

### Configuration

The device can be configured using the S1, S2, and S3 rotary switches.

#### S1 rotary switch: motor speed

8 configurable speeds  
 +/- 1 % accuracy  
 Motor stops at  $U_S < 1.5 V$

##### Motorspeed

Switch setting	Speed signal $U_S$
0	3.96 V
1	4.78 V
2	5.61 V
3	6.44 V
4	8.50 V
5	9.63 V
6	10.00 V
7	7.26 V
8	reserved
9	reserved

#### S2 rotary switch: start / stop ramp and direction of rotation

5 configurable ramps.  
 Incline: constant, independent of terminal velocity.  
 Duration: The ramp duration defines the time from stationary to max. speed ( $U_S = 10 V$ ) or from max. speed to stationary. When the terminal velocity is lower, the ramp duration is shorter.

##### Direction of rotation / direction of transportation

Switch setting	Direction of rotation $U_D$	Direction of transportation
0 ... 4	high, right	Zone 1 -> Zone 2
5 ... 9	low, left	Zone 2-> Zone 1

##### Start / stop ramp

Switch setting	Ramp duration <sup>a</sup>
0, 5	Ramp 1: no ramp <sup>b</sup>
1, 6	Ramp 2: 500 ms
2, 7	Ramp 3: 1000 ms
3, 8	Ramp 4: 1500 ms
4, 9	Ramp 5: 3000 ms

a. Stop ->  $V_{max}$  or  $V_{max}$  -> Stop  
 b. Default setting

### S3 rotary switch: operating mode

**i Note**  
 The inactive zone synchronizes its motor output with the active zone.

##### Operating mode

Switch setting	Mode	Upstream zone
0	Standard ZPA	active
1	Enhanced ZPA	active
2	Standard ZPA	inactive
3	Enhanced ZPA	inactive
4	Transportation	active
5	Long Zone	inactive
6	Direct Control	active
7	Direction Control	inactive
8	Secondary	inactive
9	reserved	-