flange for nozzle installation
- Complete measuring point: including mounting accessory and flooding protection tube

3.4 Commissioning

- Quick and easy setup with the P+F Level app or PACTware
- No additional tools or adapters required
- Local languages (up to 15)

3.5 Operation

- Continuous self-monitoring
- Diagnostics information according to NAMUR NE107 with remedial measures in the form of plain text messages
- Signal curve via P+F Level (app) and PACTware
- Encrypted single point-to-point data transmission (tested by Fraunhofer Institute) and password protected communication via *Bluetooth*[®] wireless technology

3.6 Maintenance

- No maintenance required
- Technical experts on-call around the world

3.7 Retirement

- Environmentally responsible recycling concepts
- RoHS compliance (restriction of certain hazardous substances), lead-free soldering of electronic components





4 Measuring principle

The device is a "downward-looking" measuring system, which functions according to the timeofflight (ToF) method. It measures the distance from the reference point \mathbf{R} to the product surface. Radar pulses are emitted by an antenna, reflected off the product surface and received again by the radar system.



Figure 4.1 Setup parameters of the device

- E Empty calibration (= zero)
- **F** Full calibration (= span)
- D Measured distance
- L Level (L = E D)
- **Q** Flow rate at measuring weirs or channels (calculated from the level using linearization)
- R Reference point

4.1 Input

The reflected radar pulses are received by the antenna and transmitted to the electronics. A microprocessor evaluates the signals and identifies the level echo caused by the reflection of the radar pulses at the product surface. This clear signal detection system benefits from over 30 years' experience with time-of-flight procedures.

The distance **D** to the product surface is proportional to the time of flight **t** of the pulse:

D = c x t/2,

where **c** is the speed of light.

Based on the known empty distance E, the level L is calculated:

L = E - D

4.2 Output

The device is calibrated by entering the empty distance E (= zero point) and the full distance F (= span).

- Current output: 4 to 20 mA
- Digital output (HART, P+F Level): 0 to 15 m (0 to 49 foot) or 0 to 20 m (0 to 66 foot) depending on antenna version

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5 Input

5.1 Measured Variable

The measured variable is the distance between the reference point and the product surface. The level is calculated based on **E**, the empty distance entered.

5.2 Measuring Range

Maximum measuring range

- Device with 40 mm (1.5 inch) antenna: 15 m (49 foot)
- Device with 80 mm (3 inch) antenna: 20 m (66 foot)

Installation requirements

- Recommended tank height > 1.5 m (5 foot) for media with low ε_r value
- Open channel minimum width 0.5 m (1.6 foot)
- Calm surfaces
- No agitators
- No buildup
- Relative dielectric constant ε_r > 4 Contact Pepperl+Fuchs for lower ε_r values

Usable measuring range

The usable measuring range depends on the antenna size, the medium's reflective properties, the installation position and any possible interference reflections.

Media groups

• $\varepsilon_r = 4 \text{ to } 10$

e. g. concentrated acid, organic solvents, ester, aniline, alcohol, acetone.

- ε_r > 10
 - e.g. conductive liquids, aqueous solutions, diluted acids and bases

Reduction of the maximum possible measuring range by:

- Media with bad reflective properties (= low ε_r value)
- Formation of buildup, particularly of moist products
- Strong condensation
- Foam generation
- Freezing of sensor

5.3 Operating Frequency

K-band (~ 26 GHz)

5.4 Transmission Power

Mean power density in the direction of the beam

- At a distance of 1 m (3.3 foot): < 12 nW/cm²
- At a distance of 5 m (16 foot): < 0.4 nW/cm²



6 Output

6.1 Output Signal

Output signal 4 to 20 mA

An 4 to 20 mA interface is used for measured value output and to power to the device.

6.2 Digital Output HART[®]

- Signal encoding; FSK ±0.5 mA over current signal
- Data transmission rate; 1200 Bit/s

Bluetooth[®] Wireless Technology (available as an optional extra)

The device has a *Bluetooth*[®] wireless technology interface and can be operated and configured via this interface using the P+F Level app.

- The range under reference conditions is 25 m (82 foot).
- Incorrect operation by unauthorized persons is prevented by means of encrypted communication and password encryption.
- The *Bluetooth*[®] wireless technology interface can be deactivated.

6.3 Signal on Alarm

Depending on the interface, failure information is displayed as follows:

- Current output
 Alarm current: 22.5 mA (in accordance with NAMUR recommendation NE 43)
 - Operating tool via digital communication (HART) or P+F Level (app)
 - Status signal (as per NAMUR Recommendation NE 107)
 - Plain text display with remedial action

6.4 Linearization

The linearization function of the device allows the conversion of the measured value into any unit of length, weight, flow or volume. When operating via PACT*ware and* linearization tables for calculating the volume are preprogrammed in the vessels.

Pre-programmed linearization curves

- Horizontal cylindrical tank
- Sphere
- Tank with pyramid bottom
- Tank with conical bottom
- Tank with flat bottom

Other linearization tables of up to 32 value pairs can be entered manually.



7

Protocol-Specific Data, HART

Manufacturer ID

0x005D

Device type ID

0x5DD3

HART specification

7.0

Device description files (DTM)

Information and files under:

- www.pepperl-fuchs.com
- www.hartcomm.org

HART load

Min. 250 Ω

HART device variables

Assignment of HART device variables is fixed and cannot be changed.

- Measured values for PV (primary variable)
 Level linearized
- Advanced diag. measured values for SV (secondary variable)
 Distance
- Advanced diag. measured values for TV (tertiary variable) Relative echo amplitude
- Advanced diag. measured values for QV (quarternary variable)
 Temperature

Supported functions

Additional transmitter status

Multidrop current

4 mA

Time for connection setup

<1s



8 Electrical Connection

8.1 Cable Assignment



- 1 Plus, brown wire
- 2 Minus, blue wire

8.2 Supply Voltage

10.5 to 30 V DC

An external power supply is necessary.



Figure 8.2

Maximum load R, depending on supply voltage U_o of power supply unit

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Battery operation

The sensor's $Bluetooth^{(R)}$ wireless technology communication can be disabled to increase the operating life of the battery.

Potential equalization

No special measures for potential equalization are required.



Note

Various power supply units can be ordered as an accessory from Pepperl+Fuchs.

8.3 **Power Consumption**

Maximum input power: 675 mW

Current consumption

- Maximum input current: <25 mA
- Maximum start-up current: 3.6 mA

8.4 Starting Time

First stable measured value after 20 s (with supply voltage = 24 V DC)

8.5 Power Supply Failure

The configuration remains stored in the sensor.

8.6 Connecting the Device

4 to 20 mA HART block diagram

Connection of the device with HART communication, power source and 4 to 20 mA display



Figure 8.3

- Device with HART communication 1
- 2 HART resistor
- 3 Power supply

Note

The HART communication resistor of 250 Ω in the signal line is always necessary in the case of a low-impedance power supply.

The voltage drop to be taken into account is:

Max. 6 V for 250 Ω communication resistor

8.7 Cable Specification

Unshielded cable, wire cross-section 0.75 mm²

- Resistant to UV and weather conditions as per ISO 4892-2 •
- Flame resistance according to IEC 60332-1-2 •

According to IEC/EN 60079-11 section 10.9, the cable is designed for a tensile strength of 30 N (6.74 lbf) (over a period of 1 h).

The device is supplied with 5 m (16 foot) cable length as standard. Cable lengths 10 m (33 foot) and 20 m (66 foot) are optionally available.

Lengths can be selected by the user up to an overall length of 300 m (980 foot) and are available by the meter (order option 8) or foot (order option A).

Overvoltage Protection 8.8

The device is equipped with integrated overvoltage protection.



9 **Performance Characteristics**

9.1 Reference Operating Conditions

- Temperature = +24 °C (+75 °F) ±5 °C (±9 °F)
- Pressure = 960 mbar abs. (14 psia) ±100 mbar (±1.45 psi)
- Humidity = 60 % ±15 %
- Reflector: metal plate with diameter \geq 1 m (40 inch)
- No major interference reflections inside the signal beam

9.2 Maximum Measured Error

Typical data under reference operating conditions: DIN EN 61298-2, percentage values in relation to the span.

Output, digital

(HART, P+F Level (app))

- Sum of non-linearity, non-repeatability and hysteresis: ±2 mm (±0.08 inch)
- Offset/zero point: ±4 mm (±0.16 inch)

Output, analog

Only relevant for 4 to 20 mA current output; add error of the analog value to the digital value

- Sum of non-linearity, non-repeatability and hysteresis: $\pm 0.02~\%$
- Offset/zero point: ±0.03 %

Differing values in near-range applications



Figure 9.1 Maximum measured error in near-range applications; values for standard version

- Δ Maximum measured error
- **R** Reference point of the distance measurement
- D Distance from reference point of antenna



9.3 Measured Value Resolution

Dead band as per EN61298-2:

- Digital: 1 mm (0.04 inch)
- Analog: 4 µA

9.4 Response Time

The response time can be configured. The following step response times apply (in accordance with DIN EN 61298-2) when damping is switched off:

Tank height

< 20 m (66 foot)

Sampling rate

1 s⁻¹

Response time

<3s

In accordance with DIN EN 61298-2, the step response time is the time following an abrupt change in the input signal up until the changed output signal has adopted 90 % of the steadystate value for the first time.

9.5 Influence of Ambient Temperature

The measurements are carried out in accordance with EN 61298-3

- Digital (HART, Bluetooth® wireless technology): Standard version: average T_C = ±3 mm (±0.12 inch)/10 K
- Analog (current output):
 - Zero point (4 mA): average T_C = 0.02 %/10 K
 - Span (20 mA): average T_C = 0.05 %/10 K



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10 Installation

10.1 Installation Conditions

Installation types



Figure 10.1 Wall, ceiling or nozzle installation

- A Wall or ceiling mount, adjustable
- B Mounted at front thread
- C Mounted at rear thread
- D Ceiling installation with counter nut
- **E** Horizontal installation with reflector plate
- **F** Shaft wall mounting



Caution!

The sensor cables are not designed as supporting cables. Do not use them for suspension purposes.

Always operate the device in a vertical position in free-space applications.



Position for installation on a vessel

Figure 10.2 Installation position on a vessel

- If possible install the sensor so that its lower edge projects into the vessel.
- Recommended distance A wall nozzle outer edge: ~ 1/6 of the vessel diameter D. Under no circumstances should the device be mounted closer than 15 cm (5.91 inch) to the vessel wall.
- Do not install the sensor in the middle of the vessel.
- Avoid measurements through the filling curtain.
- Avoid equipment such as limit switches, temperature sensors, baffles, heating coils etc.
- No signals are evaluated within the Blocking distance (BD). It can therefore be used to suppress interference signals (e. g. the effects of condensate) in the vicinity of the antenna.

An automatic Blocking distance of at least 0.1 m (0.33 foot) is configured as standard. However, this can be overwritten manually (0 m (0 foot) is also permitted).

Automatic calculation: Blocking distance = Empty calibration – Full calibration – 0.2 m (0.656 foot).

Each time a new entry is made in the **Empty calibration** parameter or **Full calibration** parameter, the **Blocking distance** parameter is recalculated automatically using this formula.

If the result of the calculation is a value < 0.1 m (0.33 foot), the Blocking distance of 0.1 m (0.33 foot) will continue to be used.



Nozzle installation

The antenna should be located out of the nozzle for optimum measurement. The interior of the nozzle must be smooth and may not contain any edges or welded joints. The edge of the nozzle should be rounded if possible.



Figure 10.3 Nozzle installation

- A 80 mm (3 inch) antenna
- B 40 mm (1.5 inch) antenna
- D Nozzle diameter
- L Nozzle length

The maximum length of the nozzle L depends on the nozzle diameter D. Please note the limits for the diameter and length of the nozzle.

80 mm (3 inch) antenna, installation inside nozzle

- D: min. 120 mm (4.72 inch)
- L: max. 205 mm (8.07 inch) + D × 4.5

80 mm (3 inch) antenna, installation outside nozzle

- D: min. 80 mm (3 inch)
- L: max. D × 4.5

40 mm (1.5 inch) antenna, installation outside nozzle

- D: min. 40 mm (1.5 inch)
- L: max. D × 1.5

40 mm (1.5 inch) antenna, installation inside nozzle

- D: min. 80 mm (3 inch)
- L: max. 140 mm (5.5 inch) + D × 1.5

Device alignment for installation on a vessel

- Align the antenna vertically to the product surface.
- Align the eyelet with lug towards the vessel wall as well as possible.





Device alignment for installation on a vessel



Beam angle



Figure 10.5 Relationship between beam angle α, distance D and beamwidth diameter W

The beam angle is defined as the angle α , at which the power density of the radar waves reaches half the value of the maximum power density (3 dB width). Microwaves are also emitted outside the signal beam and can be reflected off interfering installations.

Beam diameter W as a function of beam angle α and distance D.

40 mm (1.5 inch) antenna, α 30 $^\circ$

 $W = D \ge 0.54$

40 mm (1.5 inch) antenna with flooding protection tube, α 12 $^\circ$

W = D x 0.21

80 mm (3 inch) antenna with or without flooding protection tube, α 12 $^\circ$

 $W = D \times 0.21$



Measurement in plastic vessels



Measurement in a plastic vessel with a metallic, interfering installation outside of the vessel

- 1 Pipe, tubing
- 2 Ladder
- 3 Grate, railing

If the outer wall of the vessel is made of a non-conductive material (e. g. GFR), microwaves can also be reflected by interfering installations outside of the vessel.

Please ensure there are no interfering installations made of a conductive material in the signal beam (see the beam angle section for information on calculating the beamwidth diameter).

Please contact the manufacturer for further information.

Weather protection cover

For outdoor use, a weather protection cover is recommended.

The weather protection cover can be ordered as an accessory or together with the device via the ordering option Accessory enclosed.



Weather protection cover, e.g. with 40 mm (1.5 inch) antenna Figure 10.7

Note

The sensor is not completely covered by the weather protection cover.

Free-field measurement with flooding protection tube

The flooding protection tube ensures the sensor measures the maximum level even if it is completely flooded.

In free-field installations and/or in applications where there is a risk of flooding, the flooding protection tube must be used.

The flooding protection tube can be ordered as an accessory or together with the device via the ordering option **Accessory enclosed**.



Figure 10.8 Function of flooding protection tube

- 1 Air pocket
- 2 O-ring (EPDM) seal
- 3 Blocking distance
- 4 Max. level

The tube is screwed directly onto the sensor and seals off the system by means of an O-ring making it air-tight. In the event of flooding, the air pocket that formed in the tube ensures the measurement of the maximum level at the end of the tube. Due to the fact that the blocking distance is inside the tube, multiple echoes are not analyzed.

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Installation with mounting bracket, adjustable

The mounting bracket is available as an accessory.



Figure 10.9 Installation with mounting bracket, adjustable

- Wall or ceiling installation is possible.
- Using the mounting bracket, position the antenna so that it is perpendicular to the product surface.



Caution!

There is no conductive connection between the mounting bracket and transmitter housing. Electrostatic charging possible.

Integrate the mounting bracket in the local potential equalization system.

Cantilever installation, with pivot

The cantilever, wall bracket and mounting frame are available as accessories.



Figure 10.10 Cantilever installation, with pivot

- A Cantilever with wall bracket
- B Cantilever with mounting frame
- **C** Cantilever can be turned (e. g., in order to position the device over the center of the flume)

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Installation of horizontal mounting bracket for sewer shafts

The horizontal mounting bracket is available as an accessory.



Figure 10.11 Installation of horizontal mounting bracket for sewer shafts

Mounting in a shaft

The pivoted mounting bracket is available as an accessory.



Figure 10.12 Mounting in a shaft, pivotable and adjustable

- A Arm with wall bracket
- **B** Pivotable and adjustable arm (e. g. to align the device with the center of a channel)



11 Environment

11.1 Ambient Temperature Range

Measuring device: -40 to +80 °C (-40 to +176 °F)

Note

It may not be possible to use the bluetooth connection at ambient temperatures > 60 °C (140 °F).



Operating the Device Outdoors in Strong Sunlight

- 1. Mount the device in the shade.
- 2. Avoid direct sunlight, particularly in warm climatic regions.
- 3. Use a weather protection cover.

11.2 Storage Temperature

-40 to +80 °C (-40 to +176 °F)

11.3 Climate Class

DIN EN 60068-2-38 (test Z/AD)

11.4 Operating Altitude according to IEC 61010-1 Ed.3

Generally up to 2000 m (6600 foot) above sea level.

11.5 Degree of Protection

Tested according to:

- IP66, NEMA 4X
- IP68, NEMA 6P (24 h at 1.83 m (6.00 foot) under water)

11.6 Vibration Resistance

DIN EN 60068-2-64/IEC 60068-2-64: 20 to 2 000 Hz, 1 (m/s²)²/Hz

11.7 Electromagnetic Compatibility (EMC)

Electromagnetic compatibility in accordance with all of the relevant requirements outlined in the EN 61000 series and NAMUR Recommendation EMC (NE 21). Details are provided in the Declaration of Conformity, refer to www.pepperl+fuchs.de.



12 Process



12.1 **Process Temperature, Process Pressure**

Figure 12.1 Permitted range for process temperature and process pressure

Process temperature range

-40 to +80 °C (-40 to +176 °F)

Process pressure range, threaded process connection

- p_{rel} = -1 to 3 bar (-14.5 to 43.5 psi)
- p_{abs} < 4 bar (58 psi)

Process pressure range, UNI flange process connection

- p_{rel} = -1 to 1 bar (-14.5 to 14.5 psi)
- p_{abs} < 2 bar (29 psi)

Note

The pressure range may be further restricted in the event of a CRN approval.

12.2 Dielectric Constant

For liquids

- ε_r≥4
- Contact Pepperl+Fuchs for lower ε_r values

Note

For dielectric constants (DC values) of many media commonly used in various industries refer to internet.



13 Mechanical Construction

13.1 Dimensions

40 mm (1.5 inch) antenna with G1-1/2 or MNPT1-1/2 thread



- ure 13.1 Dimensions of G1-1/2 or MNPT1-1/2 process connection thread, engineering unit: mm (inch)
- A Cable gland
- B FNPT1/2 conduit

40 mm (1.5 inch) antenna with G2 or MNPT2 thread



Figure 13.2 Dimensions of G2 or MNPT2 process connection thread, engineering unit: mm (inch)

- A Cable gland
- B FNPT1/2 conduit

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40 mm (1.5 inch) antenna with flooding protection tube 40 mm (1.5 inch)



The flooding protection tube can be ordered together with the device via the ordering option **Accessory enclosed**.



80 mm (3 inch) antenna

Figure 13.4 Dimensions of 80 mm (3 inch) antenna; engineering unit: mm (inch)

- A Cable gland
- B FNPT1/2 conduit

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80 mm (3 inch) antenna with flooding protection tube 80 mm (3 inch)



- A Cable gland
- B FNPT1/2 conduit

The flooding protection tube can be ordered together with the device via the ordering option **Accessory enclosed**.

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80 mm (3 inch) antenna with slip-on flange 3 inch/DN80

Figure 13.6 Dimensions of 80 mm (3 inch) antenna with slip-on flange 3 inch/DN80, engineering unit: mm (inch)

The slip-on flange can be ordered via the ordering option Process connection front side.

80 mm (3 inch) antenna with slip-on flange 4 inch/DN100



Figure 13.7 Dimensions of 80 mm (3 inch) antenna with slip-on flange 4 inch/DN100, engineering unit: mm (inch)

The slip-on flange can be ordered via the ordering option **Process connection front side**.





80 mm (3 inch) antenna with slip-on flange 6 inch/DN150

The slip-on flange can be ordered via the ordering option Process connection front side.

Counter nut for process connection, rear side



Figure 13.9 Dimensions of counter nut for process connection, rear side, engineering unit: mm (inch)

- 1 Seal
 - The counter nut with seal (EPDM) is included in the scope of supply.
 - Material: PA66

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13.2 Weight

Weight (incl. 5 m (16.4 foot) cable)

- Device with 40 mm (1.5 inch) antenna: approx. 2.5 kg (5.5 lb)
- Device with 80 mm (3 inch) antenna: approx. 2.8 kg (6.2 lb)

13.3 Materials



Figure 13.10

- A Device with 40 mm (1.5 inch) antenna
- B Device with 80 mm (3 inch) antenna
- 1 Sensor housing; PVDF
- 2 Seal; EPDM
- 3 Process connection, rear side; PVDF
- 4 Cable gland; PA
- 5 Pipe adapter; CuZn nickel-plated
- 6 O-ring; EPDM
- 7 Counter nut; PA6.6
- 8 Design ring; PBT-PC
- 9 Process connection, front side; PVDF

13.4 Connecting Cable

Available cable length: 5 to 300 m (16 to 980 foot) Material : PVC

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14 Operability

14.1 Operating Concept

- 4 to 20 mA, HART
- Menu guidance with brief explanations of the individual parameter functions in the operating tool
- Optional: P+F Level (app) via *Bluetooth*[®] wireless technology

14.2 Operation via Bluetooth[®] Wireless Technology



- **1** Transmitter power supply
- 2 Smartphone/Tablet with P+F Level (app)
- 3 Signal converter with *Bluetooth*[®] wireless technology

14.3 Operation via HART Protocol



Figure 14.2 Options for remote operation via HART protocol

- 1 PLC (programmable logic controller)
- 2 Transmitter power supply with communication resistor
- 3 Connection for HART modem
- 4 HART modem
- 5 Computer with operating tool (PACT*ware*)
- 6 Smartphone/Tablet with P+F Level (app)
- 7 Signal converter with *Bluetooth*[®] wireless technology



15 Certificates and Approvals

15.1 CE Mark

The measuring system meets the legal requirements of the applicable EU directives. These are listed in the corresponding EU Declaration of Conformity along with the standards applied.

Pepperl+Fuchs confirms successful testing of the device by affixing to it the CE mark.

15.2 RoHS

The measuring system complies with the substance restrictions of the Restriction on Hazardous Substances Directive 2011/65/EU (RoHS 2).

15.3 RCM-Tick Marking

The supplied product or measuring system meets the ACMA (Australian Communications and Media Authority) requirements for network integrity, interoperability, performance characteristics as well as health and safety regulations. Here, especially the regulatory arrangements for electromagnetic compatibility are met. The products are labeled with the RCM-Tick marking on the name plate.



Figure 15.1

15.4 Approvals

- Non-hazardous area
- ATEX II 1G Ex ia IIC T4...T1 Ga
- ATEX II 1/2G Ex ia IIC T4...T1 Ga/Gb
- CSA C/US General Purpose
- CSA C/US IS CI.I Div.1 Gr.A-D, AEx ia / Ex ia T4
- CSA C/US CI.I Div.2 Gr.A-D, T4
- IEC Ex ia IIC T4...T1 Ga/Gb

Additional safety instructions must be followed for use in hazardous areas. Please refer to the separate instruction manual (SI) document included in the delivery. Reference to the applicable SI can be found on the nameplate.



15.5 Explosion-Protected Smartphones and Tablets

Only mobile end devices with Ex approval may be used in hazardous areas. Pepperl+Fuchs offers mobile end devices for use in hazardous areas.



Note

For further information, refer to the internet at www.pepperl-fuchs.com.

15.6 Pressure Equipment

Pressure equipment with allowable pressure < 200 bar (2900 psi)

Pressure instruments with a flange and threaded boss that do not have a pressurized housing do not fall within the scope of the Pressure Equipment Directive, irrespective of the maximum allowable pressure.

Reasons:

According to Article 2, point 5 of EU Directive 2014/68/EU, pressure accessories are defined as "devices with an operational function and having pressure-bearing housings".

If a pressure instrument does not have a pressure-bearing housing (no identifiable pressure chamber of its own), there is no pressure accessory present within the meaning of the Directive.

15.7 EN 302729-1/2 Radio Standard

The devices comply with the LPR (Level Probing Radar) radio standard EN 302729-1/2 and are approved for unrestricted use inside and outside of closed vessels in countries of the EU and EFTA. As a prerequisite, the countries in question must have already implemented this standard.

The following countries are those that have currently implemented the standard:

Belgium, Bulgaria, Germany, Denmark, Estonia, France, Greece, UK, Ireland, Iceland, Italy, Liechtenstein, Lithuania, Latvia, Malta, The Netherlands, Norway, Austria, Poland, Portugal, Romania, Sweden, Switzerland, Slovakia, Spain, Czech Republic and Cyprus.

Implementation is still underway in all of the countries not listed.



Operating the Device Outside of Closed Vessels

- 1. The device must be mounted in accordance with the instructions in the Installation section.
- 2. Installation must be carried out by properly trained, expert staff.
- 3. The device antenna must be installed in a fixed location pointing vertically downwards.
- 4. The installation site must be located at a distance of 4 km from the astronomy stations listed below or otherwise approval must be provided by the relevant authority.

If the device is installed at a distance of 4 to 40 km from one of the listed stations, it must not be installed at a height of more than 15 m (49 foot) above the ground.

5. Observe the requirements of EN 302729-1/2



Astronomy	Stations
-----------	-----------------

Country	Name of the station	Latitude	Longitude
Germany	Effelsberg	50°31'32" North	06°53'00" East
Finland	Metsähovi	60°13'04" North	24°23'37" East
	Tuorla	60°24'56" North	24°26'31" East
France	Plateau de Bure	44°38'01" North	05°54'26" East
	Floirac	44°50'10" North	00°31'37" West
Great Britain	Cambridge	52°09'59" North	00°02'20" East
	Damhall	53°09'22" North	02°32'03" West
	Jodrell Bank	53°14'10" North	02°18'26" West
	Knockin	52°47'24" North	02°59'45" West
	Pickmere	53°17'18" North	02°26'38" West
Italy	Medicina	44°31'14" North	11°38'49" East
	Noto	36°52'34" North	14°59'21" East
	Sardinia	39°29'50" North	09°14'40" East
Poland	Krakow Fort Skala	50°03'18" North	19°49'36" East
Russia	Dmitrov	56°26'00" North	37°27'00" East
	Kalyazin	57°13'22" North	37°54'01" East
	Pushchino	54°49'00" North	37°40'00" East
	Zelenchukskaya	43°49'53" North	41°35'32" East
Sweden	Onsala	57°23'45" North	11°55'35" East
Switzerland	Bleien	47°20'26" North	08°06'44" East
Spain	Yebes	40°31'27" North	03°05'22" West
	Robledo	40°25'38" North	04°14'57" West
Hungary	Penc	47°47'22" North	19°16'53" East

Table 15.1

Astronomy stations overview

15.8 FCC/Industry Canada

This device complies with Part 15 of the FCC Rules [and with Industry Canada licence-exempt RSS standard(s)]. Operation is subject to the following two conditions:

- 1. This device may not cause harmful interference.
- 2. This device must accept any interference received, including interference that may cause undesired operation.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

- 1. L'appareil ne doit pas produire de brouillage.
- 2. L'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

[Any] Changes or modifications made to this equipment not expressly approved by Pepperl+Fuchs may void the FCC authorization to operate this equipment.



Note

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.



Note

- The installation of the LPR/TLPR device shall be done by trained installers, in strict compliance with the manufacturer's instructions.
- The use of this device is on a "no-interference, no-protection" basis. That is, the user shall
 accept operations of high-powered radar in the same frequency band which may interfere
 with or damage this device. However, devices found to interfere with primary licensing
 operations will be required to be removed at the user's expense.
- Only for usage without the accessory "flooding protection tube", i. e. NOT in the free-field: This device shall be installed and operated in a completely enclosed container to prevent RF emissions, which can otherwise interfere with aeronautical navigation.

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FCC/Industry Canada IDs

Tank level-probing radar

- HVIN: LCR20X
 - FCC ID: IRELCR2XKT
 - Industry Canada ID: 7037A-2KT

Level-probing radar:

- HVIN: LCR20+R7X, LCR20+R8X
 - FCC ID: IRELCR2XKL
 - Industry Canada ID: 7037A-2KL

15.9 Japanese Radio Law

Japanese Radio Law and Japanese Telecommunications Business Law Compliance

This device is granted pursuant to the Japanese Radio Law (電波法) and the Japanese Telecommunications Business Law (電気通信事業法). This device should not be modified (otherwise the granted designation number will become invalid).

Certified No.: R 202-LSF004

The products are labeled with the Technical Conformity Mark (GITEKI) from Japanese Ministry of Internal Affairs and Communications (MIC) on the name plate.



Figure 15.2

15.10 Other Standards and Guidelines

IEC/EN 61010-1

Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures

• IEC/EN 55011

"EMC Emission, RF Emission for Class B". Industrial, scientific and medical equipment – Electromagnetic disturbance characteristics – Limits and methods of measurement

• IEC/EN 61000-4-2

EMC Immunity, ESD (Performance Criteria A). Electromagnetic compatibility (EMC): Testing and measurement techniques – Electrostatic discharge immunity test (ESD)

• IEC/EN 61000-4-3

EMC Immunity, RF field susceptibility (Performance Criteria A). Electromagnetic compatibility (EMC): Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test

• IEC/EN 61000-4-4

EMC Immunity, bursts (Performance Criteria B). Electromagnetic compatibility (EMC): Testing and measurement techniques – Electrical fast transient/burst immunity test

• IEC/EN 61000-4-5

EMC Immunity, surge (Performance Criteria B). Electromagnetic compatibility (EMC): Testing and measurement techniques - Surge immunity test

IEC/EN 61000-4-6

EMC Immunity, conducted RF (Performance Criteria A). Electromagnetic compatibility (EMC): Testing and measurement techniques – Immunity to conducted disturbances induced by radiofrequency fields

IEC/EN 61000-4-8

EMC Immunity, magnetic fields 50 Hz. Electromagnetic compatibility (EMC): Testing and measurement techniques – Power frequency magnetic field immunity test

• EN 61000-6-3

EMC Emission, conducted RF. EMC: Radiated interference – Residential, commercial and light industry environment

- NAMUR NE 21
 Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment
 - NAMUR NE 43 Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.
 - NAMUR NE 107
 Status classification as per NE 107
- NAMUR NE 131
 Requirements for field devices for standard applications
- IEEE 802.15.1
 Requirements for the *Bluetooth*[®] wireless technology interface



16 Ordering Information

This overview does not mark options which are mutually exclusive. Option with ** = multiple options can be selected

Device		
LCR20	Level radar	
Antenna, maximum measuring range		
1	40 mm/1-1/2 inch, -40 80 °C (-40 176 °F), measuring range up to 15 m in liquids	
2	80 mm/3 inch, -40 80 °C (-40 176 °F), measuring range up to 20 m in liquids	
Х	Special version	

Process connection rear side, material		
G31	Thread ISO228 G1, PVDF	
N31	Thread ASME MNPT1, PVDF, FNPT1/2 conduit	
XXX	Special version	

Process connection front side, material		
A	UNI slip on flange 3 inch/DN80/80, PP, max. 4 bar abs/58 psia, suitable for 3 inch150 lbs/DN80 PN16/10K 80	
В	UNI slip on flange 4 inch/DN100/100, PP, max. 4 bar abs/58 psia, suitable for 4 inch150 lbs/DN100 PN16/10K 100	
С	UNI slip on flange 6 inch/DN150/150, PP, max. 4 bar abs/58 psia, suitable for 6 inch150 lbs/DN150 PN16/10K 150	
D	Thread ASME MNPT1-1/2, PVDF	
I	Thread ASME MNPT2, PVDF	
5	Thread ISO228 G1-1/2, PVDF	
6	Thread ISO228 G2, PVDF	
М	Mounting customer side without flange	
Х	Special version	

Cable length	
А	in foot, specified length, any length from 16 to 980 foot
1	5 m/16 foot
2	10 m/32 foot
3	20 m/65 foot
8	in m, specified length, any length from 5 to 300 m
9	Special version

Power supply, output, operation	
IB	2-wire, 4 to 20 mA HART, HART/Bluetooth (app) configuration
IH	2-wire, 4 to 20 mA HART, HART configuration
XX	Special version

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Approval	
NA	Version for non-hazardous area
E1	ATEX II 1G Ex ia IIC T4T1 Ga
EX	ATEX II 1/2G Ex ia IIC T4T1 Ga/Gb
CG	CSA C/US General Purpose
C1	CSA C/US IS CI. I Div. 1 Gr. A-D, AEx/Ex ia IIC T4
IA	IEC Ex ia IIC T4T1 Ga
IB	IEC Ex ia IIC T4T1 Ga/Gb
XX	Special version

Additional Options

Service **		
YY	Special version	
Accessory enclo	osed **	
RA	UNI flange 2 inch/DN50/50, PP, front side, max. 4 bar abs/58 psia	
RB	* UNI flange 2 inch/DN50/50, PP, rear side, max. 4 bar abs/58 psia	
RD	UNI flange 3 inch/DN80/80, PP, front side, max. 4 bar abs/58 psia	
RE	UNI flange 3 inch/DN80/80, PP, rear side, max. 4 bar abs/58 psia	
RG	UNI flange 4 inch/DN100/100,PP, front side, max. 4 bar abs/58 psia	
RH	UNI flange 4 inch/DN100/100, PP, rear side, max. 4 bar abs/58 psia	
R1	Weather protection cover, PVDF	
R7	Flooding protection tube, PBT-PC metallized, suitable for 40 mm/1-1/2 inch antenna with process connection front side G1-1/2	
R8	Flooding protection tube, PBT-PC metallized, suitable for 80 mm/3 inch antenna	
R9	Special version	
Meyleine		

Marking	
Z1	Tagging (TAG), see additional specification



17 Accessories

17.1 Enclosed Accessories

These accessories can be ordered together with the device via the ordering option **Accessory enclosed**.

17.1.1 Device-Specific Accessories

Weather protection cover

The weather protection cover can be ordered together with the device via the ordering option **Accessory enclosed**.





Material: PVDF

Option: R1



Note

The sensor is not completely covered in the case of the 40 mm (1.5 inch) antenna or the 80 mm (3 inch) antenna.



Flooding protection tube 40 mm (1.5 inch)

Suitable for use with devices with a 40 mm (1.5 inch) antenna and G1-1/2 process connection on front.

The flooding protection tube can be ordered together with the device via the ordering option **Accessory enclosed**.



Figure 17.2 Dimensions of 40 mm (1.5 inch) flooding protection tube, engineering unit: mm (inch) Material: PBT-PC, metalized Option: R7





Flooding protection tube 80 mm (3 inch)

Suitable for use with devices with a 80 mm (3 inch) antenna and **Mounting customer side** w/o flange process connection.

The flooding protection tube can be ordered together with the device via the ordering option **Accessory enclosed**.



Figure 17.3 Dimensions of 80 mm (3 inch) flooding protection tube, engineering unit: mm (inch) Material: PBT-PC, metalized Order number: R8

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UNI flange 2 inch/DN50/50, PP

The UNI flange can be ordered together with the device via the ordering option **Accessory enclosed**.



Figure 17.4 Dimensions of UNI flange 2 inch/DN50/50, engineering unit: mm (inch)

A Sensor connection in accordance with ordering option Process connection front side or Process connection rear side

Material: PP

Option:

- UNI flange 2 inch/DN50/50, PP, front side: RA
- UNI flange 2 inch/DN50/50, PP, rear side: RB

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UNI flange 3 inch/DN80/80, PP

The UNI flange can be ordered together with the device via the ordering option **Accessory enclosed**.



Figure 17.5 Dimensions of UNI flange 3 inch/DN80/80, engineering unit: mm (inch)

A Sensor connection in accordance with ordering option Process connection front side or Process connection rear side

Material: PP

Option:

- UNI flange 3 inch/DN80/80, PP, front side: RD
- UNI flange 3 inch/DN80/80, PP, rear side: RE



UNI flange 4 inch/DN100/100, PP

The UNI flange can be ordered together with the device via the ordering option **Accessory enclosed**.





A Sensor connection in accordance with ordering option Process connection front side or Process connection rear side

Material: PP

Option:

- UNI flange 4 inch/DN100/100, PP, front side: RG
- UNI flange 4 inch/DN100/100, PP, rear side: RH

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17.2 Further Accessories

These accessories can be ordered separately.

17.2.1 Device-Specific Accessories

Securing nut G1-1/2

Suitable for devices with G1-1/2 and MNPT1-1/2 process connection.



Figure 17.7 Dimensions of securing nut, engineering unit: mm (inch)

Material: PC

Order number: 52014146

Securing nut G 2

Suitable for devices with G2 and MNPT2 process connection on front.



Figure 17.8 Dimensions of securing nut, engineering unit: mm (inch)

Material: PC

Order number: 52000598

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Mounting bracket, adjustable



Figure 17.9 Dimensions of mounting bracket, engineering unit: mm (inch)

Consists of:

- $1 \times \text{mounting bracket}, 316L(1.4404)$
- 1 × mounting bracket, 316L (1.4404)
- 3 × screws, A4
- 3 × securing disks, A4

Order number: 71325079

Angle bracket for wall mounting



Figure 17.10 Dimensions of angle bracket, engineering unit: mm (inch)

G Sensor connection in accordance with ordering option **Process connection front side** Weight: 3.4 kg (7.5 lb)

Material: 316L (1.4404)

Order number

- Angle bracket for G1-1/2 process connection: 71452324, also suitable for MNPT1-1/2
- Angle bracket for G2 process connection: 71452325, also suitable for MNPT2

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Cantilever with pivot

Installation type sensor process connection rear side



Figure 17.11 Installation type sensor process connection rear side

- A Installation with cantilever and wall bracket
- B Installation with cantilever and mounting frame
- 1 Cantilever
- 2 Wall bracket
- 3 Mounting frame

Cantilever (short) with pivot, sensor process connection on rear





Weight: 2.1 kg (4.63 lb)

Material: 316L (1.4404)

Order number: 71452315

Note

•

Π

- 35 mm (1.38 inch) openings for all G1 or MNPT1 connections on rear
 - 22 mm (0.87 inch) opening can be used for an additional sensor.
- Retaining screws are included in delivery.





Cantilever (long) with pivot, sensor process connection on rear



Weight: 4.5 kg (9.92 lb) Material: 316L (1.4404) Order number: 71452316



Note

- 35 mm (1.38 inch) openings for all G1 or MNPT1 connections on rear
- 22 mm (0.87 inch) opening can be used for an additional sensor.
- Retaining screws are included in delivery.

Installation type sensor process connection front side



Figure 17.14 Installation type sensor process connection front side

- A nstallation with cantilever and wall bracket
- **B** Installation with cantilever and mounting frame
- 1 Cantilever
- 2 Wall bracket
- 3 Mounting frame

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Cantilever (short) with pivot, G1-1/2 sensor process connection on front



Weight: 1.9 kg (4.19 lb) Material: 316L (1.4404)

Order number: 71452318



- 50 mm (2.17 inch) openings for all G1-1/2 (MNPT1-1/2) connections on front
- 22 mm (0.87 inch) opening can be used for an additional sensor.
- Retaining screws are included in delivery.





Cantilever (long) with pivot, G1-1/2 sensor process connection on front



Weight: 4.4 kg (9.7 lb) Material: 316L (1.4404) Order number: 571452319



- 50 mm (2.17 inch) openings for all G1-1/2 (MNPT1-1/2) connections on front
- 22 mm (0.87 inch) opening can be used for an additional sensor.
- Retaining screws are included in delivery.







Cantilever (short) with pivot, G2 sensor process connection on front



Weight: 1.9 kg (4.19 lb)

Material: 316L (1.4404)

Order number: 71452321



- 62 mm (2.44 inch) openings for all G2 (MNPT2) connections on front
- 22 mm (0.87 inch) opening can be used for an additional sensor.
- Retaining screws are included in delivery.





Cantilever (long) with pivot, G2 sensor process connection on front



Weight: 4.4 kg (9.7 lb) Material: 316L (1.4404) Order number: 71452322



- 62 mm (2.44 inch) openings for all G2 (MNPT2) connections on front
- 22 mm (0.87 inch) opening can be used for an additional sensor.
- Retaining screws are included in delivery.





Mounting frame (short) for cantilever with pivot











Figure 17.20 Dimensions of mounting frame (long), engineering unit: mm (inch)

Weight: 4.9 kg (10.08 lb)

Material: 316L (1.4404)

Order number: 71452326

Wall bracket for cantilever with pivot



Figure 17.21 Dimensions of wall bracket, engineering unit: mm (inch) Weight: 1.4 kg (3.09 lb) Material: 316L (1.4404) Order number: 71452323

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Ceiling mounting bracket





Pivoted mounting bracket for sewer channel

The pivotable mounting bracket is used to install the device in a manhole over a sewer channel.



Figure 17.23 Dimensions of the pivotable mounting bracket, engineering unit: mm (inch)

Material: 316L (1.4404)

Order number: 71429910

Horizontal mounting bracket for sewer shafts

The Horizontal mounting bracket for sewer shafts is used for installation in confined spaces.



Figure 17.24 Dimensions of horizontal mounting bracket for sewer shafts, engineering unit: mm (inch)

Material: 316L (1.4404) Order number: 71429905

17.2.2 Communication-Specific Accessories

HART Modem

For intrinsically safe HART communication with PACTware via the USB interface.

HART Loop Converter KFD2-HLC-Ex1.D.**

This isolated barrier is used for intrinsic safety applications.

The device is a HART loop converter that provides power to transmitters or can be connected to existing HART loops in parallel.

The devcie used to evaluate and convert dynamic HART process variables to analog current signals or limit values.



Note

For details see data sheet at www.pepperl-fuchs.com.

17.2.3 Service-Specific accessories

PACTwareTM

PACT*ware* is a graphically supported operating software (MS Windows) for intelligent measuring instruments with the communication protocols HART and PROFIBUS PA. PACT*ware* is a frame application (FDT) in which DTMs run.

DTM

Device driver component for a device in an FDT environment. A DTM can represent the functionality of a device via a graphical user interface.



Note

For details see data sheet at www.pepperl-fuchs.com.



Note

Additional information regarding the operating software PACT*ware* and the DTM can be found in the manual **Installation and Configuration Device Type Manager (DTM)**.

17.2.4 System Components

KFD2-STC5-Ex1

This isolated barrier is used for intrinsic safety applications.

The device supplies 2-wire and 3-wire SMART transmitters, and can also be used with 2-wire SMART current sources.

The device transfers the analog input signal to the safe area as an isolated current value. Digital signals may be superimposed on the input signal in the hazardous or non-hazardous area and are transferred bidirectionally.

The device has bidirectional HART communication.

KFD2-STC5-1

This signal conditioner provides the galvanic isolation between field circuits and control circuits.

The device supplies 2-wire and 3-wire SMART transmitters, and can also be used with 2-wire SMART current sources.

The device transfers the analog input signal as an isolated current value. Digital signals may be superimposed on the input signal on the field side or on the control side and are transferred bidirectionally.

The device has bidirectional HART communication.

M-LB-2000, M-LB-5000

Surge protection barriers for DIN mounting rail as per IEC 60715, suitable for protecting electronics against destruction as a result of overvoltage.

- M-LB-2000: surge protection system for the hazardous or non-hazardous area
- M-LB-5000: modular surge protection system with or without diagnostic function for the hazardous or non-hazardous area

Note

For details see data sheet at www.pepperl-fuchs.com.





18 Documentation

The following document types are available on the Pepperl+Fuchs website: www.pepperl-fuchs.com \rightarrow search \rightarrow model number \rightarrow product detail page \rightarrow documents.

18.1 Technical Information (TI)

Planning aid

The document contains all the technical data on the device and provides an overview of the accessories and other products that can be ordered for the device.

18.2 Manual (BA)

Your reference guide

This document contains all the information that is required in various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.

18.3 Brief Instructions (KA)

Guide that takes you quickly to the 1st measured value

This document contains all the essential information from incoming acceptance to initial commissioning.

18.4 Instruction Manual (SI)

Depending on the approval, the following instruction manuals (SI) are supplied with the device. These documents are an integral part of the manual.



Note

The nameplate indicates the instruction manual (SI) that are relevant to the device.

19 Registered Trademarks

HART®

Registered trademark of the FieldComm Group, Austin, Texas, USA

Apple®

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Level Radar LCR20 Notes



Your automation, our passion.

Explosion Protection

- Intrinsic Safety Barriers
- Signal Conditioners
- FieldConnex[®] Fieldbus
- Remote I/O Systems
- Electrical Ex Equipment
- Purge and Pressurization
- Industrial HMI
- Mobile Computing and Communications
- HART Interface Solutions
- Surge Protection
- Wireless Solutions
- Level Measurement

Industrial Sensors

- Proximity Sensors
- Photoelectric Sensors
- Industrial Vision
- Ultrasonic Sensors
- Rotary Encoders
- Positioning Systems
- Inclination and Acceleration Sensors
- Fieldbus Modules
- AS-Interface
- Identification Systems
- Displays and Signal Processing
- Connectivity

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