

Adjustable assembly set for size F07 manual operated valves according to ISO5211-DIN3337

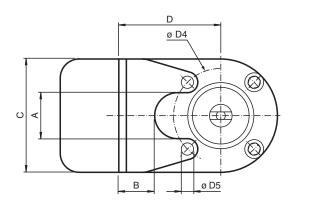
## Function

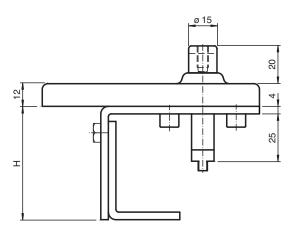
Assembly set with switch plate for mounting of inductive valve sensors on manual operated valves acc. to ISO5211-DIN3337. The assembly set includes a 2-parts mounting bracket with switch plate, a driver stem and a lock nut.

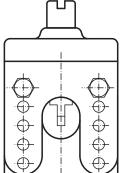
Refer to "General Notes Relating to Pepperl+Fuchs Product Information"



## Dimensions



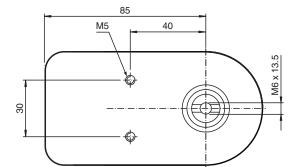




М

13

0



# **Technical Data**

#### **General specifications**

Suitable sensors and	Double sensor, -F25 series with actuator BT32 Double sensor, -F31 series with actuator BT65A Double sensor, -F31K series with actuator BT65A
Mechanical specifications	
Material	Mounting bracket and nut: stainless steel 1.4301 Tappet and shaft: Stainless steel 1.4305 / AISI 303 (V2A) Sensor plate: Vestamid (PA 12), conductive
Dimensions	
A	34.5 mm
В	15 mm
С	64.5 mm
D	54 mm
Ø D4	70 mm
Ø D5	8.5 mm
Н	60 mm / 70 mm / 80 mm / 90 mm / 100 mm , adjustable
L	45 mm

Pepperl+Fuchs Group www.pepperl-fuchs.com

Release date: 2020-06-30 Date of issue: 2020-06-30 Filename: 221944\_eng.pdf

USA: +1 330 486 0001 fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111 fa-info@de.pepperl-fuchs.com

Singapore: +65 6779 9091 fa-info@sg.pepperl-fuchs.com



2

Technical Data			
Μ		8 mm	
Matching system components			
	BT32-F25-0		
	BT65A	Activator for F31 series	
	BT65X	Activator for F31 series	

 Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

 Pepperl+Fuchs Group
 USA: +1 330 486 0001
 Get

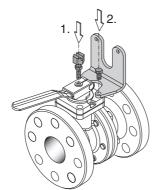
 www.pepperl-fuchs.com
 fa-info@us.pepperl-fuchs.com
 fa-info@us.pepperl-fuchs.com

3

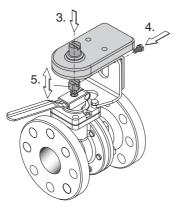
## Mounting

### Installation instructions

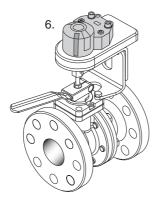
- 1. Screw the included locking nut on the attachment. Then screw the attachment into the central tap hole of the manual valve.
- 2. Assemble the mounting bracket base on the manual valve.



- 3. Attach the upper part of the mounting bracket with the sensor plate to the previously assembled base. The bore holes allow a rough height adjustment.
- 4. Fasten the upper part by means of the included screws and the serrated lock washers.
- 5. Adjust the height of the attachment. The shaft in the upper part has to fit into the groove of the attachment. Fix this position by means of the locking nut.



6. Install the actuator (puck) on top of the shaft and the valve sensor on the sensor plate.



Finally perform a mechanical check of the assembly and a functional check of the position feedback.

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

