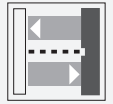# Background suppression sensor

MLV41-8-H-120-RT-IO/65b/92/136

- Rugged series in corrosion-resistant metal housing
- MPT Multi Pixel Technology
- IO-Link interface for service and process data
- Reliable detection of all surfaces, independent of color and structure
- Precision background suppression, adjustable
- Low sensitivity to target color
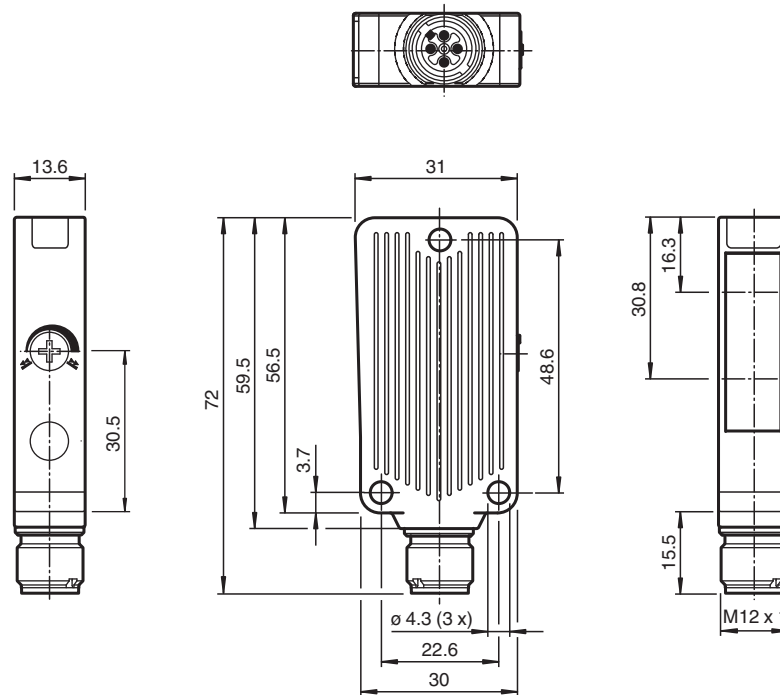- Clear and functional display concept for the operating modes

Diffuse sensor with measurement core technology, compact housing design, background suppression and 3 further adjustable operating modes, IO-Link interface, 120 mm adjustable detection range, red light, 2 push-pull outputs, M12 plug

CE   c(UL)us   EAC   UKCA   ◈ **IO**-Link

Function

The diffuse mode sensor with MPT technology combines the benefits of the triangulation principle with the measuring functionality of a distance sensor. The integrated measuring principle provides an extremely wide range of switching element functions in one device, along with a large detection range and a small black/white difference up to the final detection range. The sensor is equipped with an IO-Link interface, through which the measuring principle is optimized to the requirements of the relevant application.

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Dimensions

Technical Data

General specifications

Detection range	20 ... 120 mm Black-white difference < 3%
Adjustment range	20 ... 120 mm
Diagnosis range	20 ... 120 mm
Reference target	standard white, 100 mm x 100 mm
Light source	LED
Light type	modulated visible red light
Diameter of the light spot	approx. 4 mm at sensor range 100 mm
Opening angle	approx. 2.5 °
Ambient light limit	25000 Lux

Functional safety related parameters

$MTTF_d$	500 a
Mission Time (T_M)	20 a
Diagnostic Coverage (DC)	0 %

Indicators/operating means

Operation indicator	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator	2 LEDs yellow ON: object inside the scanning range OFF: object outside the scanning range
Control elements	Sensing range adjuster
Parameterization indicator	IO link communication: green LED goes out briefly (1 Hz)

Electrical specifications

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Technical Data

Operating voltage	U_B	10 ... 30 V DC , class 2
Ripple		max. 10 %
No-load supply current	I_0	max. 25 mA at 24 V supply voltage
Interface		
Interface type		IO-Link
Protocol		IO-Link V1.0
Mode		COM2 (38.4 kBaud)
Output		
Switching type		dark-on
Signal output		2 push-pull (4 in 1) outputs, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 100 mA
Voltage drop	U_d	≤ 2 V DC
Switching frequency	f	200 Hz
Response time		2.5 ms
Conformity		
Product standard		EN 60947-5-2
Approvals and certificates		
EAC conformity		TR CU 020/2011
UL approval		cULus Listed 57M3 (Only in association with UL Class 2 power supply; Type 1 enclosure)
CCC approval		CCC approval / marking not required for products rated ≤36 V
Ambient conditions		
Ambient temperature		-20 ... 60 °C (-4 ... 140 °F)
Storage temperature		-40 ... 75 °C (-40 ... 167 °F)
Mechanical specifications		
Housing width		31 mm
Housing height		56.5 mm
Housing depth		13.6 mm
Degree of protection		IP67
Connection		4-pin, M12 x 1 connector
Material		
Housing		Aluminum , Delta-Seal coated
Optical face		glass pane
Connector		metal
Mass		approx. 40 g

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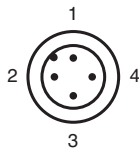## Connection Assignment

Option:
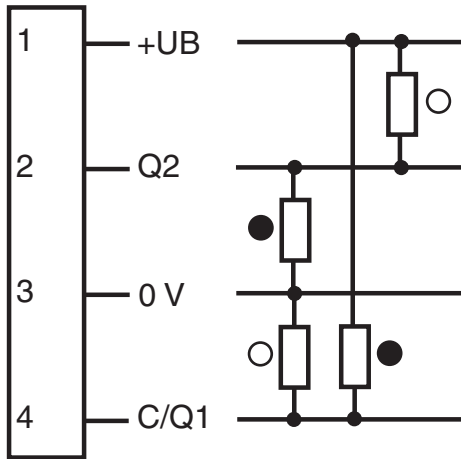
○ = Light on
● = Dark on

Connection Assignment

Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)

Assembly
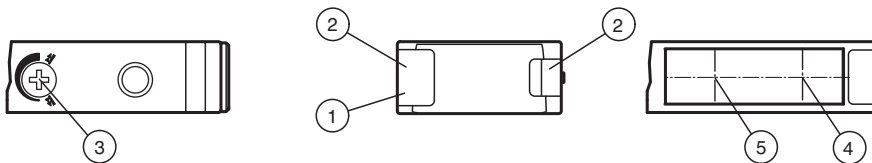
1	Operating display green	3	Sensing range adjuster	5	Optical axis receiver
2	Function display yellow	4	Optical axis transmitter		

Characteristic Curve

Characteristic response curve

Offset Y [mm]

Distance X [mm]

- white
- grey
- black
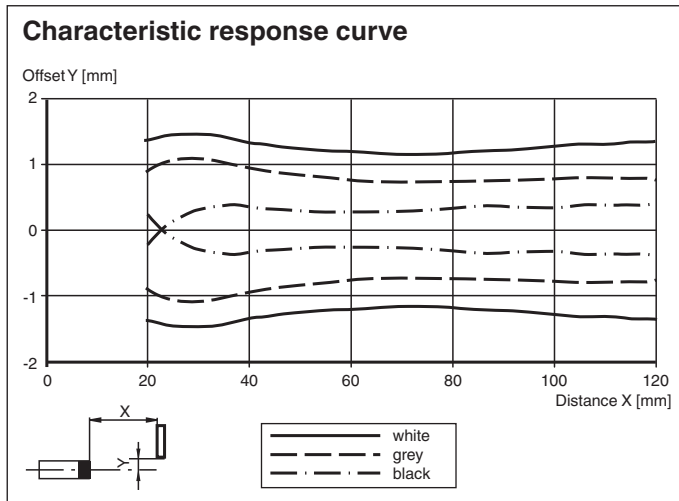
Accessories

	OMH-09	Mounting bracket for Sensors series MLV41 for M12 rod mounting
	OMH-40	Mounting bracket
	V1-G-2M-PUR	Female cordset single-ended M12 straight A-coded, 4-pin, PUR cable grey
	V1-W-2M-PUR	Female cordset single-ended M12 angled A-coded, 4-pin, PUR cable grey
	ICE2-8IOL-G65L-V1D	EtherNet/IP IO-Link master with 8 inputs/outputs
	ICE3-8IOL-G65L-V1D	PROFINET IO IO-Link master with 8 inputs/outputs
	ICE1-8IOL-G30L-V1D	Ethernet IO-Link module with 8 inputs/outputs
	ICE1-8IOL-G60L-V1D	Ethernet IO-Link module with 8 inputs/outputs
	ICE2-8IOL-K45P-RJ45	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, push-in connectors
	ICE2-8IOL-K45S-RJ45	EtherNet/IP IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	ICE3-8IOL-K45P-RJ45	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, push-in terminals
	ICE3-8IOL-K45S-RJ45	PROFINET IO IO-Link master with 8 inputs/outputs, DIN rail, screw terminal
	IO-Link-Master02-USB	IO-Link master, supply via USB port or separate power supply, LED indicators, M12 plug for sensor connection

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Configuration

Detection range adjustment:

The detection range can be set via the rotary switch or the IO-Link.

Setting using the rotary switch:

If you would like to change the detection range on the sensor, turn:

- the rotary switch to the left to reduce the value.
- the rotary switch to the right to increase the value.

With the IO-Link, the set detection range the current rotary switch configuration is always assigned. If the rotary switch is too far to the left or the right, perform the following:

Increasing the detection range:

Turn the potentiometer completely to the right until it stops. The LED will briefly flash green. The assignment of the current rotary switch configuration to the detection range set via IO-Link is overridden. Now set the desired detection range again.

Reducing the detection range:

Turn the potentiometer completely to the left until it stops. The LED will briefly flash green. The assignment of the current rotary switch configuration to the detection range set via IO-Link is overridden. Now set the desired detection range again.

Example application - manually reduce detection range:

The potentiometer has one position as shown here. The adjustable detection range is 20 mm ... 120 mm and is set via IO-Link to 100 mm. The rotary switch is too far to the left to set a detection range of 40 mm for example.

Turn the potentiometer to the left until it stops to override the set value to this rotary switch configuration. The LED will briefly flash green.

Now set the desired detection range again between 20 mm ... 120 mm.

Configuration

Setting different operating modes via IO-Link interface

The devices have an IO-Link interface as standard for diagnostic and parameterization tasks enabling optimum adaptation of the sensors to the application. In addition, four different operating modes can be set:

Background suppression operating mode (1 or 2 switching points):

- Detection of objects irrespective of type and color in a defined sensing range. Objects in the background are reliably suppressed
- Background suppression with 2 switching points

active detection range

Background suppression

Background evaluation operating mode:

- Detection of objects irrespective of type and color against a defined background. Reliable detection of objects at close range (detection range ≥ 0 mm). The background serves as reference

active detection range

Background evaluation

Window operation operating mode:

- Detection of objects irrespective of type and color in a defined sensing range. Reliable detection when leaving the defined sensing range.

active detection range

Foreground suppression   Background suppression

Hysteresis operating mode:

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- Detection of objects irrespective of type and color between a defined switch-on and switch-off point
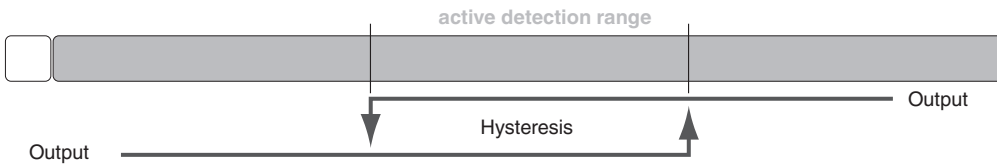
To use the diagnostic and parameterization options, you will find the compatible IODD, and if required, the FDT base application PACTware in the download area at **www.pepperl-fuchs.com**.

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