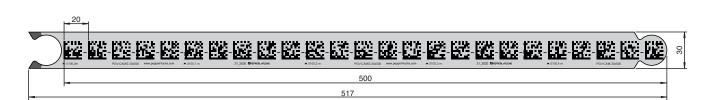


DataMatrix metal code bars for positioning PGV read heads

Function

Rugged Data Matrix metal code bars made of anodized aluminum for use on the ground in camera-based track guidance. Depending on the application, the code bars can be glued directly to the floor, or glued into special carrier profile rails. The code bars are available in modular lengths of 100, 200, and 500 mm.

Dimensions



Technical Data

General specifications								
Total length	1 m							
Start position	3 m							
Code bar segment								
Nominal segment length	500 mm							
Width	30 mm							
Ambient conditions								
Operating temperature	-40 80 °C (-40 176 °F)							
Installation temperature	10 40 °C (50 104 °F)							
Environmental resistance	UV radiation Humidity							
Chemical resistance	Oils Grease Fuels Aliphatic solvents Weak acids							
Mechanical specifications								
Material thickness	1 mm							
Material	Aluminum							
Mounting type	adhesive							
Mass	83 g / m							

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

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Metal code bar

Technical Data

Manufacturing tolerance

± 1 mm/m

Mounting

Preparing the Base Surface

- 1. Use clean cleaning cloths (free from lint and plasticizers) to clean the surfaces.
- 2. Use cleaning agents appropriate for the level of surface contamination, for example n-Heptane, ethanol, or a 50:50 mixture of isopropanol and water.
- 3. Clean the surface until it is completely dry and free of dust, oil, oxides, release agents, and other contaminants.

4. Ensure that the surface is dry, clean, and stable.

Adhesive Strength

Metal	Material with high-energy surfaces	Material with low-energy surfaces					
33 N/25 mm	32 N/25 mm	31 N/25 mm					

Material thickness: 1 mm code bar + 0.13 mm adhesive

Processing Instructions

During bonding, the pressure should be as high as possible, and the temperature should be at least +10 °C. The higher the pressure and temperature, the better the adhesive will penetrate the pores of the base surface. This allows higher adhesive strength values to be achieved. It takes approx. 72 hours for the adhesive to cure.

Type Code

Structure of the type code

_			-		_			-	-	-		-				-	_	-		-		-	-			_	
Γ	Ρ	G	۷	(1)	(1)	(1)	(1)	(1)	(1)	Μ	-	С	Α	М	(2)	(3)	х	(4)	(4)	(4)	-	(5)	(5)	(5)	(5)	(5)	(5)

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Accessories

	PGV-PR-GM-CLOSE100	Countersunk rail for mounting in a floor groove
17	PGV-PR-GM-CLOSE200	Countersunk rail for mounting in a floor groove

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Metal code bar

Acces	sories	
	PGV-PR-GM-CLOSE500	Countersunk rail for mounting in a floor groove
	PGV-PR-GM-CONT100	Countersunk rail for realization of continuous tracks
	PGV-PR-GM-CONT200	Countersunk rail for realization of continuous tracks
	PGV-PR-GM-CONT500	Countersunk rail for realization of continuous tracks
	PGV-PR-GM-END	Countersunk rail to end continuous tracks
	PGV-PR-GM-START	Countersunk rail for starting continuous tracks
L.	PGV-PR-SM-CLOSE100	Drive-over rail to mounting on the floor
1	PGV-PR-SM-CLOSE200	Drive-over rail to mounting on the floor
/	PGV-PR-SM-CLOSE500	Drive-over rail to mounting on the floor
	PGV-PR-SM-CONT100	Drive-over rail to realize endless tracks
/	PGV-PR-SM-CONT200	Drive-over rail to realize endless tracks
	PGV-PR-SM-CONT500	Drive-over rail to realize endless tracks
AST -	PGV-PR-SM-END	Drive-over rail to end continuous tracks
~	PGV-PR-SM-START	Drive-over rail for starting continuous tracks

 Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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