

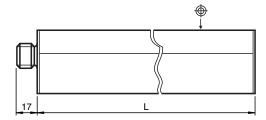
# Inductive positioning system

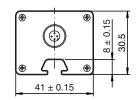
# PMI810-F110-IU-V1

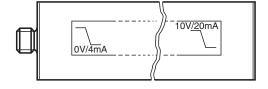
- Analog output 0 V ... 10 V/4 mA ... 20 mAMeasuring range 0 ... 810 mm



## **Dimensions**







## **Technical Data**

General specifications		
Switching element function		analog, current or voltage output
Object distance		max. 6 mm
Measurement range		0 810 mm
Nominal ratings		
Operating voltage	$U_B$	18 30 V DC
Reverse polarity protection		reverse polarity protected
Linearity error		± 0.8 mm
Repeat accuracy	R	± 0.4 mm
Resolution		950 μm
Temperature drift		± 1 mm (-25 °C 70 °C)
No-load supply current	Io	≤ 70 mA
Operating voltage indicator		LED green
Functional safety related parameters		

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

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Technical Data	
MTTF <sub>d</sub>	127 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	0 %
Analog output	
Output type	1 current output: 4 20 mA 1 voltage output: 0 10 V
Load resistor	current output: $\leq 400~\Omega$ voltage output: $\geq 1000~\Omega$
Short-circuit protection	voltage output: pulsing
Compliance with standards and directives	
Standard conformity	
Standards	EN 60947-5-2:2007 EN 60947-5-2/A1:2012 IEC 60947-5-2:2007 IEC 60947-5-2 AMD 1:2012
Approvals and certificates	
UL approval	cULus Listed, General Purpose, Class 2 Power Source
CCC approval	CCC approval / marking not required for products rated ≤36 V
Ambient conditions	
Ambient temperature	-25 70 °C (-13 158 °F)
Mechanical specifications	
Connection type	4-pin, M12 x 1 connector
Housing length L	850 mm
Degree of protection	IP65
Material	
Housing	PA 6 / AL
Target	mild steel, e. g. 1.0037, SR235JR (formerly St37-2)
Note	The data relating to accuracy only apply to a distance to the object to be detected of 1 6 mm.  The path measurement system must be secured at 20 cm intervals to prevent mechanical load.

## Connection

IU



Core colours in accordance with EN 60947-5-2.

# **Connection Assignment**



Wire colors in accordance with EN 60947-5-2

1 BN (brown)
2 WH (white)
3 BU (blue)
4 BK (black)

## **Accessories**

BT-F110-G	Damping element for F110 housing sensors; front screw holes
BT-F110-W	Damping element for F110 housing sensors; lateral screw holes
V1-G-2M-PVC	Female cordset single-ended M12 straight A-coded, 4-pin, PVC cable grey
MH-F110	Mounting bracket for mounting F110 series sensors

#### Instruction manual

· Security advice



Note

This product must not be used in applications, where safety of persons depend on the correct device function.

This product is not a safety device according to EC machinery directive.

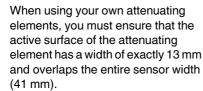
· Sensor Properties

The inductive positioning system F110 provides both, a current and voltage signal at the outputs, which is proportional to the position of the attenuating element.

Output signals: 4 mA ... 20 mA and 0 V ... 10 V

· Attenuating element

The inductive position encoding system F110 is optimally adjusted to the geometry of the attenuating elements we offer (see accessories, below).



A different width has a direct impact on the achievable resolution and accuracy of the system.

Spacing between sensor and attenuating element is from 0 ... 6 mm.

Sensing accuracy is guaranteed between 1 ... 6 mm..

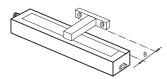
Installation and operation

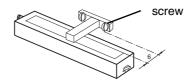
#### Notes on installation

- A flush installation is possible.
- Fixation and installation of the positioning system F110 is carried out by the use of t-slides. This provides a flexible adaptation to the field situation.



- The distance between the measuring field (bordered area at the front of the sensor) and the fixing base or fixing element of the attenuating element must at least be 6 mm.



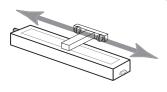


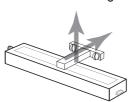
Notes on operation

The sensor accuracy can be guaranteed, when the spacing between attenuating element and sensor is within an interval of 1 ... 6 mm.

When the attenuating element leaves the measurement range (figures below):

- the last valid value is maintained at the voltage output until the attenuating element re-enters the valid range.
- the last valid value is maintained at the current output for 0.5 seconds. Afterwards, the output changes to a fault current of 3.6 mA until the attenuating element re-enters the valid range.





Definition of measuring range / of measured position

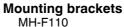
The measured attenuating elements (actuators) position refers to half its width (middle of the actuator). The measuring range starts and ends when the attenuating element overlaps the labeled measuring area on the sensor at transversal motion (see

Accessories

#### Attenuating elements BT-F110-G

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Straight cables:V1-G-2M-PVC (4 wire) Angled cables:V1-W-2M-PVC (4 wire)