Optical reading head

Technical data

General specifications
- Passage speed $v \leq 12.5$ m/s
- Measuring range max. 10000 m
- Light type Integrated LED lightning (red)
- Read distance 80 mm
- Depth of focus $\pm 15$ mm
- Reading field 40 mm x 25 mm
- Ambient light limit 100000 Lux
- Resolution $\pm 0.1$ mm

Nominal ratings
- Camera
  - Type CMOS, Global shutter
- Processor
  - Clock pulse frequency 600 MHz
  - Speed of computation 4800 MIPS
- Functional safety related parameters
  - MTTFd 100 a
  - Mission Time (TM) 50 a
  - Diagnostic Coverage (DC) 0 %

Indicators/operating means
- LED indicator 7 LEDs (communication, alignment aid, status information)

Electrical specifications
- Operating voltage $U_B$ 15 ... 30 V DC, PELV
- No-load supply current $I_0$ max. 200 mA
- Power consumption $P_0$ 3 W

Interface
- Interface type RS 485 interface
- Data output code binary code
- Transfer rate 38400 ... 230400 Bit/s
- Termination Switchable terminal resistor
- Query cycle time $\geq 10$ ms

Input
- Input type 1 to 3 functional inputs, programmable

Output
- Output type 1 to 3 switch outputs, PNP, programmable, short-circuit protected
- Switching voltage Operating voltage
- Switching current 150 mA each output

Standard conformity
- Noise immunity EN 61000-6-2:2005
- Vibration resistance EN 60068-2-6:2008

Ambient conditions
- Operating temperature 0 ... 60 °C (32 ... 140 °F), -20 ... 60 °C (-4 ... 140 °F)
- Storage temperature -20 ... 85 °C (-4 ... 185 °F)
- Relative humidity 90 %, noncondensing

Mechanical specifications
- Connection type 8-pin, M12 x 1 connector
- Housing width 70 mm
- Housing height 70 mm
- Degree of protection IP67
- Material PC/ABS
- Mass approx. 160 g

Approvals and certificates
- UL approval cULus Listed, General Purpose, Class 2 Power Source, Type 1 enclosure
- CCC approval CCC approval / marking not required for products rated ≤36 V

Refer to “General Notes Relating to Pepperl+Fuchs Product Information”.

Model Number
PCV80-F200-R4-V19

Read head for incident light positioning system

Features
- RS 485 interface
- Non-contact positioning on Data Matrix code tape
- Travel ranges up to 10 km, in X and Y direction
- Mechanically rugged: no wearing parts, long operating life, maintenance-free
- High resolution and precise positioning, especially for facilities with curves and switch points as well as inclines and declines

Diagrams

Coordinates

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Diagrams

Coordinates
Optical reading head

**General**
The reading head is part of the positioning system in the method for measurement by Pepperl+Fuchs. It consists of a camera module and an integrated illumination unit among other things. The reading head detects position marks, which are put on an adhesive code band in the form of Data Matrix code. The mounting of the code band is as a rule stationary on a firm part of the plant (elevator shaft, overhead conveyor mounting rails...); that of the reading head is parallel on the moving “vehicle” (elevator car, overhead conveyor chassis...).

### Dimensions

![Dimensions Diagram]

### Electrical Connection

![Electrical Connection Diagram]

#### Pinout

![Pinout Diagram]

### Accessories

- **PCV-USB-RS485-Converter Set**
  USB to RS 485 interface converter
- **PCV-KBL-V19-STR-RS485**
  Cable unit with power supply for USB / RS-485 interface converter
- **V19-G-ABG-PG9**
  Female connector, M12, 8-pin, shielded, field attachable
- **V19-G-ABG-PG9-FE**
  Female connector, M12, 8-pin, shielded, field attachable
- **PCV-SC12**
  Grounding clip for PCV system
- **PCV-LM25**
  Marker head for 25 mm code tape
- **PCV-AG80**
  Alignment guide for PCV80-* read head
- **PCV-MB1**
  Mounting bracket for PCV* read head

### Vision Configurator

Operating software for camera-based sensors
Mounting and commissioning
Mount the reading head such that its optical surface captures the optimal read distance to the code band (see Technical Data). The stability of the mounting and the guidance of the vehicle must be provided such that the depth of field of the reading head is not closed during operation. All reading heads can be optimally customized by parameterization for specific requirements. The parameterization of reading heads with a bi-directional interface (all except SSI-interface) can take place via the interface itself (internal parameterization) or via an optical parameterization code (external parameterization). The reading heads with SSI interface only have the possibility of external parameterization via optical parameterization codes.

Displays and Controls
The reading head allows visual function check and fast diagnosis with 7 indicator LEDs. The reading head has 2 buttons on the reverse of the device to activate the alignment aid and parameterization mode.

LEDs

<table>
<thead>
<tr>
<th>LED</th>
<th>Color</th>
<th>Label</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Yellow</td>
<td>COM</td>
<td>Communication active</td>
</tr>
<tr>
<td>2</td>
<td>Green/red</td>
<td>PW/ADJ ERR/NO CODE</td>
<td>Code recognized/not recognized, Error</td>
</tr>
<tr>
<td>3</td>
<td>Yellow</td>
<td>OUT1</td>
<td>Output 1</td>
</tr>
<tr>
<td>4</td>
<td>Yellow</td>
<td>OUT2/ADJ Y</td>
<td>Output 2, Alignment aid Y</td>
</tr>
<tr>
<td>5</td>
<td>Yellow</td>
<td>OUT3/ADJ Z</td>
<td>Output 3, Alignment aid Z</td>
</tr>
<tr>
<td>6,7</td>
<td>red/green/yellow</td>
<td>INTERNAL DIAGNOSTICS</td>
<td>Internal diagnostics</td>
</tr>
</tbody>
</table>

External parameterization
For external parameterization you require the parameterization code as Data Matrix with the desired reading head parameters. Data Matrix code cards for step-by-step external parameterization are printed in the reading heads operating instructions. Parameterization is only possible within 10 minutes of switching on the reading head. If a button is pressed after 10 minutes subsequent to switching on, there is visual signaling via the LEDs (LED1, yellow/LED2, red/LED3, yellow/LED4, yellow/LED5, yellow flash for 2 seconds)

- The switchover from normal operation to parameterization mode is via button 2 on the reverse of the reading head. Button 2 must be pressed for more than 2 seconds. LED3 now flashes.
- Note: Parameterization mode automatically ends after 1 minute of inactivity. The reading head returns to normal operation and works with unchanged settings.
- Place the parameterization code in the view of the camera module. After recognition of the parameterization code, the green LED2 lights up for 1s. In the event of an invalid parameterization code, the red LED2 lights up for 2 s.
- A short press on button 2 ends the parameterization mode and the changed parameters are not stored volatile in the reading head.

Alignment aid for the Y and Z coordinates
The activation of the alignment aid is only possible within 10 minutes of switching on the reading head. The switchover from normal operation to “alignment aid operating mode is via button 1 on the reverse of the reading head.

- Press the button 1 for longer than 2 s. LED2 flashes green for a recognized code band. LED2 flashes red for an unrecognized code band.
- Z coordinate: If the distance of the camera to the code band too small, the yellow LED5 lights up. If the distance of the camera to the code band too large, the yellow LED5 lights up. Within the target range, the yellow LED5 flashes at the same time as the green LED2.
- Y coordinate: If the optical axis of the camera is too deep in relation to the middle of the code band, the yellow LED4 lights up. If the optical axis is too high, the yellow LED4 extinguishes. Within the target range, the yellow LED4 flashes at the same time as the green LED2.
- A short press on button 1 ends the alignment aid and the reading head changes to normal operation.